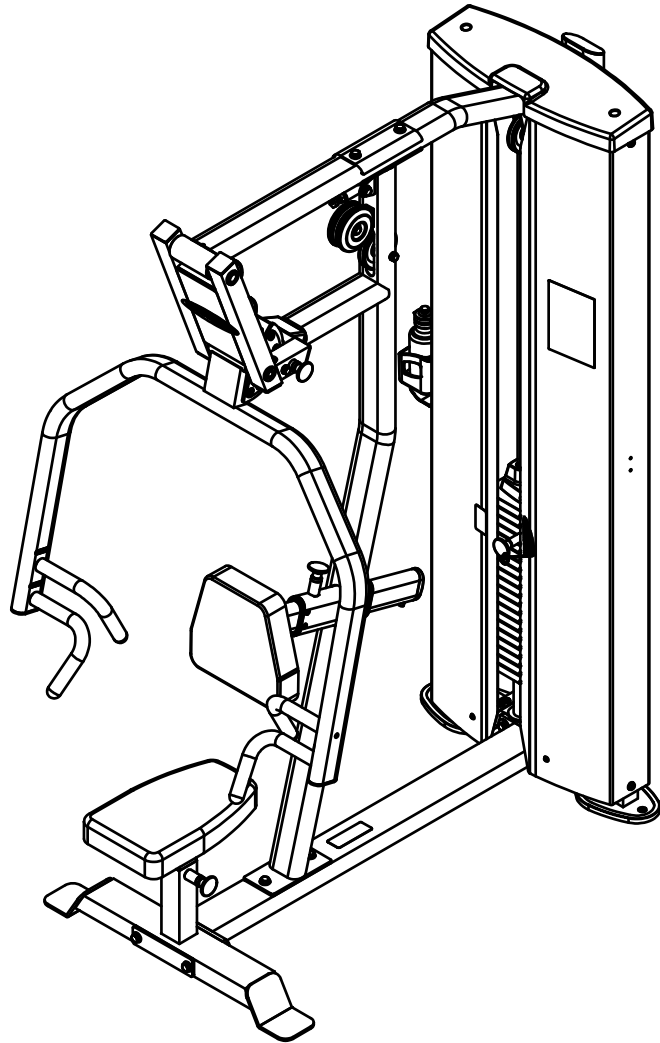


The Surgeon General  
has determined that lack  
of physical activity is  
detrimental to your health.™

Trademark of United States Fitness Products Council

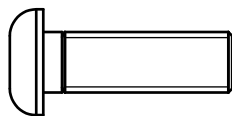
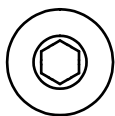
THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE RISK, YOU MUST FOLLOW THESE RULES:

1. Inspect equipment before each workout. Check that all nuts, bolts, screws and pop pins are in place and fully tightened. Also, before use, check cylinders for leaking. Replace all worn parts immediately. Never use machine if any parts are damaged or missing. Failure to follow these rules may result in serious injury.
2. Keep clear of the cylinder and all moving parts when the machine is in use.
3. Exercise with care. Perform your exercises at a smooth moderate pace; never perform jerky or uncoordinated movements that may cause injury.
4. It is recommended that you should workout with a training partner.
5. Do not allow children or minors to play on or around this equipment.
6. If unsure of proper use of equipment, call your local distributor.
7. **WARNING:** Consult your physician before starting your exercise program. For your own safety do not begin any exercise program without proper instruction.

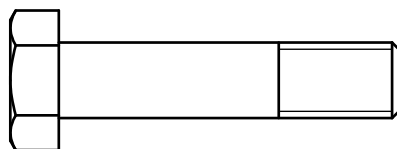
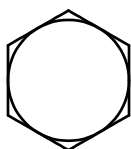
## CL2CR OWNER'S MANUAL

# CL2CR ASSEMBLY INSTRUCTIONS

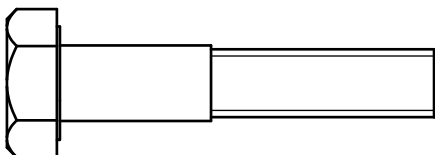
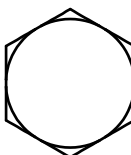
## HARDWARE ILLUSTRATION



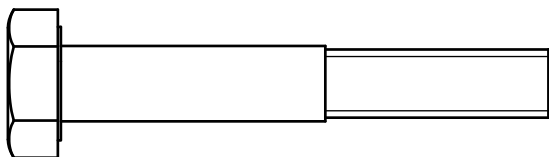
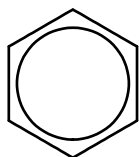
(A1)ROUND ALLEN HEAD M8X25L PARTIAL THREAD QTY.8



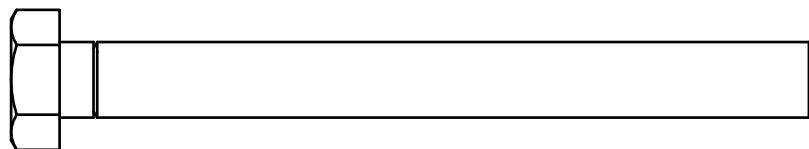
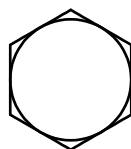
(A2)HEX BOLT M10X45L PARTIAL THREAD QTY.1



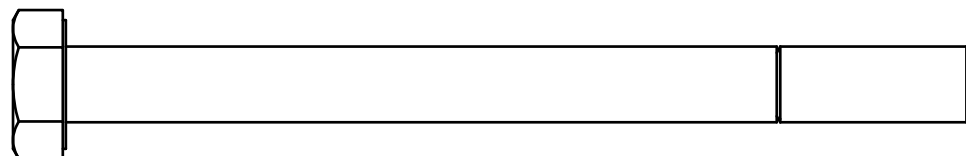
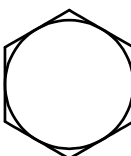
(A3)HEX BOLT M10X50L PARTIAL THREAD QTY.1



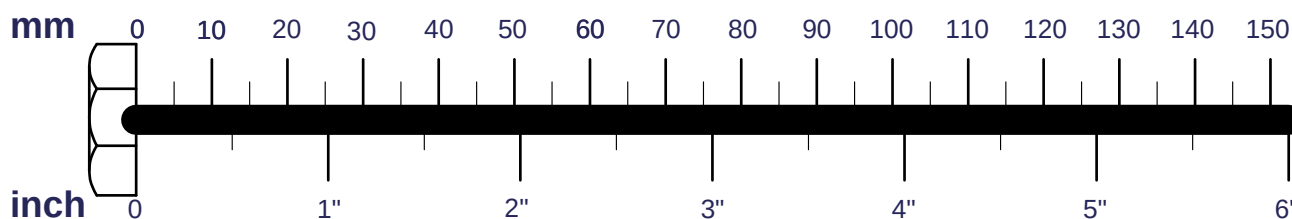
(A4)HEX BOLT M10X65L PARTIAL THREAD QTY.1



(A5)HEX BOLT M10X100L PARTIAL THREAD QTY.1

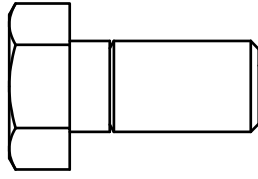
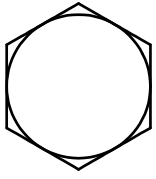


(A6)HEX BOLT M10X120L PARTIAL THREAD QTY.1

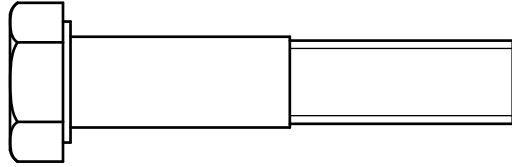
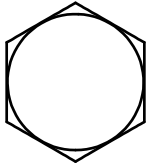


# CL2CR ASSEMBLY INSTRUCTIONS

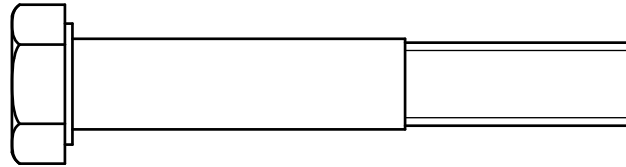
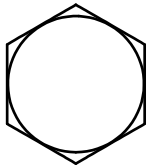
## HARDWARE ILLUSTRATION



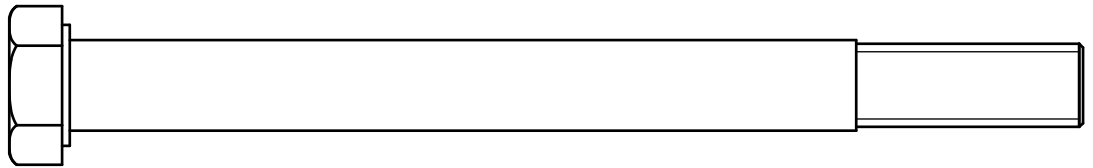
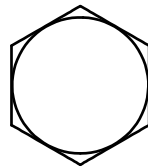
(A8)HEX BOLT M12X25L PARTIAL THREAD QTY.2



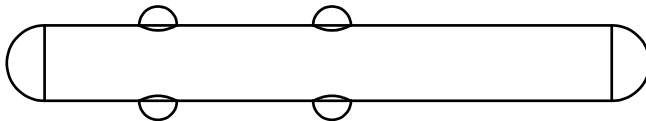
(A9)HEX BOLT M12X60L PARTIAL THREAD QTY.1



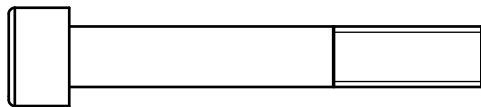
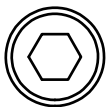
(A10)HEX BOLT M12X75L PARTIAL THREAD QTY.2



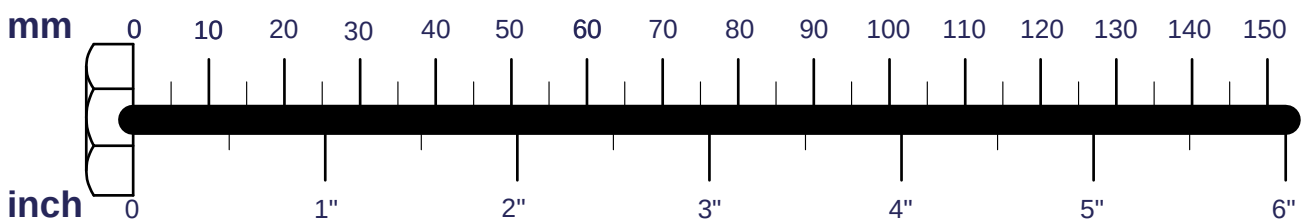
(A11)HEX BOLT M12X135L PARTIAL THREAD QTY.2



(A12)Ø10 FIXED PIN(8250-023) QTY.1

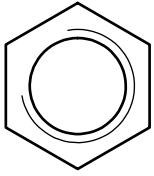


(A13)ROUND ALLEN HEAD M8X55L PARTIAL THREAD QTY.2

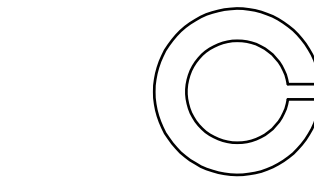


# CL2CR ASSEMBLY INSTRUCTIONS

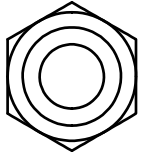
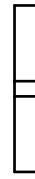
## HARDWARE ILLUSTRATION



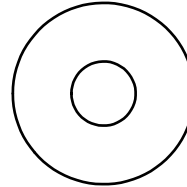
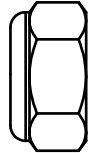
(B1)1/2"NUT-13UNC QTY.1



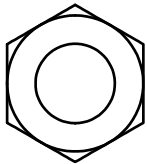
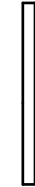
(C1)1/2" SPRING WASHER QTY.1



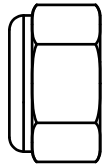
(B2)NYLON LOCK NUT M10 QTY.4



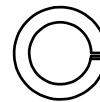
(C2)M8(I.D.)FLAT WASHER Ø24 QTY.8



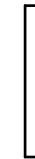
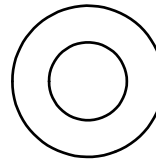
(B3)NYLON LOCK NUT M12 QTY.5



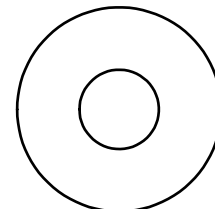
(C3)M8 SPRING WASHER QTY.8



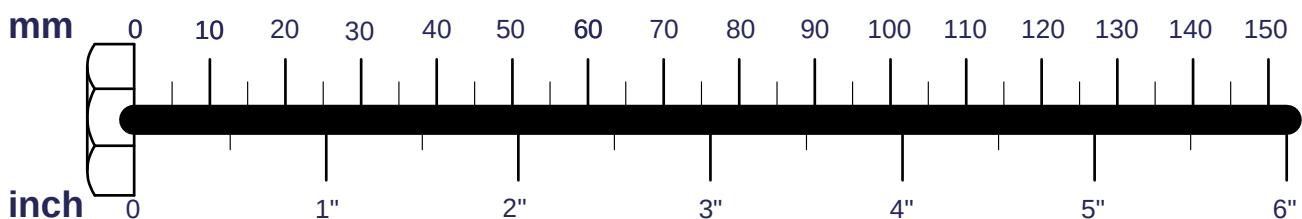
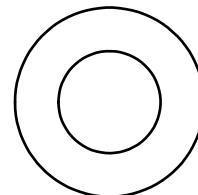
(C4)M10(I.D.)FLAT WASHER Ø20 QTY.5



(C5)M10(I.D.)FLAT WASHER Ø27 QTY.6

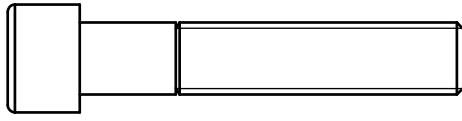
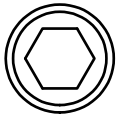


(C6)M12(I.D.)FLAT WASHER Ø25 QTY.12

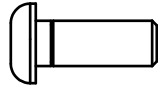


# CL2CR ASSEMBLY INSTRUCTIONS

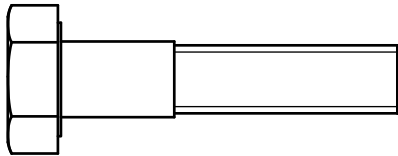
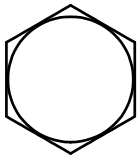
## FRAME HARDWARE ILLUSTRATION FOR CL2DA



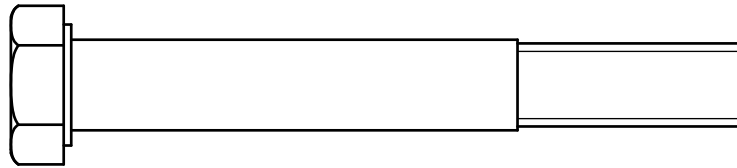
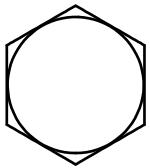
(AA1)ROUND ALLEN HEAD 3/8"X2"L PARTIAL THREAD QTY.1



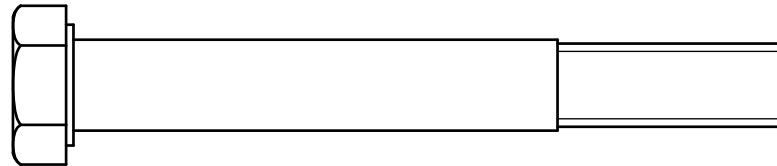
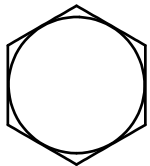
(AA2)ROUND ALLEN HEAD M6X16L PARTIAL THREAD QTY.4



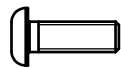
(AA3)HEX BOLT M10X45L PARTIAL THREAD QTY.2



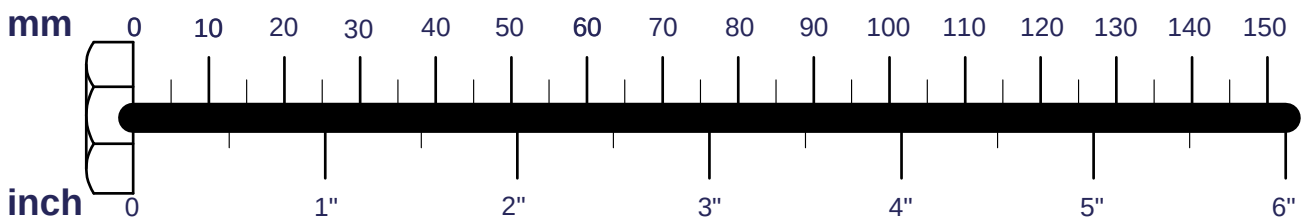
(AA4)HEX BOLT M12X90L PARTIAL THREAD QTY.2



(AA5)HEX BOLT M12X95L PARTIAL THREAD QTY.2

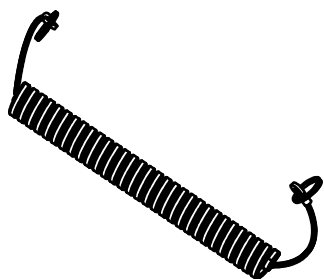


(AA6)ROUND ALLEN HEAD M4X12L PARTIAL THREAD QTY.2

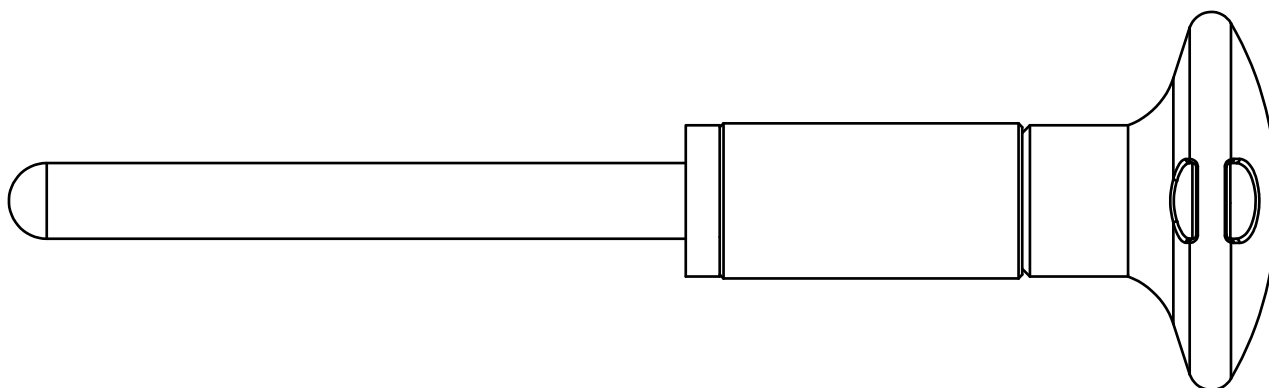


# CL2CR ASSEMBLY INSTRUCTIONS

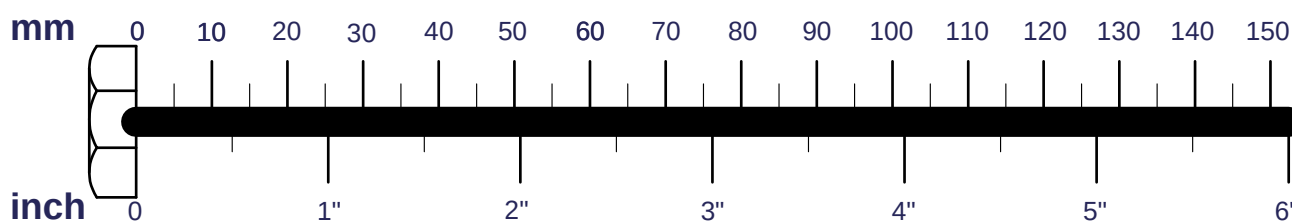
## FRAME HARDWARE ILLUSTRATION FOR CL2DA



(AA7)ELASTIC BELT F920003 QTY.1

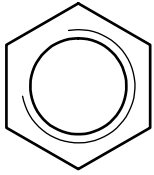


(AA8)10LB PIN (8250-128) QTY.1

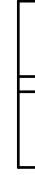
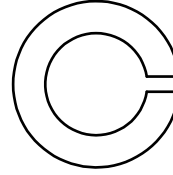


# CL2CR ASSEMBLY INSTRUCTIONS

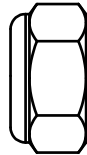
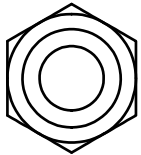
## FRAME HARDWARE ILLUSTRATION FOR CL2DA



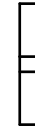
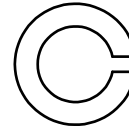
(BB1)1/2"NUT-13UNC QTY.1



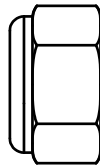
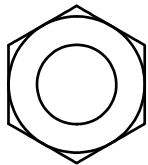
(CC1)1/2" SPRING WASHER QTY.1



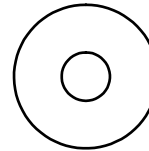
(BB2)NYLON LOCK NUT M10 QTY.2



(CC2)3/8" SPRING WASHER QTY.1



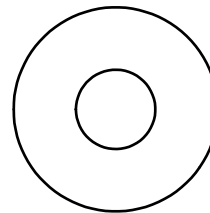
(BB3)NYLON LOCK NUT M12 QTY.4



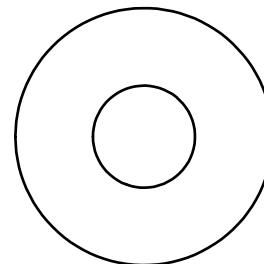
(CC3)M6(I.D.)FLAT WASHER Ø19 QTY.4



(BB4)NYLON LOCK NUT M4 QTY.2



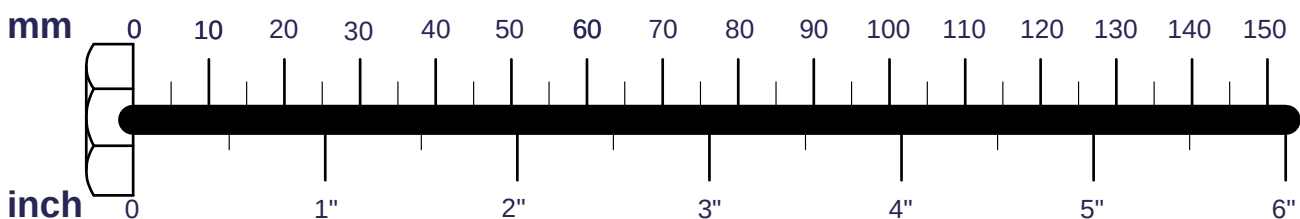
(CC4)M10(I.D.)FLAT WASHER Ø27 QTY.4



(CC5)M12(I.D.)FLAT WASHER Ø34 QTY.8



(CC6)M4(I.D.)FLAT WASHER Ø12 QTY.4



# CL2CR ASSEMBLY INSTRUCTIONS

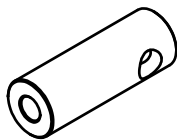
## HARDWARE ILLUSTRATION

|                                               |        |
|-----------------------------------------------|--------|
| D1.Ø5/8"X22.5L STEEL BUSHING(8110-011)-----   | [2PCS] |
| D2.Ø1"X70L STEEL BUSHING(8220-244)-----       | [1PCS] |
| D3.Ø10XØ16X19.5L STEEL BUSHING(8530-015)----- | [2PCS] |
| D4.□50 END CAP(9211-006)-----                 | [2PCS] |
| D5.50X100L NYLON BUSHING(9211-107)-----       | [2PCS] |
| D6.40X80L END CAP(9211-113)-----              | [1PCS] |
| D7.PLATE CAP(9211-173)-----                   | [2PCS] |
|                                               |        |
| D9.Ø110X22L PULLEY(9213-002B)-----            | [3PCS] |
| D10.3680mm STEEL CABLE(FCL2CRA)-----          | [1PCS] |
| D11.100X50X60 RUBBER PAD(9310-077)-----       | [1PCS] |

D1



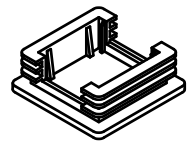
D2



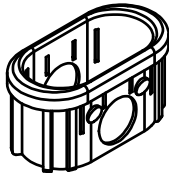
D3



D4



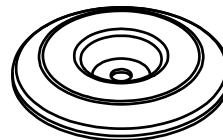
D5



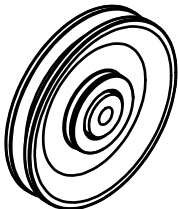
D6



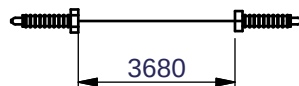
D7



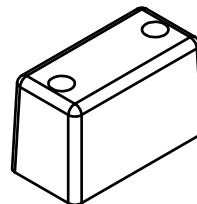
D9



D10



D11





# CL2CR ASSEMBLY INSTRUCTIONS

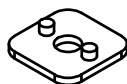
## FRAME HARDWARE ILLUSTRATION FOR CL2DA

|                                             |        |
|---------------------------------------------|--------|
| DD1.3/4" Shaft Collar(9211-046)-----        | [2PCS] |
| DD2.2"x2" Rubber Cane Cap (9214-002)-----   | [1PCS] |
| DD3.Ø2-1/2" RUBBER PAD(9310-010)-----       | [2PCS] |
| DD4.226X13.5tX161 RUBBER PAD(9310-115)----- | [2PCS] |
| DD5.BOTTLE BRACKET(8388-025)-----           | [1PCS] |
| DD6.BOTTLE RACK(9260-320)-----              | [1PCS] |
| DD7.BOTTLE(9260-123)-----                   | [1PCS] |
| DD8.Ø110X22L PULLEY(9213-002B)-----         | [2PCS] |

DD1



DD2



DD3



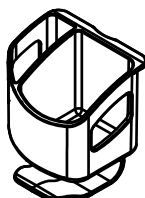
DD4



DD5



DD6



DD7

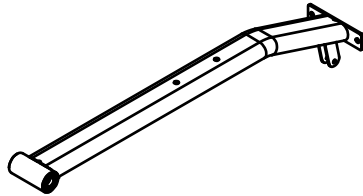


DD8

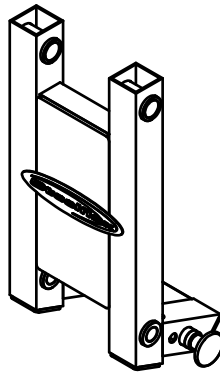


## PARTS ILLUSTRATION SHEET

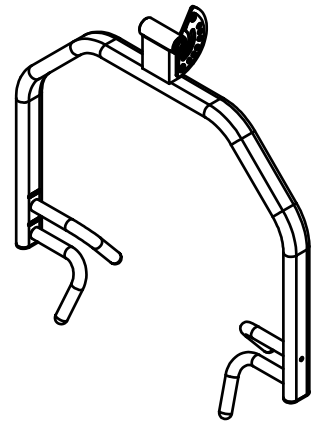
A[1SET]



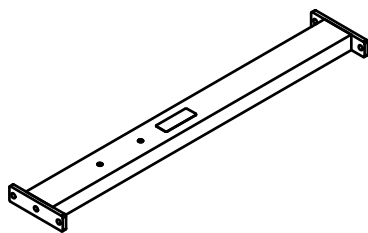
B1[1SET]



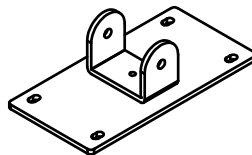
C[1SET]



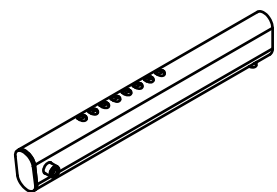
D[1SET]



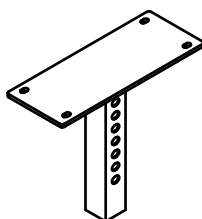
E[1SET]



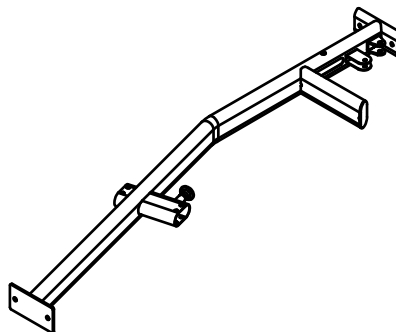
F[1SET]  
26CL2CRF



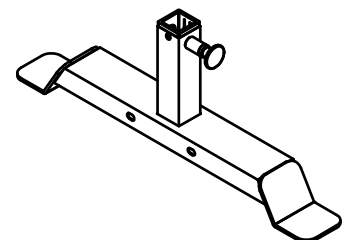
G[1SET]



H1[1SET]

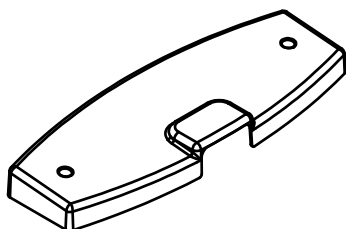


I[1SET]

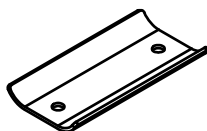


PARTS ILLUSTRATION SHEET

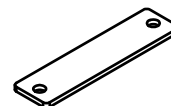
J[1PCS]  
9211-205



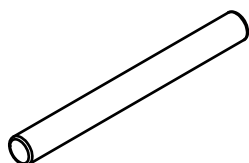
K[1PCS]  
8343-159



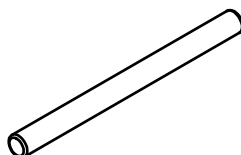
L[1PCS]  
8312-078



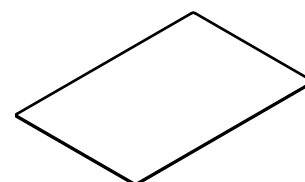
M[1PCS]  
8220-285  
Ø25X245L



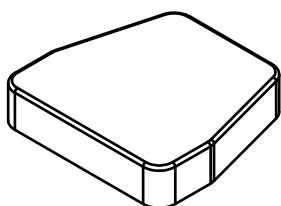
N[1PCS]  
8220-286  
Ø20X245L



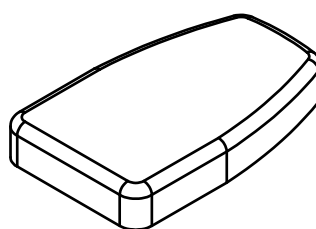
O[1PCS]  
9420-137



P[1PCS]  
9131-067

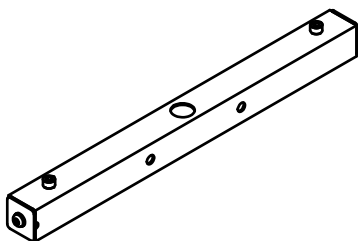


Q[1PCS]  
9121-099

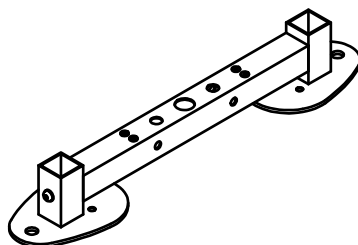


## FRAME PARTS ILLUSTRATION SHEET FOR CL2DA

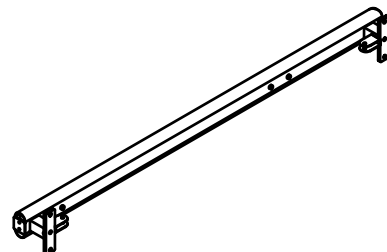
AA[1SET]  
6610-040



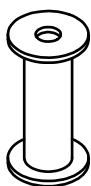
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6610-041



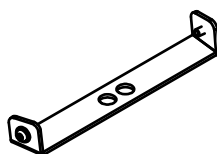
AC[1SET]  
6610-039



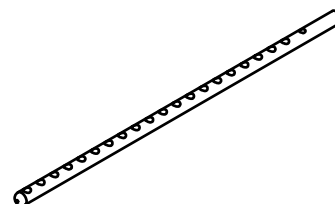
AD[2SET]  
6670-005



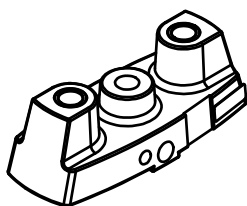
AE[2SET]  
8321-066



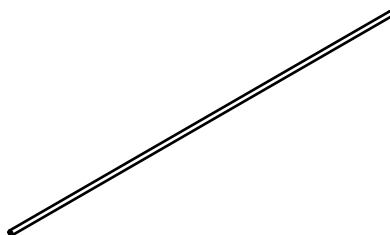
AF[1SET]  
8210-042  
Ø3/4"X596L



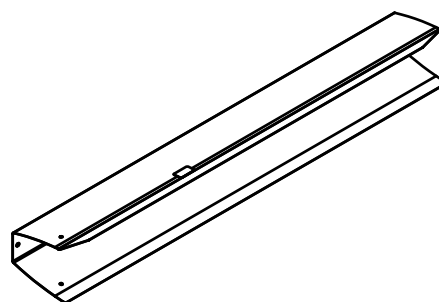
AG[1SET]  
8400-006



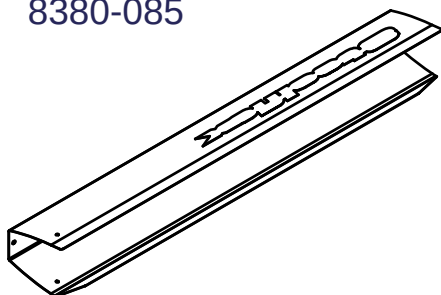
AH[2PCS]  
8280-013  
Ø3/4"X1920L



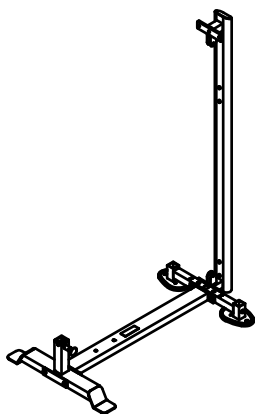
AI[1SET]  
8380-084



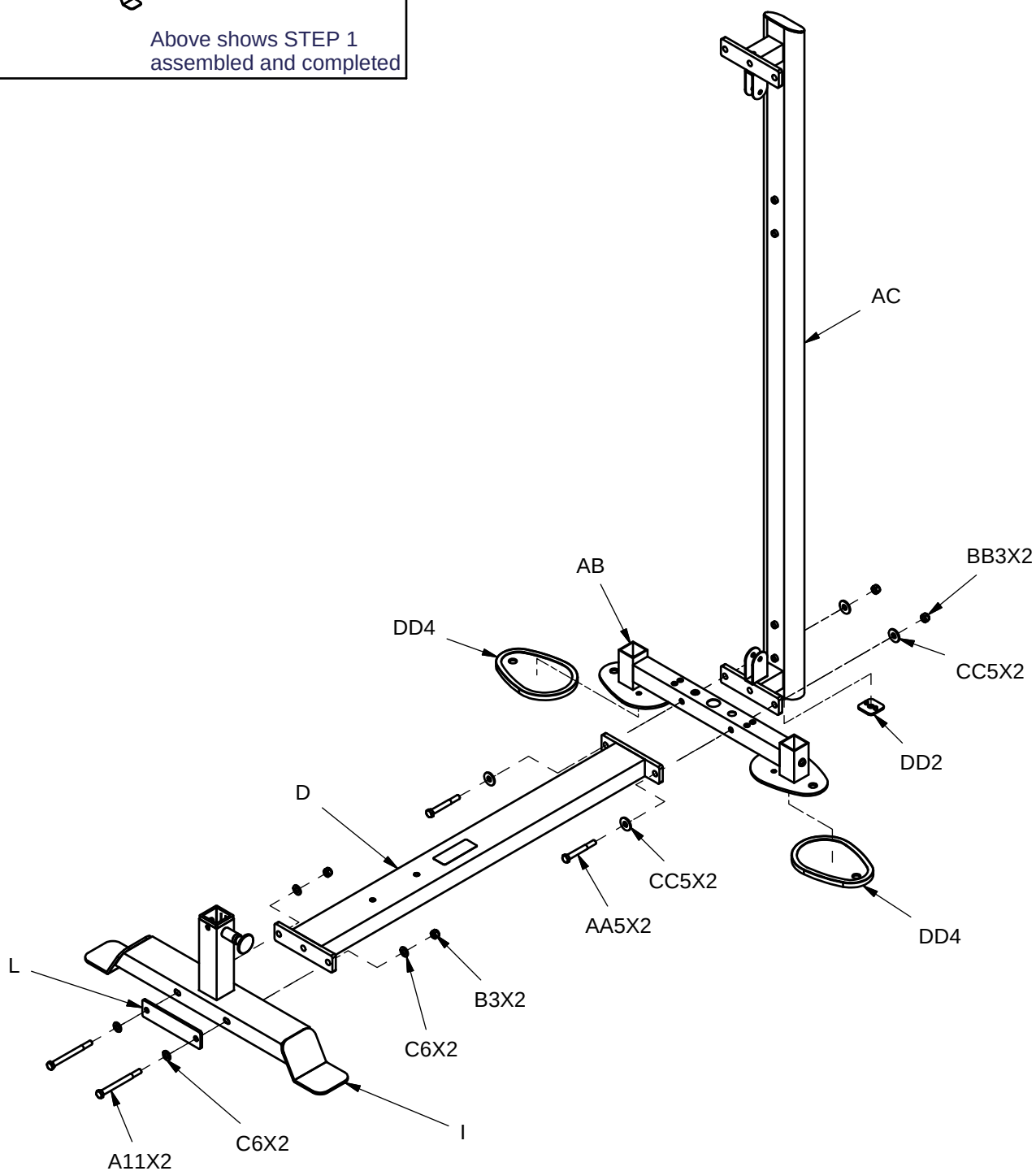
AJ[1SET]  
8380-085



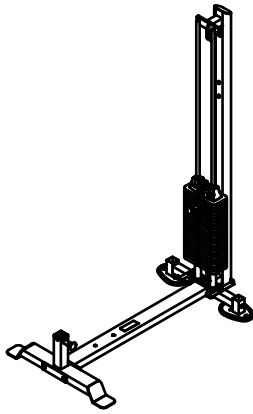
# CL2CR ASSEMBLY INSTRUCTIONS



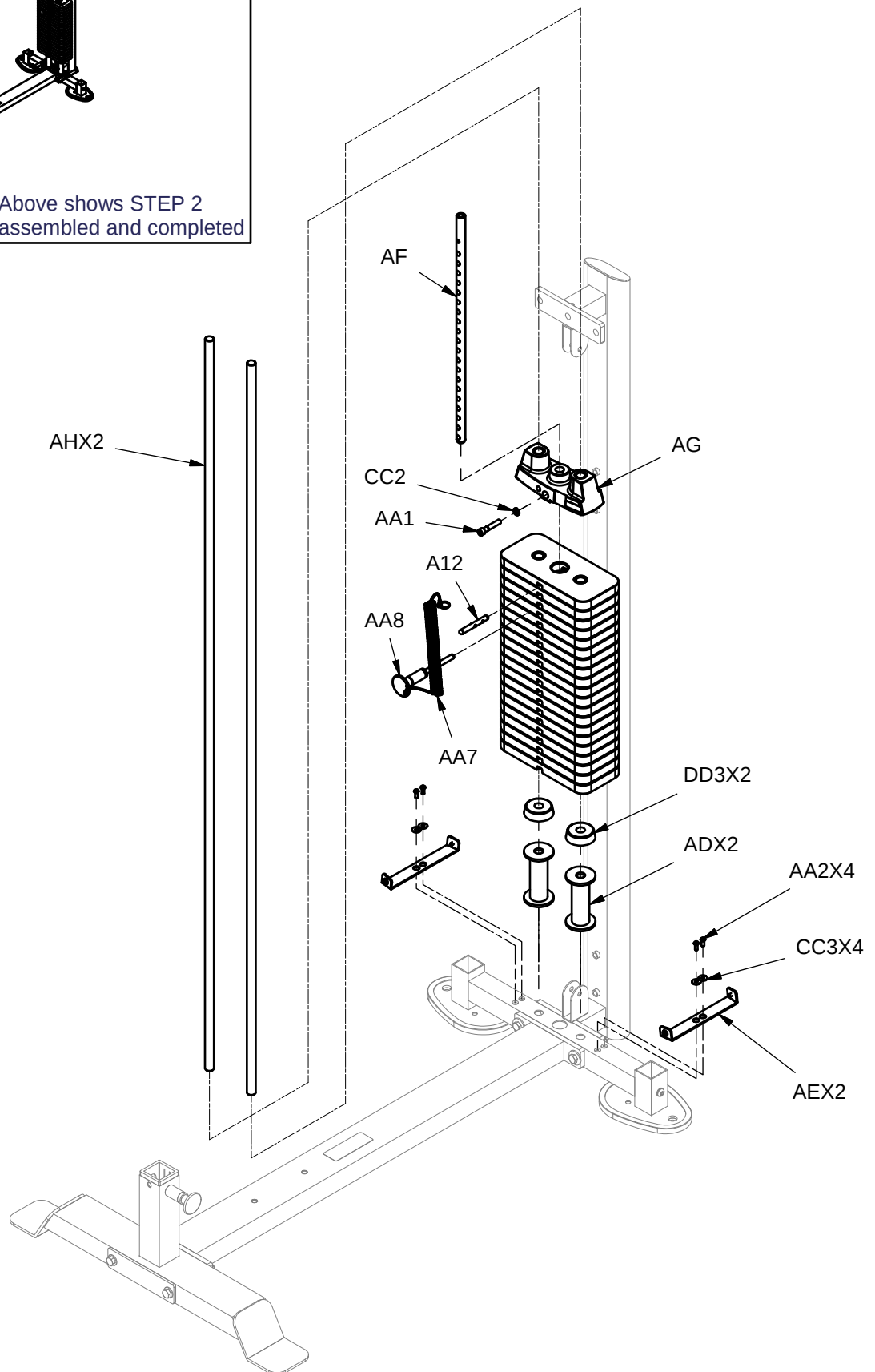
Above shows STEP 1  
assembled and completed



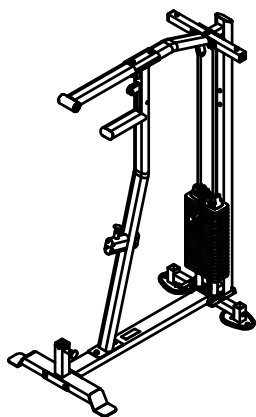
# CL2CR ASSEMBLY INSTRUCTIONS



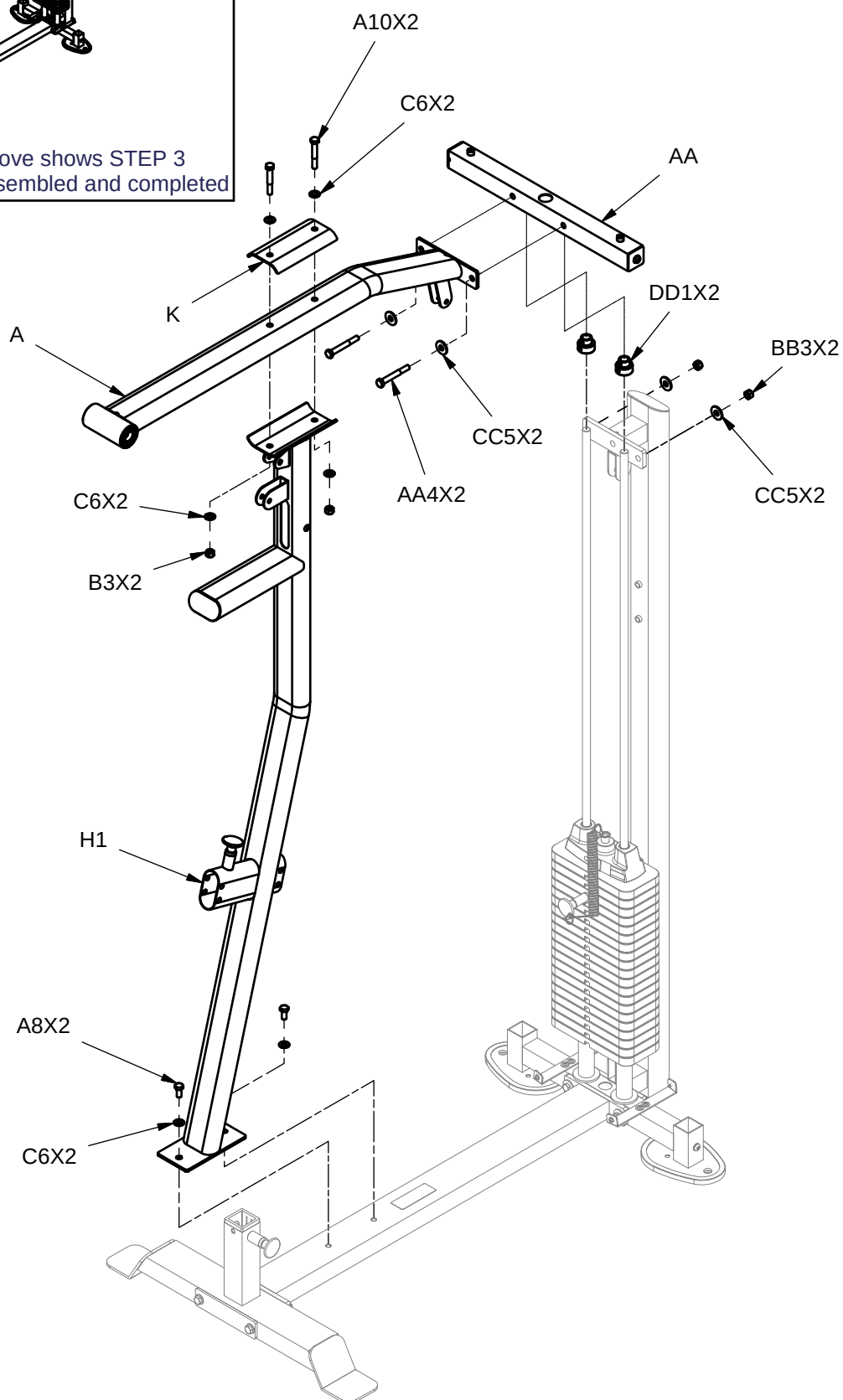
Above shows STEP 2  
assembled and completed



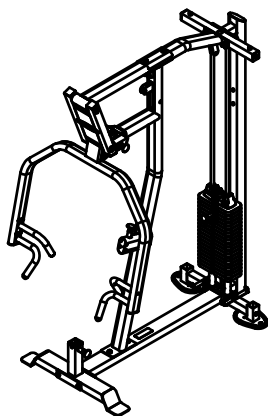
# CL2CR ASSEMBLY INSTRUCTIONS



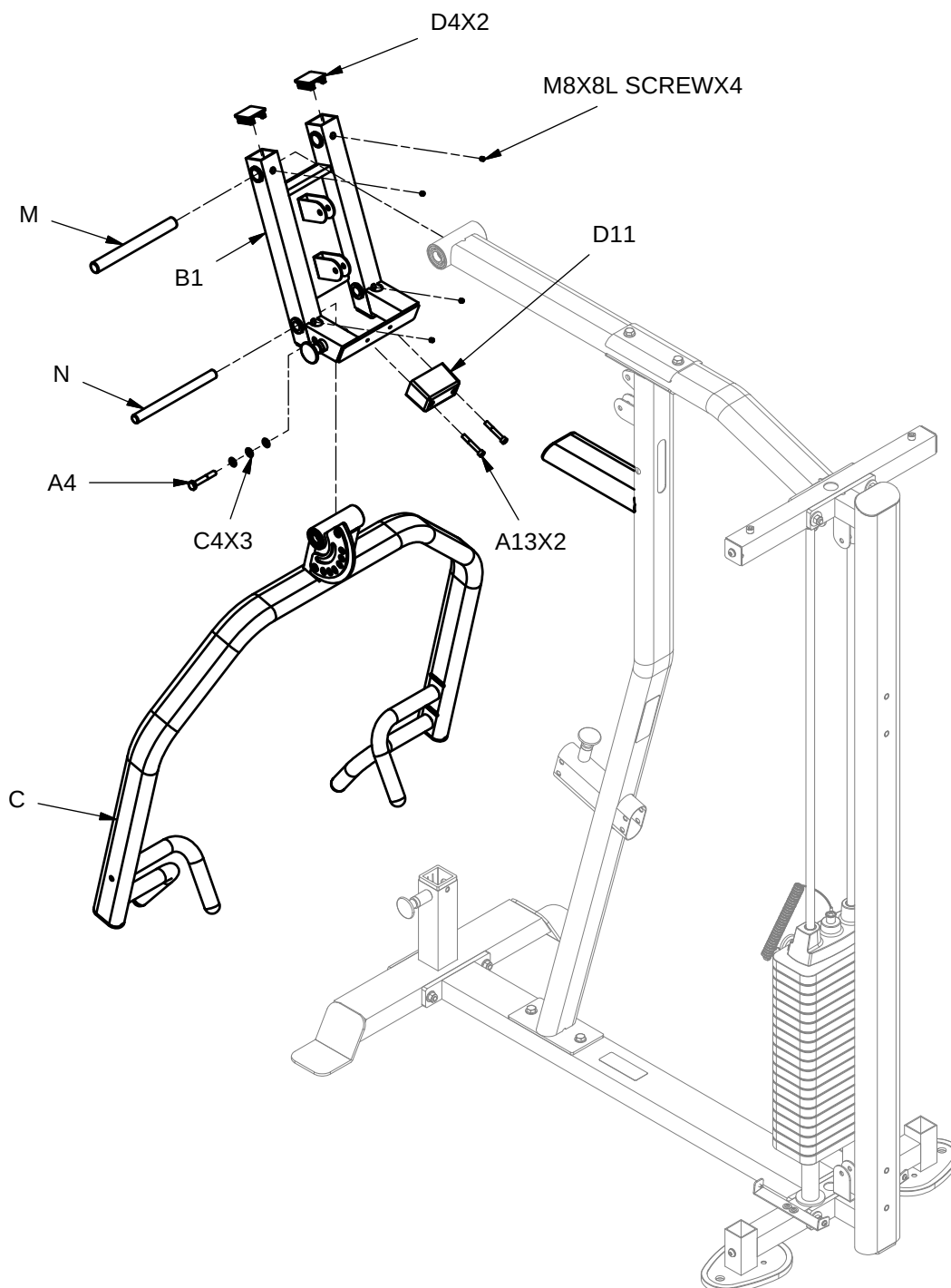
Above shows STEP 3  
assembled and completed



# CL2CR ASSEMBLY INSTRUCTIONS

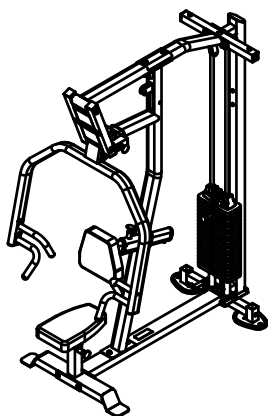


Above shows STEP 4  
assembled and completed

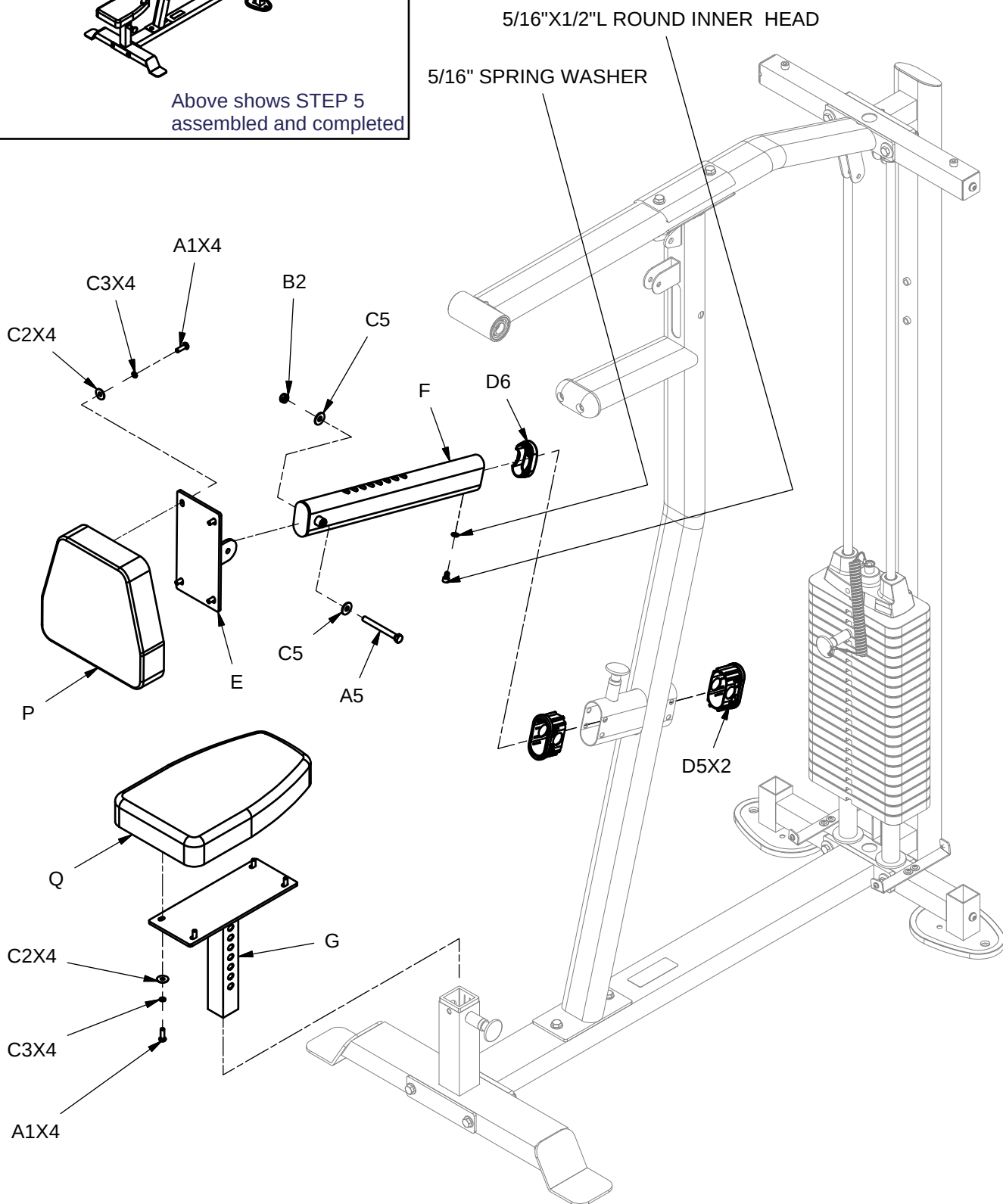




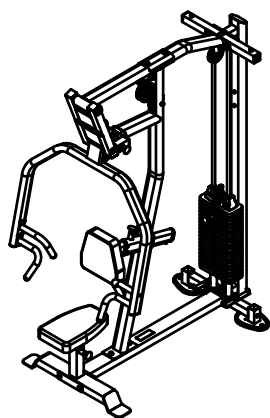
# CL2CR ASSEMBLY INSTRUCTIONS



Above shows STEP 5  
assembled and completed

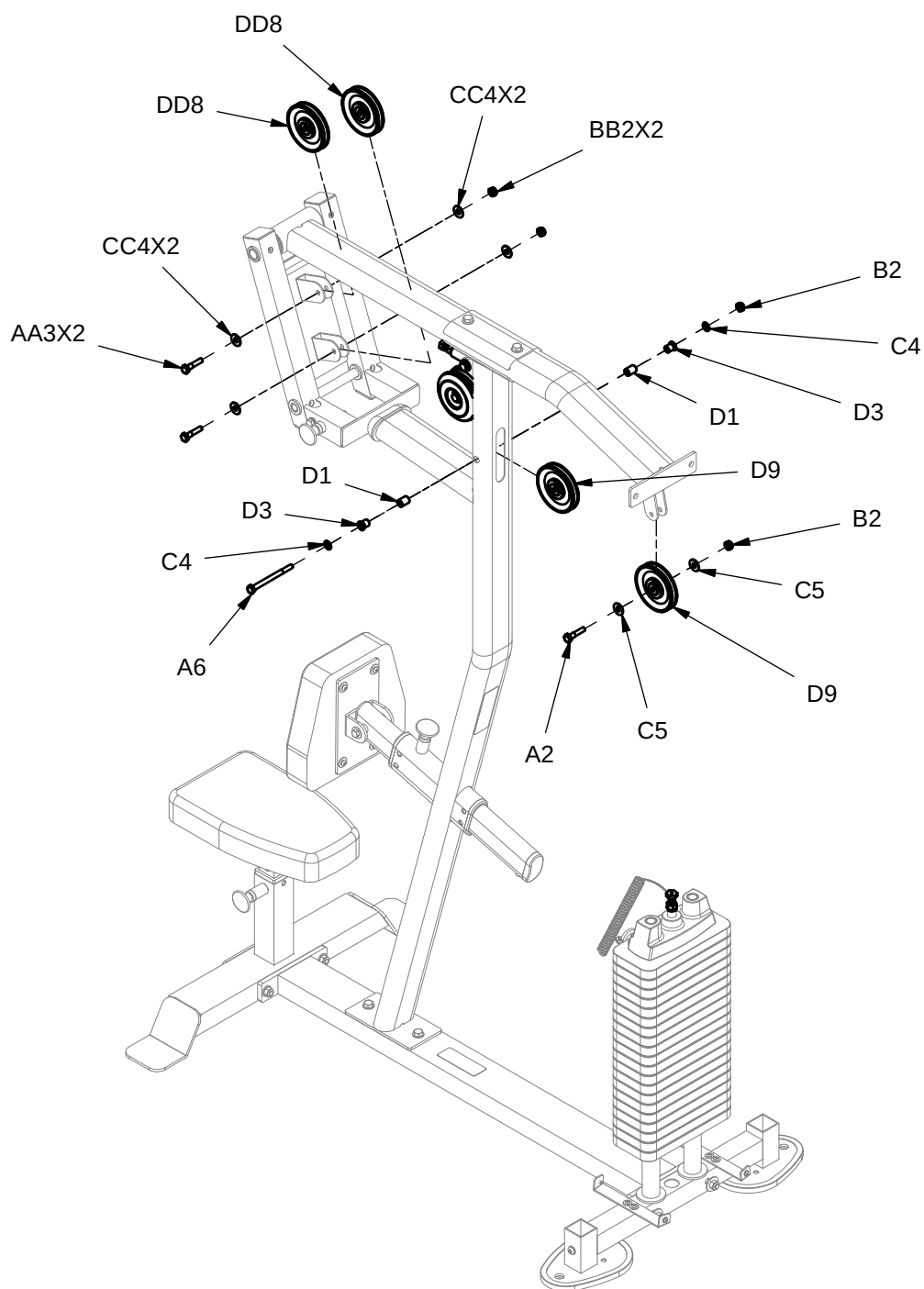
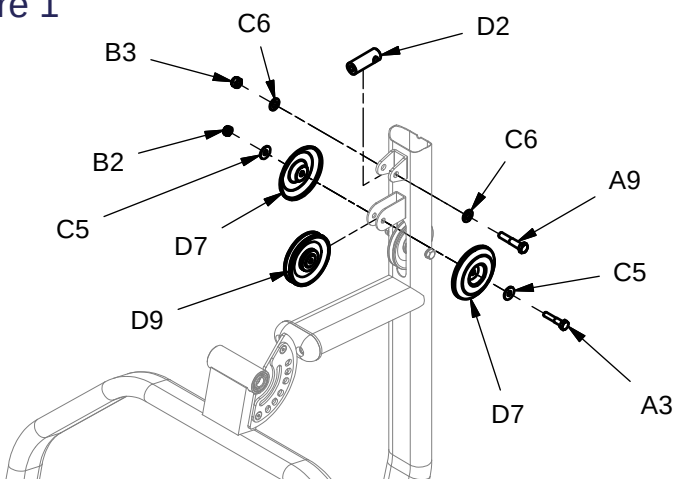


# CL2CR ASSEMBLY INSTRUCTIONS



Above shows STEP 6  
assembled and completed

Figure 1



# CL2CR ASSEMBLY INSTRUCTIONS

Figure 1

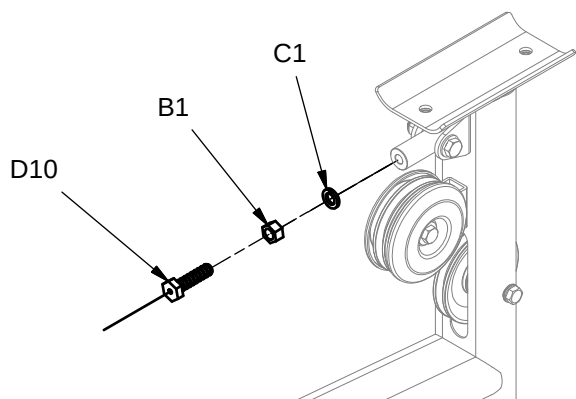
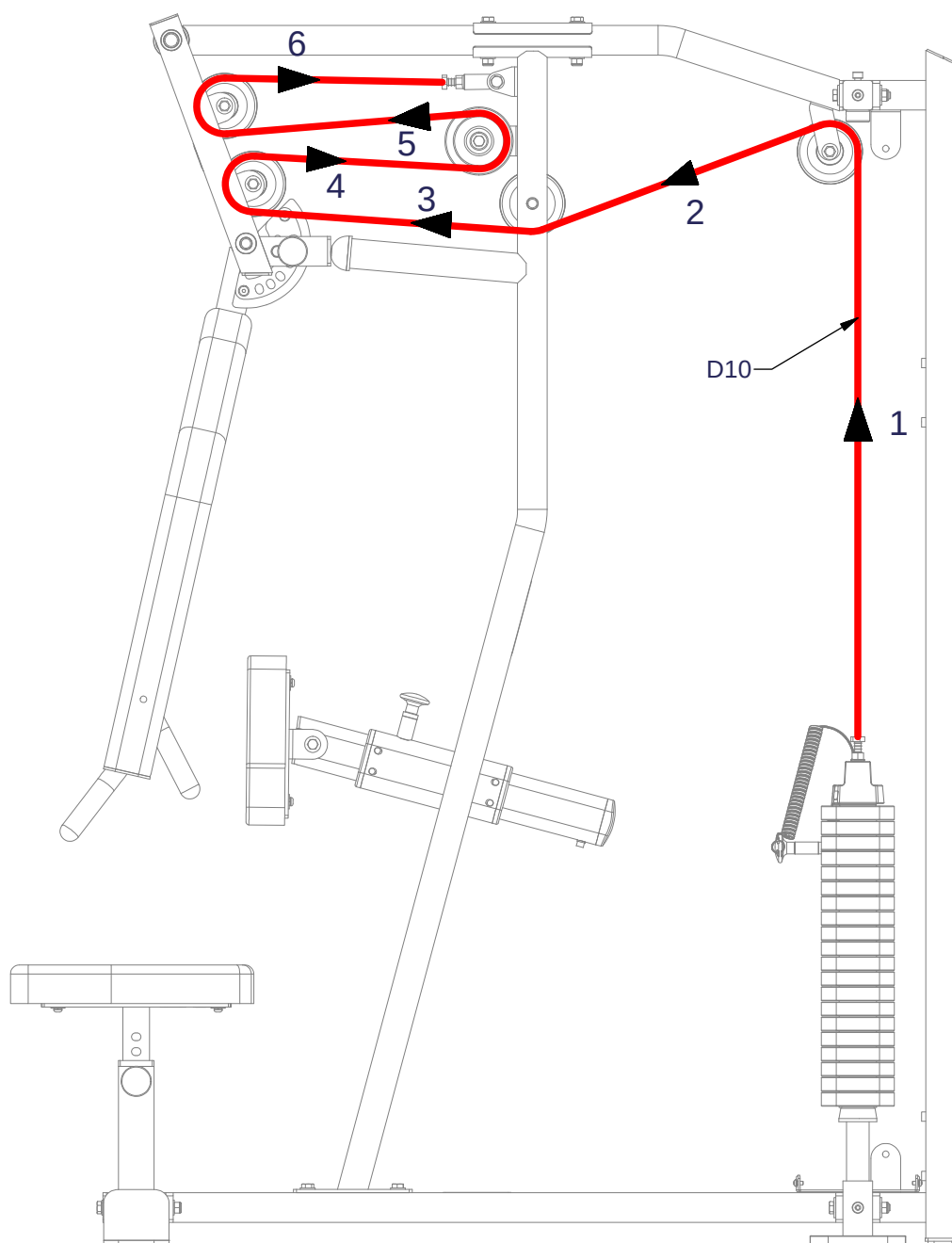
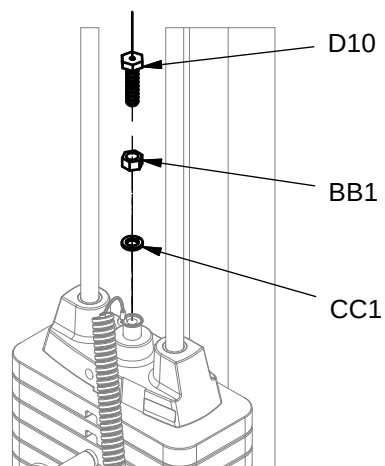
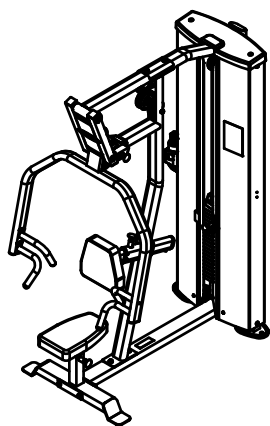


Figure 2



# CL2CR ASSEMBLY INSTRUCTIONS



Above shows STEP 7  
assembled and completed

