

The Surgeon General has determined that lack of physical activity is detrimental to your health.™

Trademark of United States Fitness Products Council

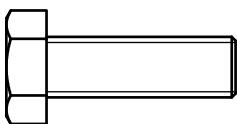
THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE RISK, YOU MUST FOLLOW THESE RULES:

1. Inspect equipment before each workout. Check that all nuts, bolts, screws and pop pins are in place and fully tightened. Also, before use, check cylinders for leaking. Replace all worn parts immediately. Never use machine if any parts are damaged or missing. Failure to follow these rules may result in serious injury.
2. Keep clear of the cylinder and all moving parts when the machine is in use.
3. Exercise with care. Perform your exercises at a smooth moderate pace; never perform jerky or uncoordinated movements that may cause injury.
4. It is recommended that you should workout with a training partner.
5. Do not allow children or minors to play on or around this equipment.
6. If unsure of proper use of equipment, call your local distributor.
7. WARNING: Consult your physician before starting your exercise program. For your own safety do not begin any exercise program without proper instruction.

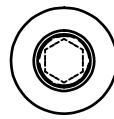
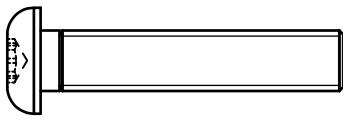
**CLE-500.2 OWNER'S MANUAL**

# CLE-500 ASSEMBLY INSTRUCTIONS

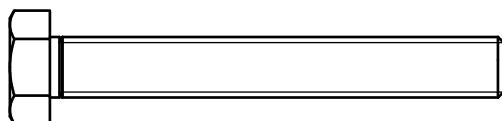
## HARDWARE ILLUSTRATION



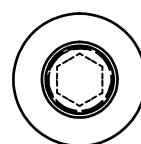
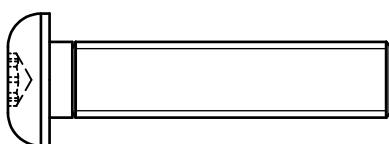
(A1)HEX BOLT M8X25L PARTIAL THREAD QTY.4



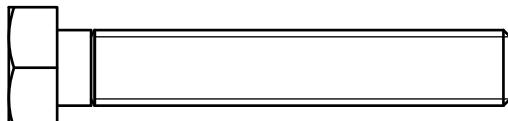
(A2)ROUND ALLEN HEAD M8x40L PARTIAL THREAD QTY.2



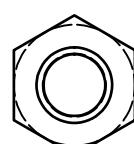
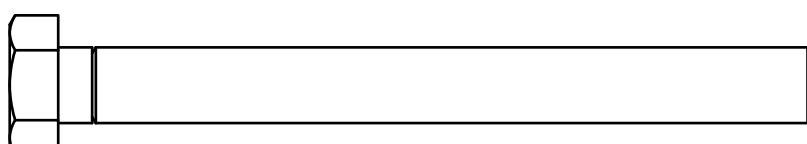
(A3)HEX BOLT M8X60L PARTIAL THREAD QTY.2



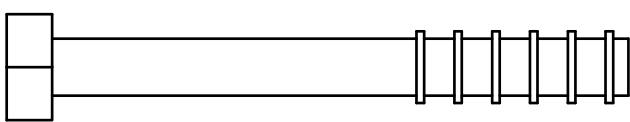
(A4)ROUND ALLEN HEAD M10x45L PARTIAL THREAD QTY.2



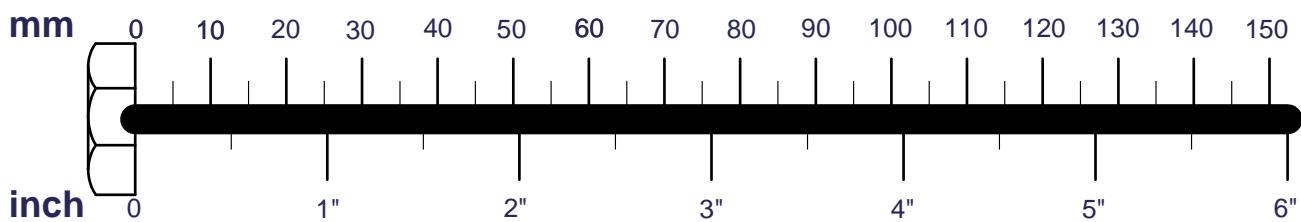
(A5)HEX BOLT M10X60L PARTIAL THREAD QTY.4



(A6)HEX BOLT M10X100L PARTIAL THREAD QTY.2



(A7)HEX BOLT 3/8"x3"l PARTIAL THREAD QTY.1

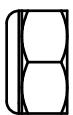


# CLE-500 ASSEMBLY INSTRUCTIONS

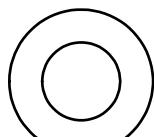
## HARDWARE ILLUSTRATION



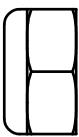
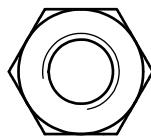
(B1) NYLON LOCK NUT M8 QTY.2



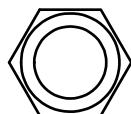
(B2) NYLON LOCK NUT M10 QTY.8



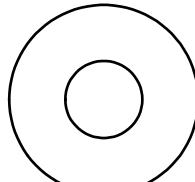
(C5) M10(I.D.) FLAT WASHER Ø19X2T QTY.4



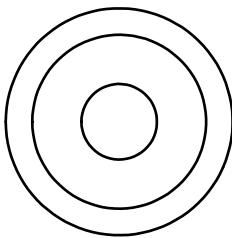
(B2) NYLON LOCK NUT M10 QTY.8



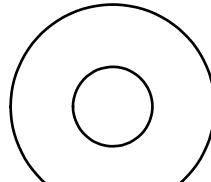
(B3) NYLON LOCK NUT 3/8" QTY.1



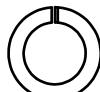
(C6) M10(I.D.) FLAT WASHER Ø25X2T QTY.4



(C1) 3/8" ROUDN END CAP WASHER QTY.4



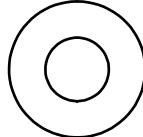
(C7) M10(I.D.) FLAT WASHER Ø27X2T QTY.4



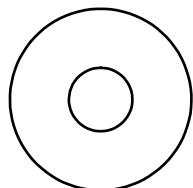
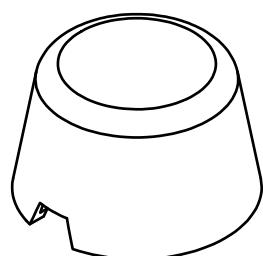
(C2) M8 SPRING WASHER QTY.6



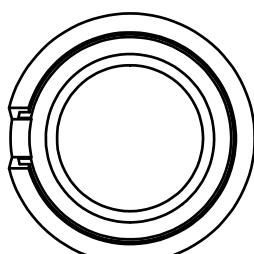
(C8) 3/8"(I.D.) FLAT WASHER Ø20X1.6T QTY.2



(C3) M8(I.D.) FLAT WASHER Ø18X1.5T QTY.4

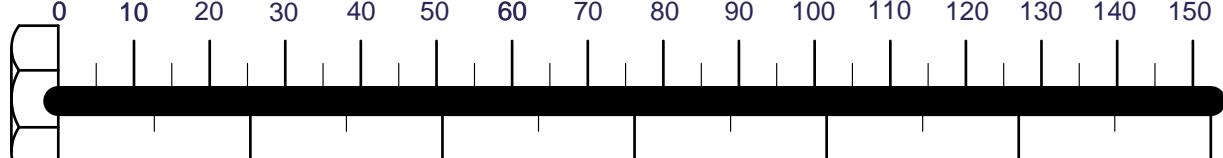


(C4) M8(I.D.) FLAT WASHER Ø24X1.5T QTY.6



(C9) 1/2" BOLT CAP(9212-024) QTY.4

mm



inch



# CLE-500 ASSEMBLY INSTRUCTIONS

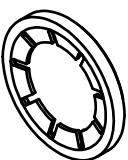
## HARDWARE ILLUSTRATION

D1. Ø5/8"XØ10.5X25L STEEL BUSHING(8110-047)-----[2PCS]  
D2. Ø1" Flat END CAP(8341-033)-----[4PCS]  
D3. 1"X2" END CAP (9211-009)-----[1PCS]  
D4. □50 ROUND END CAP (9211-087)-----[1PCS]  
D5. □45 ROUND END CAP (9211-091)-----[1PCS]  
D6. □60 ROUND END CAP (9211-092)-----[1PCS]  
D7. 30X60 END CAP(9211-139)-----[1PCS]  
D8. 3" NYLON WASHER(9214-008)-----[8PCS]  
D9. Ø60X42H DECK BUFFER (9214-037)-----[2PCS]  
D10. 40X80 ROUND END COVER (9261-070)-----[2PCS]  
D11. 40X80 FOOT CAP (9261-071)-----[1PCS]  
D12. 40X80 FOOT CAP (9261-072)-----[1PCS]  
D13. 95X140L RUBBER PAD(9630-003)-----[2PCS]  
D14. Ø16.1XØ8X22.5L STEEL BUSHING(8110-150)-----[2PCS]

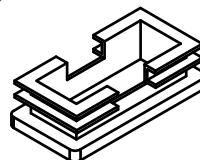
D1



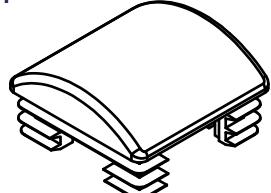
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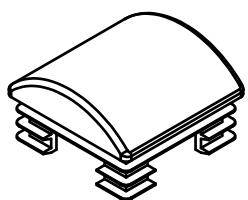
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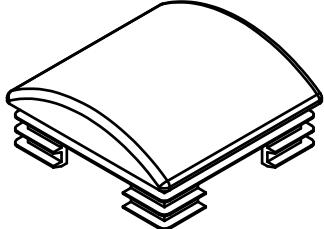
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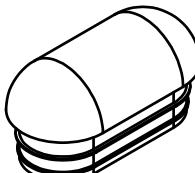
D5



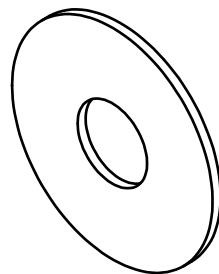
D6



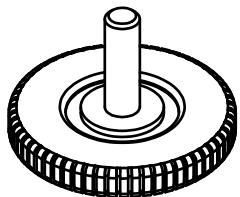
D7



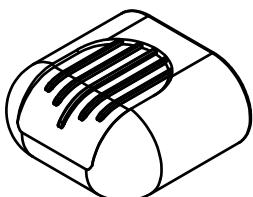
D8



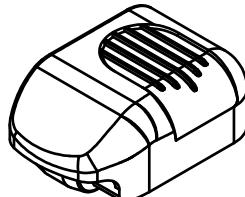
D9



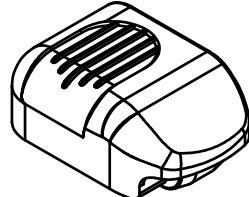
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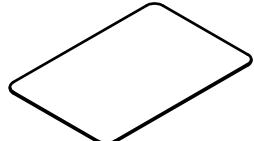
D11



D12



D13



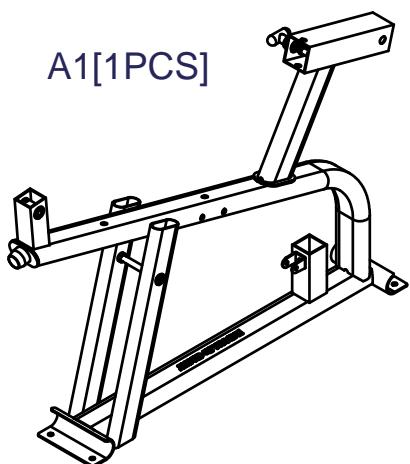
D14



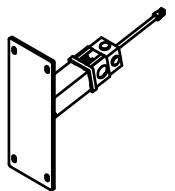
# CLE-500 ASSEMBLY INSTRUCTIONS

## PARTS ILLUSTRATION SHEET

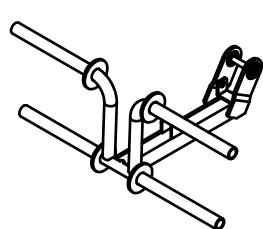
A1[1PCS]



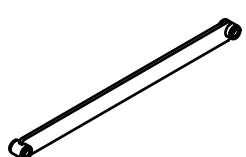
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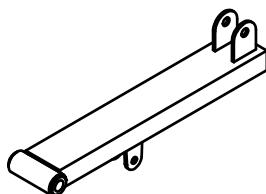
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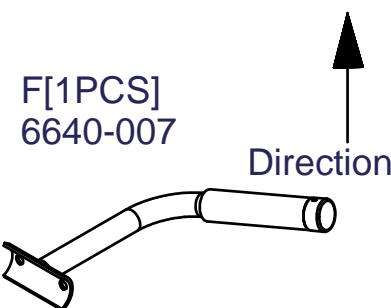
D[1PCS]



E[1PCS]

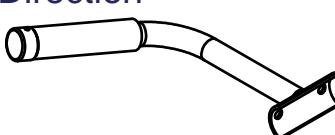


F[1PCS]  
6640-007



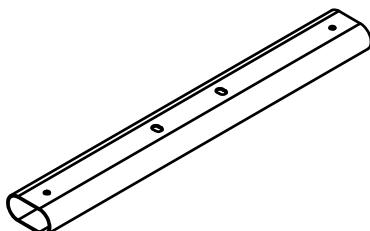
Direction

G[1PCS]  
6640-008

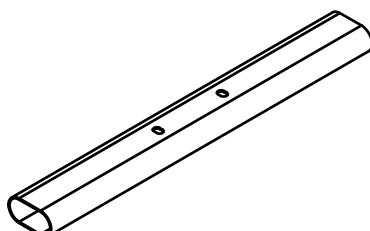


Direction

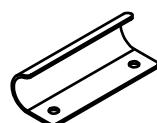
H[1PCS]  
5584-K007  
40X80X2TX600



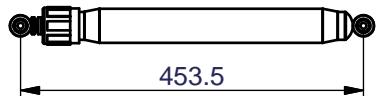
I[1PCS]  
5584-K008  
40X80X2TX600



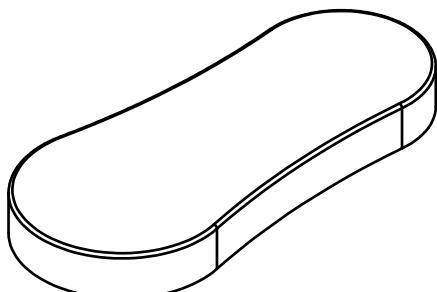
J[2PCS]  
8386-101



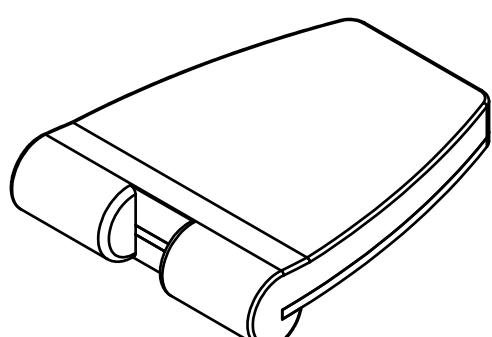
K[1PCS]  
8830-017



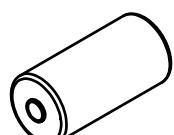
M[1PCS]  
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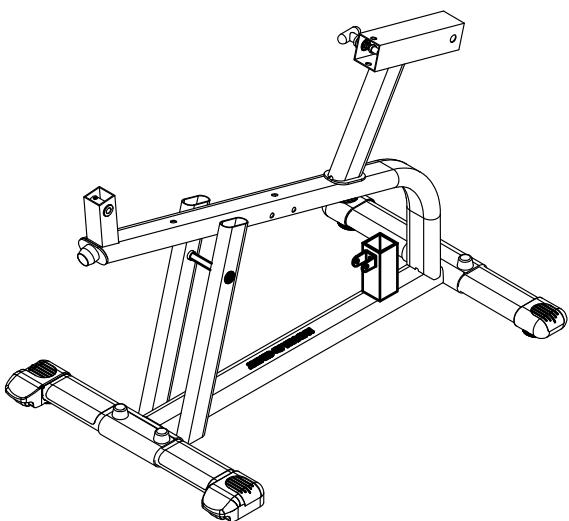
N[1PCS]  
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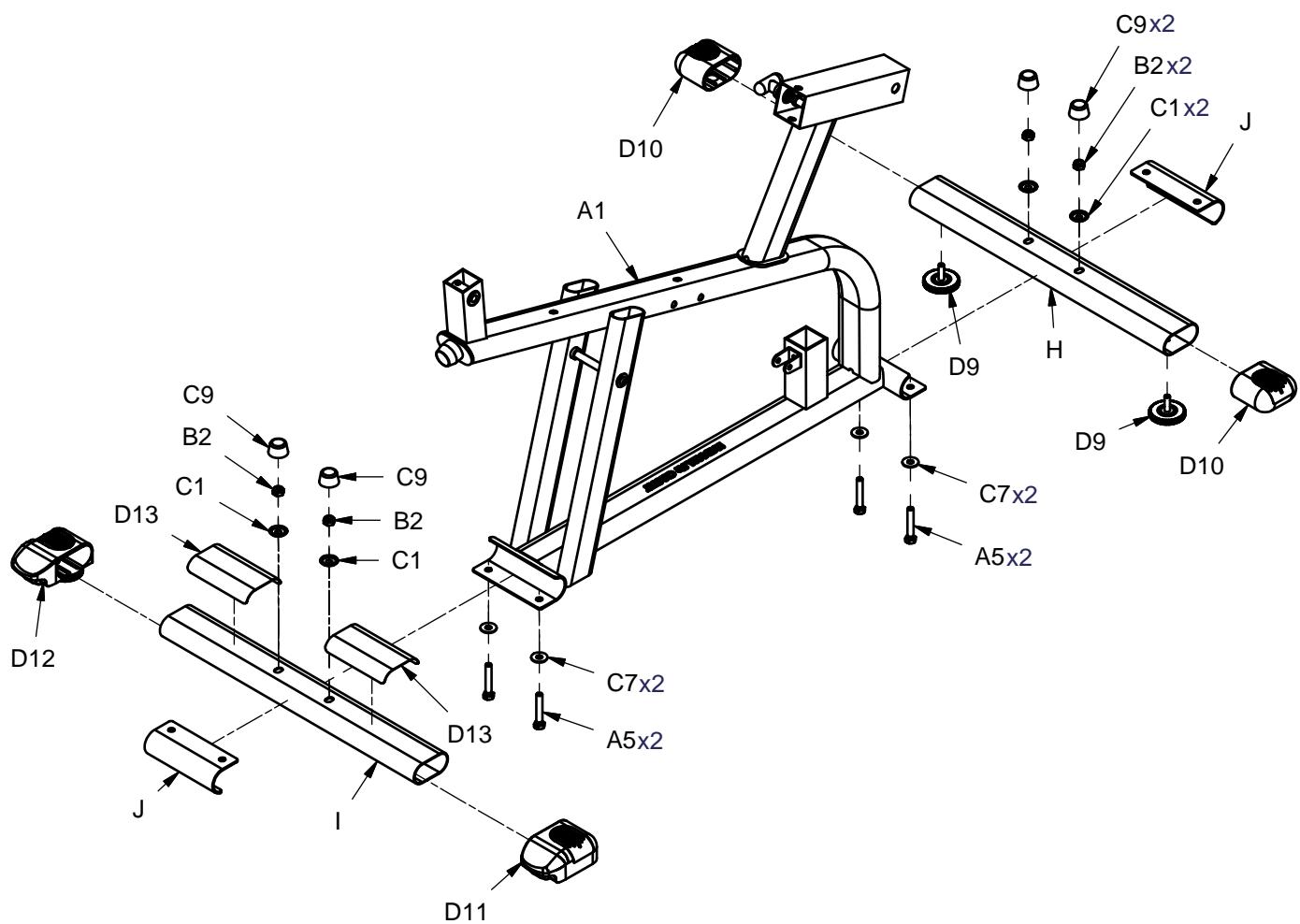
O[4PCS]  
9161-049



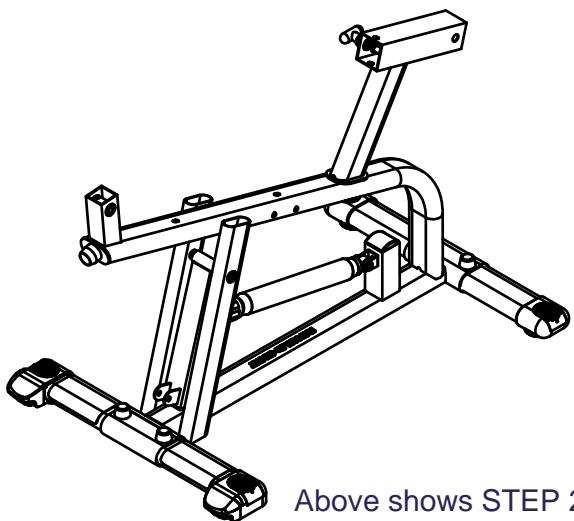
# CLE-500 ASSEMBLY INSTRUCTIONS



Above shows STEP 1  
assembled and completed

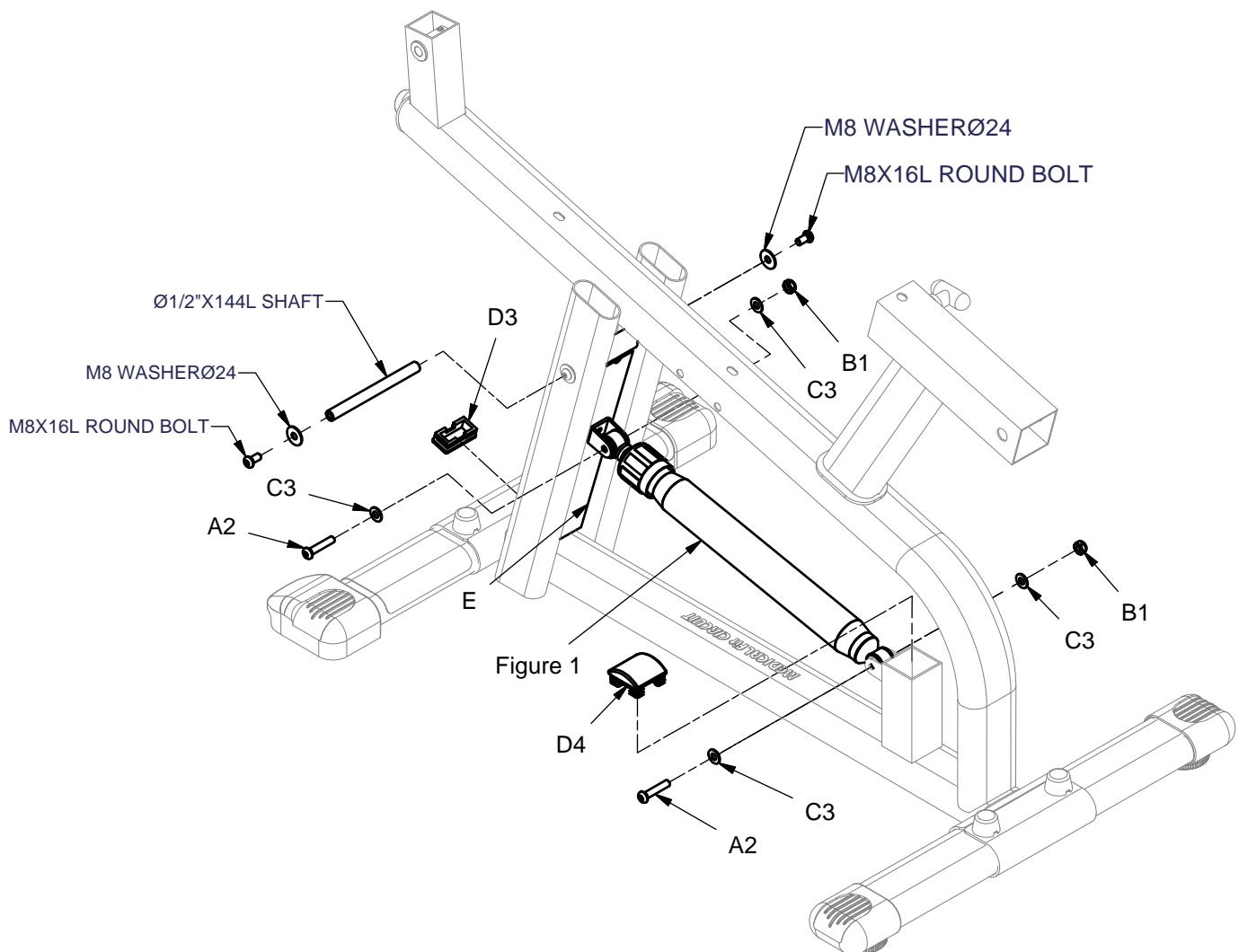
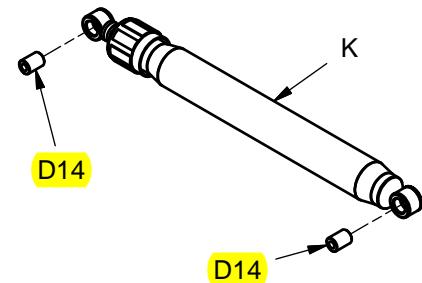


# CLE-500 ASSEMBLY INSTRUCTIONS

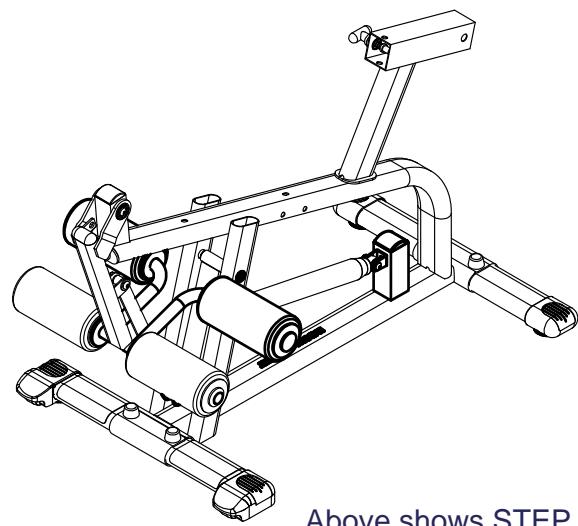


Above shows STEP 2  
assembled and completed

Figure 1

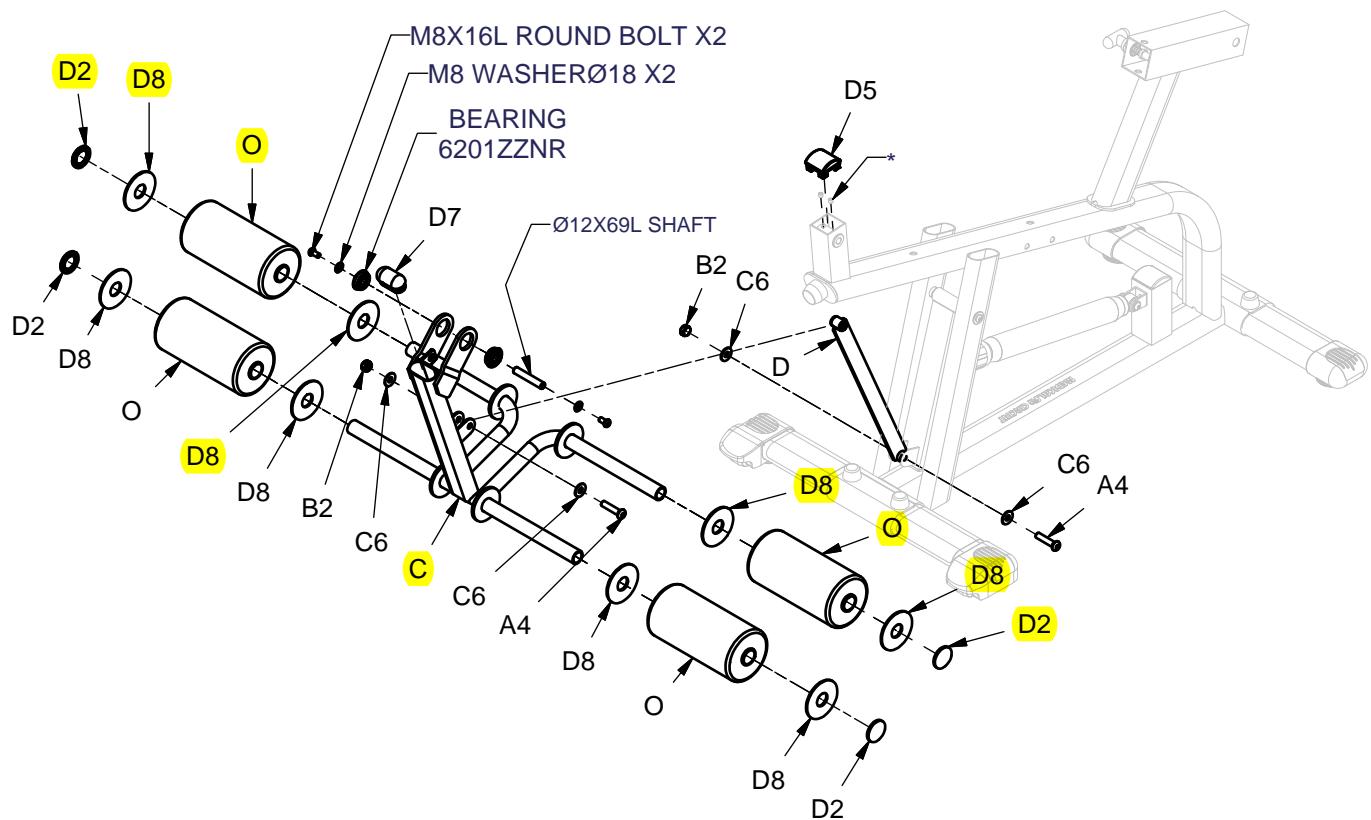


# CLE-500 ASSEMBLY INSTRUCTIONS

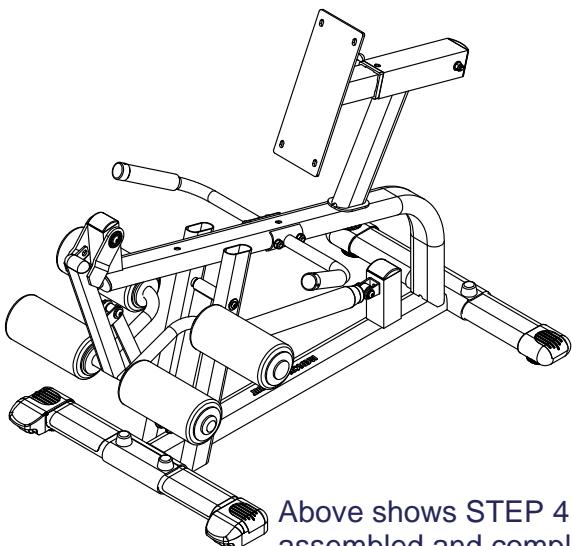


Above shows STEP 3  
assembled and completed

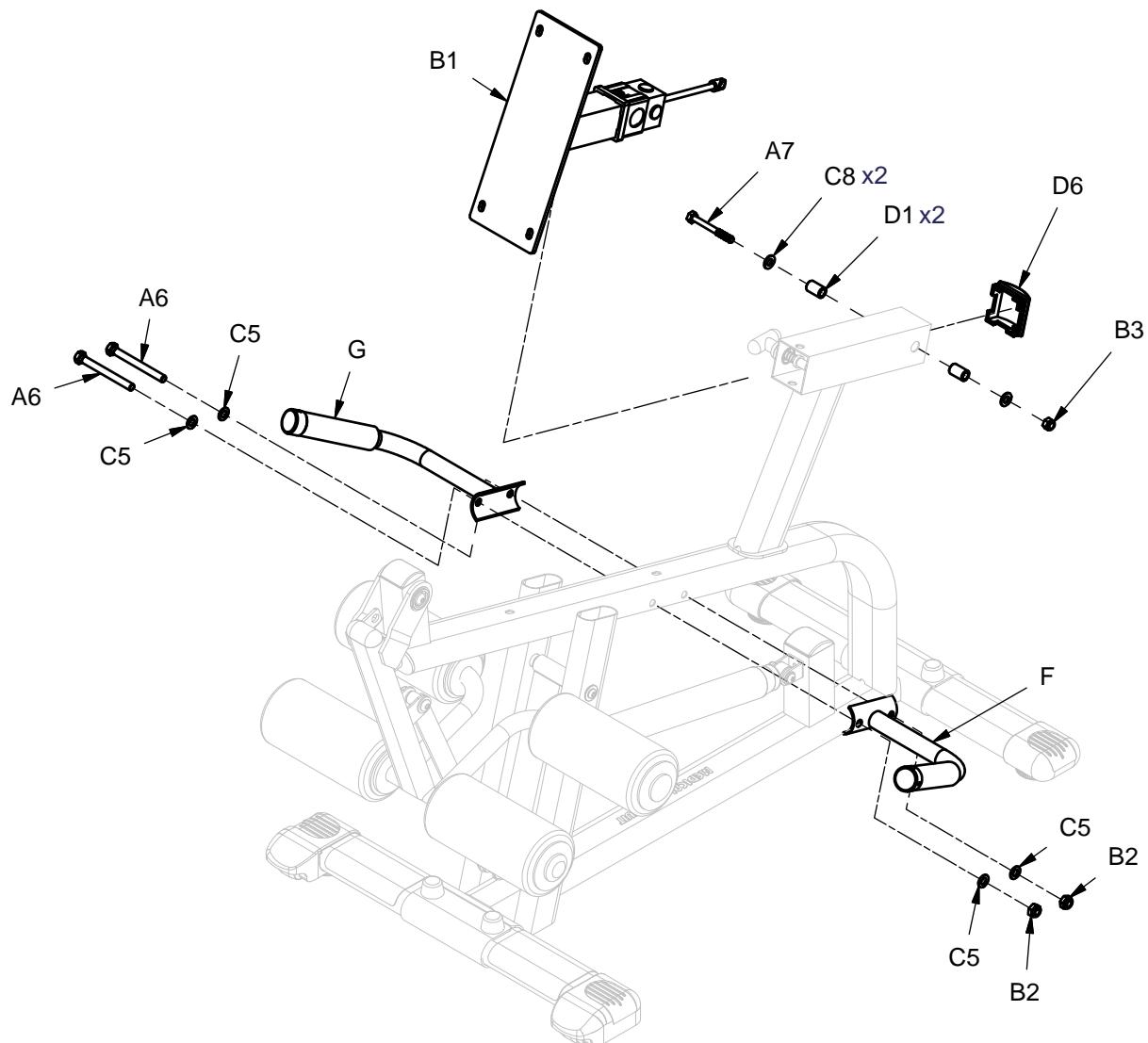
\*:NEED TO LOOSEH BOTH ALLEN HEAD BOLT  
IN ORDER TO REMOVE SHAFT



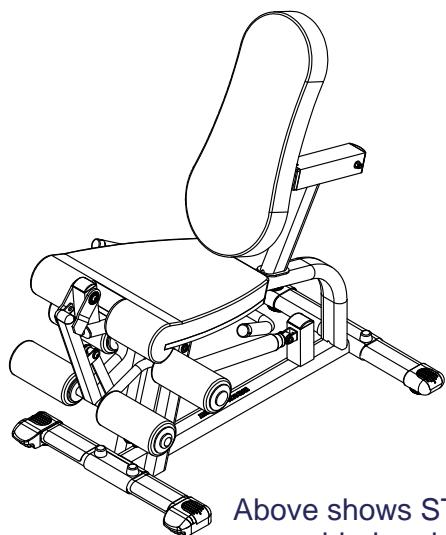
# CLE-500 ASSEMBLY INSTRUCTIONS



Above shows STEP 4  
assembled and completed



# CLE-500 ASSEMBLY INSTRUCTIONS



Above shows STEP 5  
assembled and completed

