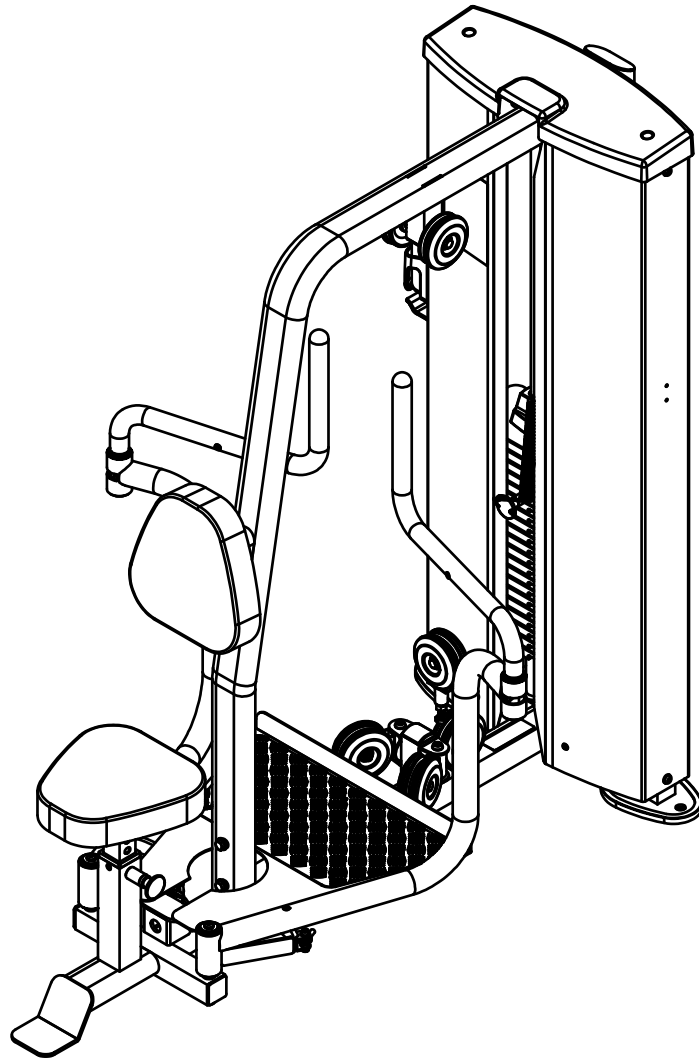


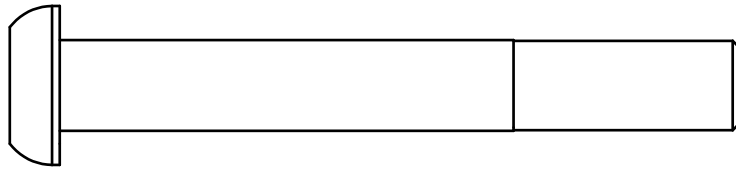
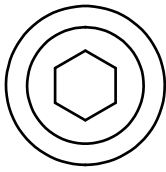
The Surgeon General
has determined that lack
of physical activity is
detrimental to your health.™

Trademark of United States Fitness Products Council

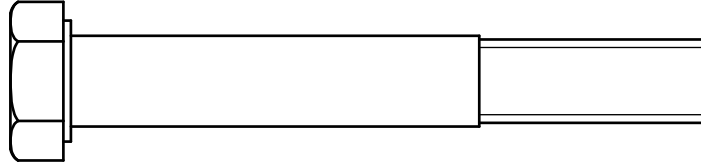
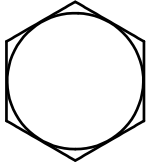
THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE RISK, YOU MUST FOLLOW THESE RULES:

1. Inspect equipment before each workout. Check that all nuts, bolts, screws and pop pins are in place and fully tightened. Also, before use, check cylinders for leaking. Replace all worn parts immediately. Never use machine if any parts are damaged or missing. Failure to follow these rules may result in serious injury.
2. Keep clear of the cylinder and all moving parts when the machine is in use.
3. Exercise with care. Perform your exercises at a smooth moderate pace; never perform jerky or uncoordinated movements that may cause injury.
4. It is recommended that you should workout with a training partner.
5. Do not allow children or minors to play on or around this equipment.
6. If unsure of proper use of equipment, call your local distributor.
7. **WARNING:** Consult your physician before starting your exercise program. For your own safety do not begin any exercise program without proper instruction.

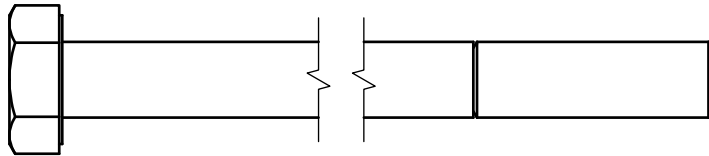
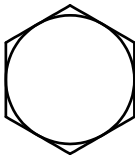
CL2FR OWNER'S MANUAL

HARDWARE ILLUSTRATION

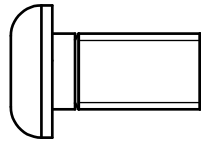
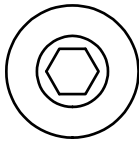
(A1)ROUND INNER HEX SCREW M12X90L PARTIAL THREAD QTY.2



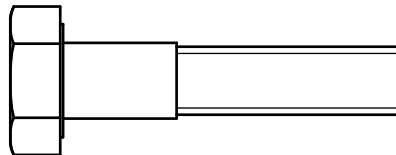
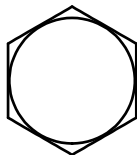
(A2)HEX BOLT M12X85L PARTIAL THREAD QTY.1



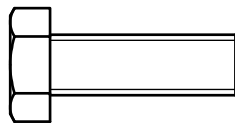
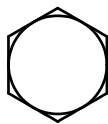
(A3)HEX BOLT M10X135L PARTIAL THREAD QTY.1



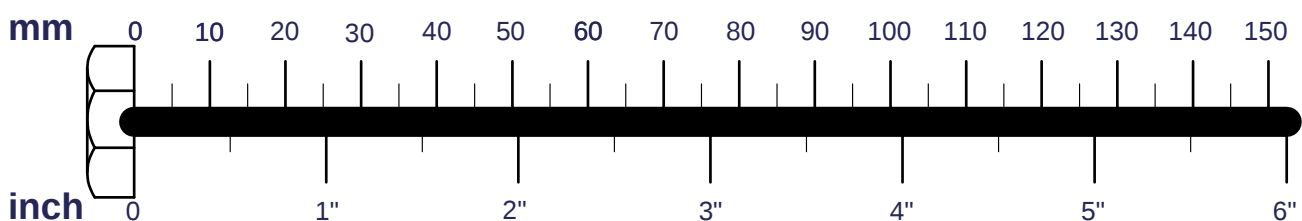
(A4)ROUND INNER HEX SCREW M10X20L PARTIAL THREAD QTY.2



(A5)HEX BOLT M10X50L PARTIAL THREAD QTY.4

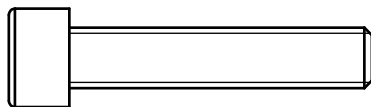
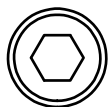


(A6)HEX BOLT M8X25L PARTIAL THREAD QTY.8

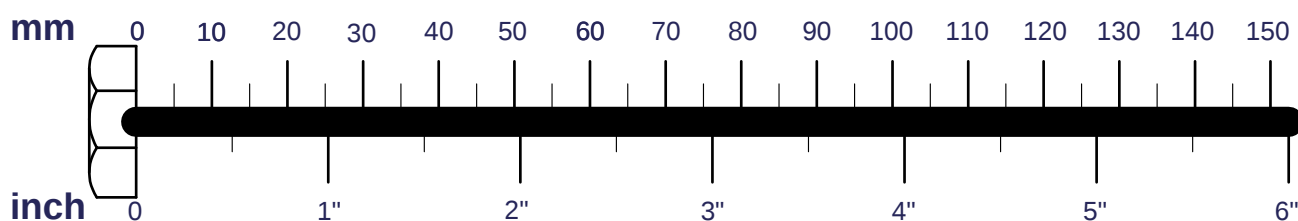


CL2FR ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

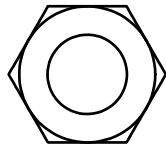


(A7)ROUND ALLEN HEAD M8X40 PARTIAL THREAD QTY.2

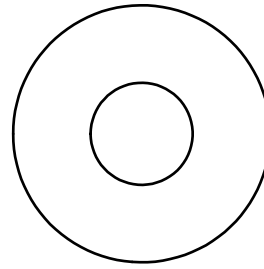


CL2FR ASSEMBLY INSTRUCTIONS

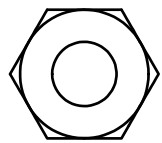
HARDWARE ILLUSTRATION



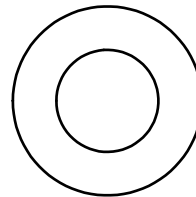
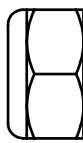
(B1)NYLON LOCK NUT M12 QTY.3



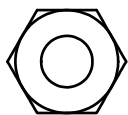
(C1)M12(I.D.)FLAT WASHER Ø34 QTY.1



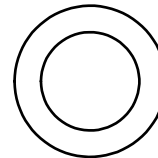
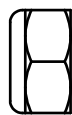
(B2)NYLON LOCK NUT M10 QTY.5



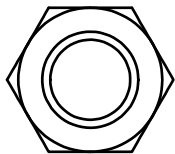
(C2)M12(I.D.)FLAT WASHER Ø25 QTY.1



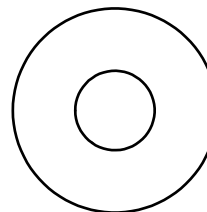
(B3)NYLON LOCK NUT M8 QTY.2



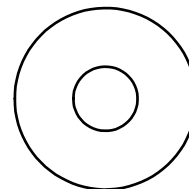
(C3)M12(I.D.)FLAT WASHER Ø20 QTY.4



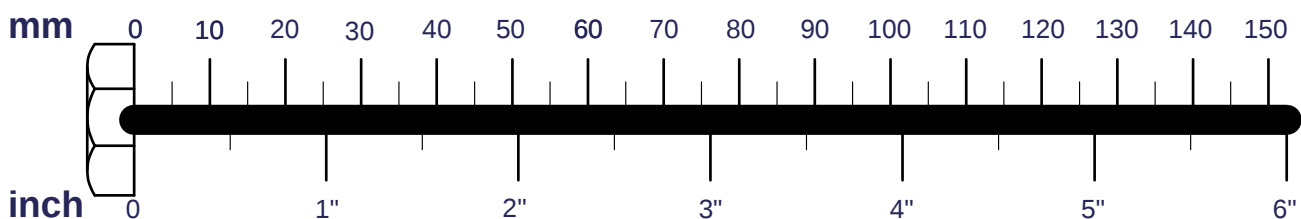
(B4)LOCK NUT 1/2"-13UNC QTY.1



(C4)M10(I.D.)FLAT WASHER Ø27 QTY.12

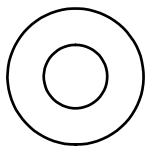


(C5)M8(I.D.)FLAT WASHER Ø24 QTY.8

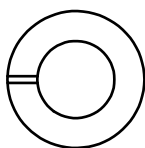


CL2FR ASSEMBLY INSTRUCTIONS

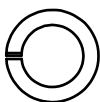
HARDWARE ILLUSTRATION



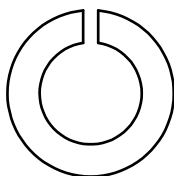
(C6)M8(I.D.)FLAT WASHER Ø18 QTY.4



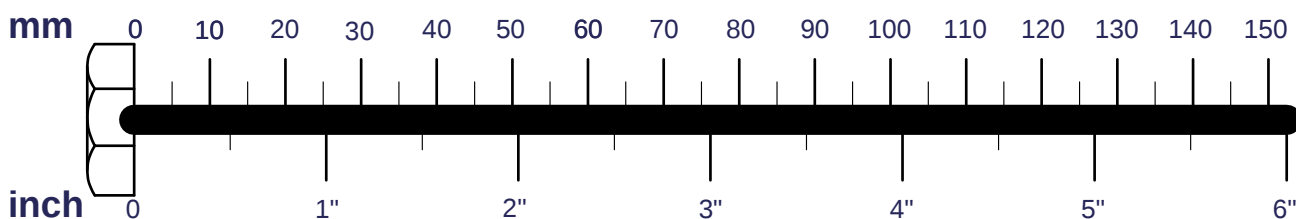
(C7)SPRING WASHER M10 QTY.2



(C8)SPRING WASHER M8 QTY.8

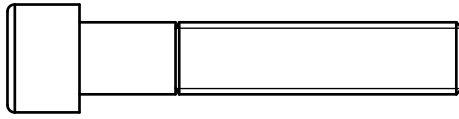
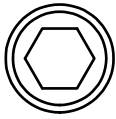


(C9)SPRING WASHER 1/2" QTY.1

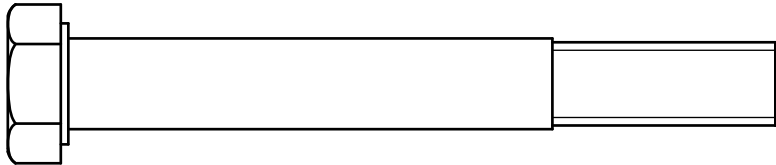
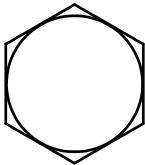


CL2FR ASSEMBLY INSTRUCTIONS

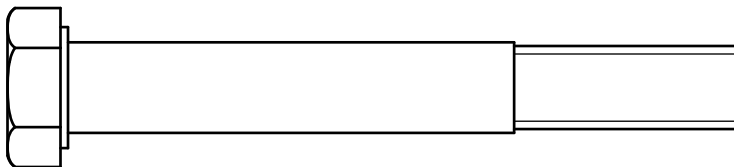
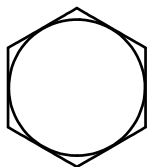
FRAME HARDWARE ILLUSTRATION FOR CL2DB



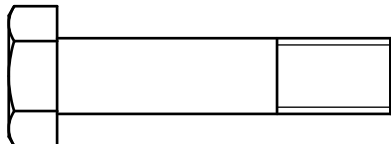
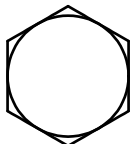
(AA1) ROUND ALLEN HEAD 3/8"x2"L PARTIAL QTY.1



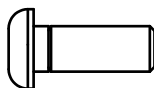
(AA2)HEX BOLT M12X95L PARTIAL THREAD QTY.2



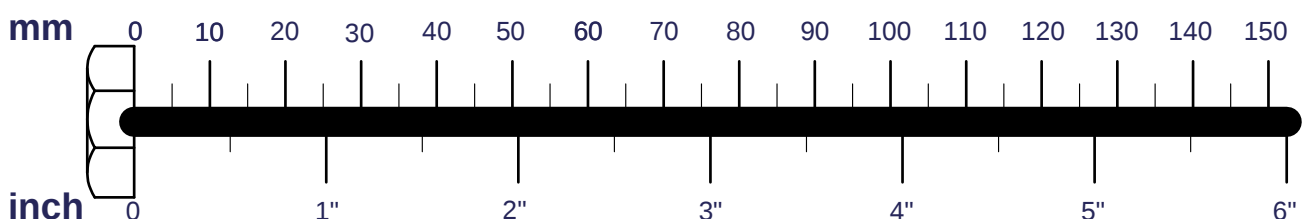
(AA3)HEX BOLT M12X90L PARTIAL THREAD QTY.2



(AA4)HEX BOLT M10X45L PARTIAL THREAD QTY.2

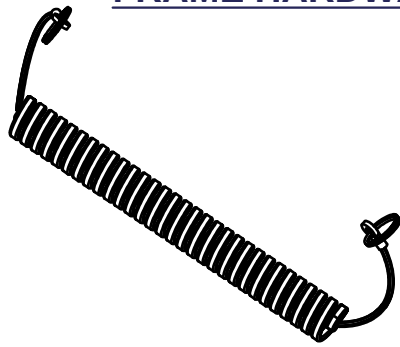


(AA5)ROUND INNER HEX SCREW M6x16L PARTIAL THREAD QTY.4

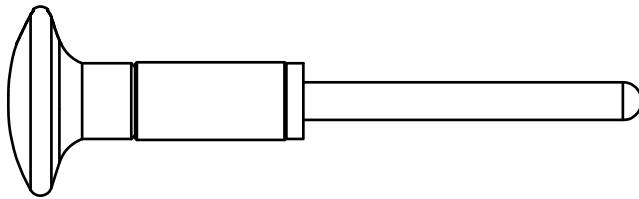


CL2FR ASSEMBLY INSTRUCTIONS

FRAME HARDWARE ILLUSTRATION FOR CL2DB



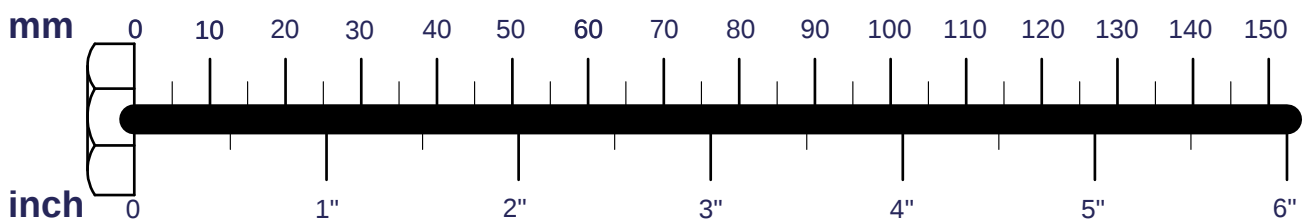
(AA6)ELASTIC BELT F920003 QTY.1



(AA7)10LB PIN(8250-128) QTY.1

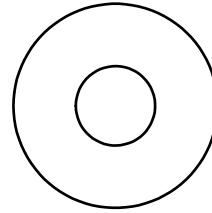
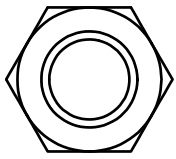


(AA8)ROUND INNER HEX SCREW M4x12L PARTIAL THREAD QTY.2



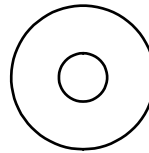
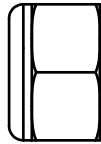
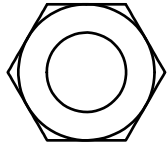
CL2FR ASSEMBLY INSTRUCTIONS

FRAME HARDWARE ILLUSTRATION FOR CL2DB



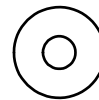
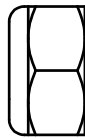
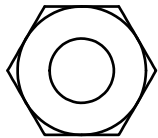
(BB1)LOCK NUT 1/2"-13UNC QTY.1

(CC2)M10(I.D.)FLAT WASHER Ø27 QTY.4



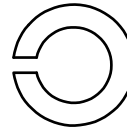
(BB2)NYLON LOCK NUT M12 QTY.4

(CC3)M6(I.D.)FLAT WASHER Ø19 QTY.4



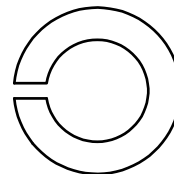
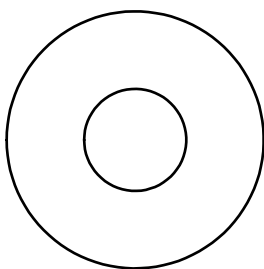
(BB3)NYLON LOCK NUT M10 QTY.2

(CC4)M4(I.D.)FLAT WASHER Ø12 QTY.4



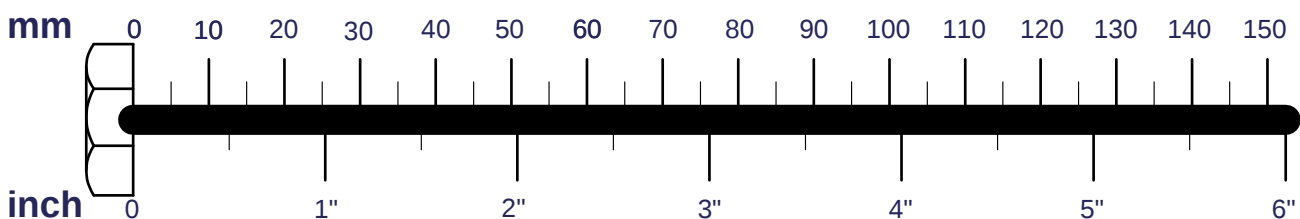
(BB4)NYLON LOCK NUT M4 QTY.2

(CC5)SPRING WASHER 3/8" QTY.1



(CC1)M12(I.D.)FLAT WASHER Ø34 QTY.8

(CC6)SPRING WASHER 1/2" QTY.1

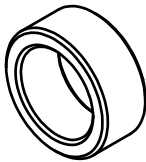


CL2FR ASSEMBLY INSTRUCTIONS

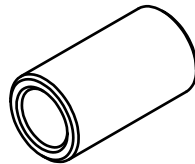
HARDWARE ILLUSTRATION

D1.Ø3/4"XØ13.5X8L STEEL BUSHING(8110-014)-----	[4PCS]
D2.Ø12XØ8.5X23L STEEL BUSHING(8110-062)-----	[2PCS]
D3.45X60 NYLON BUSHING(9211-047)-----	[1PCS]
D4.□50X50X1.8t END CAP(9211-087)-----	[2PCS]
D5.Ø116X17 CAP COVER(9211-173)-----	[10PCS]
D6.Ø110X22 PULLEY (9213-002B)-----	[6PCS]
D7.6250mm STEEL CABLE(FCL2FRA)-----	[1PCS]
D8.2595mm STEEL CABLE(FCL2FRB)-----	[1PCS]

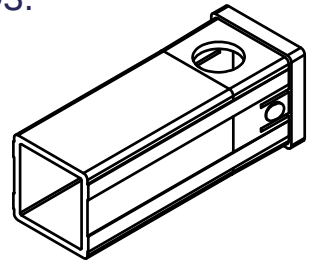
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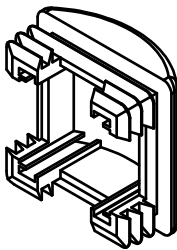
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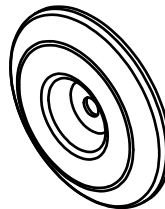
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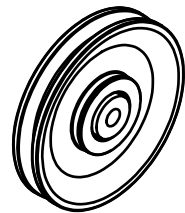
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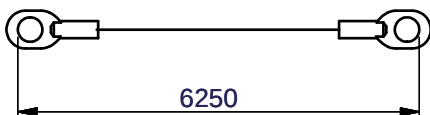
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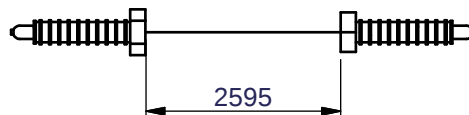
D6.



D7.



D8.



CL2FR ASSEMBLY INSTRUCTIONS

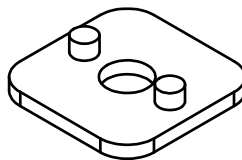
FARME HARDWARE ILLUSTRATION FOR CL2DB

DD1.Ø3/4" SHAFT COLLAR(9211-046)-----	[2PCS]
DD2.50X4tX50L RUBBER PAD(9214-002)-----	[1PCS]
DD3.Ø21/2"XØ19.2X19.4L RUBBER DOUNT(9310-010)-----	[2PCS]
DD4.226X13.5tX161 RUBBER PAD(9310-115)-----	[2PCS]
DD5.Ø110X22 PULLEY (9213-002B)-----	[2PCS]
DD6.BOTTLE BRACKET(8388-025)-----	[1PCS]
DD7.BOTTLE RACK(9260-320)-----	[1PCS]
DD8.BOTTLE(9260-123)-----	[1PCS]

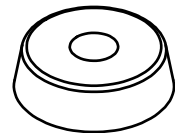
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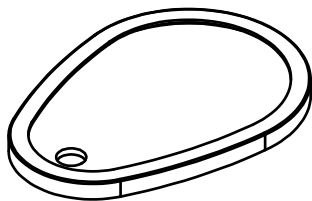
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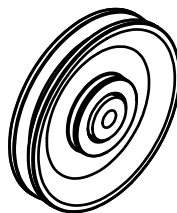
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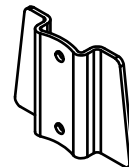
DD4.



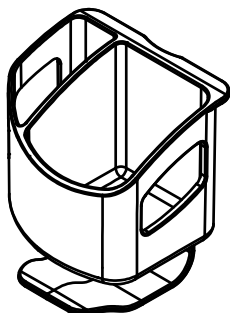
DD5.



DD6.



DD7.



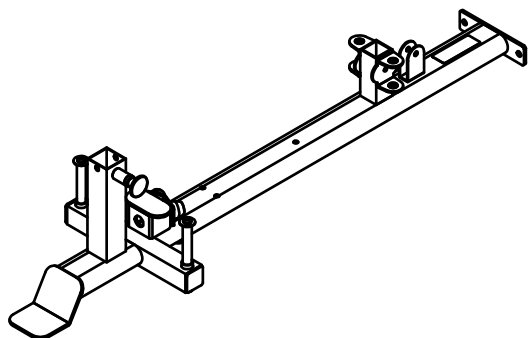
DD8.



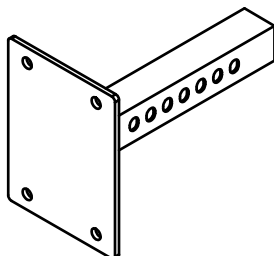
CL2FR ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

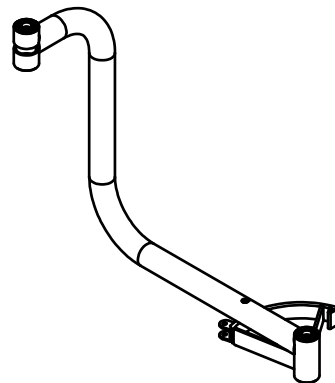
A [1SET]



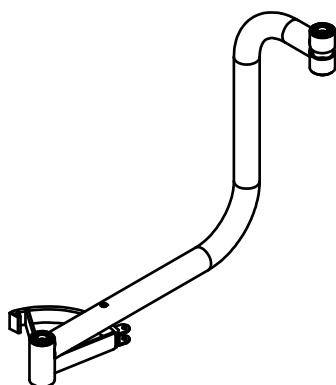
B [1SET]



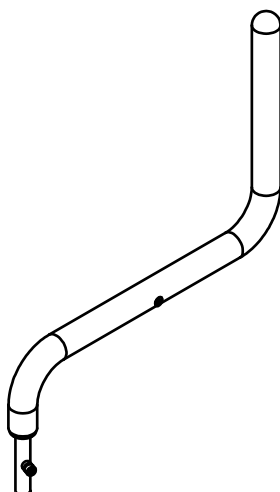
C [1SET]



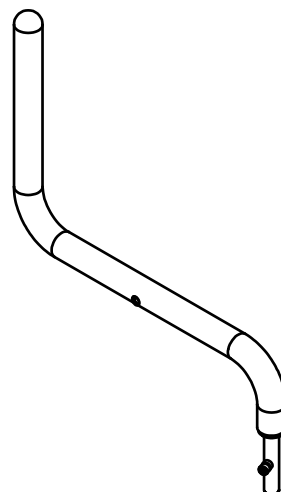
D [1SET]



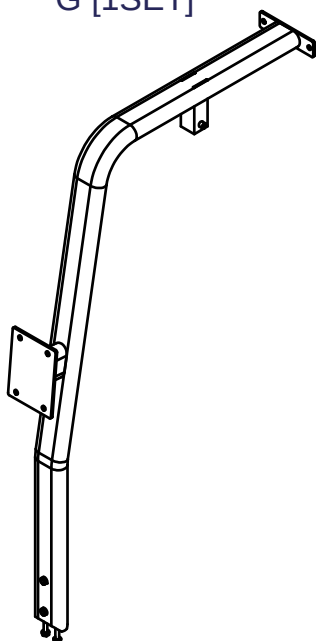
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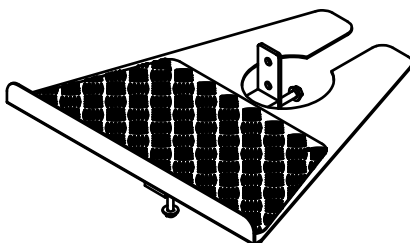
F [1SET]



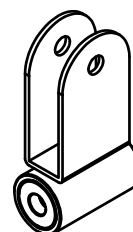
G [1SET]



H [1SET]



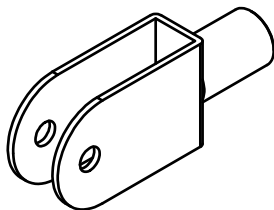
I [2SET]



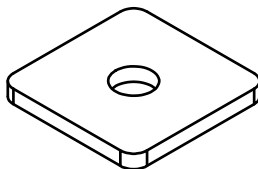
CL2FR ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

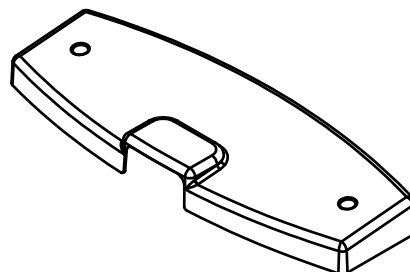
J [1SET]
6640-019



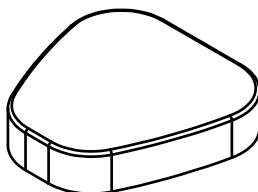
K [1PCS]
8312-013



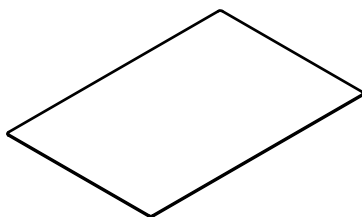
L [1PCS]
9211-205



M [2SET]
9121-093



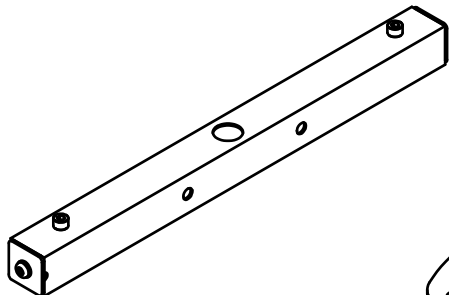
N [1PCS]
9420-131



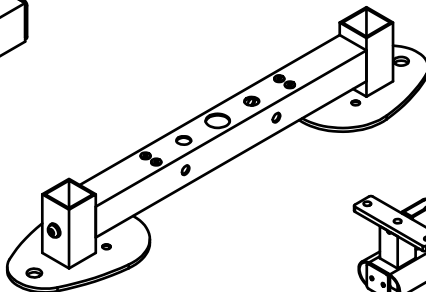
CL2FR ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET FOR CL2DB

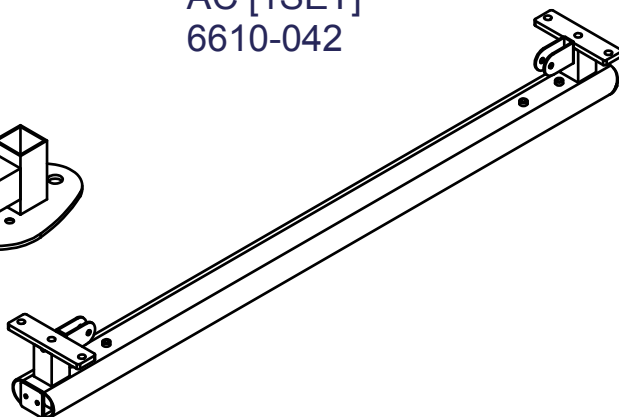
AA [1SET]
6610-040



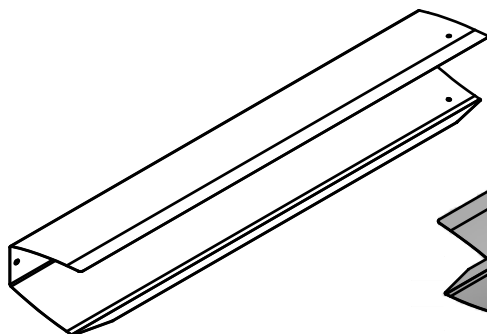
AB [1SET]
6610-041



AC [1SET]
6610-042



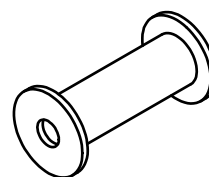
AD [1PCS]
8380-082



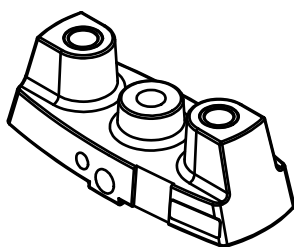
AE [1SET]
8380-083



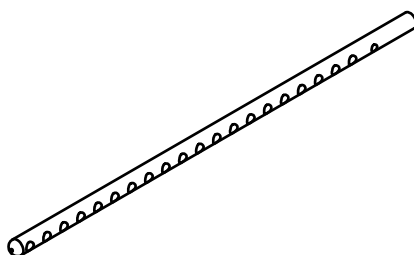
AF [2SET]
6670-005



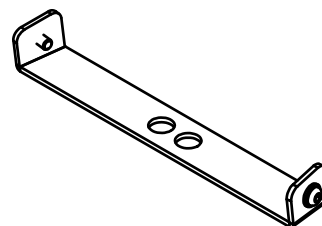
AG [1SET]
8400-006



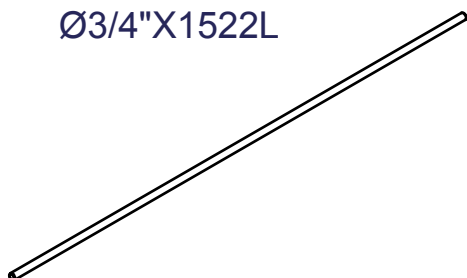
AH [1SET]
8210-042
3/4"X596L



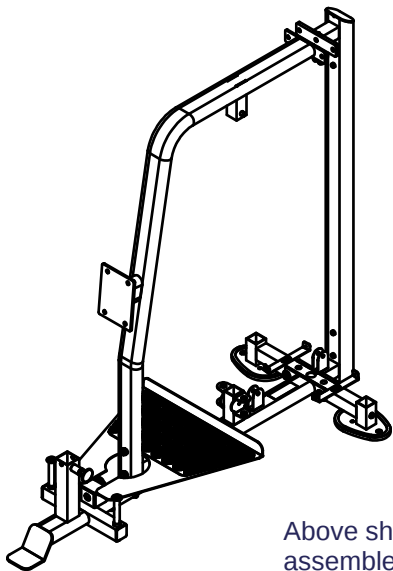
AI [2SET]
8321-066



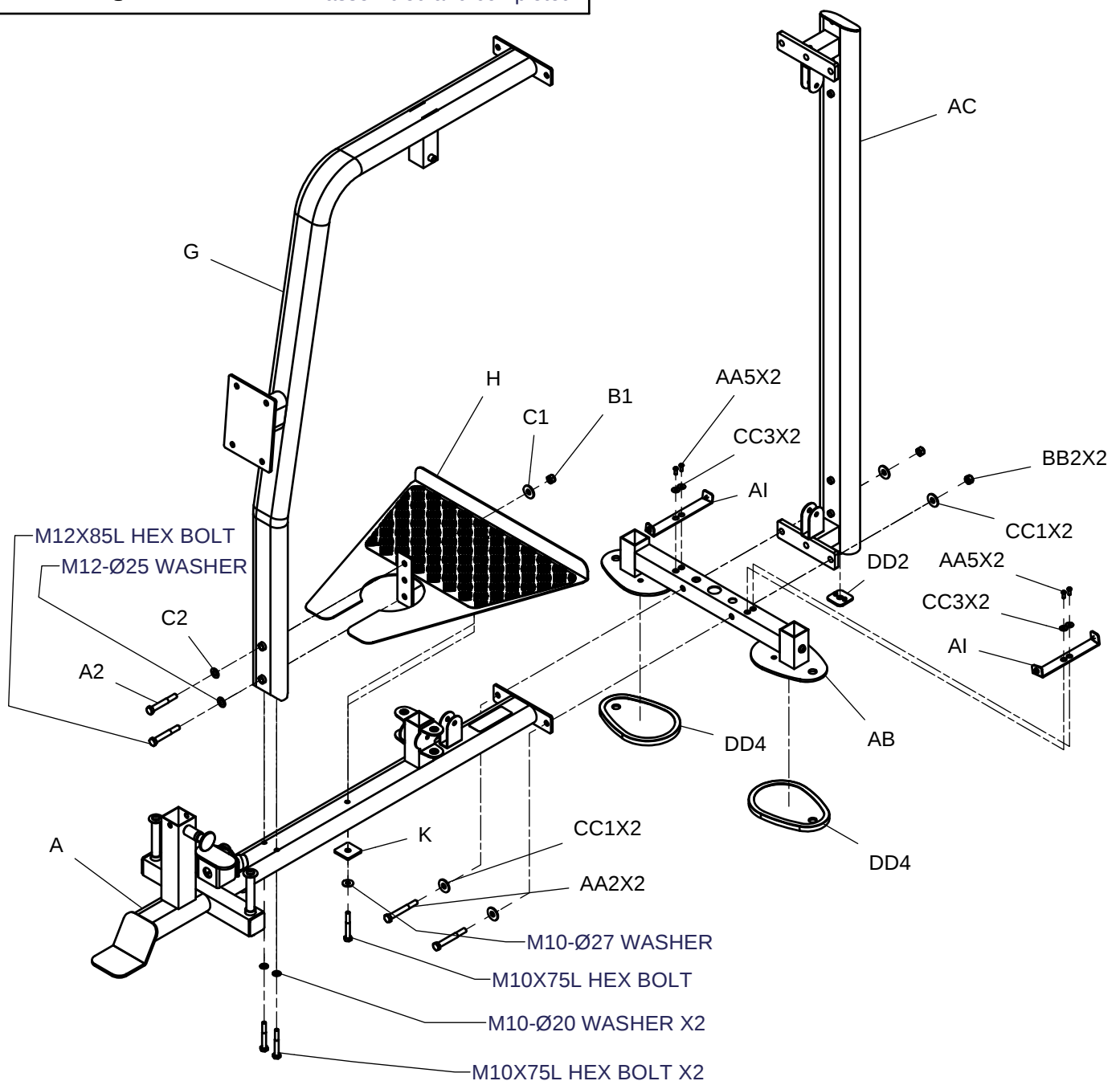
AJ[2SET]
8280-037
Ø3/4"X1522L



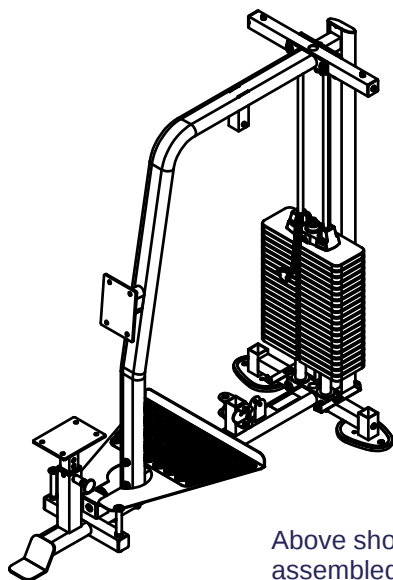
CL2FR ASSEMBLY INSTRUCTIONS



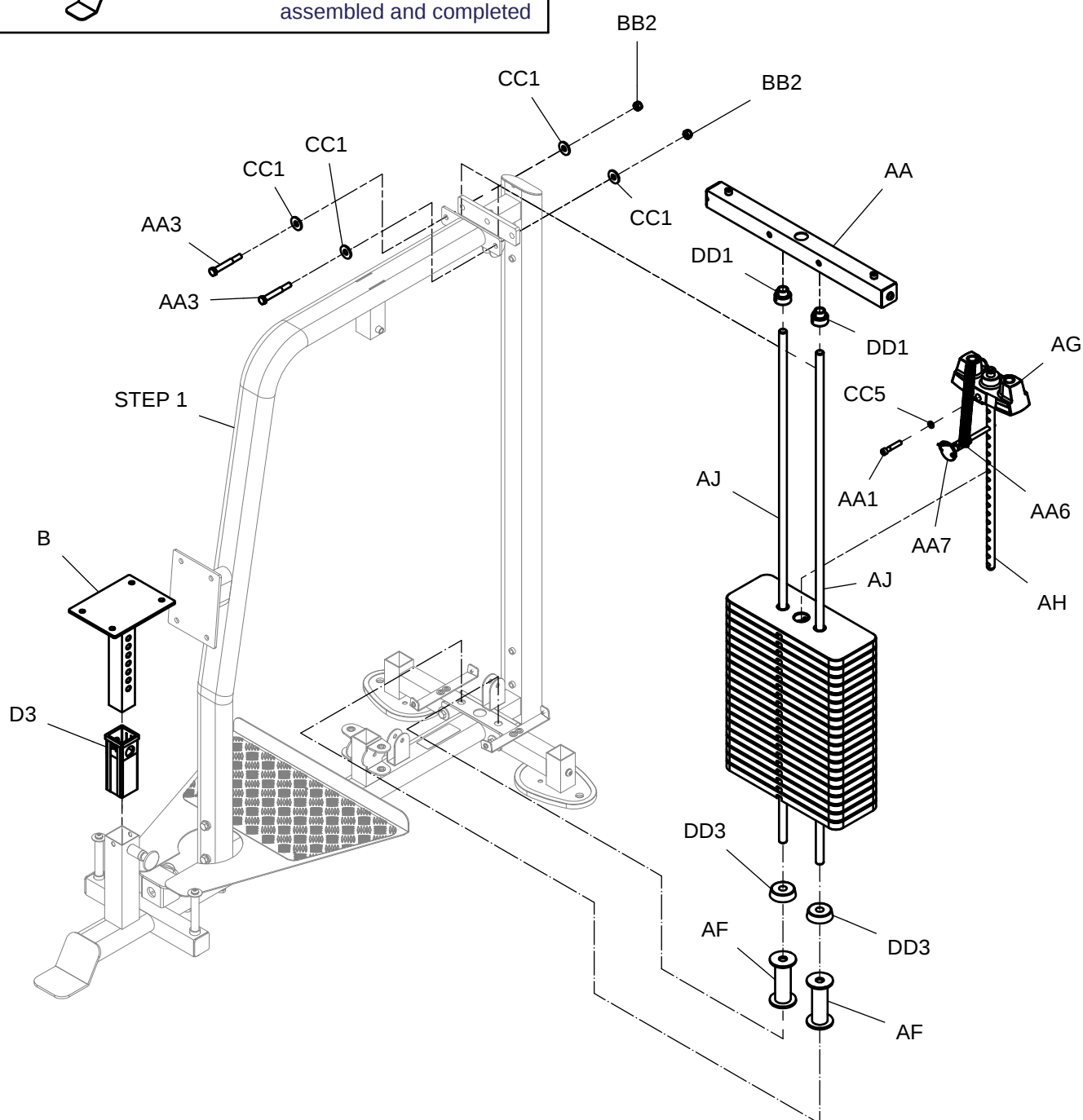
Above shows STEP 1
assembled and completed



CL2FR ASSEMBLY INSTRUCTIONS



Above shows STEP 2
assembled and completed



CL2FR ASSEMBLY INSTRUCTIONS

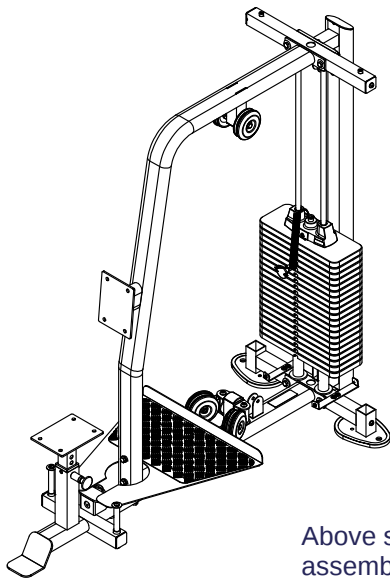
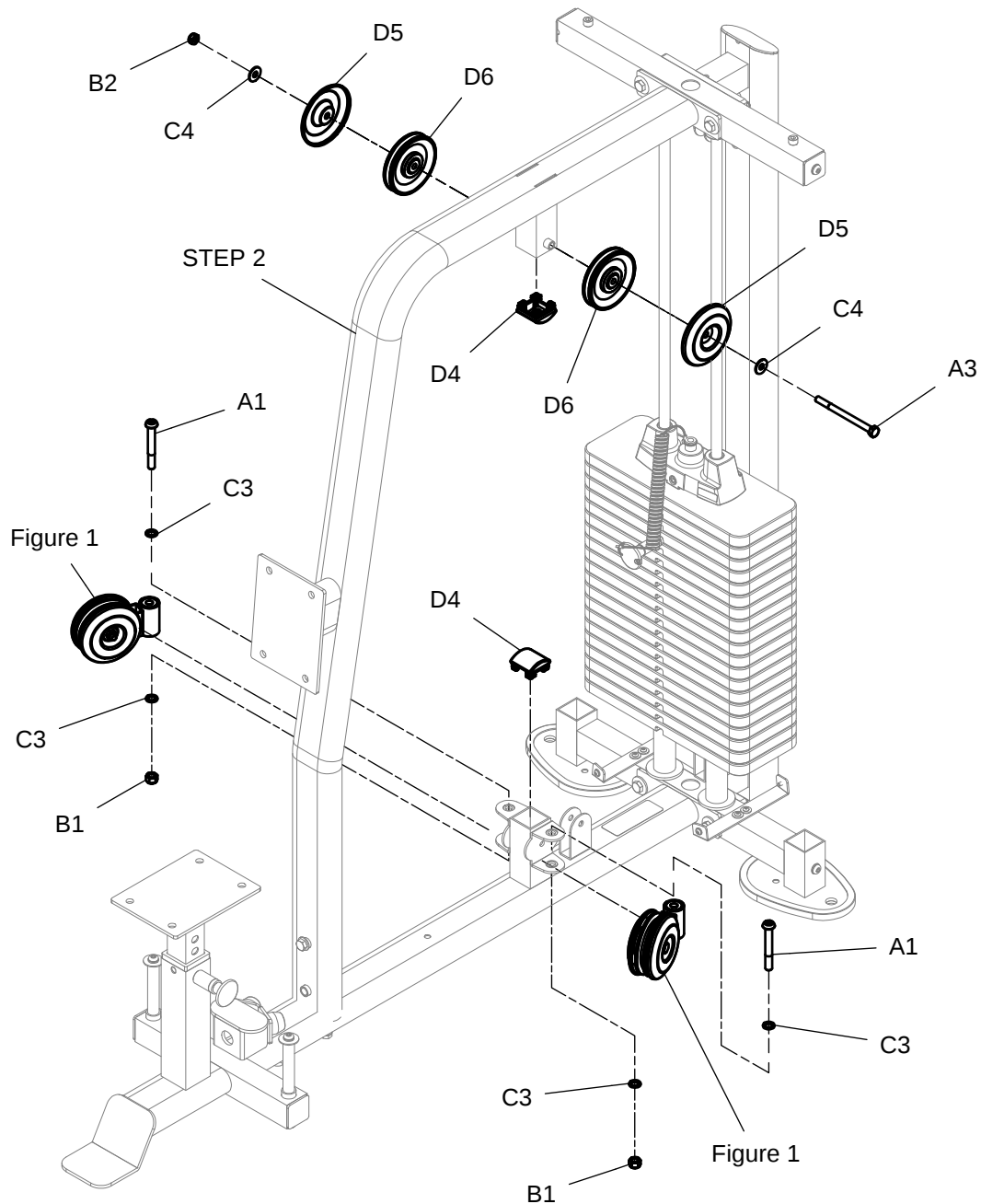
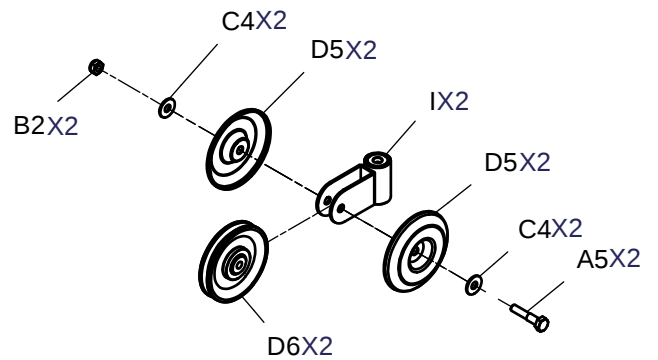


Figure 1



CL2FR ASSEMBLY INSTRUCTIONS

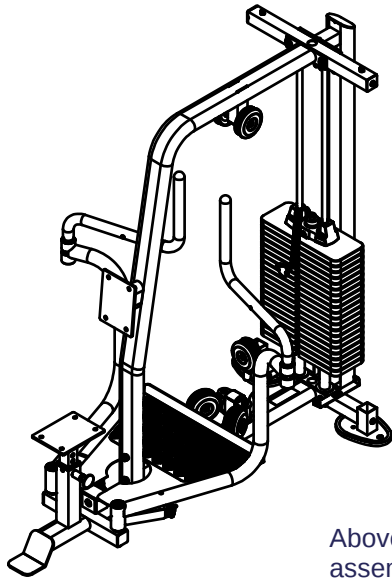
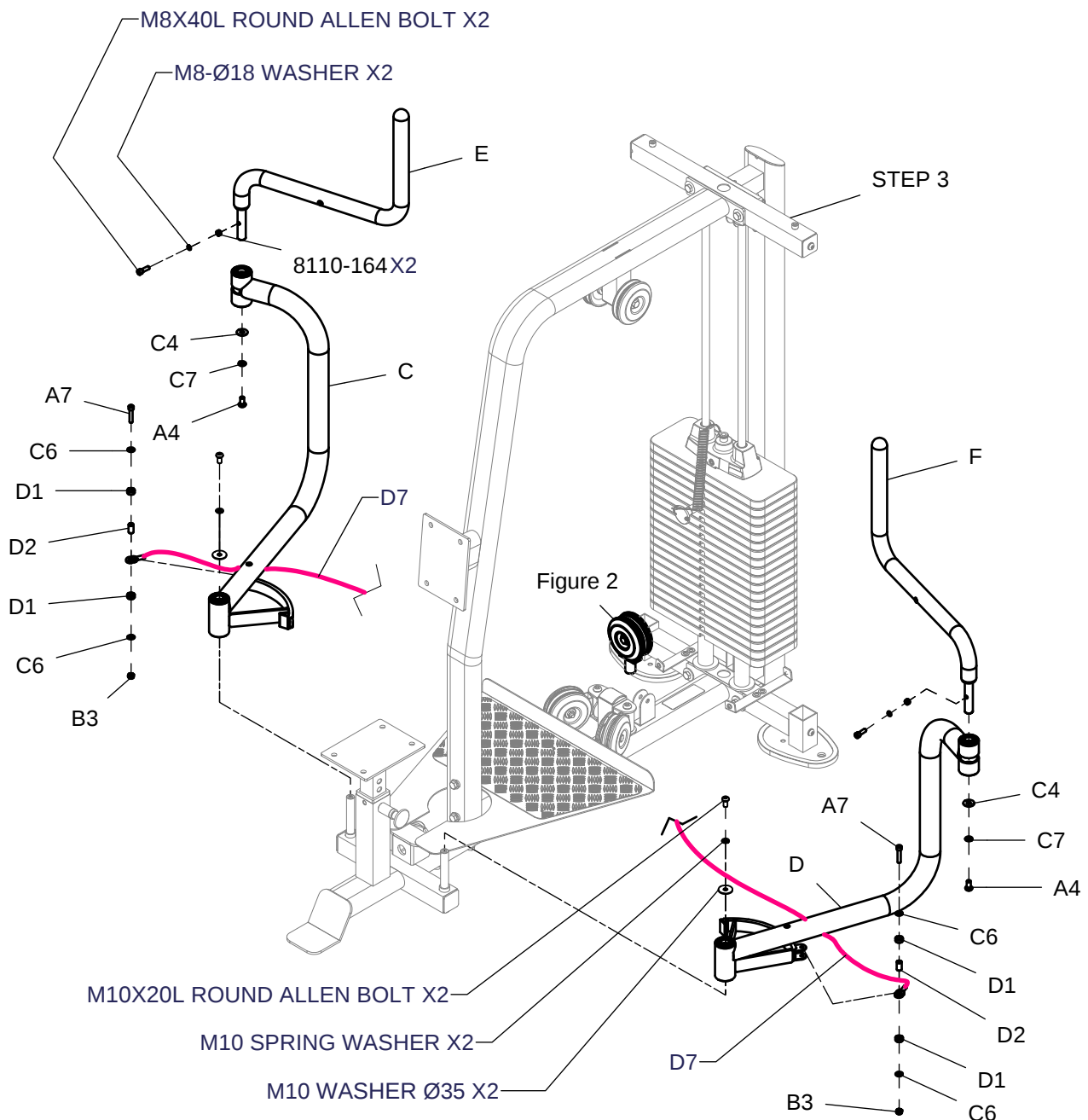
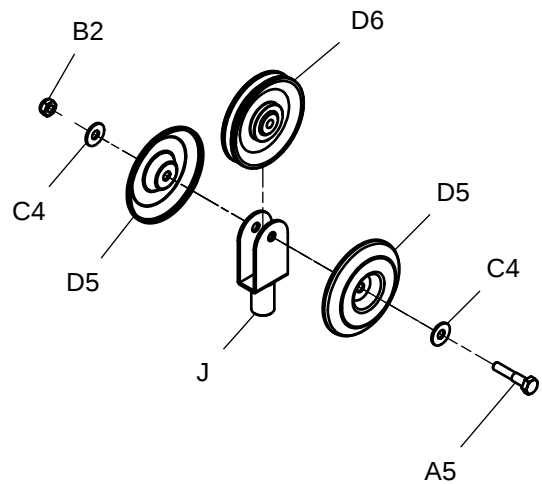
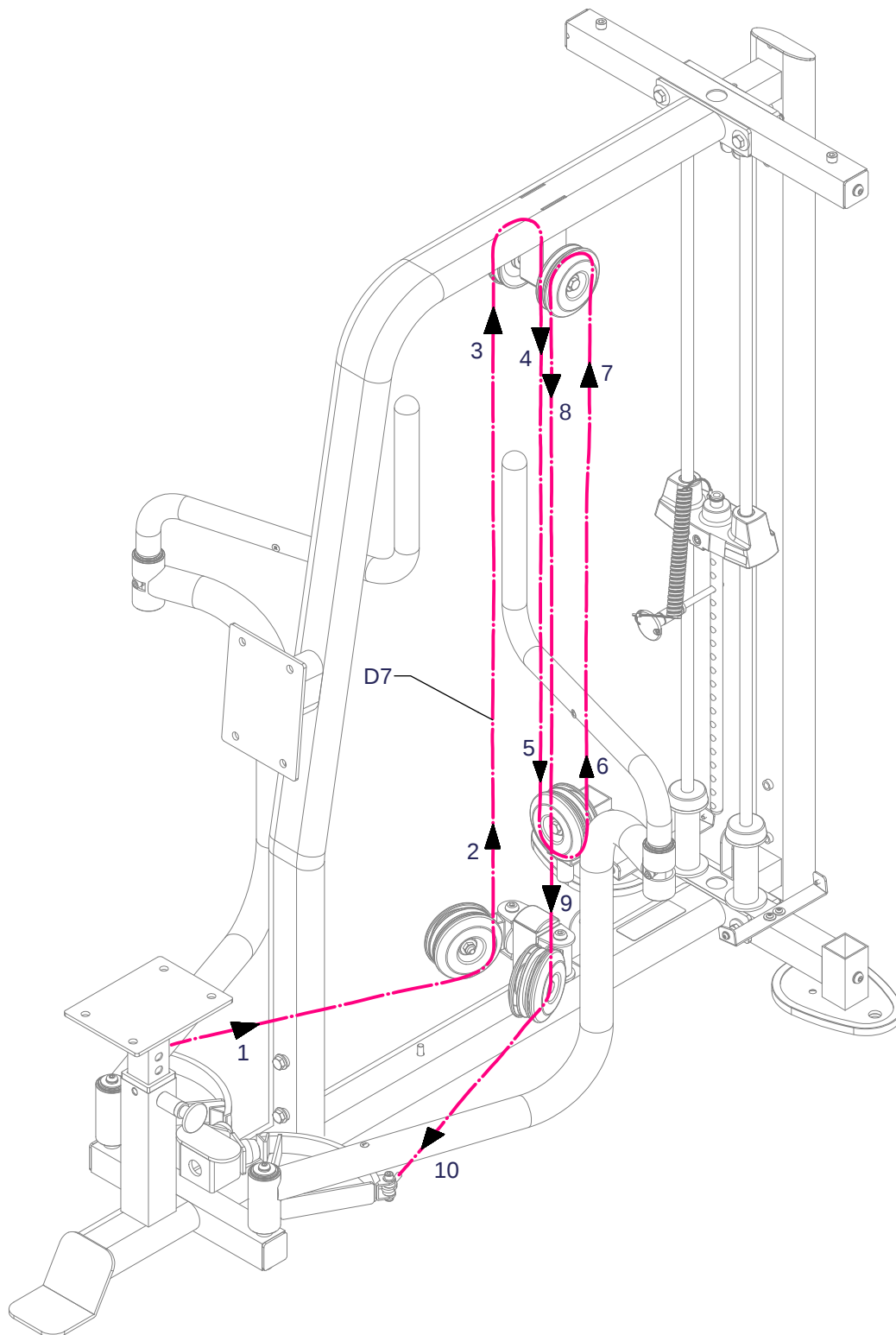


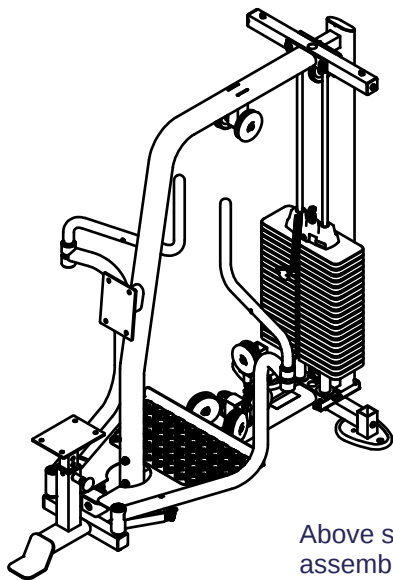
Figure 2



Cable Configuration Diagram

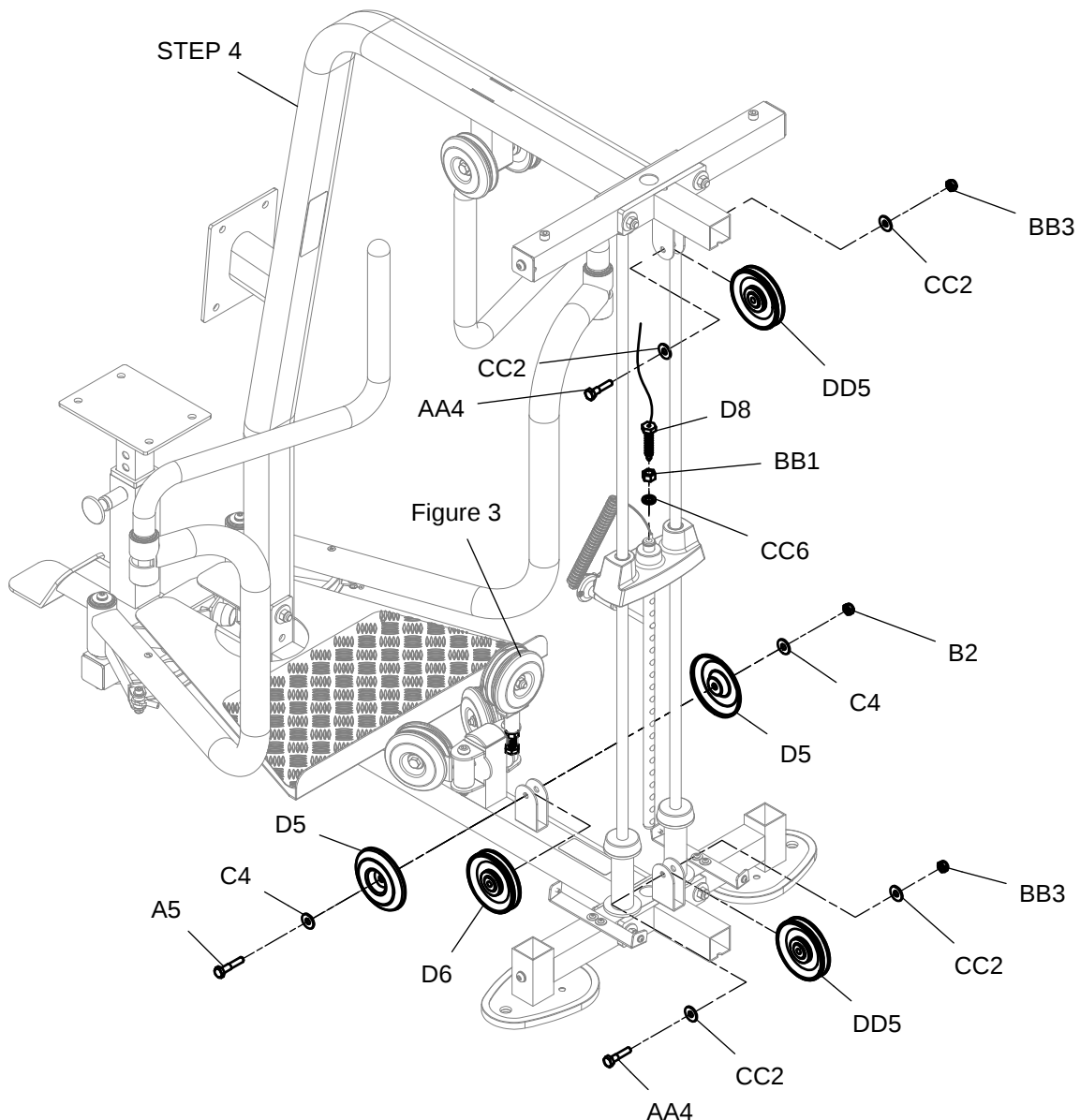
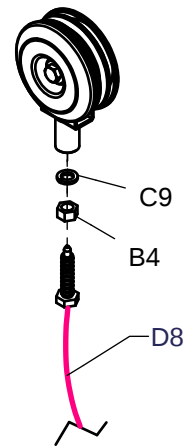


CL2FR ASSEMBLY INSTRUCTIONS

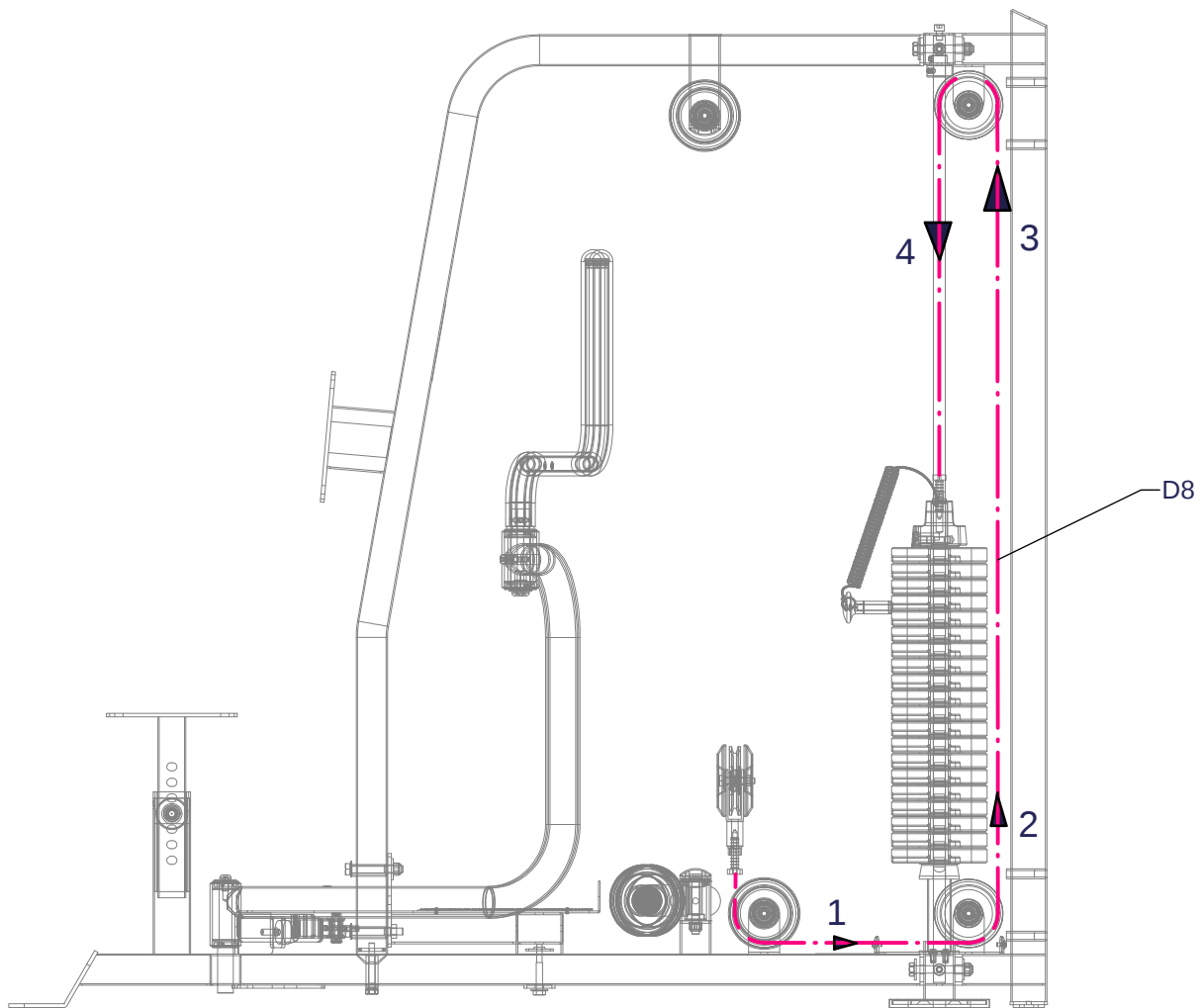


Above shows STEP 5
assembled and completed

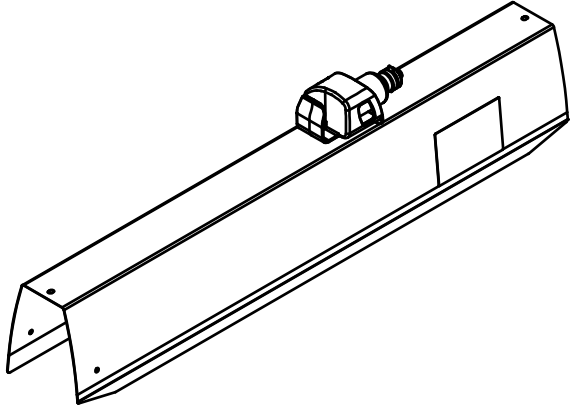
Figure 3



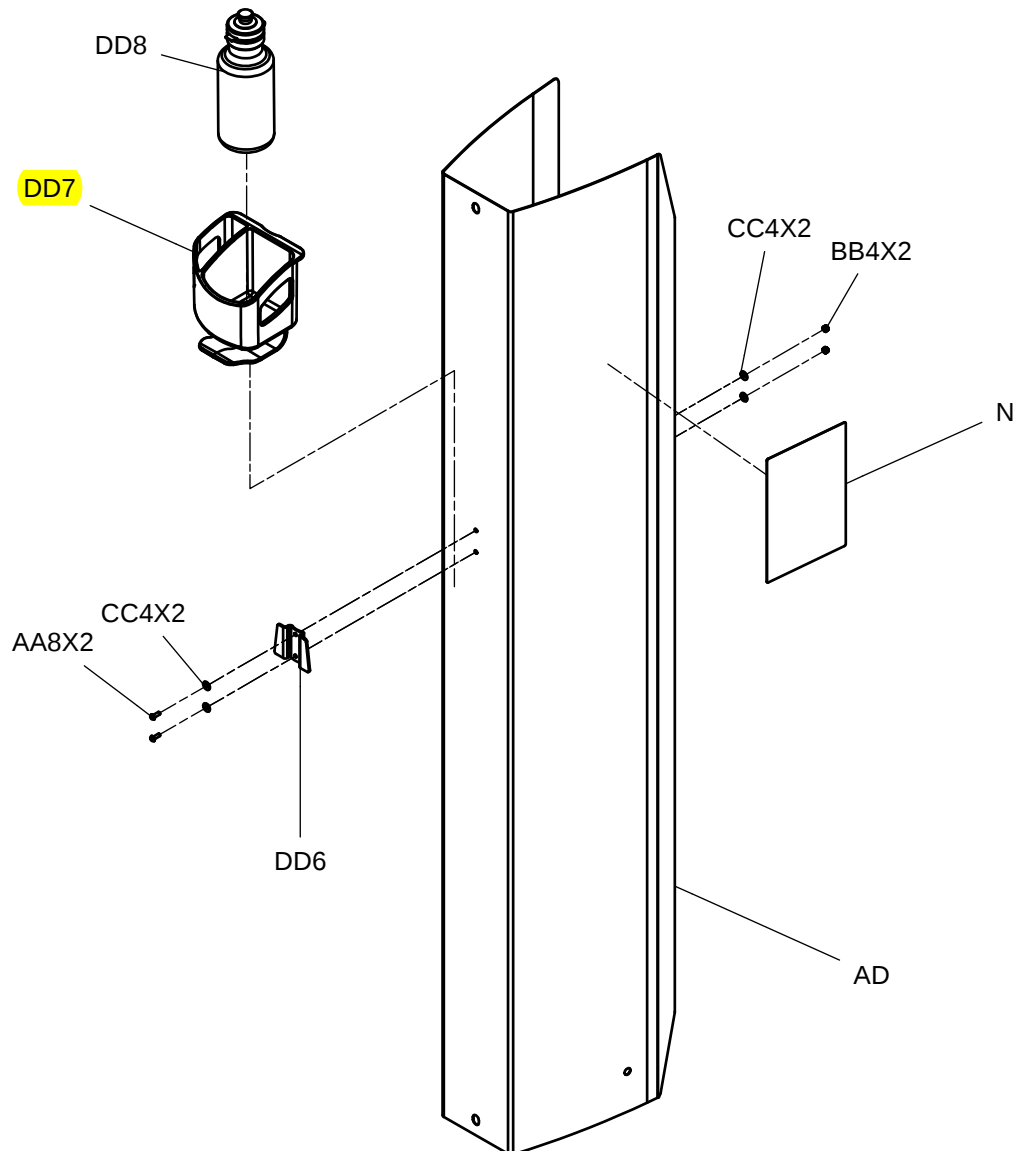
Cable Configuration Diagram



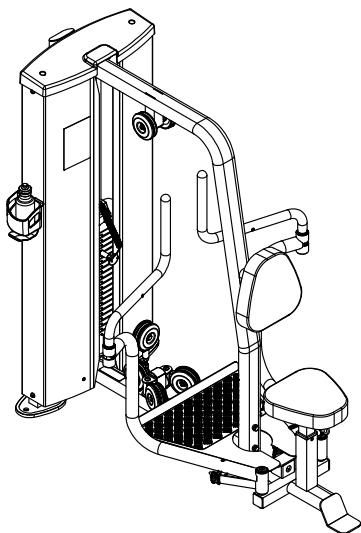
CL2FR ASSEMBLY INSTRUCTIONS



Above shows STEP 7
assembled and completed



CL2FR ASSEMBLY INSTRUCTIONS



Above shows STEP 8
assembled and completed

STEP 2.

M10X15L ROUND BOLT X2

M10 WASHER Ø19 X2

M10X15L ROUND INNER HEAD X2

STEP 6

STEP 7

M10 WASHER Ø19 X2

M10X15L ROUND BOLT X2

AE

M6X12L ROUND BOLT X4

M6 WASHER Ø13 X4