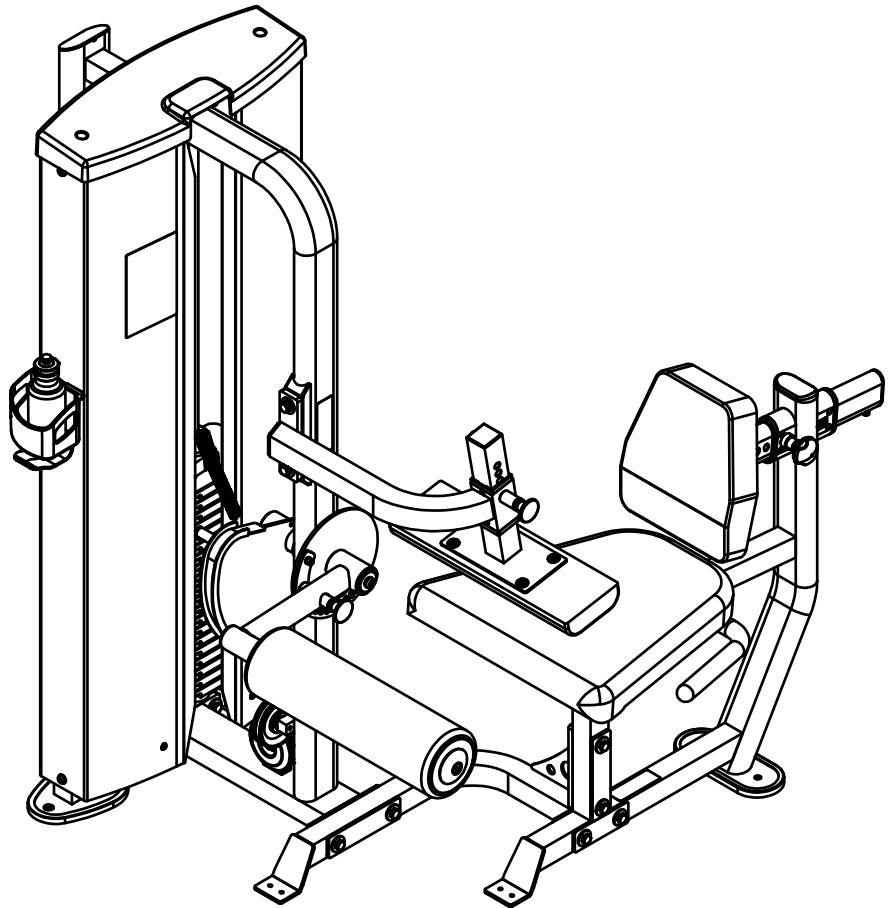


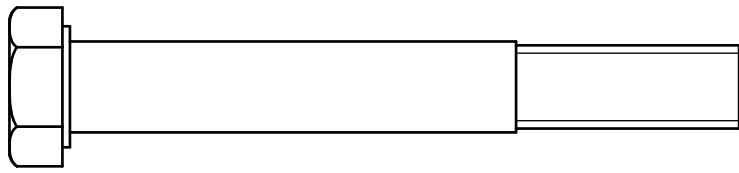
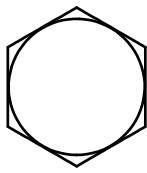
The Surgeon General
has determined that lack
of physical activity is
detrimental to your health.™

Trademark of United States Fitness Products Council

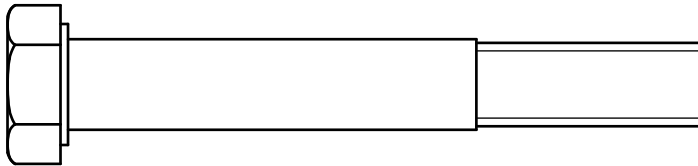
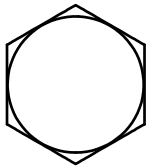
THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE RISK, YOU MUST FOLLOW THESE RULES:

1. Inspect equipment before each workout. Check that all nuts, bolts, screws and pop pins are in place and fully tightened. Also, before use, check cylinders for leaking. Replace all worn parts immediately. Never use machine if any parts are damaged or missing. Failure to follow these rules may result in serious injury.
2. Keep clear of the cylinder and all moving parts when the machine is in use.
3. Exercise with care. Perform your exercises at a smooth moderate pace; never perform jerky or uncoordinated movements that may cause injury.
4. It is recommended that you should workout with a training partner.
5. Do not allow children or minors to play on or around this equipment.
6. If unsure of proper use of equipment, call your local distributor.
7. **WARNING:** Consult your physician before starting your exercise program. For your own safety do not begin any exercise program without proper instruction.

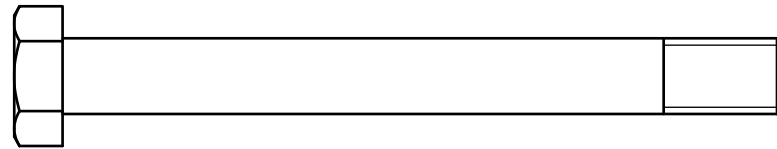
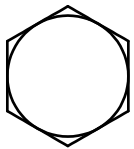
CL2EC.1 OWNER'S MANUAL

HARDWARE ILLUSTRATION

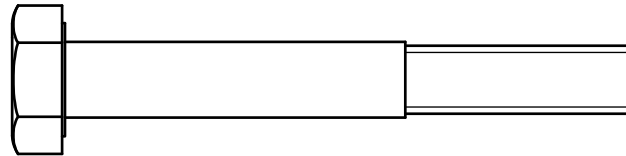
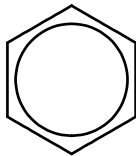
(A1)HEX BOLT M12X90L PARTIAL THREAD QTY.2



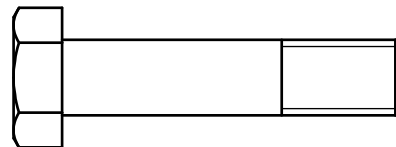
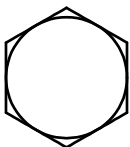
(A2)HEX BOLT M12X85L PARTIAL THREAD QTY.4



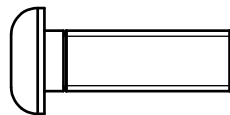
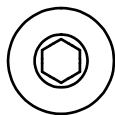
(A3)HEX BOLT M10X95L PARTIAL THREAD QTY.1



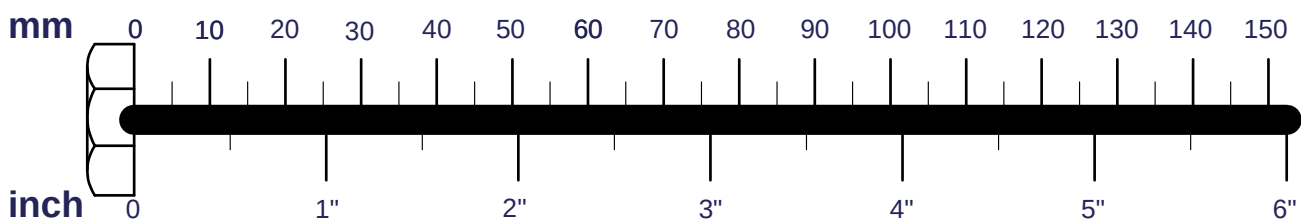
(A4)HEX BOLT M10X75L PARTIAL THREAD QTY.2



(A5)HEX BOLT M10X45L PARTIAL THREAD QTY.1

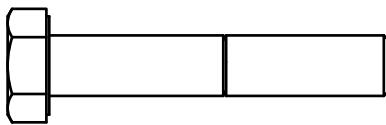
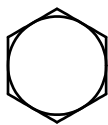


(A6)ROUND ALLEN HEAD M8X25L FULL THREAD QTY.8

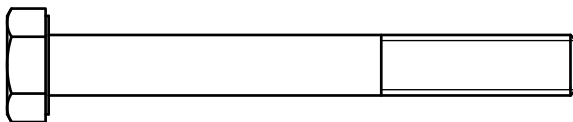
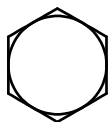


CL2EC ASSEMBLY INSTRUCTIONS

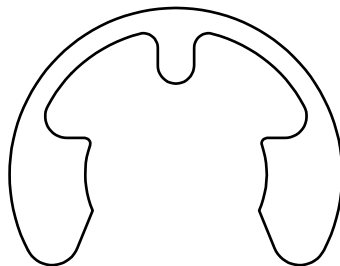
HARDWARE ILLUSTRATION



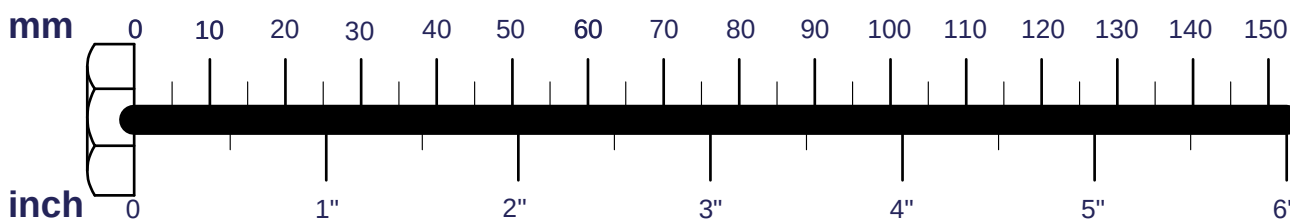
(A7)HEX BOLT M8X45L PARTIAL THREAD QTY.2



(A8)HEX BOLT M8X70L PARTIAL THREAD QTY.1

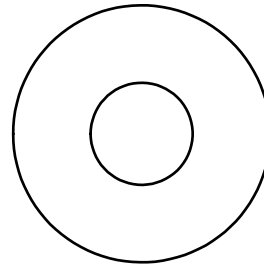
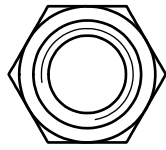


(A9)E TYPE BUCKLE Ø24 QTY.1



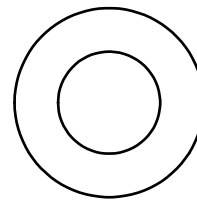
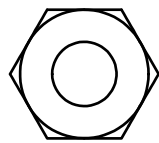
CL2EC ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION



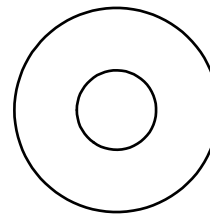
(B1)NYLON LOCK NUT M12 QTY.6

(C1)M12(I.D.)FLAT WASHER Ø34 QTY.10

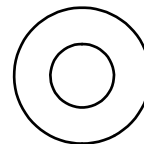


(B2)NYLON LOCK NUT M10 QTY.4

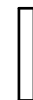
(C2)M12(I.D.)FLAT WASHER Ø25 QTY.2



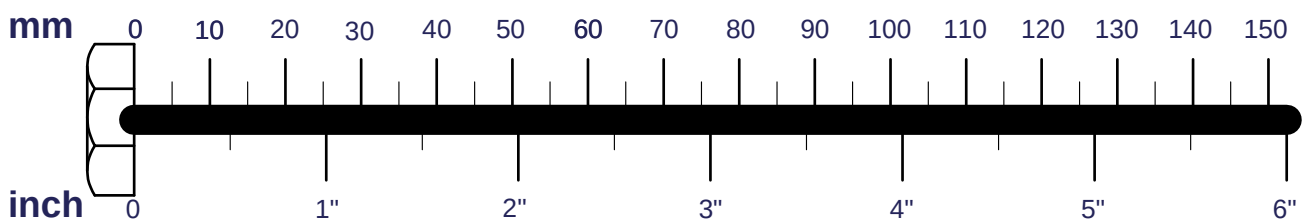
(C3)M10(I.D.)FLAT WASHER Ø27 QTY.8



(C4)M8(I.D.)FLAT WASHER Ø24 QTY.11

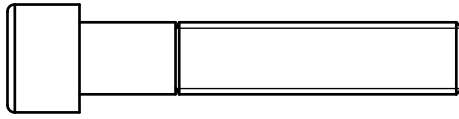
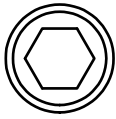


(C5)M8 SPRING WASHER QTY.11

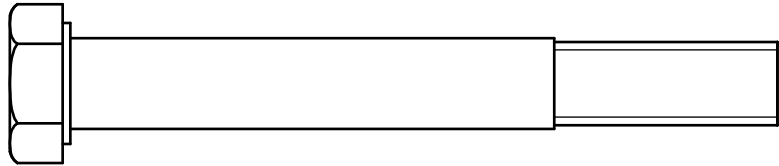
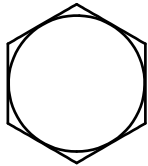


CL2EC ASSEMBLY INSTRUCTIONS

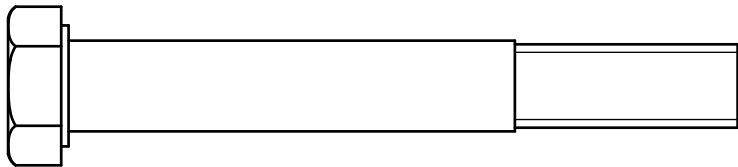
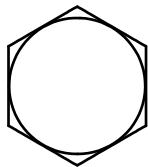
FRAME HARDWARE ILLUSTRATION FOR DOOR



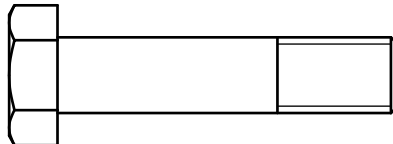
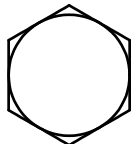
(AA1) ROUND ALLEN HEAD 3/8"x2"L PARTIAL THREAD QTY.1



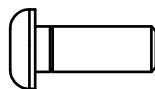
(AA2) HEX BOLT M12X95L PARTIAL THREAD QTY.2



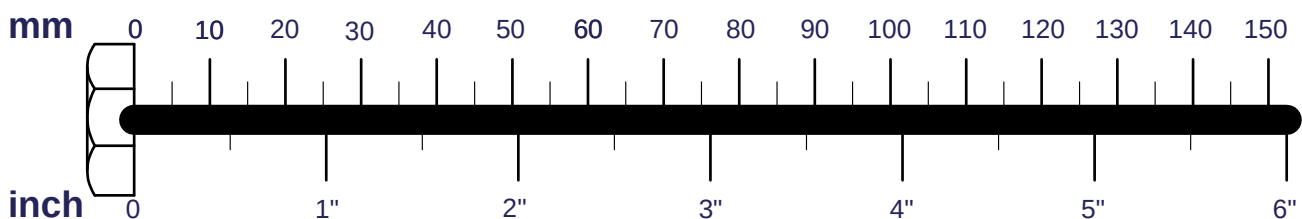
(AA3) HEX BOLT M12X90L PARTIAL THREAD QTY.2



(AA4) HEX BOLT M10X45L PARTIAL THREAD QTY.2

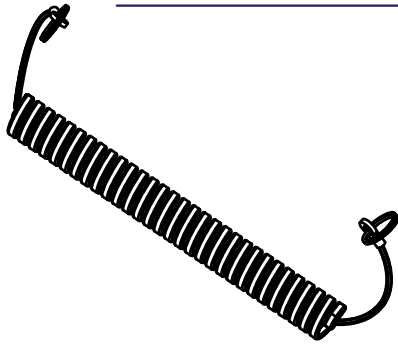


(AA5) ROUND INNER HEX SCREW M6x16L FULL THREAD QTY.4

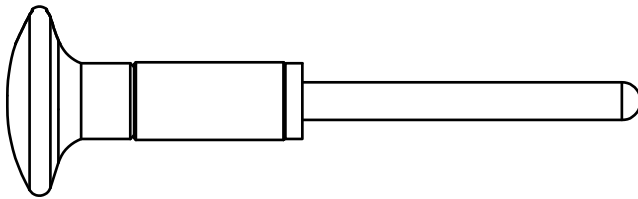


CL2EC ASSEMBLY INSTRUCTIONS

FRAME HARDWARE ILLUSTRATION FOR DOOR



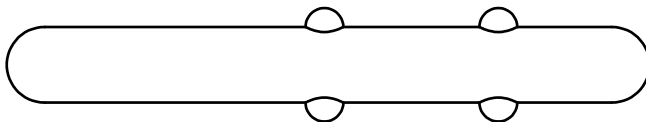
(AA6)ELASTIC BELT F920003 QTY.1



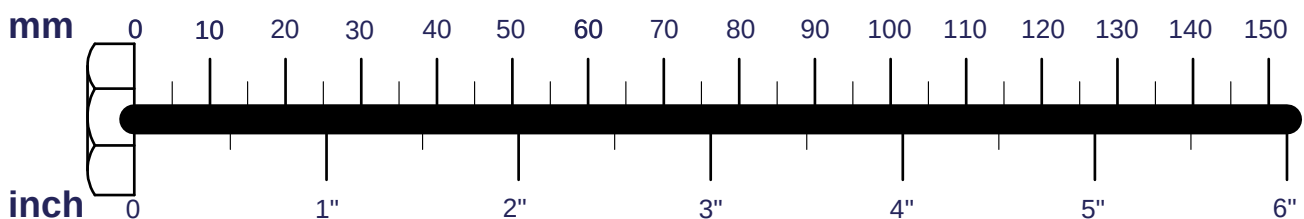
(AA7)10LB PIN(8250-128) QTY.1



(AA8)ROUND INNER HEX SCREW M4x12L FULL THREAD QTY.2

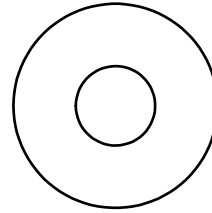
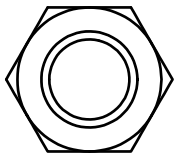


(AA9)FIXED PIN (8250-023)



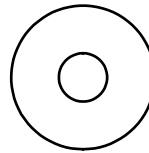
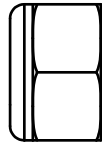
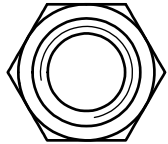
CL2EC ASSEMBLY INSTRUCTIONS

FRAME HARDWARE ILLUSTRATION FOR DOOR



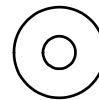
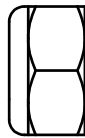
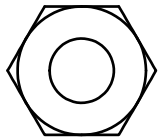
(BB1)LOCK NUT 1/2"-13UNC QTY.1

(CC2)M10(I.D.)FLAT WASHER Ø27 QTY.4



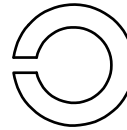
(BB2)NYLON LOCK NUT M12 QTY.4

(CC3)M6(I.D.)FLAT WASHER Ø19 QTY.4



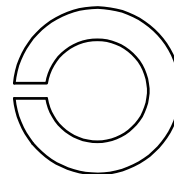
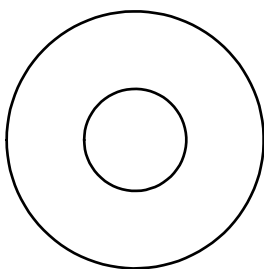
(BB3)NYLON LOCK NUT M10 QTY.2

(CC4)M4(I.D.)FLAT WASHER Ø12 QTY.4



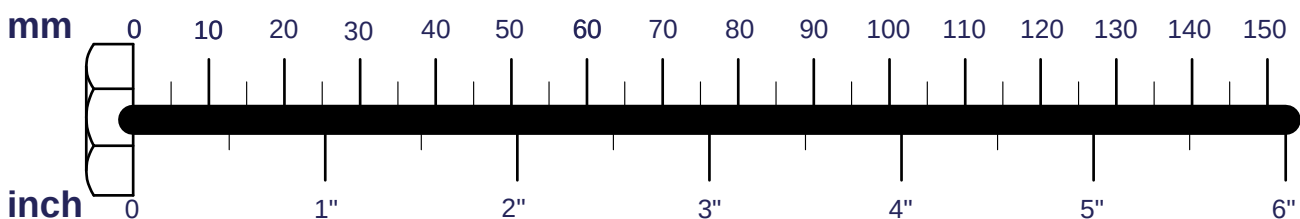
(BB4)NYLON LOCK NUT M4 QTY.2

(CC5)SPRING WASHER 3/8" QTY.1



(CC1)M12(I.D.)FLAT WASHER Ø34 QTY.8

(CC6)SPRING WASHER 1/2" QTY.1

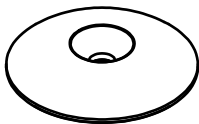


CL2EC ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D1.Ø76 CAP COVER(8130-236)-----	[1PCS]
D2.Ø38XØ25.2X15L STEEL BUSHING(8130-430)-----	[1PCS]
D3.Ø38XØ26X1.5t CU WSAHER(8520-008)-----	[3PCS]
D4.50X50X1.8t END CAP(9211-005)-----	[1PCS]
D5.60X50 NYLON BUSING (9211-033)-----	[2PCS]
D6.50X100 NYLON BUSING (9211-107)-----	[2PCS]
D7.50X100X2t END CAP(9211-114)-----	[1PCS]
D8.Ø116X17 CAP COVER(9211-173)-----	[2PCS]
D9.Ø1" RUBBER PAD(9212-019)-----	[1PCS]
D10.Ø120XØ52X3t NYLON WASHER(9214-039)-----	[2PCS]
D11.Ø110X22 PULLEY (9213-002B)-----	[3PCS]
D12.108X14.5tX263L RUBBER PAD(9310-075)-----	[1PCS]
D13.3375mm STEEL CABLE(FCL2ECA1)-----	[1PCS]

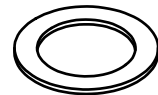
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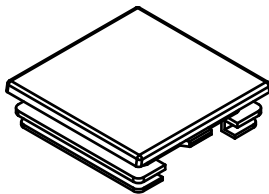
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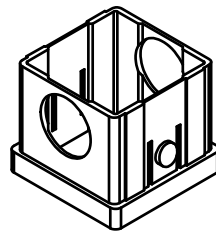
D3.



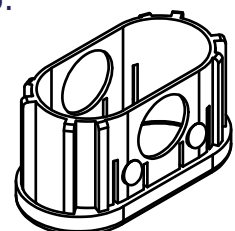
D4.



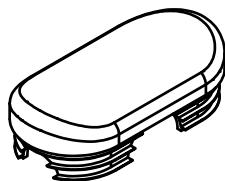
D5.



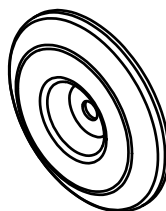
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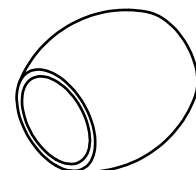
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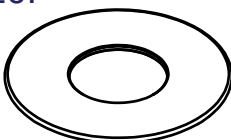
D8.



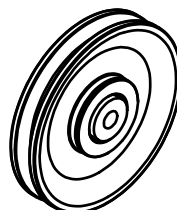
D9.



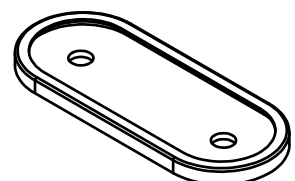
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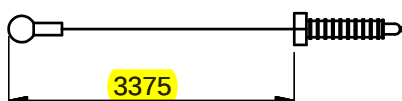
D11.



D12.



D13.



CL2EC ASSEMBLY INSTRUCTIONS

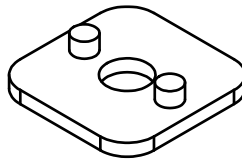
FRAME HARDWARE ILLUSTRATION FOR DOOR

DD1.Ø3/4" SHAFT COLLAR(9211-046)-----	[2PCS]
DD2.50X4tX50L RUBBER PAD(9214-002)-----	[1PCS]
DD3.Ø21/2"XØ19.2X19.4L RUBBER DOUNT(9310-010)-----	[2PCS]
DD4.Ø55XØ19.5X32L RUBBER DOUNT(9310-027)-----	[2PCS]
DD5.226X13.5tX161 RUBBER PAD(9310-115)-----	[2PCS]
DD6.Ø110X22 PULLEY (9213-002B)-----	[2PCS]
DD7.BOTTLE BRACKET(8388-025)-----	[1PCS]
DD8.BOTTLE RACK(9260-320)-----	[1PCS]
DD9.BOTTLE(9260-123)-----	[1PCS]

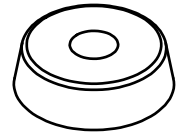
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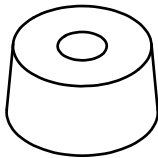
DD2.



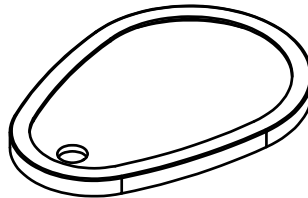
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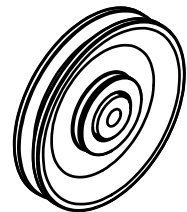
DD4.



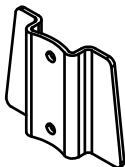
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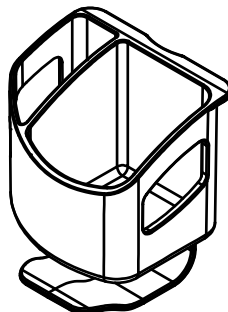
DD6.



DD7.



DD8.



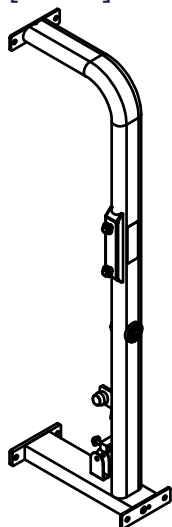
DD9.



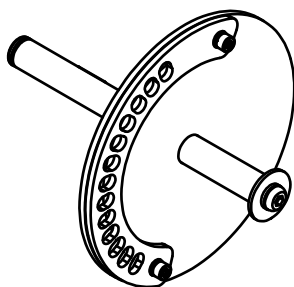
CL2EC ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

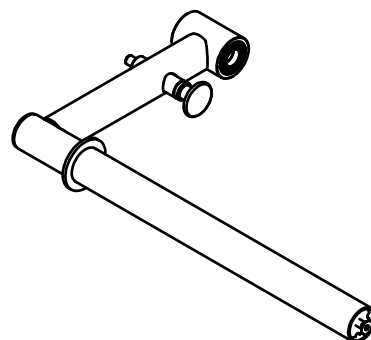
A [1SET]



B [1SET]



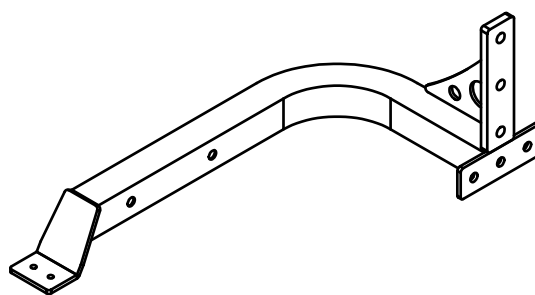
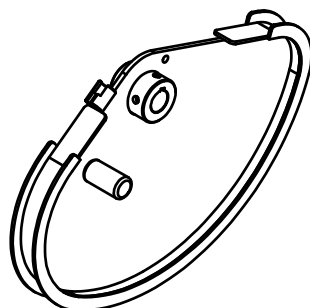
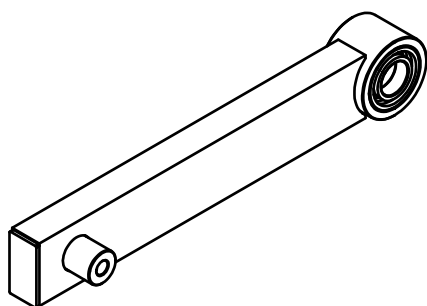
C [1SET]



D [1SET]

E1 [1SET]

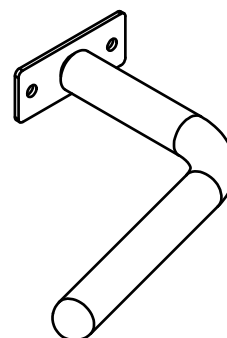
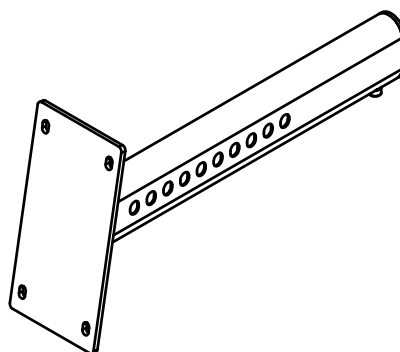
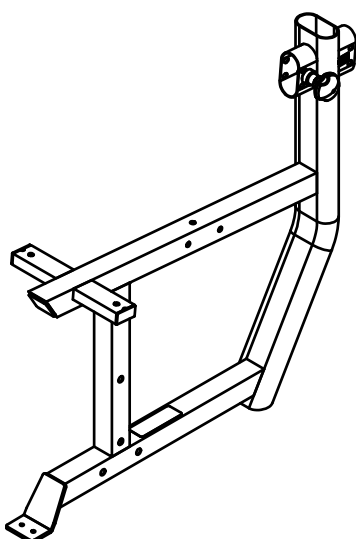
F [1SET]



G [1SET]

H [1SET]

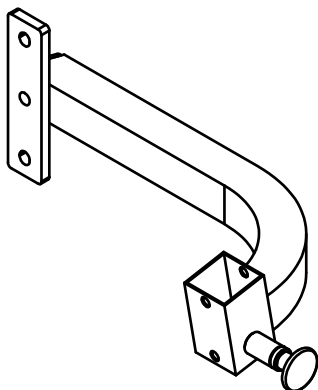
I [2SET]



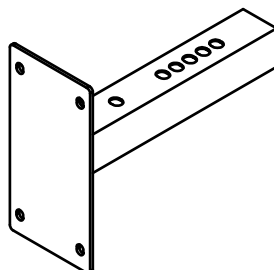
CL2EC ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

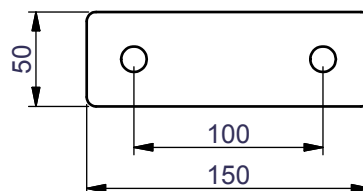
K [1SET]



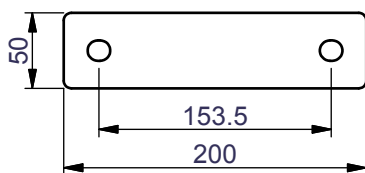
L [1SET]



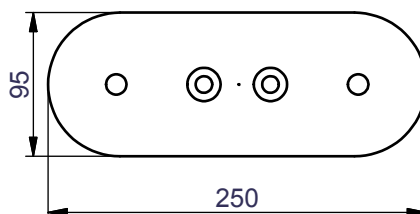
M [1PCS]
8312-062



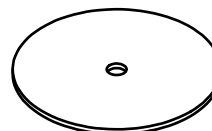
N [2PCS]
8312-077



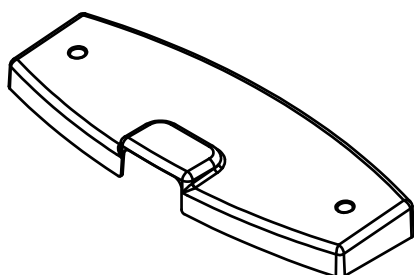
O [1PCS]
8313-188



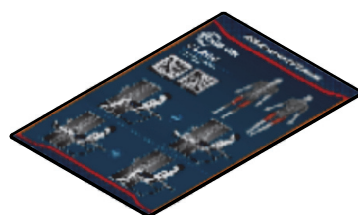
P [1PCS]
8343-065



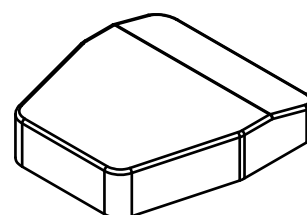
Q [1PCS]
9211-205



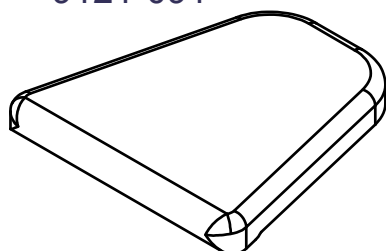
R [1PCS]
9420-129



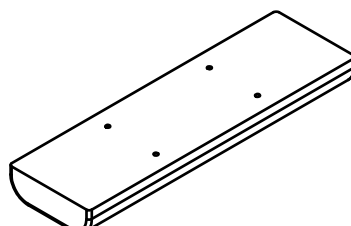
S [1PCS]
9111-107



T [1PCS]
9121-091



U [1PCS]
9131-069



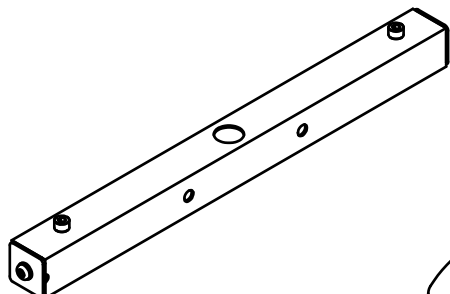
V [1PCS]
9161-079



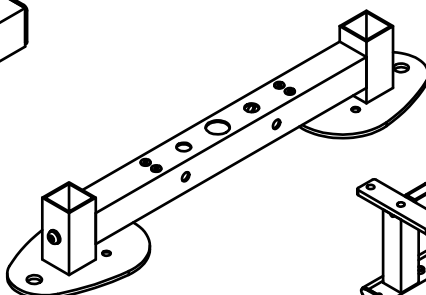
CL2EC ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET FOR DOOR

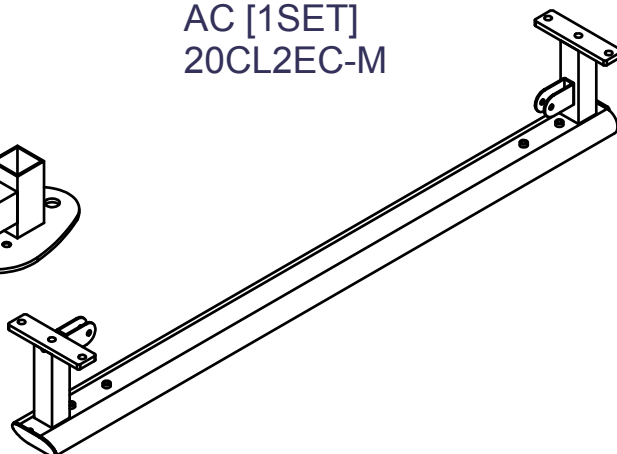
AA [1SET]
6610-040



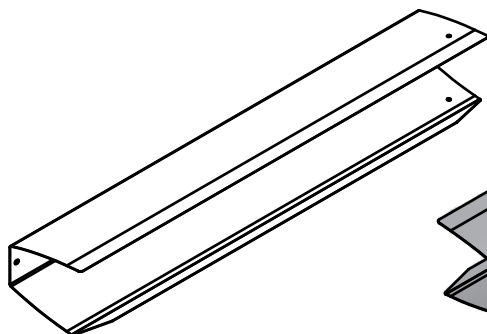
AB [1SET]
6610-041



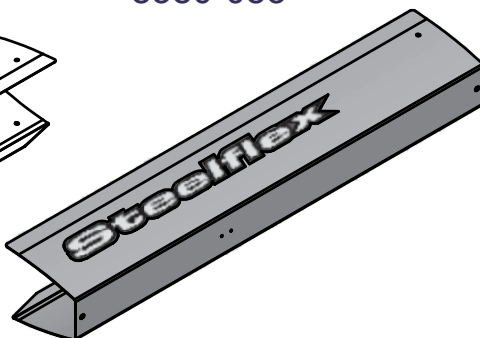
AC [1SET]
20CL2EC-M



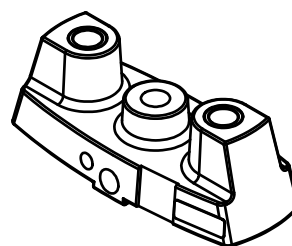
AD [1PCS]
8380-082



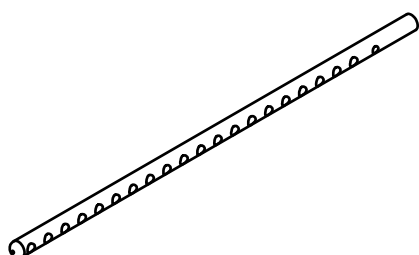
AE [1SET]
8380-083



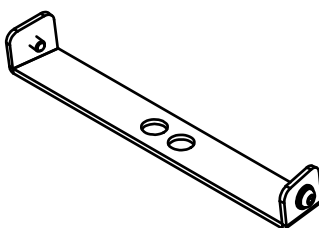
AF [1SET]
8400-006



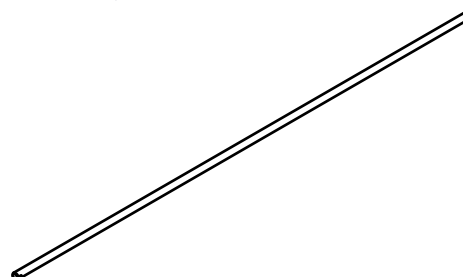
AG [1SET]
8210-042
3/4"X596L



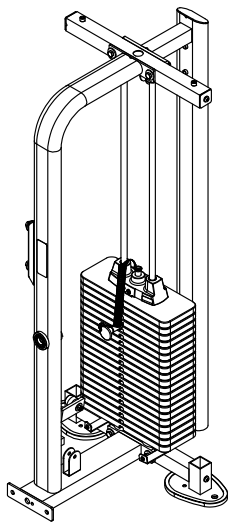
AH
[2SET]
8321-066



AI[2SET]
8280-037
Ø3/4"X1522L

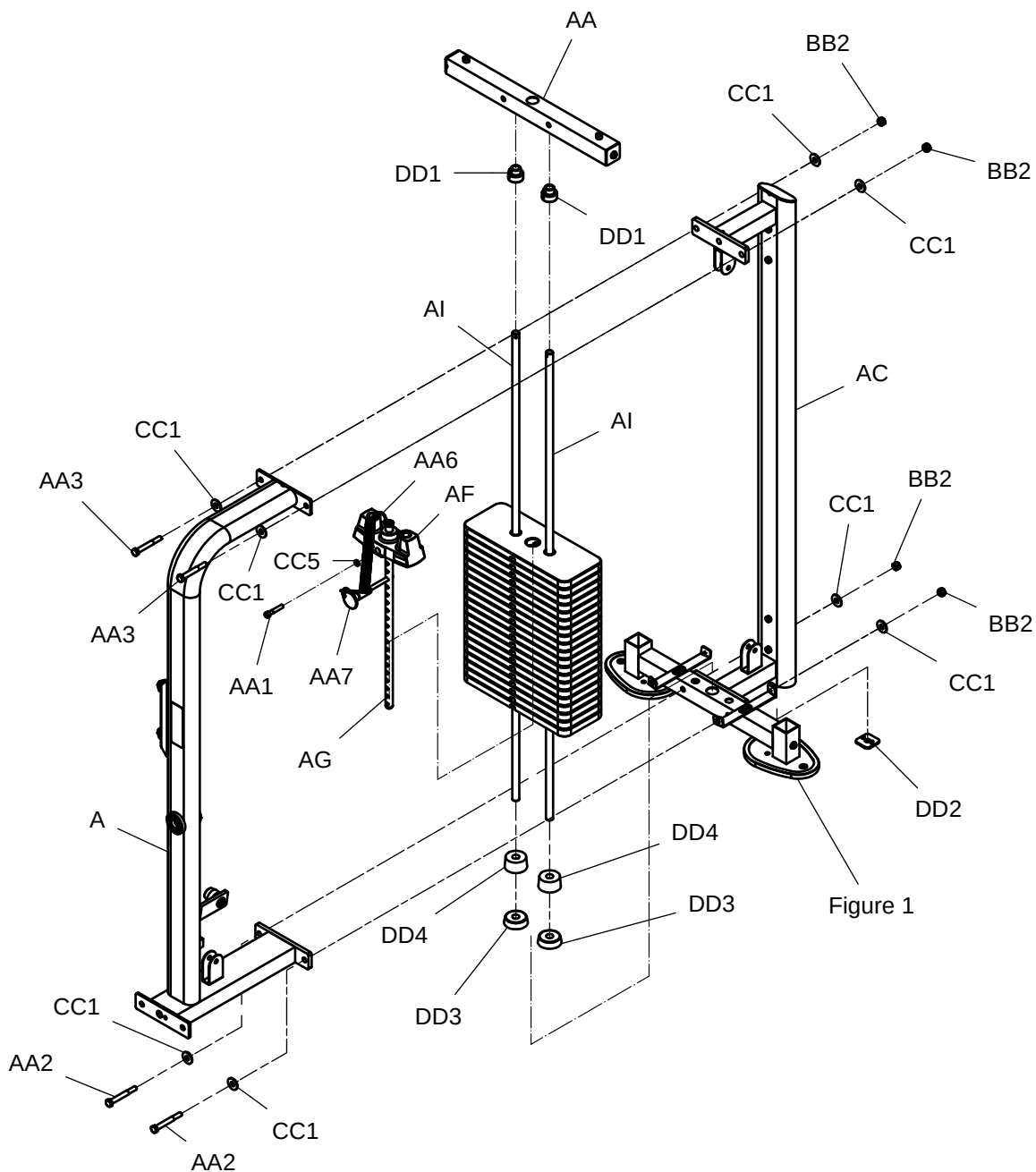
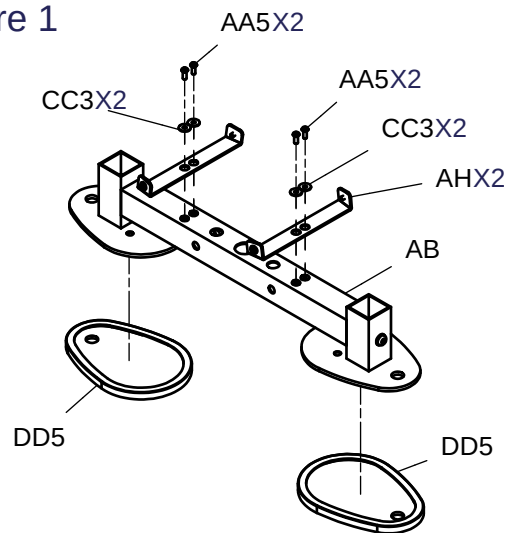


CL2EC ASSEMBLY INSTRUCTIONS

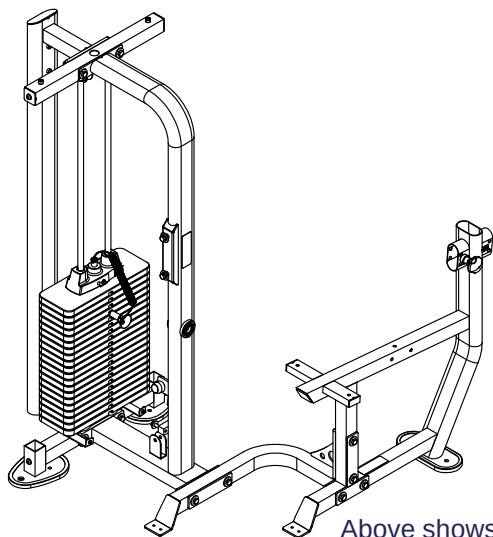


Above shows STEP 1
assembled and completed

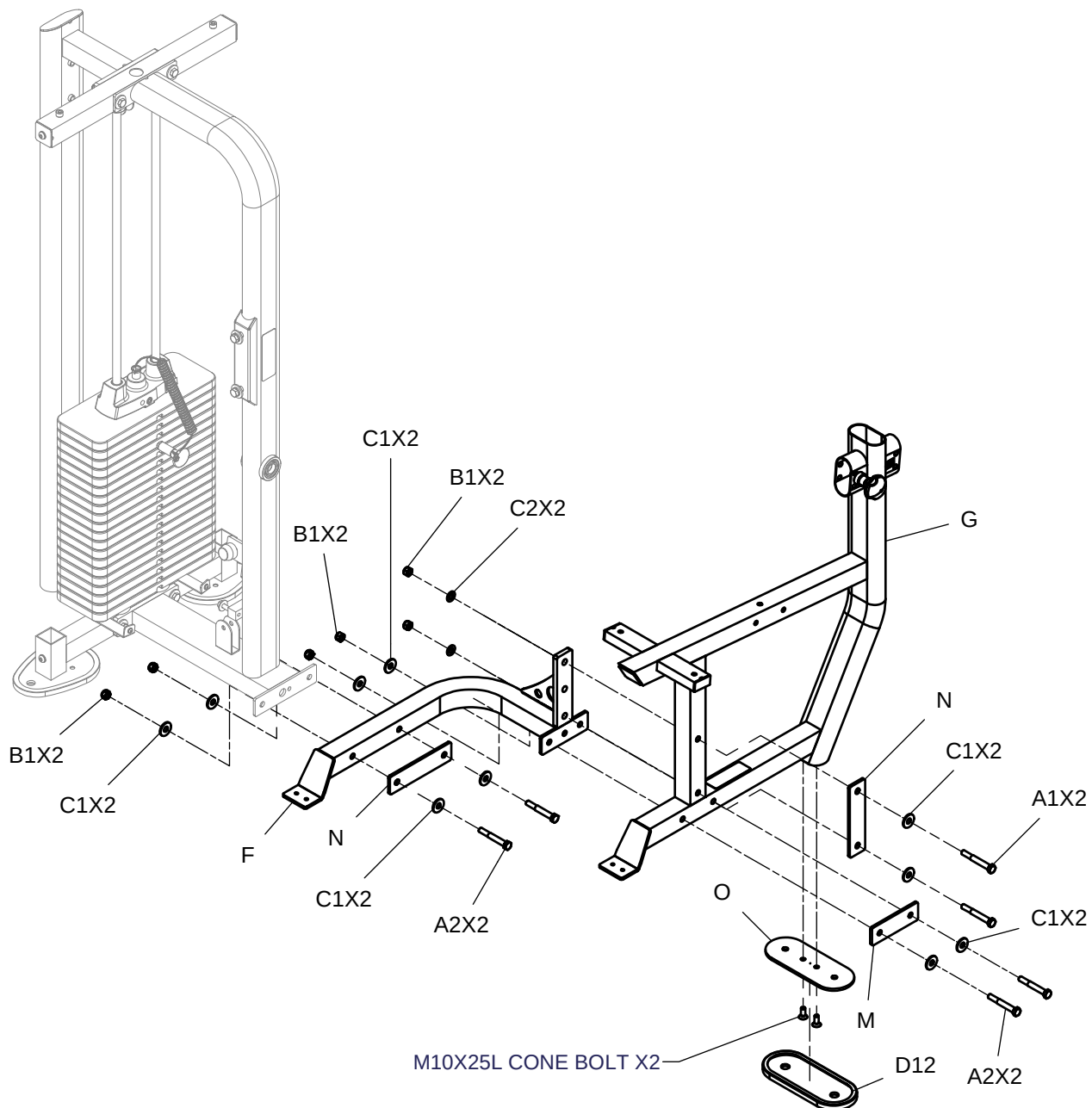
Figure 1



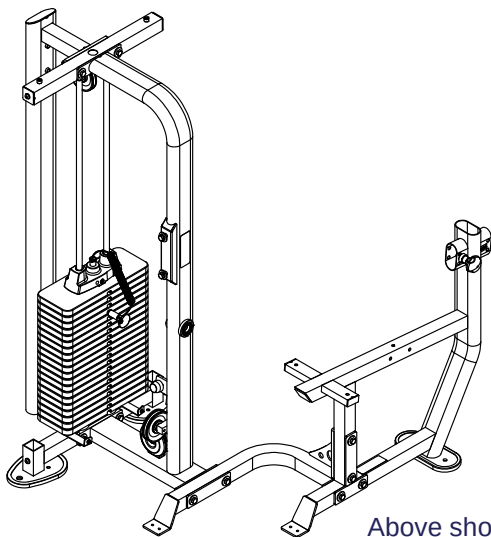
CL2EC ASSEMBLY INSTRUCTIONS



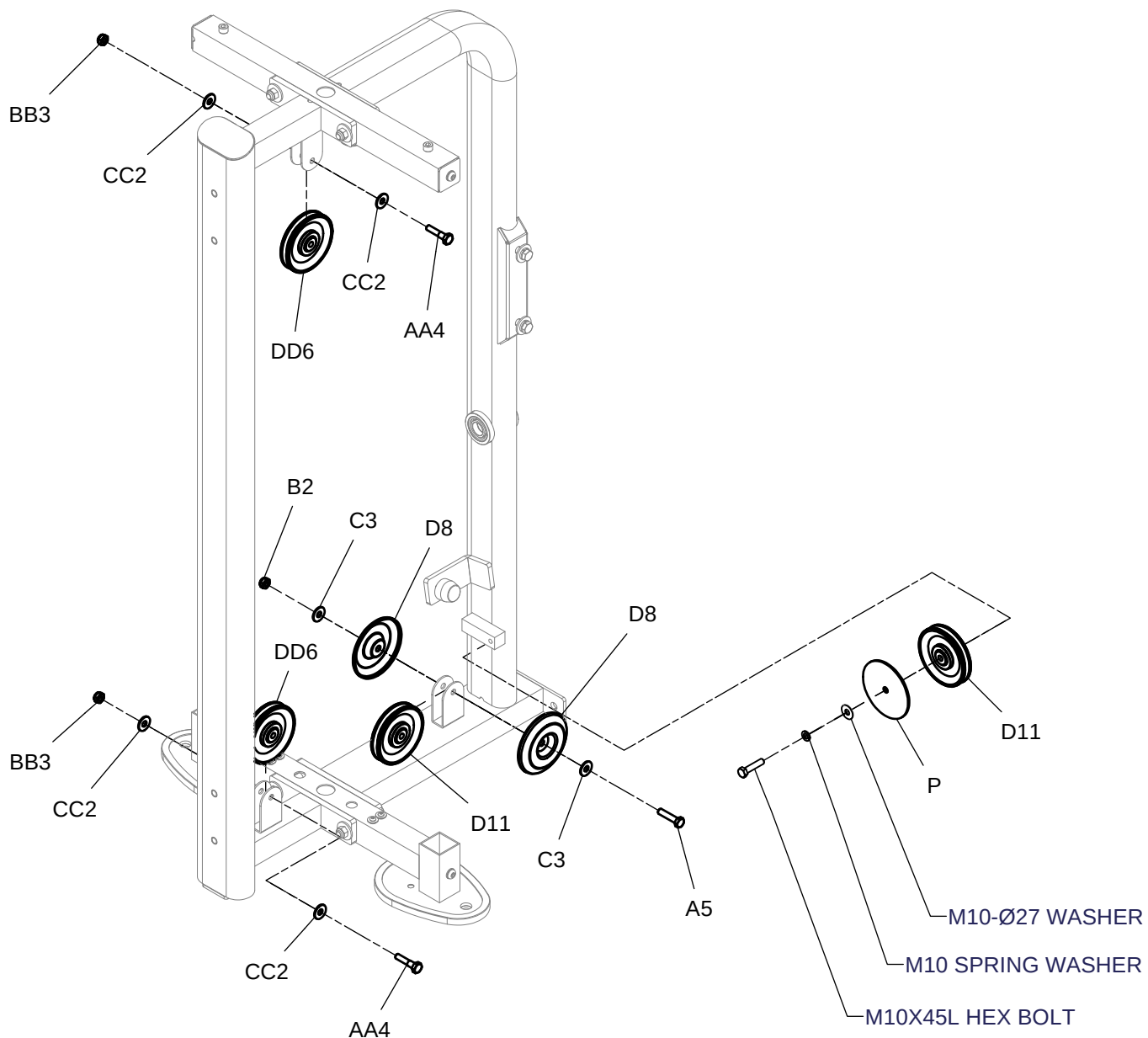
Above shows STEP 2
assembled and completed



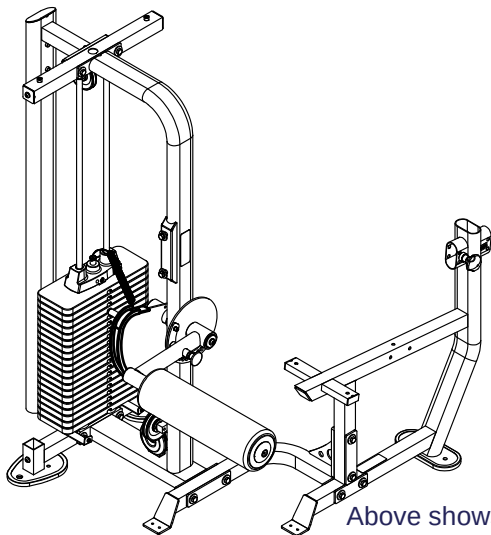
CL2EC ASSEMBLY INSTRUCTIONS



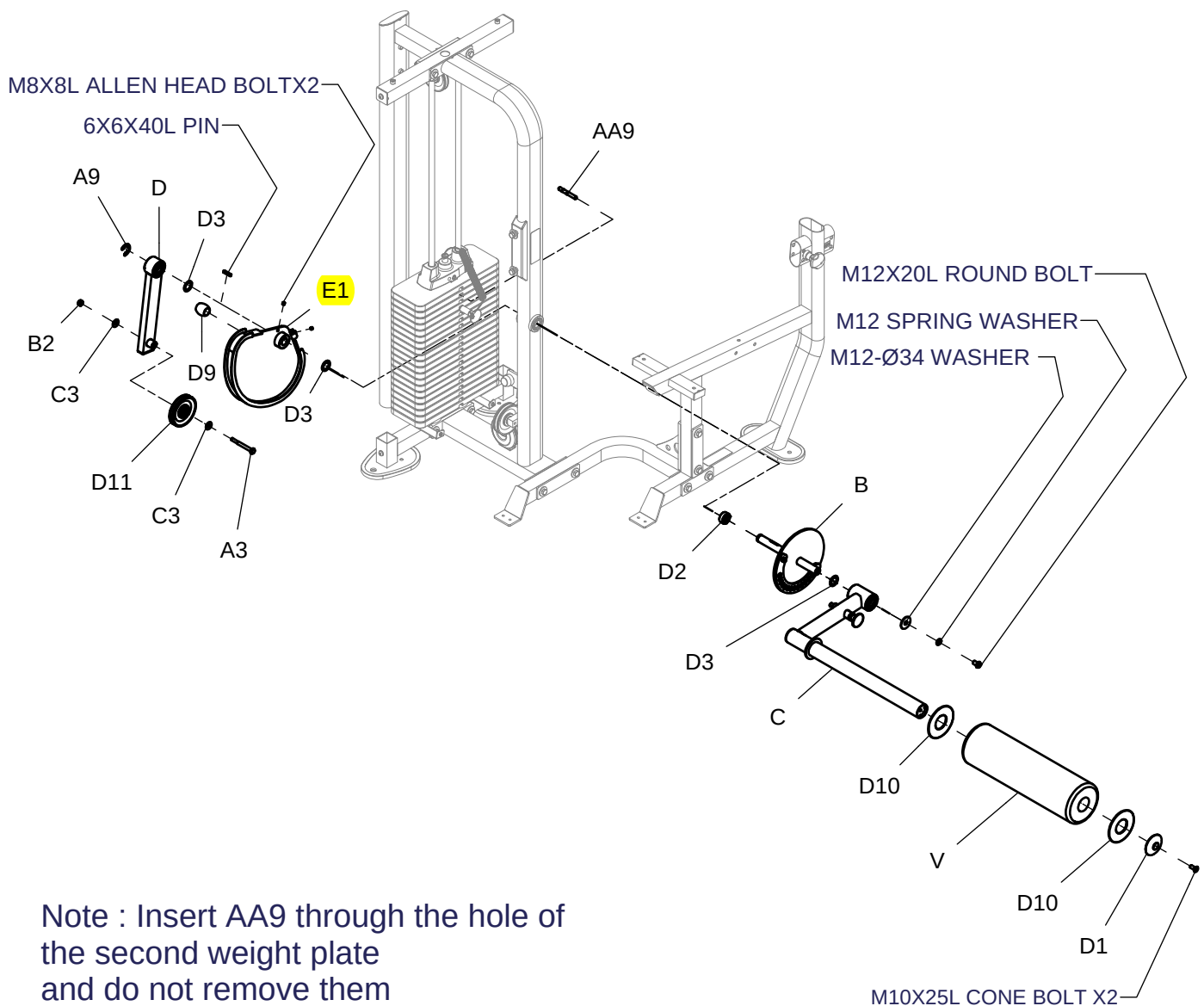
Above shows STEP 3
assembled and completed



CL2EC ASSEMBLY INSTRUCTIONS

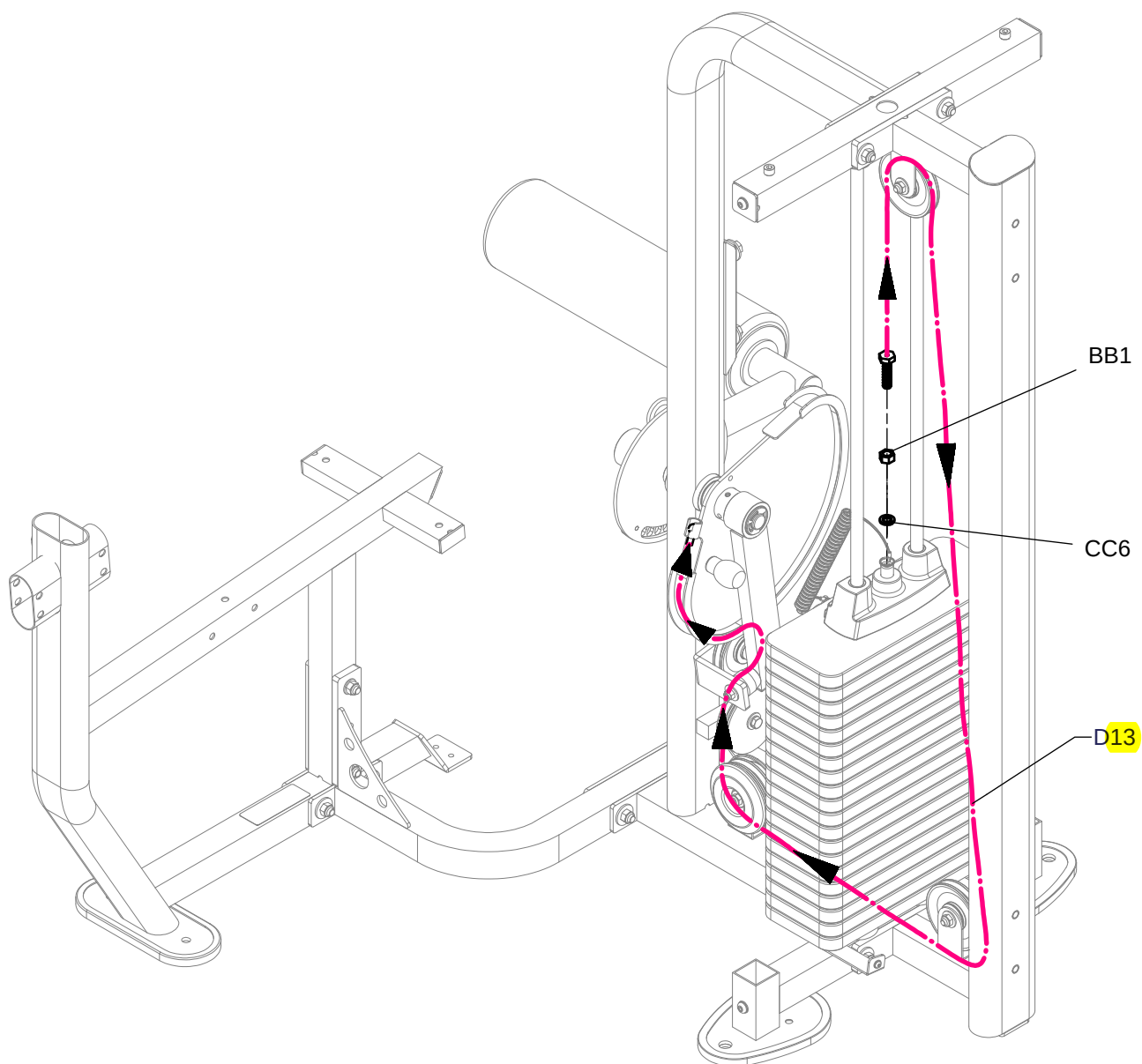


Above shows STEP 4
assembled and completed

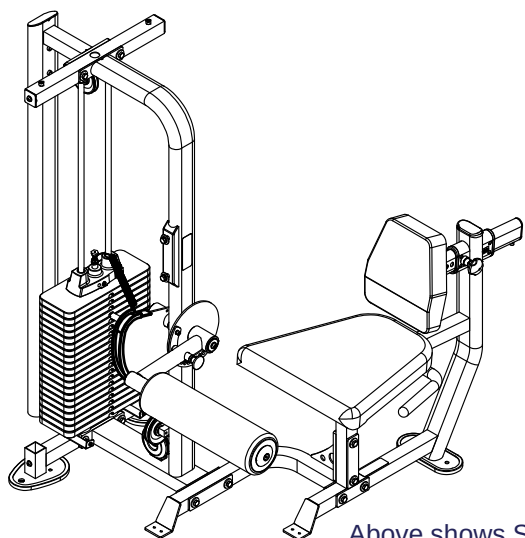


Note : Insert AA9 through the hole of
the second weight plate
and do not remove them

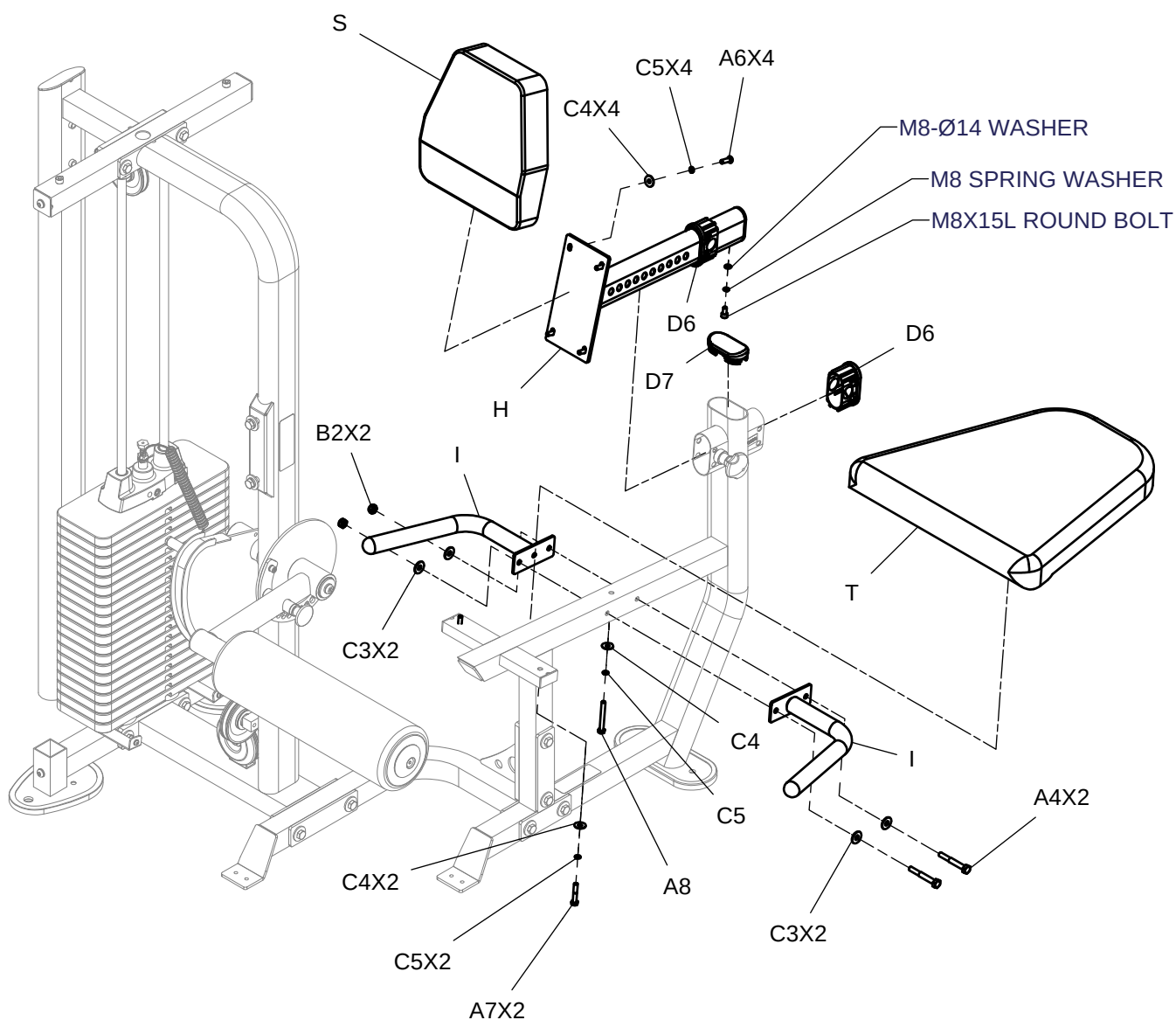
Cable constitute illustration



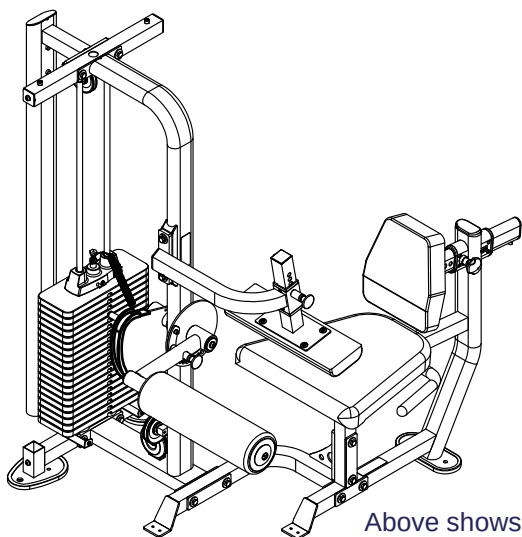
CL2EC ASSEMBLY INSTRUCTIONS



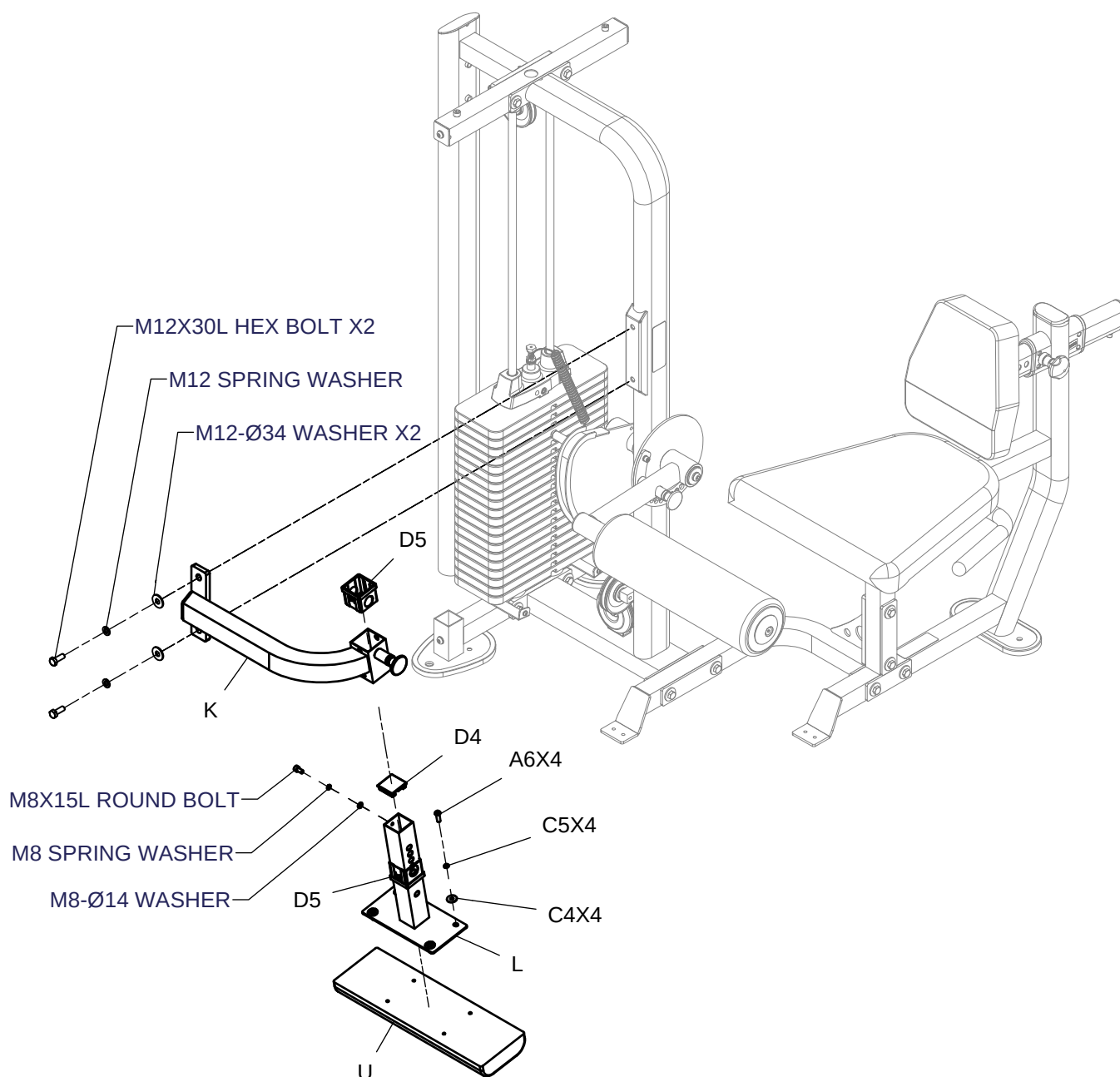
Above shows STEP 5
assembled and completed



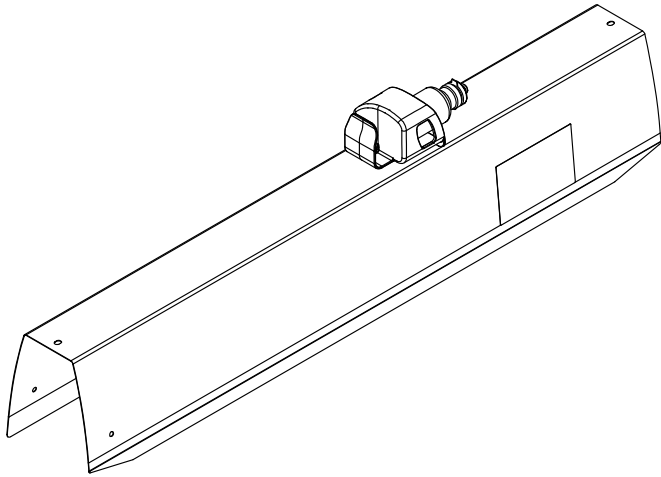
CL2EC ASSEMBLY INSTRUCTIONS



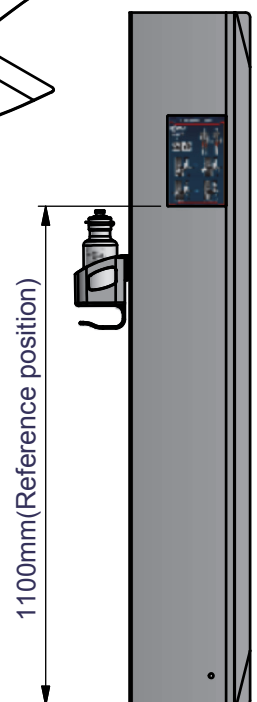
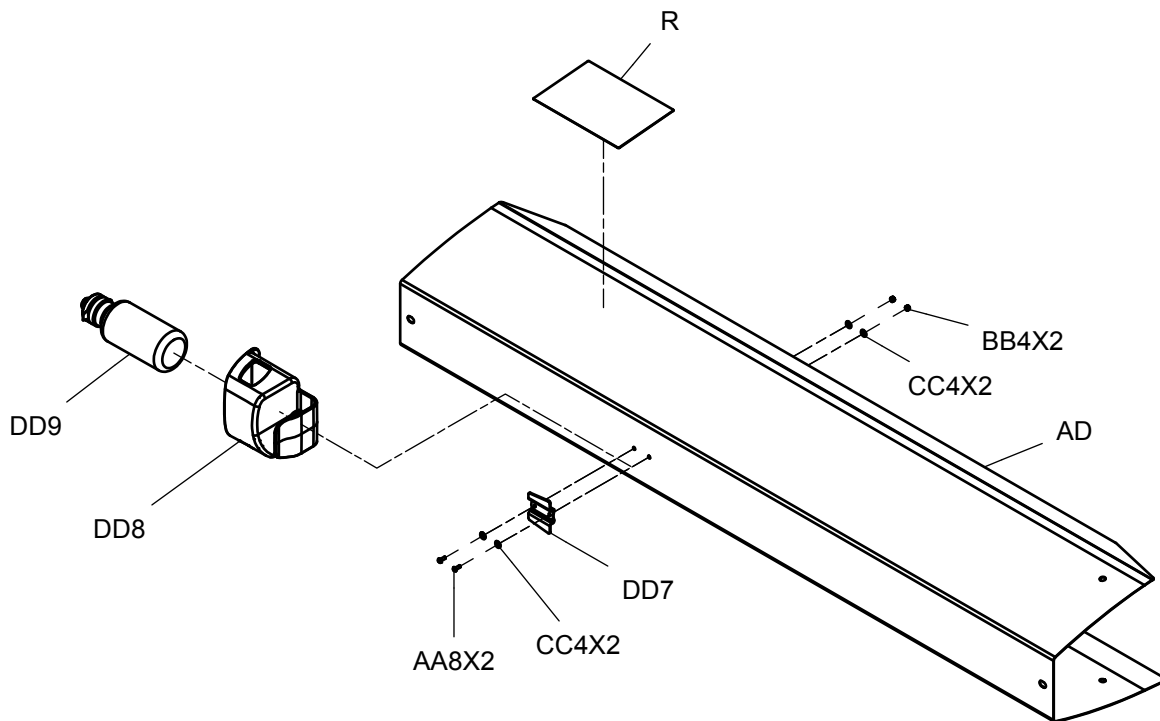
Above shows STEP 6
assembled and completed



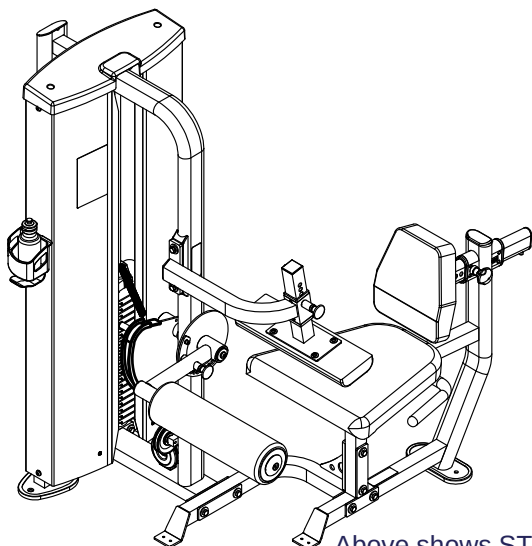
CL2EC ASSEMBLY INSTRUCTIONS



Above shows STEP 7
assembled and completed



CL2EC ASSEMBLY INSTRUCTIONS



Above shows STEP 8
assembled and completed

