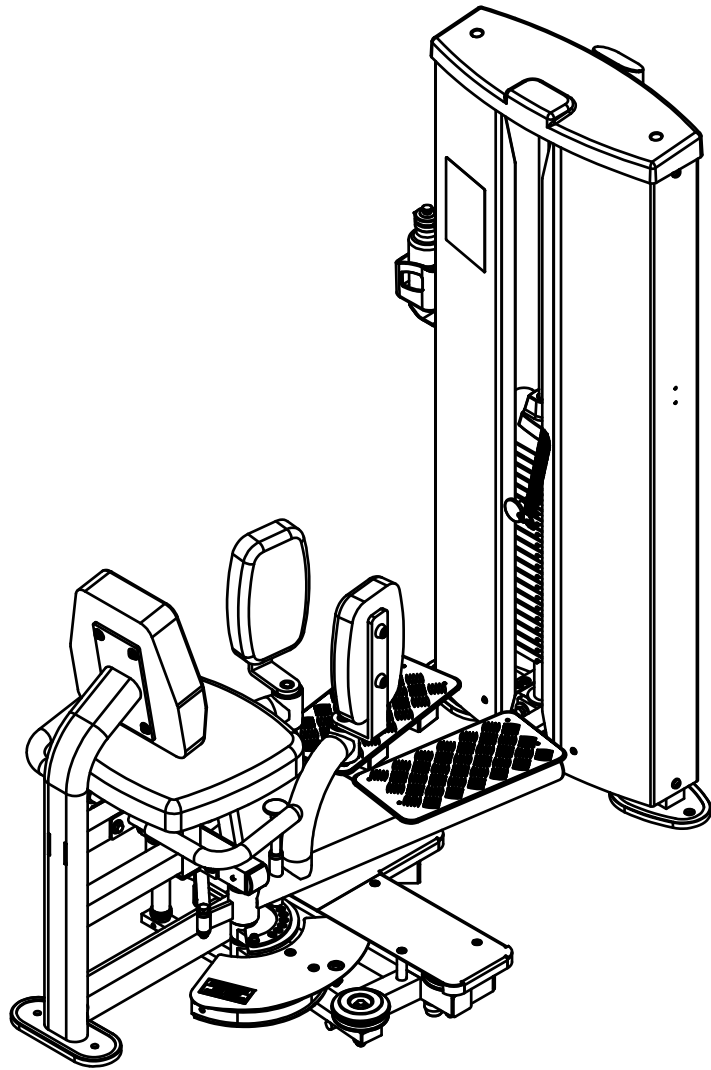


The Surgeon General
has determined that lack
of physical activity is
detrimental to your health.™

Trademark of United States Fitness Products Council

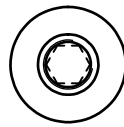
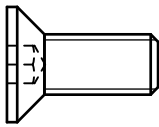
THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE RISK, YOU MUST FOLLOW THESE RULES:

1. Inspect equipment before each workout. Check that all nuts, bolts, screws and pop pins are in place and fully tightened. Also, before use, check cylinders for leaking. Replace all worn parts immediately. Never use machine if any parts are damaged or missing. Failure to follow these rules may result in serious injury.
2. Keep clear of the cylinder and all moving parts when the machine is in use.
3. Exercise with care. Perform your exercises at a smooth moderate pace; never perform jerky or uncoordinated movements that may cause injury.
4. It is recommended that you should workout with a training partner.
5. Do not allow children or minors to play on or around this equipment.
6. If unsure of proper use of equipment, call your local distributor.
7. **WARNING:** Consult your physician before starting your exercise program. For your own safety do not begin any exercise program without proper instruction.

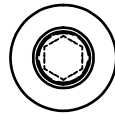
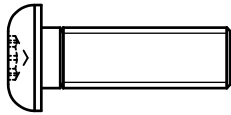
CL2TH OWNER'S MANUAL

CL2TH ASSEMBLY INSTRUCTIONS

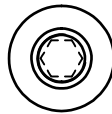
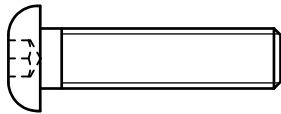
HARDWARE ILLUSTRATION



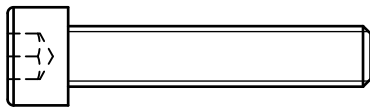
(A1)FLAT HEAD CAP SCREWS M8X20L FULL THREAD QTY.6



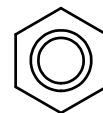
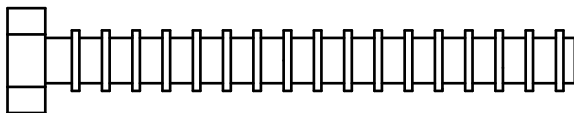
(A2)ROUND ALLEN HEAD M8X25L FULL THREAD QTY.4



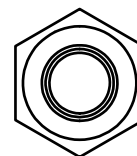
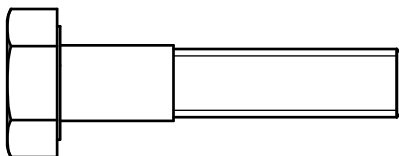
(A3)ROUND ALLEN HEAD 5/16"X1-1/4"L FULL THREAD QTY.4



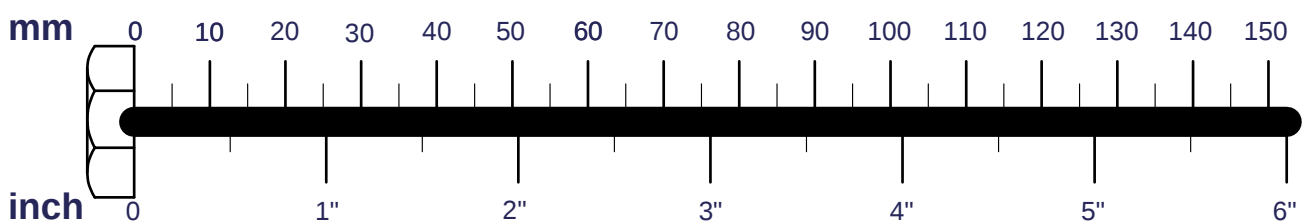
(A4)ROUND ALLEN HEAD M8X40L FULL THREAD QTY.1



(A5)HEX BOLT 5/16"X2-3/4"L PARTIAL THREAD QTY.2

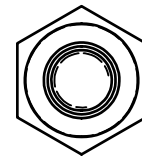
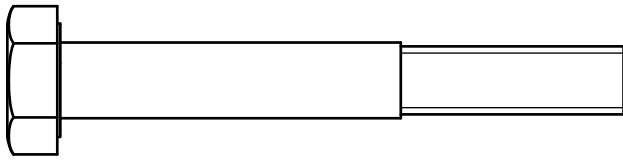


(A6)HEX BOLT M10X45L PARTIAL THREAD QTY.1

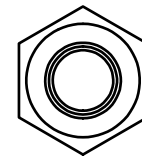
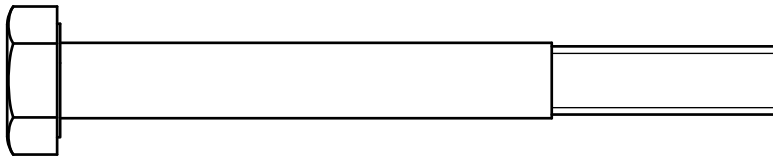


CL2TH ASSEMBLY INSTRUCTIONS

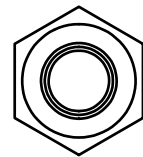
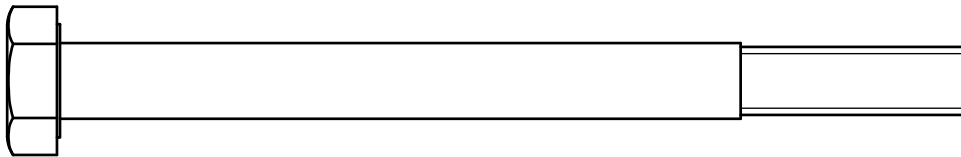
HARDWARE ILLUSTRATION



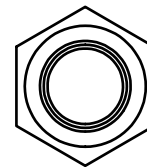
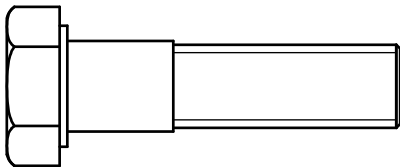
(A7)HEX BOLT M10X75L PARTIAL THREAD QTY.4



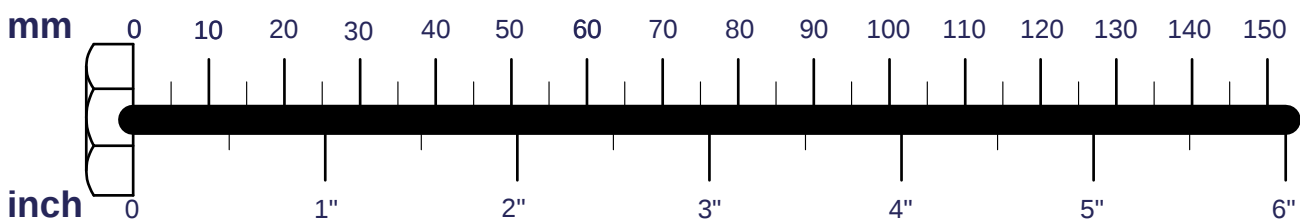
(A8)HEX BOLT M10X95L PARTIAL THREAD QTY.1



(A9)HEX BOLT M10X120L PARTIAL THREAD QTY.1

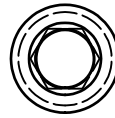
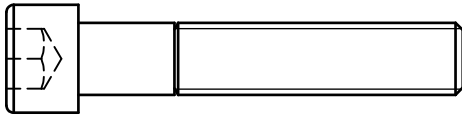


(A10)HEX BOLT M12X45L PARTIAL THREAD QTY.2

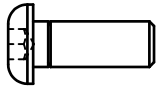


CL2TH ASSEMBLY INSTRUCTIONS

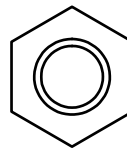
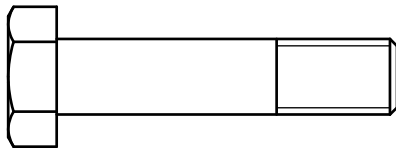
FRAME HARDWARE ILLUSTRATION FOR CL2DB



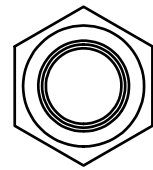
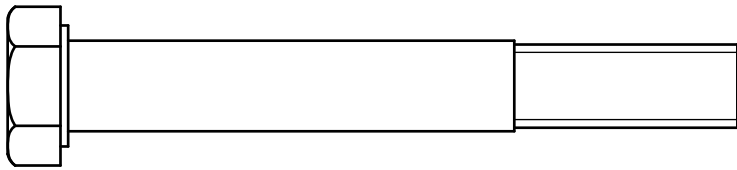
(AA1)ROUND ALLEN HEAD 3/8"X2"L PARTIAL THREAD QTY.1



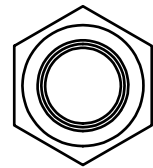
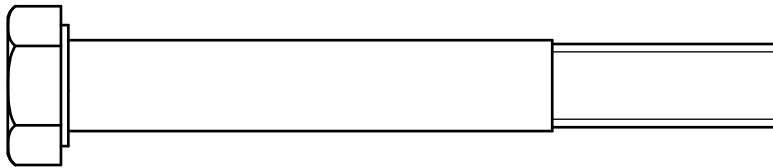
(AA2)ROUND ALLEN HEAD M6X16L PARTIAL THREAD QTY.4



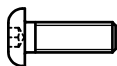
(AA3)HEX BOLT M10X45L PARTIAL THREAD QTY.2



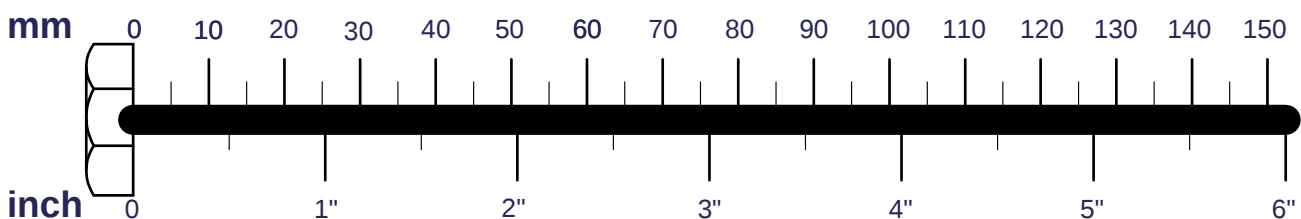
(AA4)HEX BOLT M12X90L PARTIAL THREAD QTY.2



(AA5)HEX BOLT M12X95L PARTIAL THREAD QTY.2

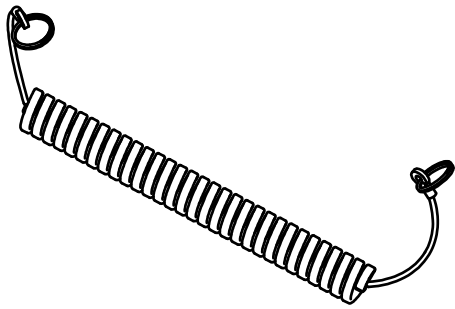


(AA6)ROUND ALLEN HEAD M4X12L PARTIAL THREAD QTY.2

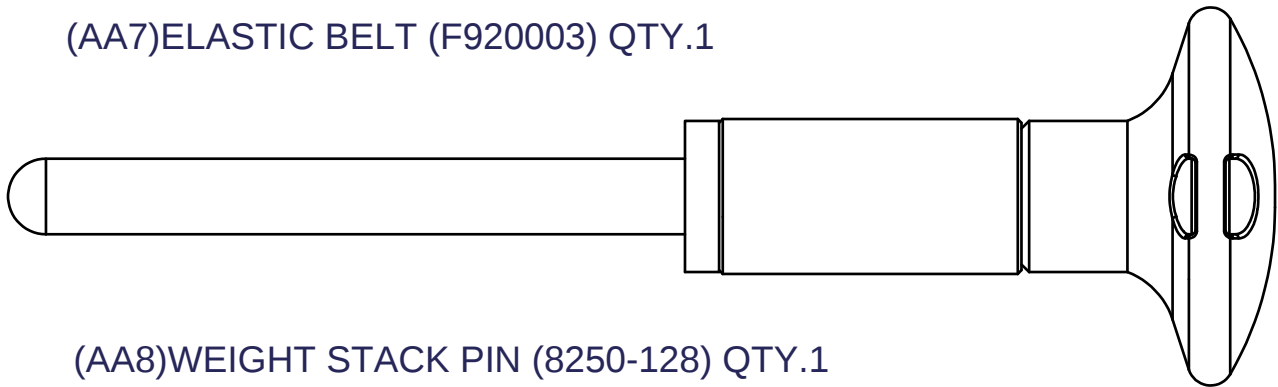


CL2TH ASSEMBLY INSTRUCTIONS

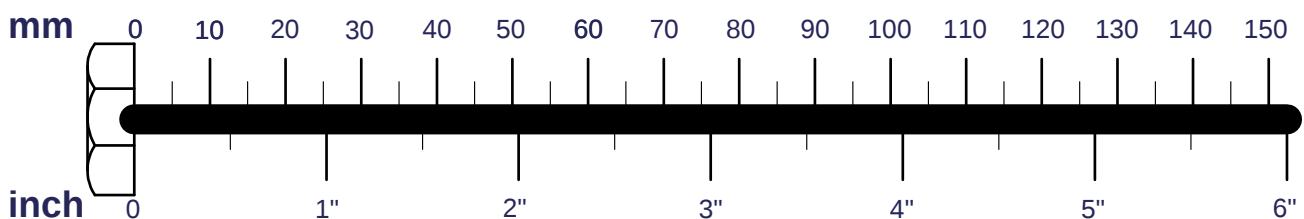
FRAME HARDWARE ILLUSTRATION FOR CL2DB



(AA7)ELASTIC BELT (F920003) QTY.1

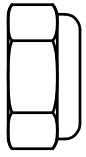


(AA8)WEIGHT STACK PIN (8250-128) QTY.1

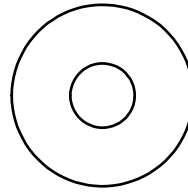
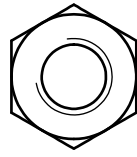


CL2TH ASSEMBLY INSTRUCTIONS

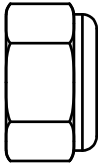
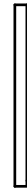
HARDWARE ILLUSTRATION



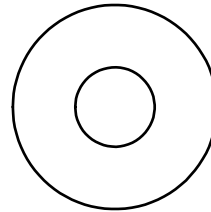
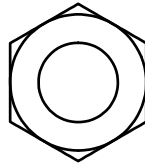
(B1)NYLON LOCK NUT M8 QTY.1



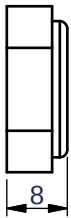
(C2)M8(I.D.)FLAT WASHER Ø24 QTY.8



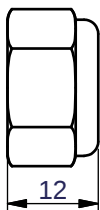
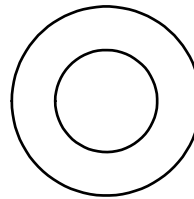
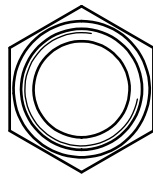
(B2)NYLON LOCK NUT M10 QTY.6



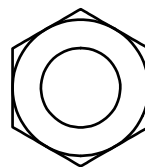
(C3)M10(I.D.)FLAT WASHER Ø27 QTY.13



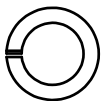
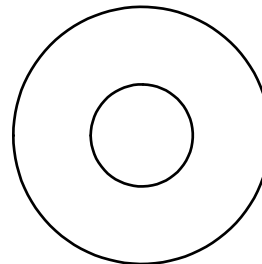
(B3)NYLON LOCK NUT 1/2"X8H QTY.2



(B4)NYLON LOCK NUT M12 QTY.2



(C4)M12(I.D.)FLAT WASHER Ø25 QTY.2



(C1)M8 SPRING WASHER QTY.6



(C5)M12(I.D.)FLAT WASHER Ø34 QTY.4

mm

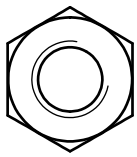
0 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150

inch

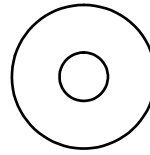
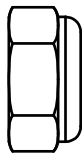
0 1" 2" 3" 4" 5" 6"

CL2TH ASSEMBLY INSTRUCTIONS

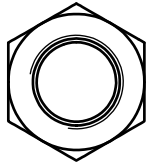
FRAME HARDWARE ILLUSTRATION FOR CL2DB



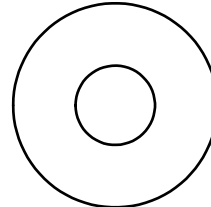
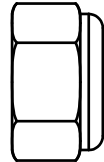
(BB1)NYLON LOCK NUT M10 QTY.2



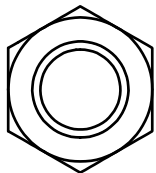
(CC3)M6(I.D.)FLAT WASHER Ø19 QTY.4



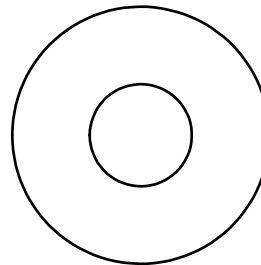
(BB2)NYLON LOCK NUT M12 QTY.4



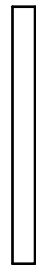
(CC4)M10(I.D.)FLAT WASHER Ø27 QTY.4



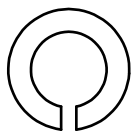
(BB3)LOCK NUT 1/2"X13 UNC QTY.1



(CC5)M12(I.D.)FLAT WASHER Ø34 QTY.8



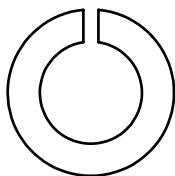
(BB4)NYLON LOCK NUT M4 QTY.2



(CC1)3/8" SPRING WASHER QTY.1



(CC6)M4(I.D.)FLAT WASHER Ø12 QTY.4



(CC2)1/2" SPRING WASHER QTY.1



mm

0 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150

inch

0 1" 2" 3" 4" 5" 6"

CL2TH ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D1.	Ø3/4"X13.5X8L STEEL BUSHING(8110-014)	-----[2PCS]
D2.	Ø1/2"XØ8.5X23L STEEL BUSHING(8110-062)	-----[1PCS]
D3.	ROLLER BEARING(8510-051)	-----[2PCS]
D4.	Ø30XØ20X1.5T CU WASHER(8520-007)	-----[3PCS]
D5.	Ø38XØ26X1.5T CU WASHER(8520-008)	-----[2PCS]
D6.	□50X50X1.8T END CAP(9211-087)	-----[2PCS]
D7.	Ø115X14.5 CAP COVER(9211-173)	-----[1PCS]
D8.	RUBBER BOLT HEAD PROTECTOR 5/16"(9214-030)	-----[4PCS]
D9.	108X14.5TX263L RUBBER PAD(9310-075)	-----[1PCS]
D10.	Ø110X22 PULLEY (9213-002B)	-----[3PCS]
D11.	3930mm STEEL CABLE(FCL2THA)	-----[1PCS]
D12.	EXERCISE CHART (9420-135)	-----[1PCS]
D13.	Ø35XØ20.2X7.5L STEEL BUSHING(8130-475)	-----[2PCS]
D14.	Ø35XØ20.2X95L STEEL BUSHING (8130-471)	-----[1PCS]

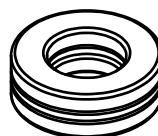
D1



D2



D3



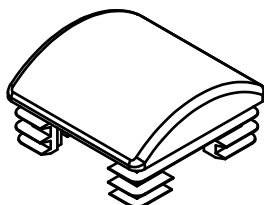
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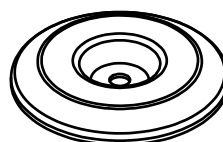
D5



D6



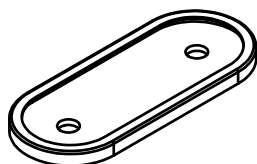
D7



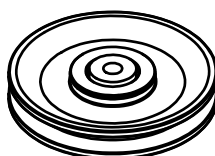
D8



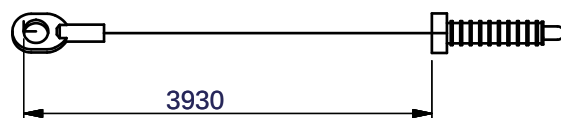
D9



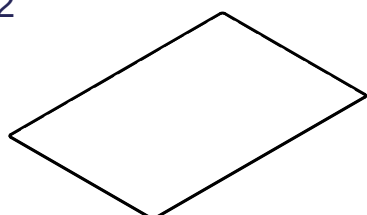
D10



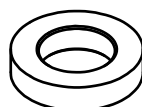
D11



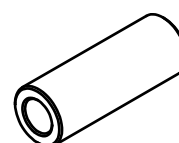
D12



D13



D14

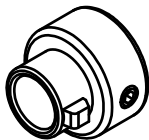


CL2TH ASSEMBLY INSTRUCTIONS

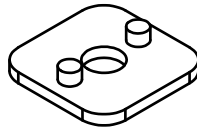
FRAME HARDWARE ILLUSTRATION FOR CL2DB

DD1.Ø3/4" SHAFT COLLAR(9211-046)-----	[2PCS]
DD2.50X4TX50L RUBBER PAD(9214-002)-----	[1PCS]
DD3.Ø21/2"XØ19.2X19.4T RUBBER DOUNT(9310-010)-----	[2PCS]
DD4.226X13.5tX161 RUBBER PAD(9310-115)-----	[2PCS]
DD5.Ø110 PULLEY(9213-002B)-----	[2PCS]
DD6.TOP PLATE(8400-006)-----	[1PCS]
DD7.Selector Rod(8210-042)-----	[1PCS]
DD8.BOTTLE BRACKET(8388-025)-----	[1PCS]
DD9.BOTTLE RACK(9260-320)-----	[1PCS]
DD10.BOTTLE(9260-123)-----	[1PCS]

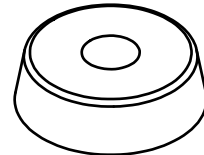
DD1



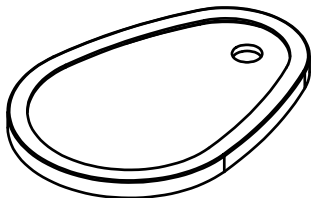
DD2



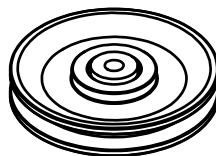
DD3



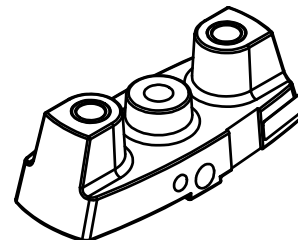
DD4



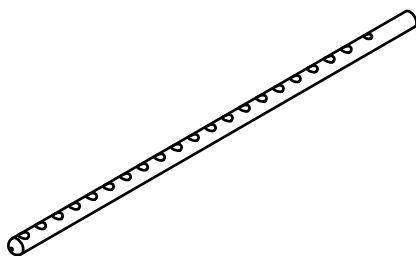
DD5



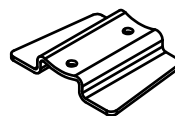
DD6



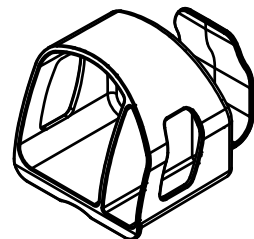
DD7



DD8



DD9



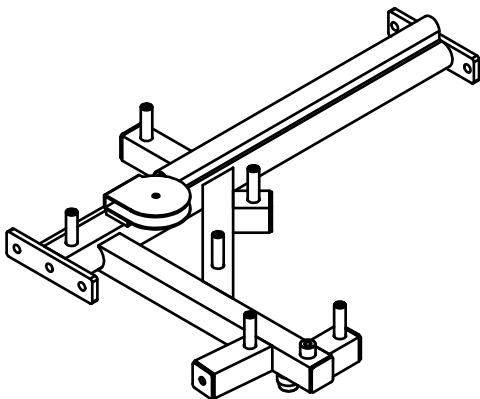
DD10



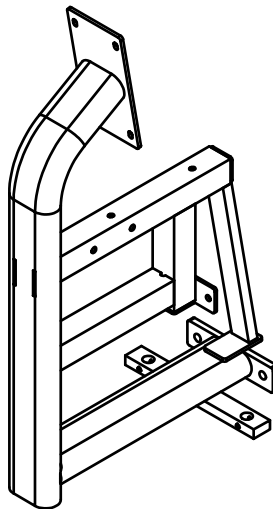
CL2TH ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

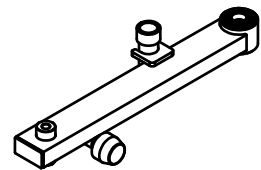
A[1SET]



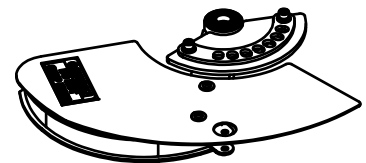
B[1SET]



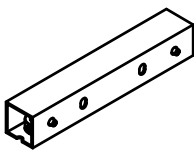
C[1SET]



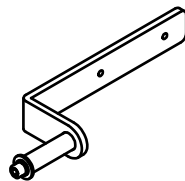
D[1SET]



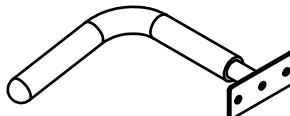
E[1SET]



F[2SET]

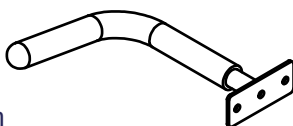


Direction



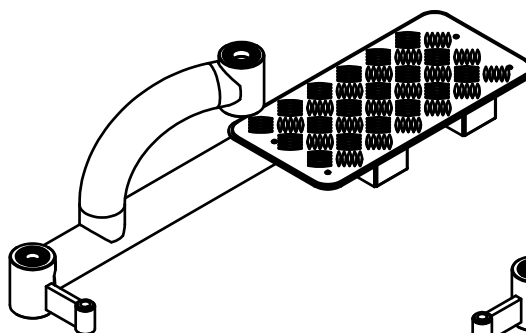
G[1SET]

H[1SET]

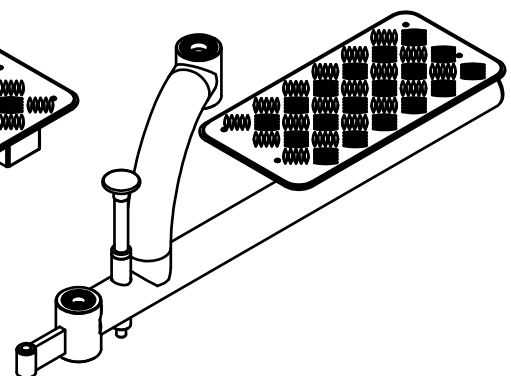


Direction

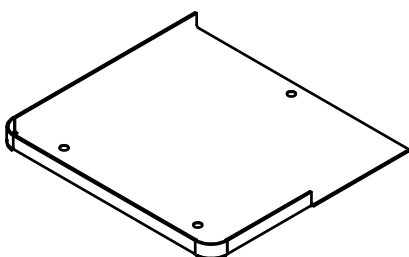
I[1SET]



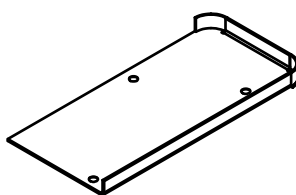
J[1SET]



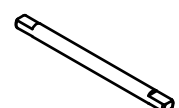
K[1SET]



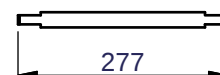
L[1SET]



M[2PCS]
8220-300
Ø20X277L



Ø20

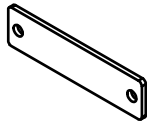


277

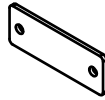
CL2TH ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

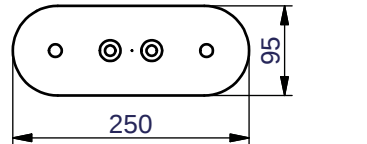
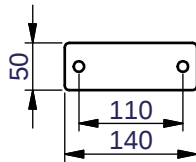
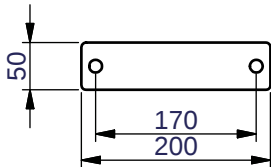
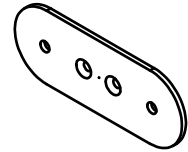
N[1PCS]
8312-078



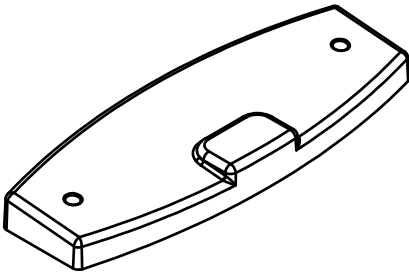
O[1PCS]
8312-090



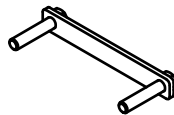
P[1PCS]
8313-188



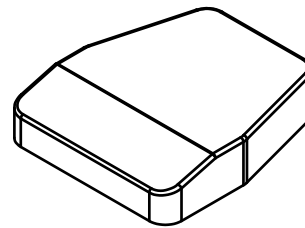
Q[1PCS]
9211-206



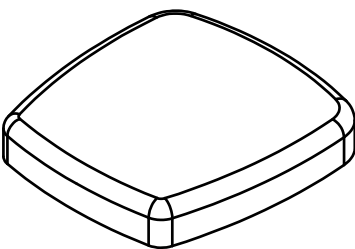
R[1SET]
6680-025



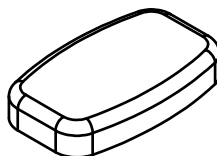
S[1PCS]
9111-107



T[1PCS]
9121-052



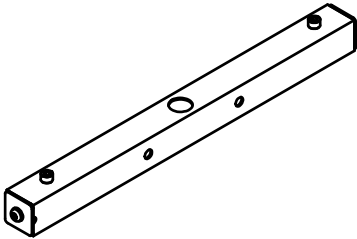
U[2PCS]
9131-041



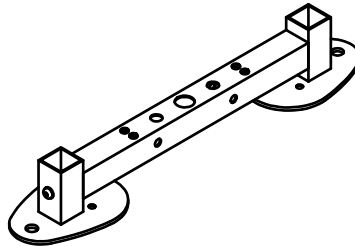
CL2TH ASSEMBLY INSTRUCTIONS

FRAME PARTS ILLUSTRATION SHEET FOR CL2DB

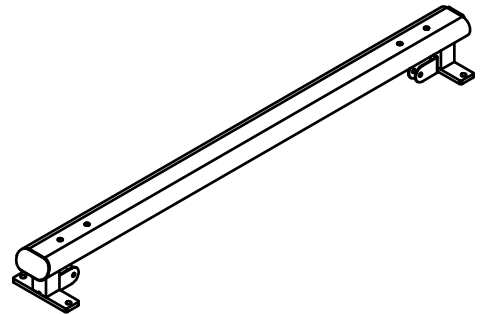
AA[1SET]
6610-040



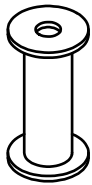
AB[1SET]
6610-041



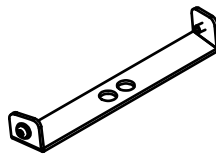
AC[1SET]
6610-042



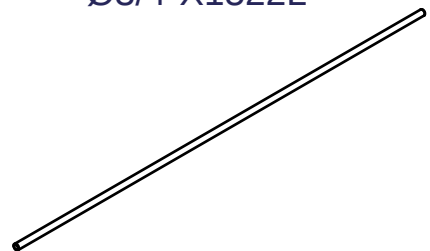
AD[2SET]
6670-005



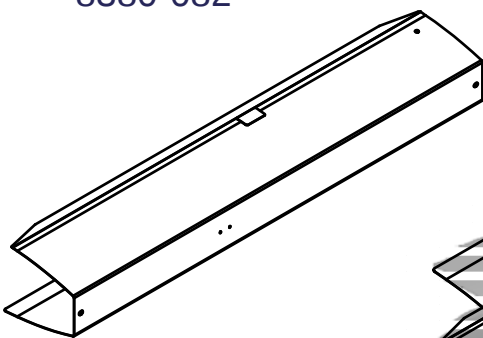
AE[2SET]
8321-066



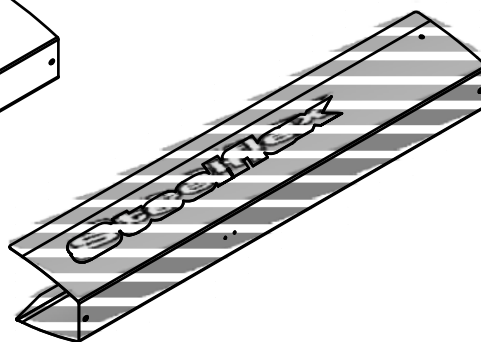
AF[2PCS]
8280-037
Ø3/4"X1522L



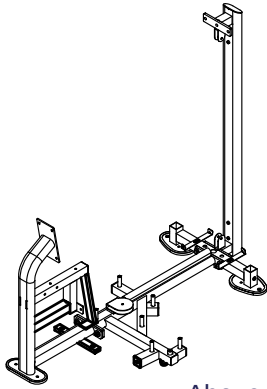
AG[1SET]
8380-082



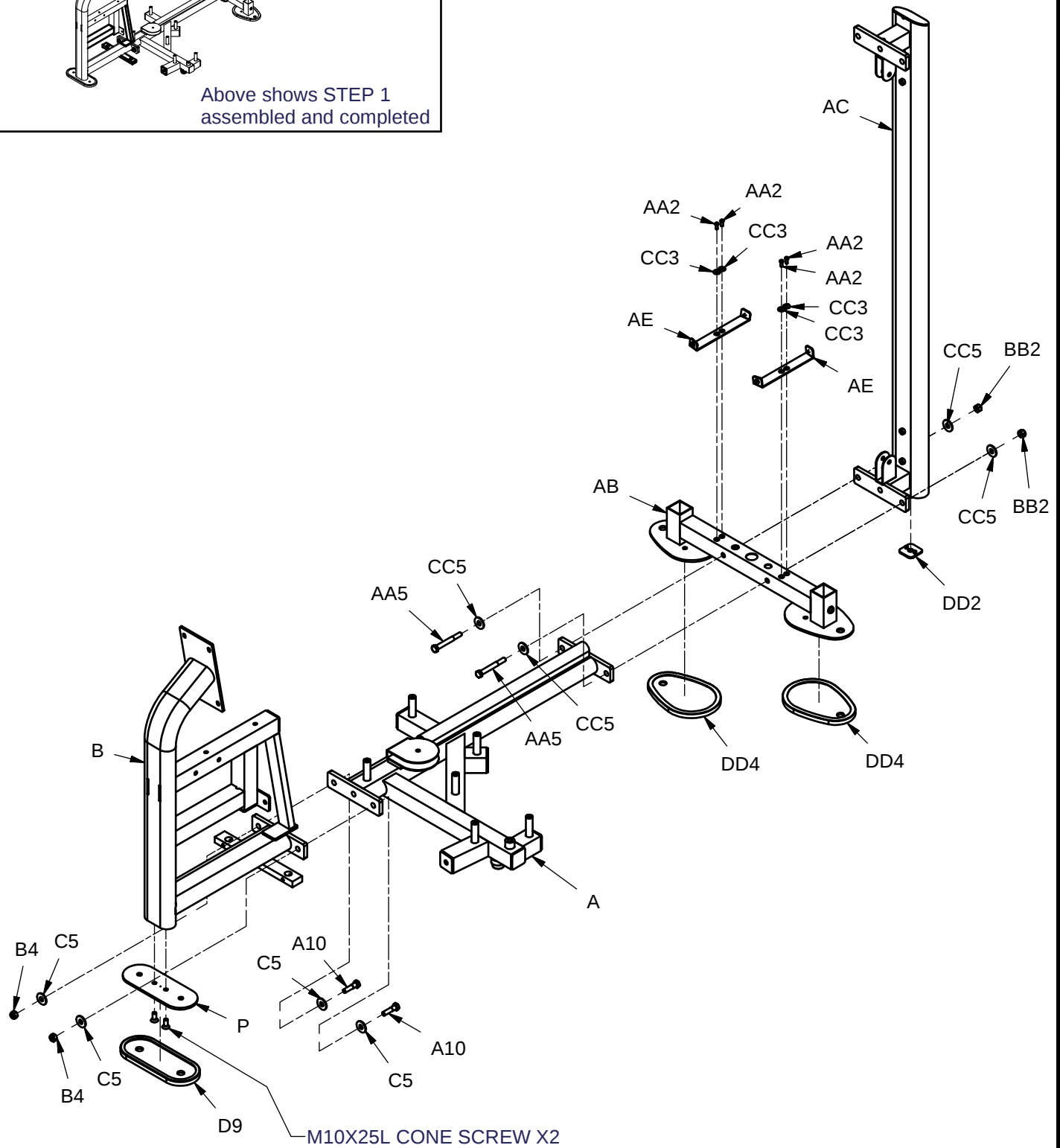
AH[1SET]
8380-083



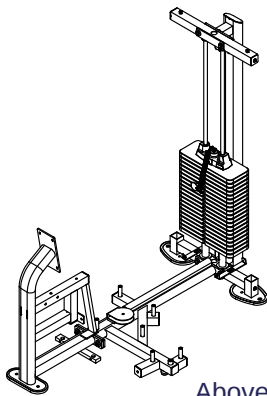
CL2TH ASSEMBLY INSTRUCTIONS



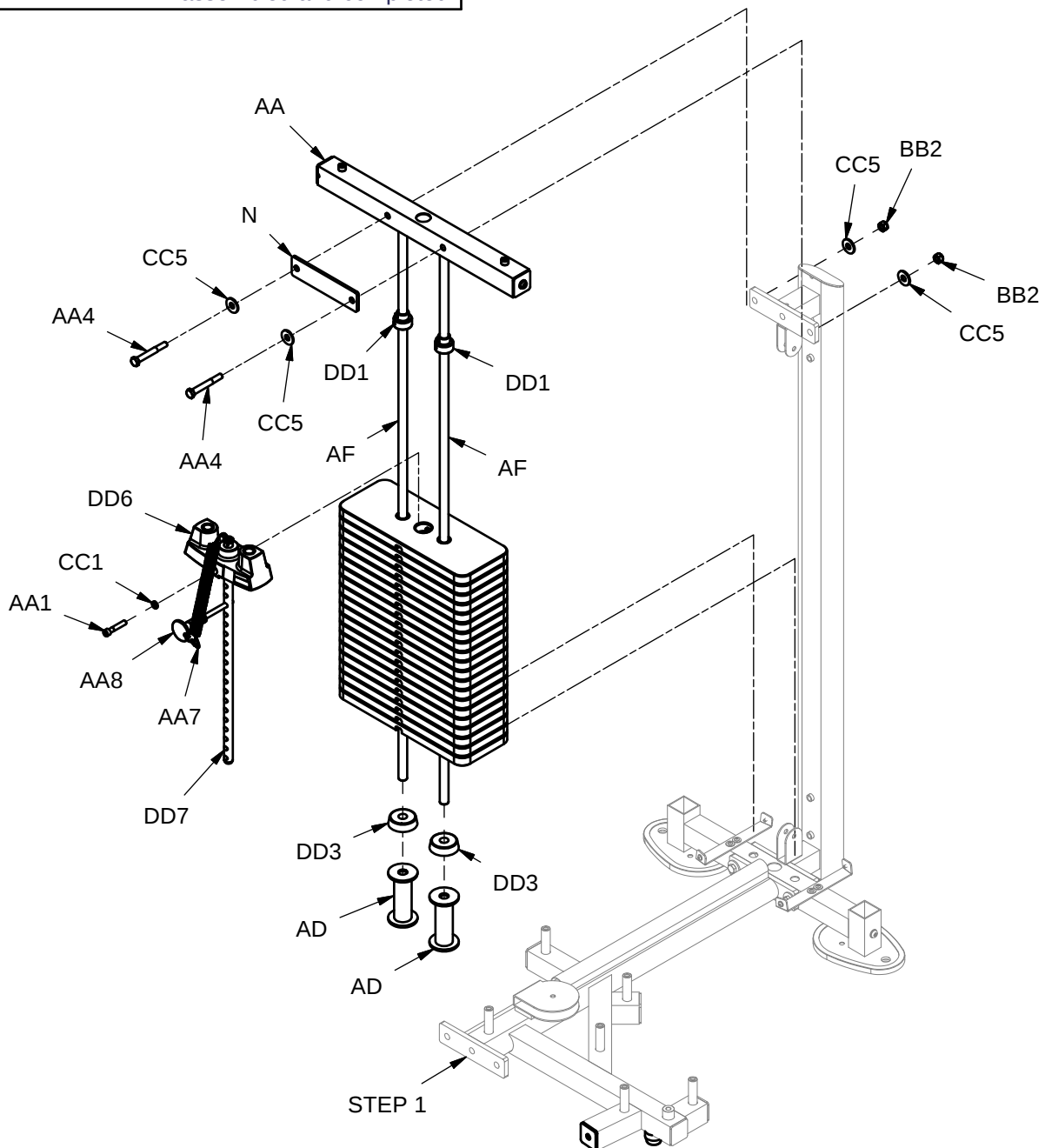
Above shows STEP 1
assembled and completed



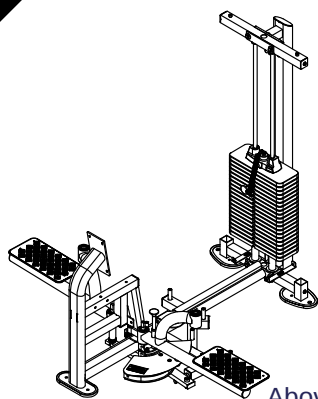
CL2TH ASSEMBLY INSTRUCTIONS



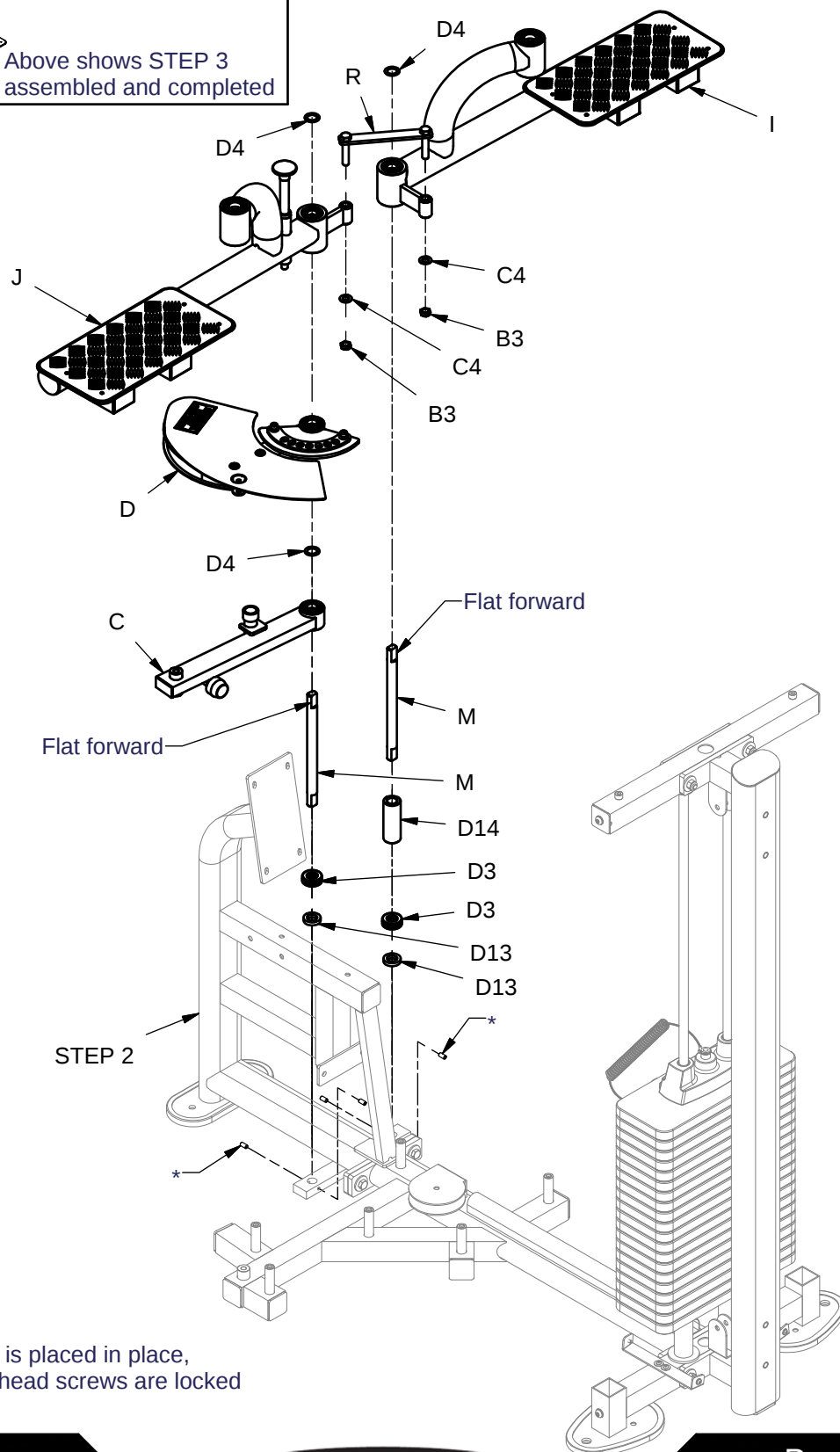
Above shows STEP 2
assembled and completed



CL2TH ASSEMBLY INSTRUCTIONS

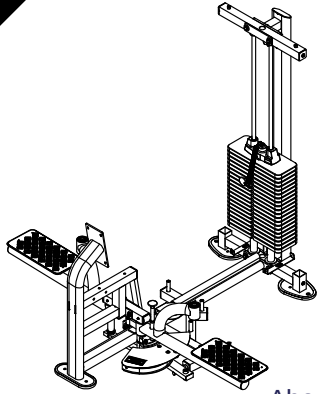


Above shows STEP 3
assembled and completed



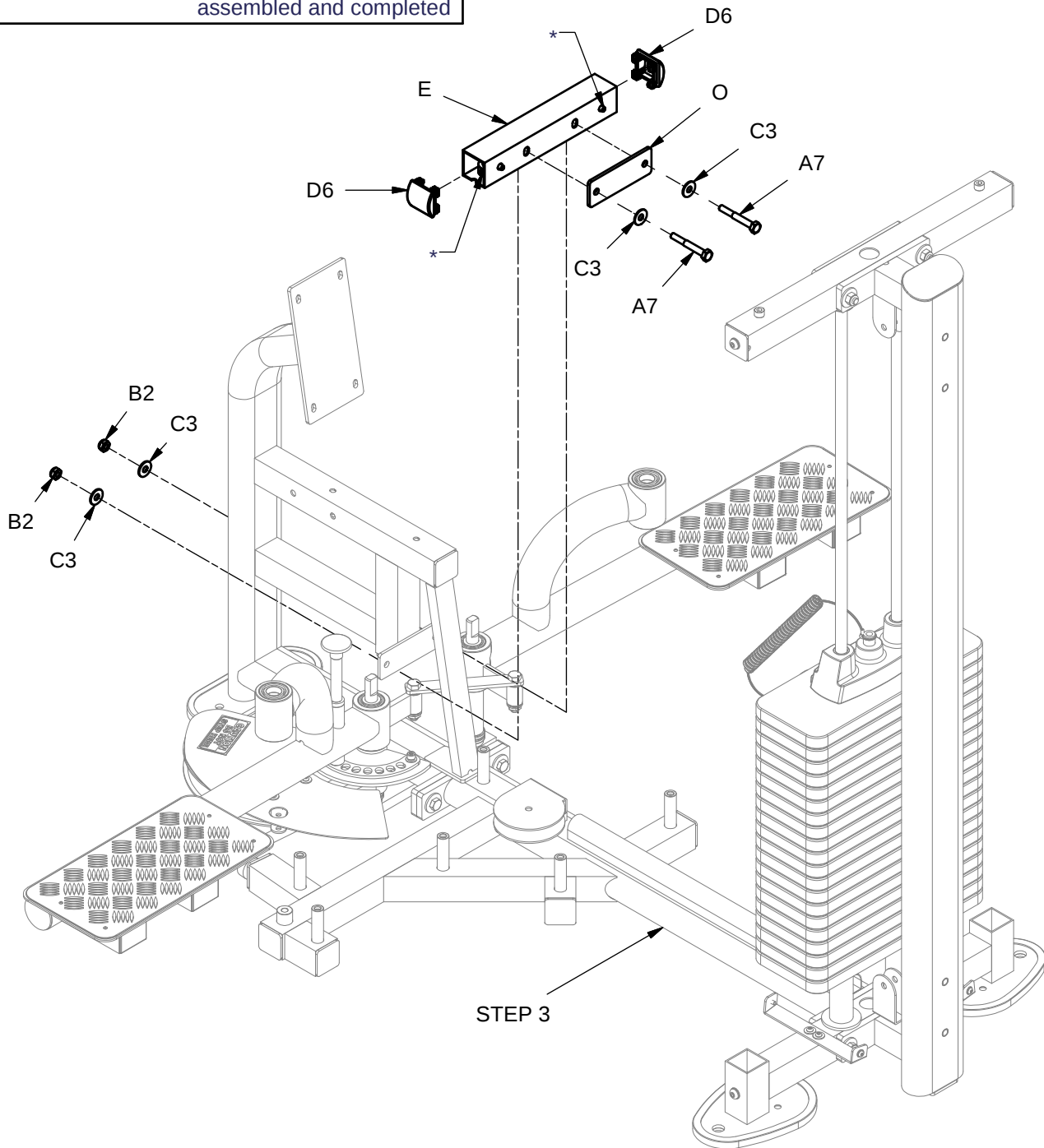
* : After the axis(M) is placed in place,
the countersunk head screws are locked

CL2TH ASSEMBLY INSTRUCTIONS

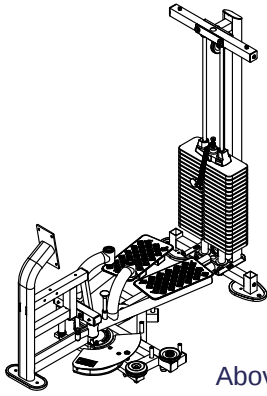


Above shows STEP 4
assembled and completed

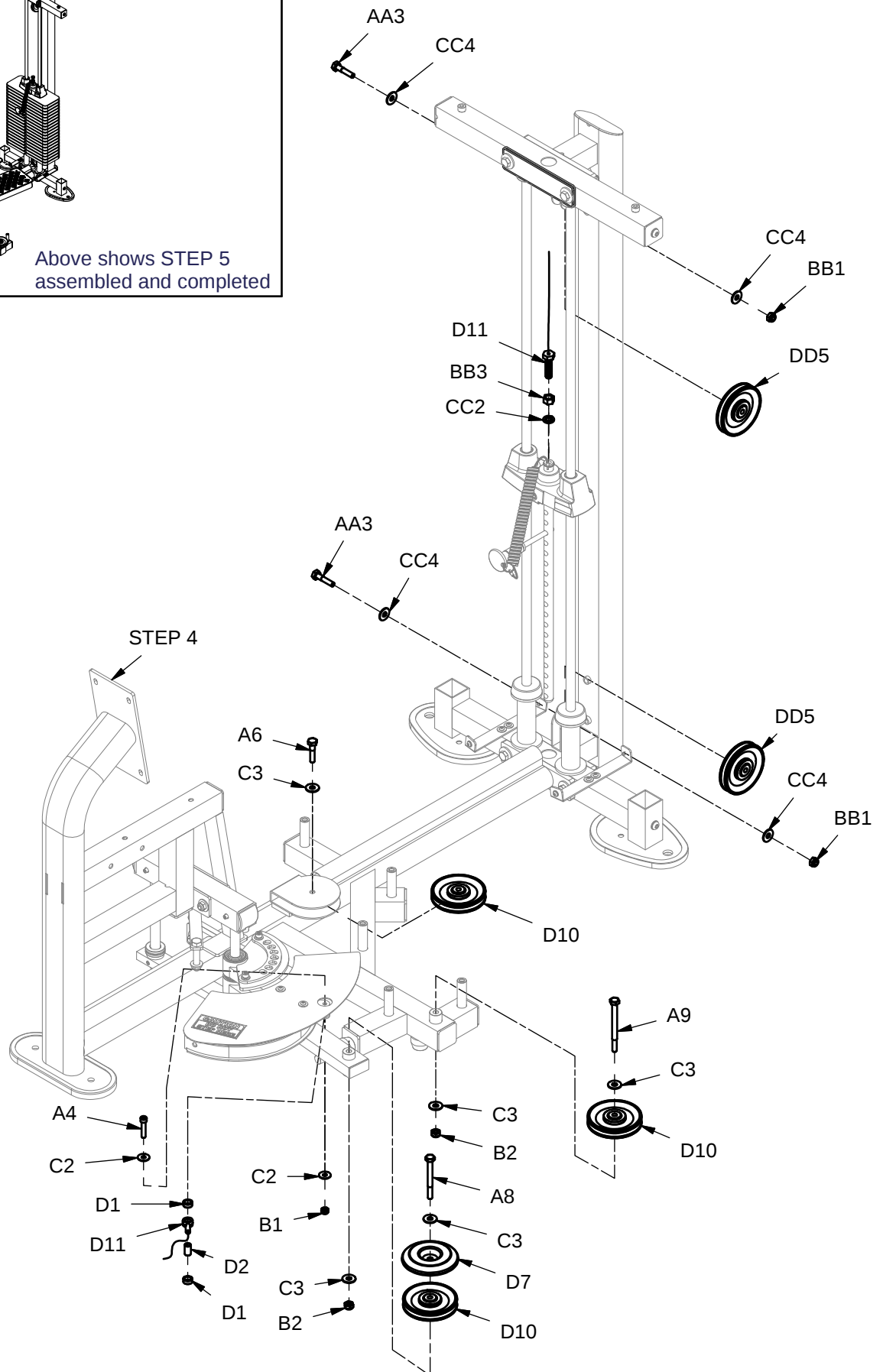
* : After fixing the assembly E,
the countersunk head screws need to be locked,
and finally the terminal plug D6



CL2TH ASSEMBLY INSTRUCTIONS



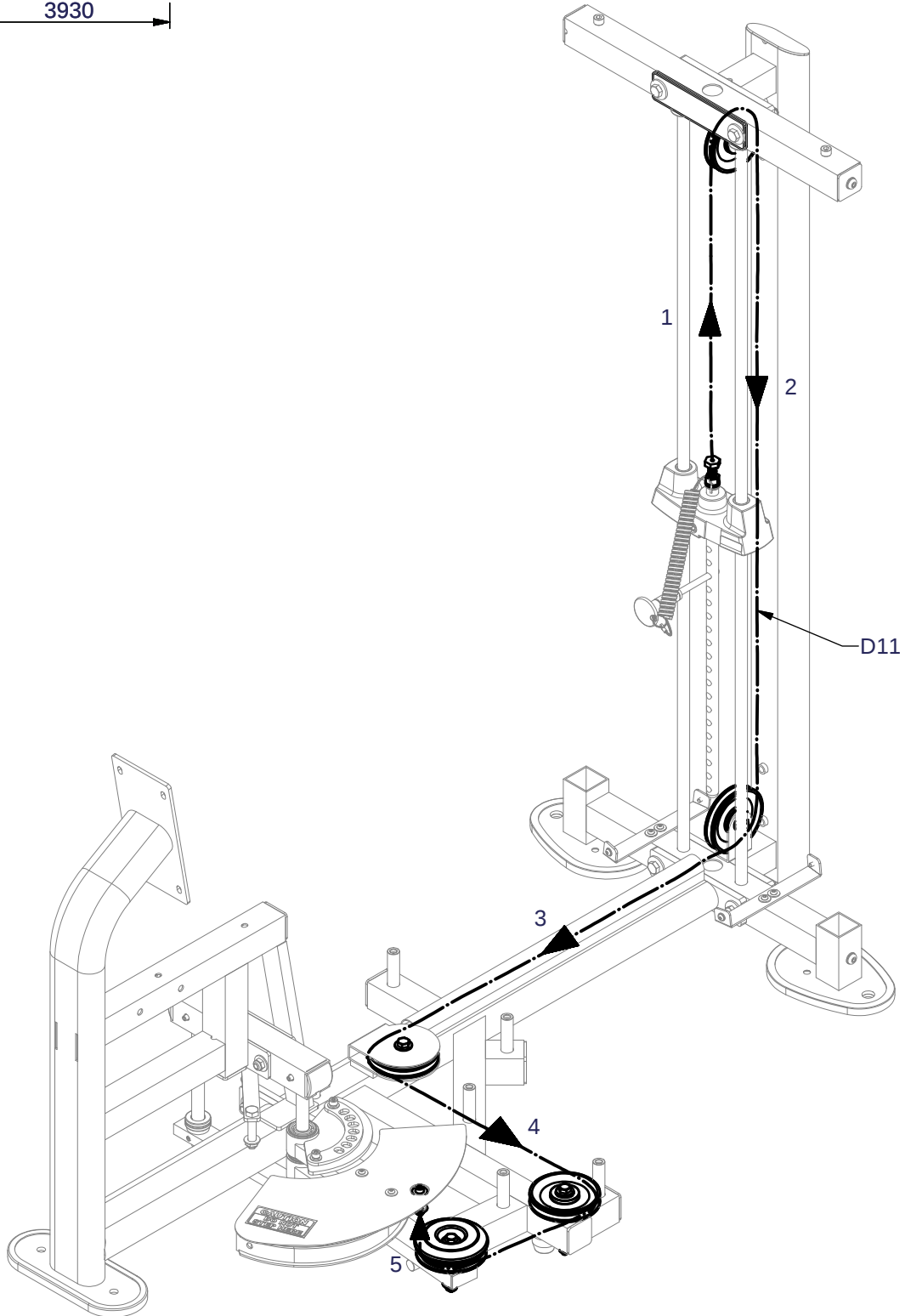
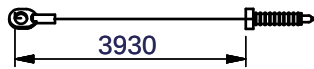
Above shows STEP 5
assembled and completed



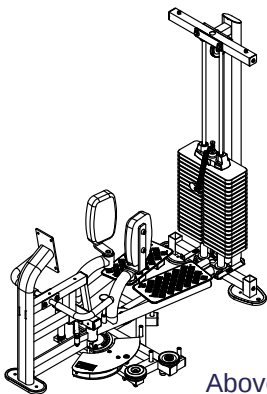
CL2TH ASSEMBLY INSTRUCTIONS

Cable Configuration Diagram

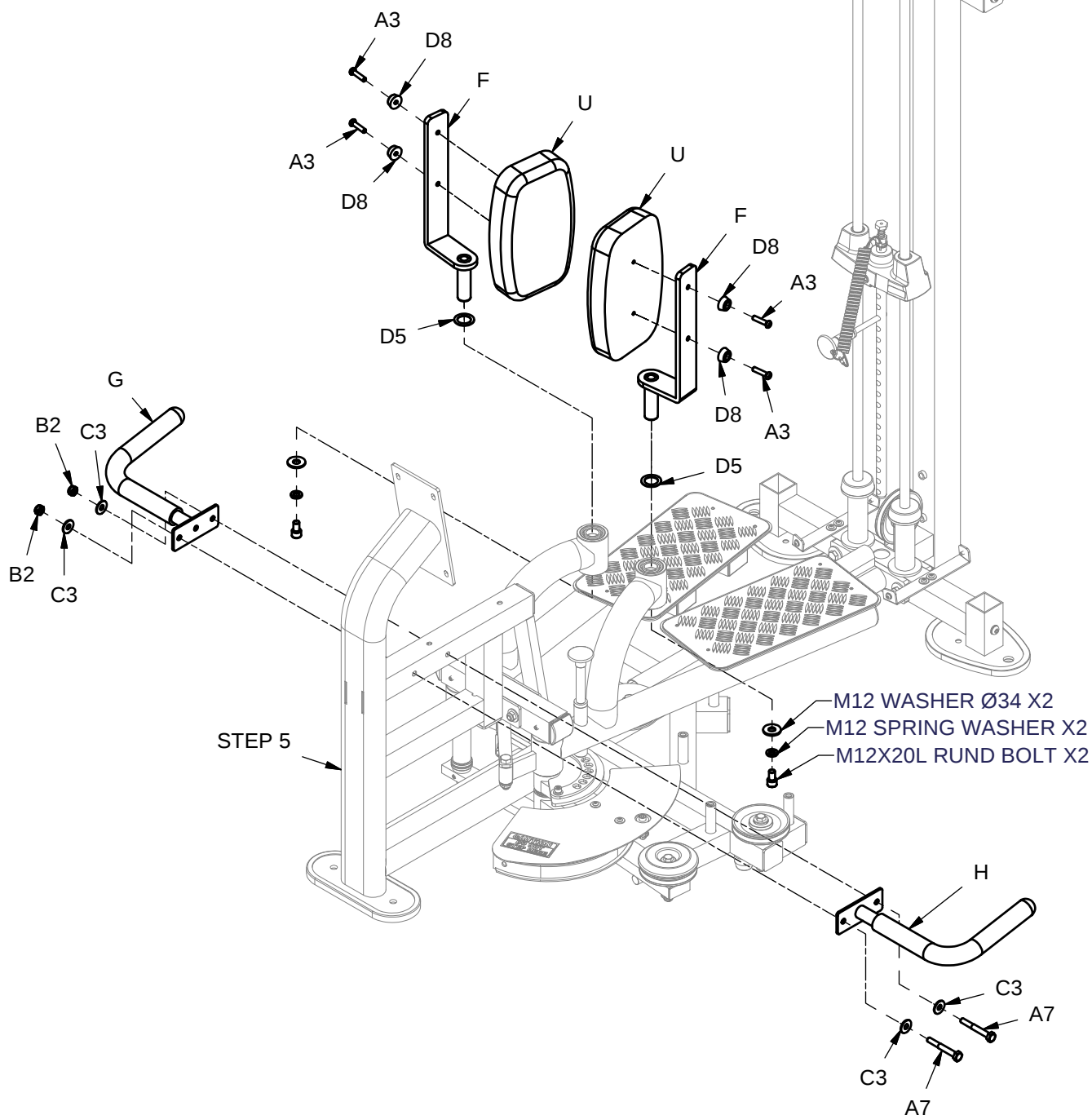
D11



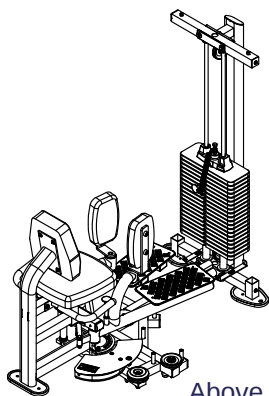
CL2TH ASSEMBLY INSTRUCTIONS



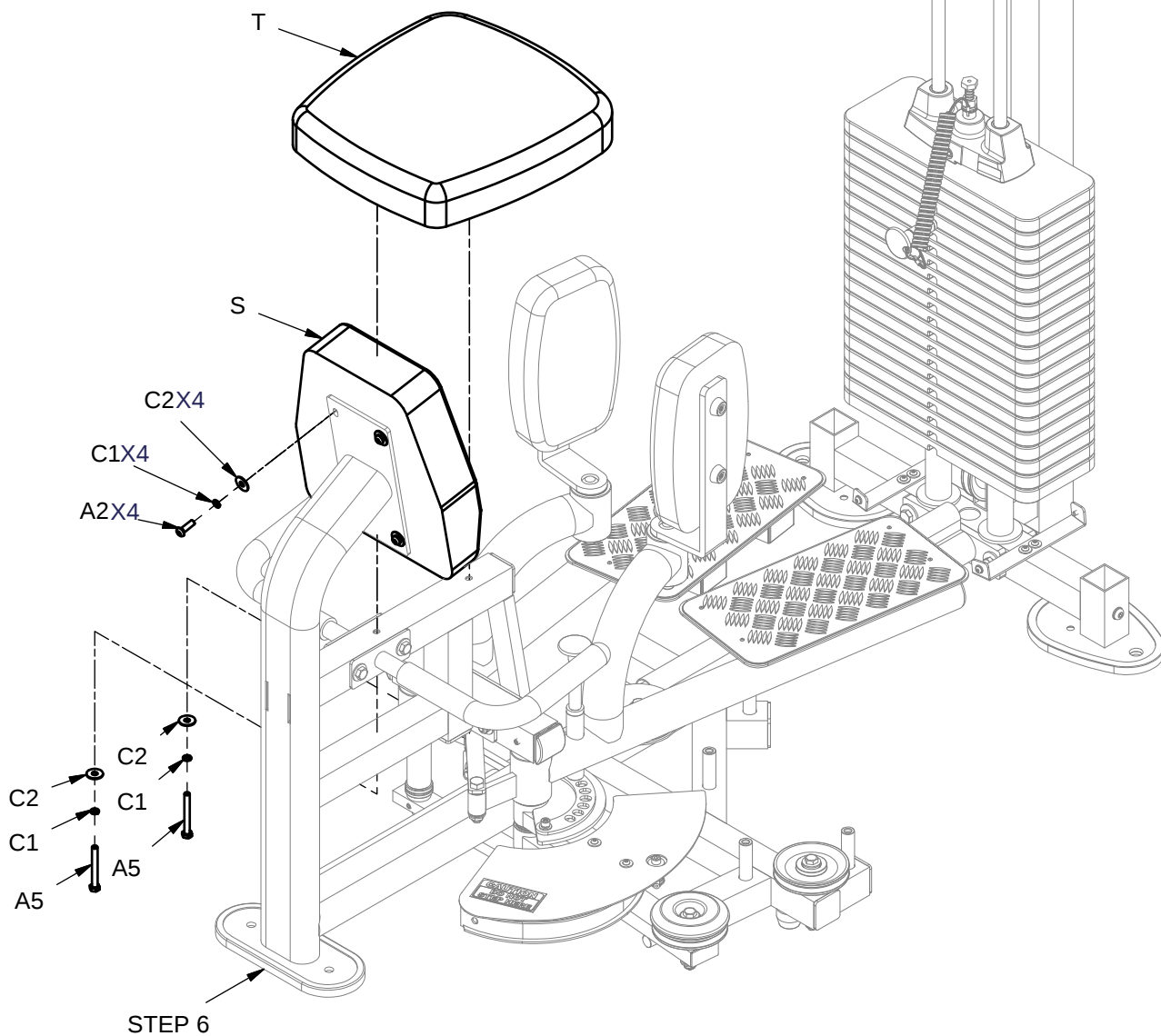
Above shows STEP 6
assembled and completed



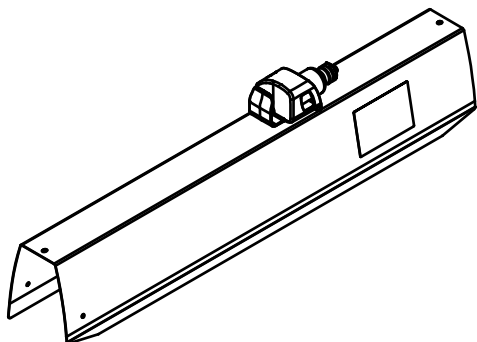
CL2TH ASSEMBLY INSTRUCTIONS



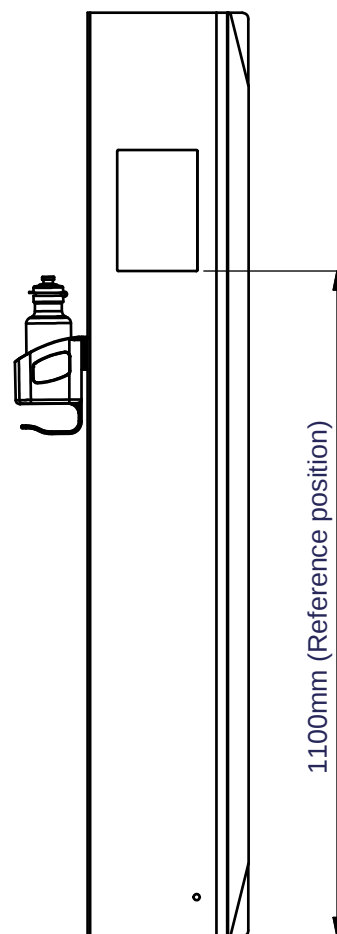
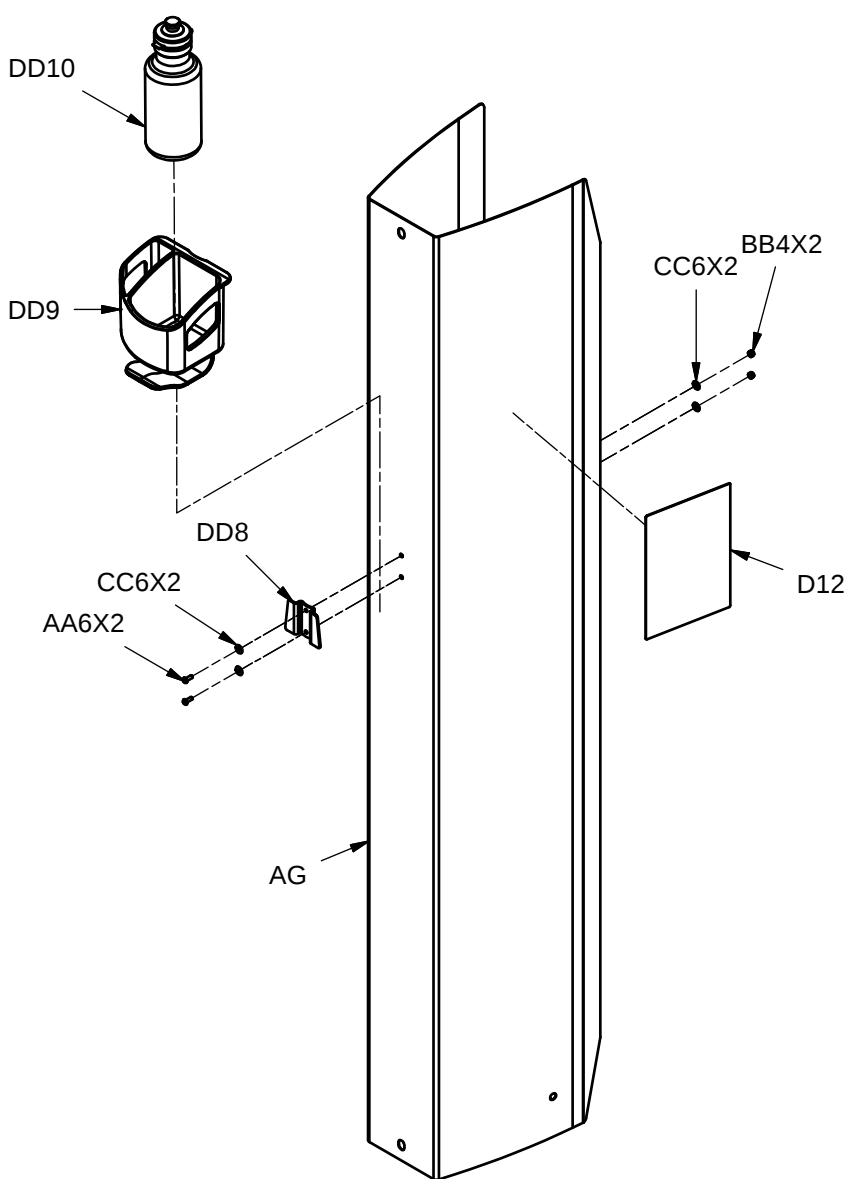
Above shows STEP 7
assembled and completed



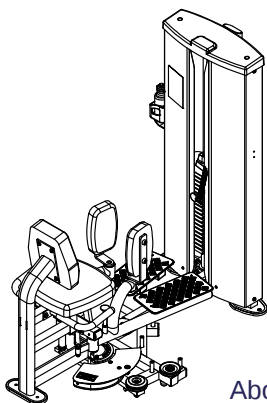
CL2TH ASSEMBLY INSTRUCTIONS



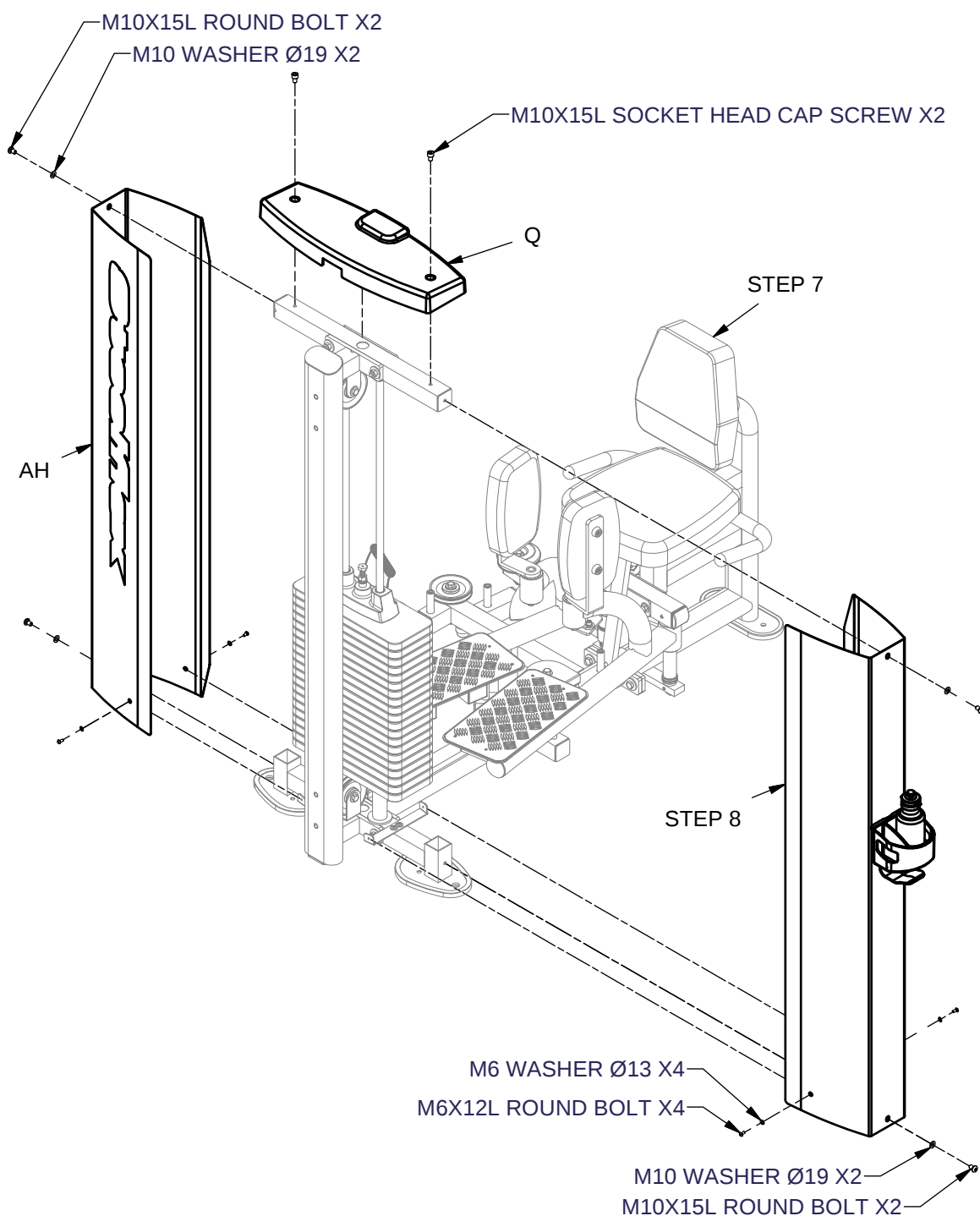
Above shows STEP 8
assembled and completed



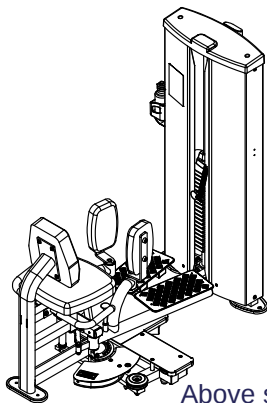
CL2TH ASSEMBLY INSTRUCTIONS



Above shows STEP 9
assembled and completed



CL2TH ASSEMBLY INSTRUCTIONS



Above shows STEP 10
assembled and completed

