*PLAC Maintenance



* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.





* Let's maintain your machine!

HARDWARE ILLUSTRATION

D1. Ø1" SHAFT COLLAR(8130-024)----------[2PCS]
D2. 1"X2" END CAP(9211-009)----------[2PCS]
D3. 25x50 End Cap (9211-086)----------[1PCS]
D4. □45 End Cap (9211-091)----------[1PCS]

D6. 2" Nylon Washer (9214-001)----------[4PCS]
D7. 3" Nylon Washer (9214-008)----------[2PCS]
D8. Ø90XØ50X10T RUBBER DOUNT(9310-016)----------[4PCS]
D9. Ø58X116X29T RUBBER PAD(9310-057)----------[1PCS]
D10. Olympic Spring Collars(OC-06)----------[1PCS]
D11. Ø29X14H Rubber Dount(9212-042)----------[2PCS]
D12. IMMOBILE COVER(9211-121)----------[8PCS]
D13. Protector Strip(9440-202)----------[2PCS]
D14. Ø50 CAP COVER(8130-131)----------[2PCS]
D15. 50X100X3T End Cap (9211-180)----------[2PCS]

D1 D2 D3 D4



D6 D7 D8 D9 D10



D11 D12 D13 D14 D15



PLAC ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

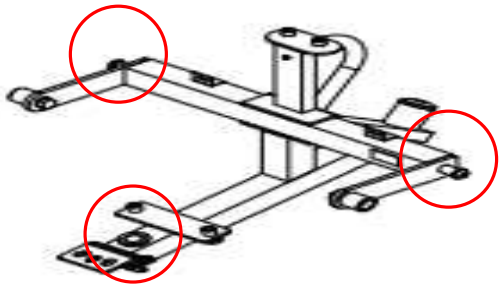
A[2PCS]



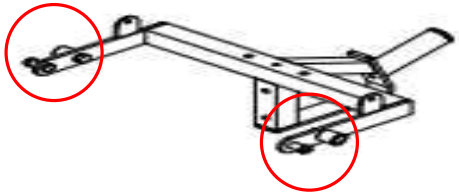
B[1PCS]



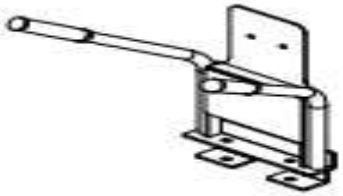
C[1PCS]



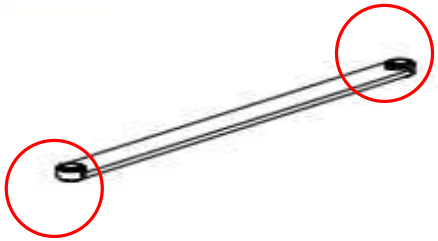
D[1PCS]



E[1PCS]



F[2PCS]
6630-001



G[1PCS]
6640002-26
Ø1"X2.5TX565L



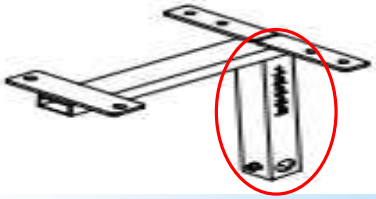
H[1PCS]
9420-142



I[2PCS]
6640005-26



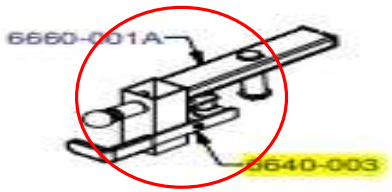
J[1PCS]
6650-001



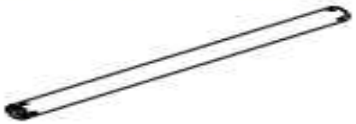
PLAC ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

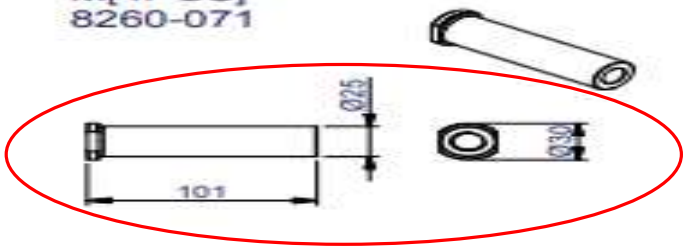
K[1PCS]



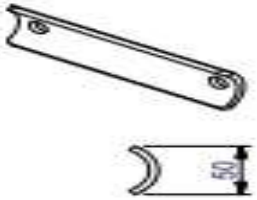
L[1PCS]
6640006-26
Ø1"X2.5TX400L



M[4PCS]
8260-071

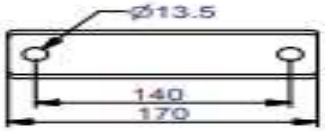


O[2PCS]
8343-163



Q[1PCS]
9111-061





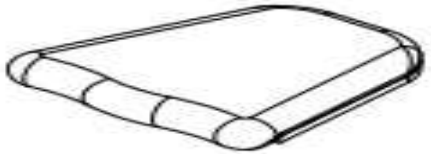
P[1PCS]
8360-200



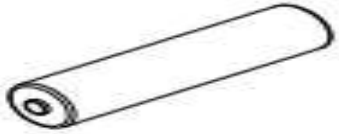
U[1PCS]
9131-018



R[1PCS]
9121-058



S[1PCS]
9161-051



T[2PCS]
9161-052





Above shows STEP 1
assembled and completed



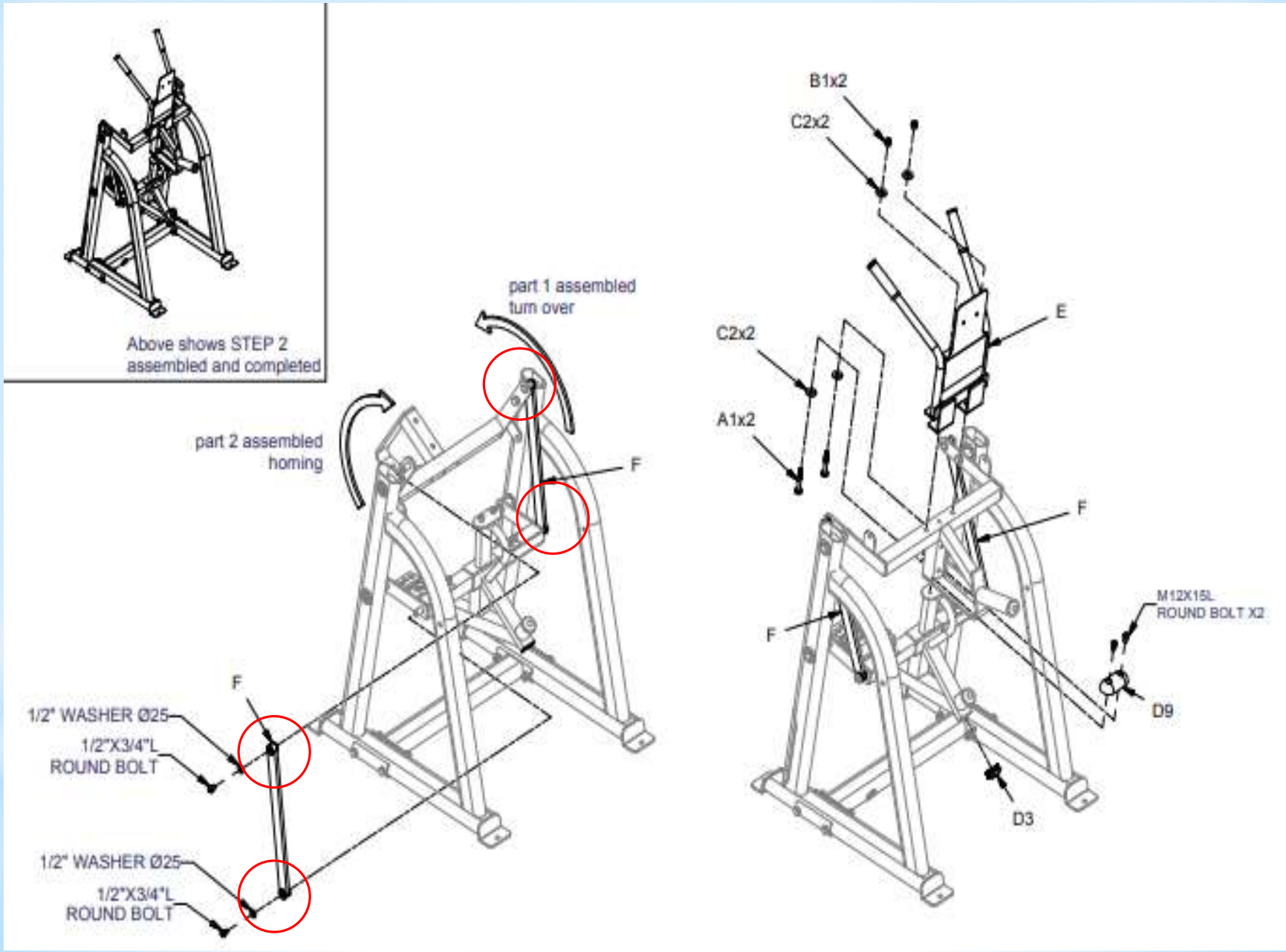
DETIAL VIEW

When assembling C, please follow the order.
Stick the M though the hole on the right side of the main frame.
After C has been fixed on right hand side,
follow the same step to tighten the other side of C with M.

When assembling D, please follow the order.
Stick the M though the hole on the right side of the main frame.
After D has been fixed on right hand side,
follow the same step to tighten the other side of D with M.

Please tighten the screw after all parts assembled.
or please tighten all screws after all parts joint together

M
D12
Warning Labels
M
D
A2
C1
D12
A2
C1
D12
O
C
D13
A
M
B
D12
C1x2
B1x2
B1x2
C1x2
M
C1
A2
D13
A
O
C1
A2


Above shows STEP 2
assembled and completed
part 1 assembled
turn over
part 2 assembled
homing
F
F
1/2" WASHER Ø25
1/2"X3/4"L
ROUND BOLT
1/2" WASHER Ø25
1/2"X3/4"L
ROUND BOLT
B1x2
C2x2
C2x2
A1x2
E
F
F
M12X15L
ROUND BOLT X2
D9
D3



Above shows STEP 3
assembled and completed

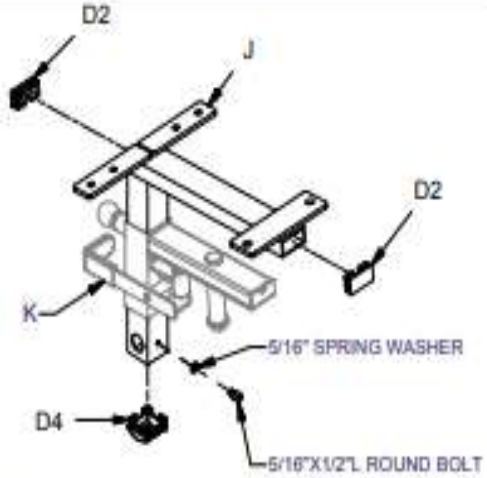
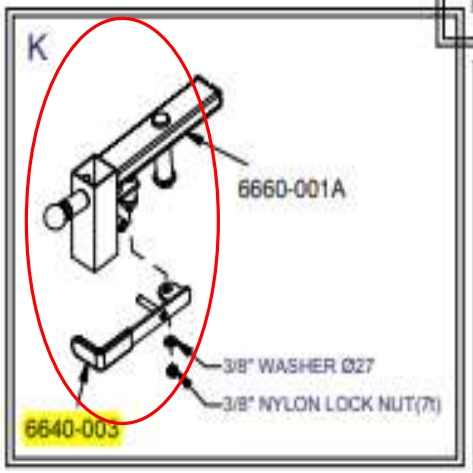
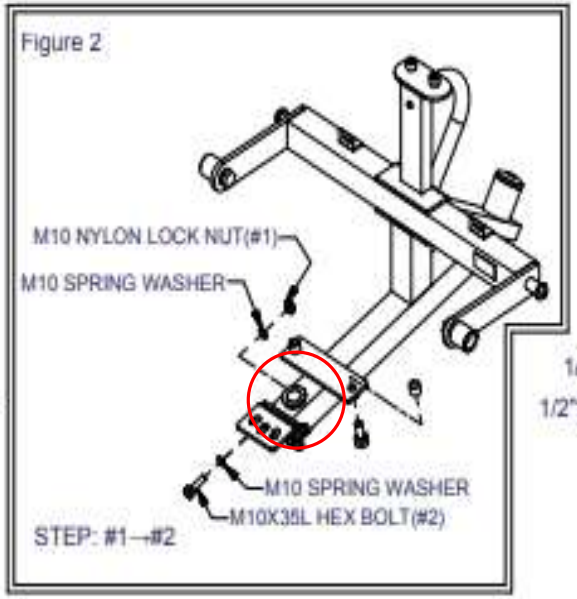
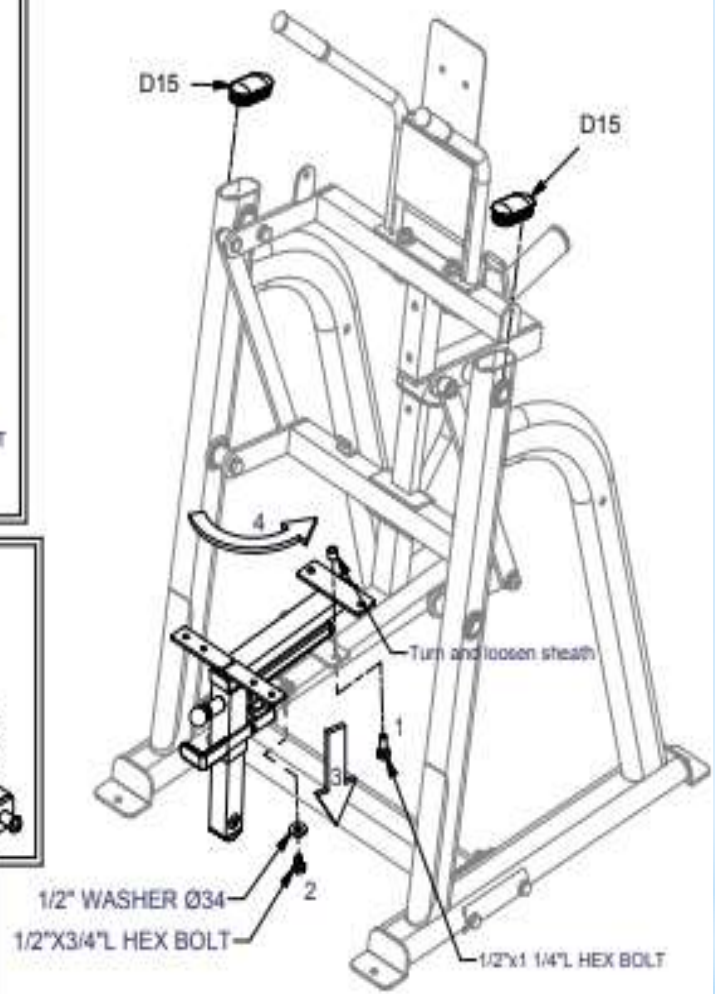


Figure 1



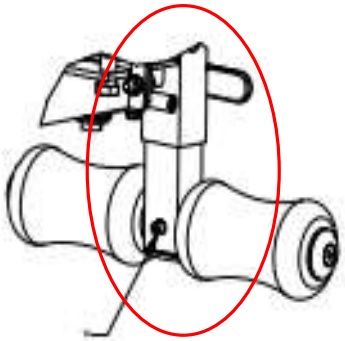




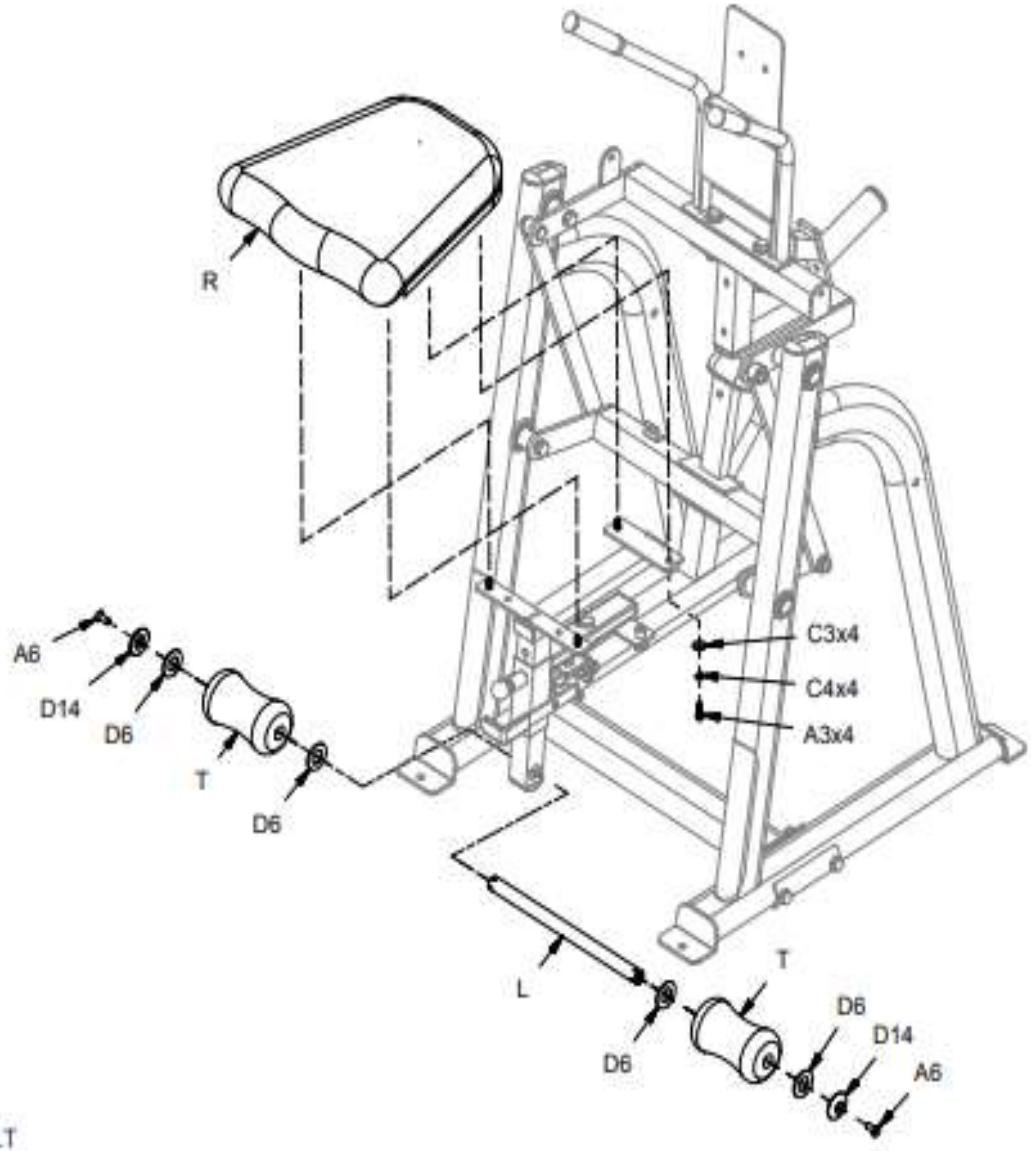
STEP: 1→2→3→4→1→2
tighten all screws as Figure 2
#2→#1



Above shows STEP 4
assembled and completed



*:NEED TO LOOSEH BOTH ALLEN HEAD BOLT
IN ORDER TO REMOVE SHAFT





Above shows STEP 5
assembled and completed

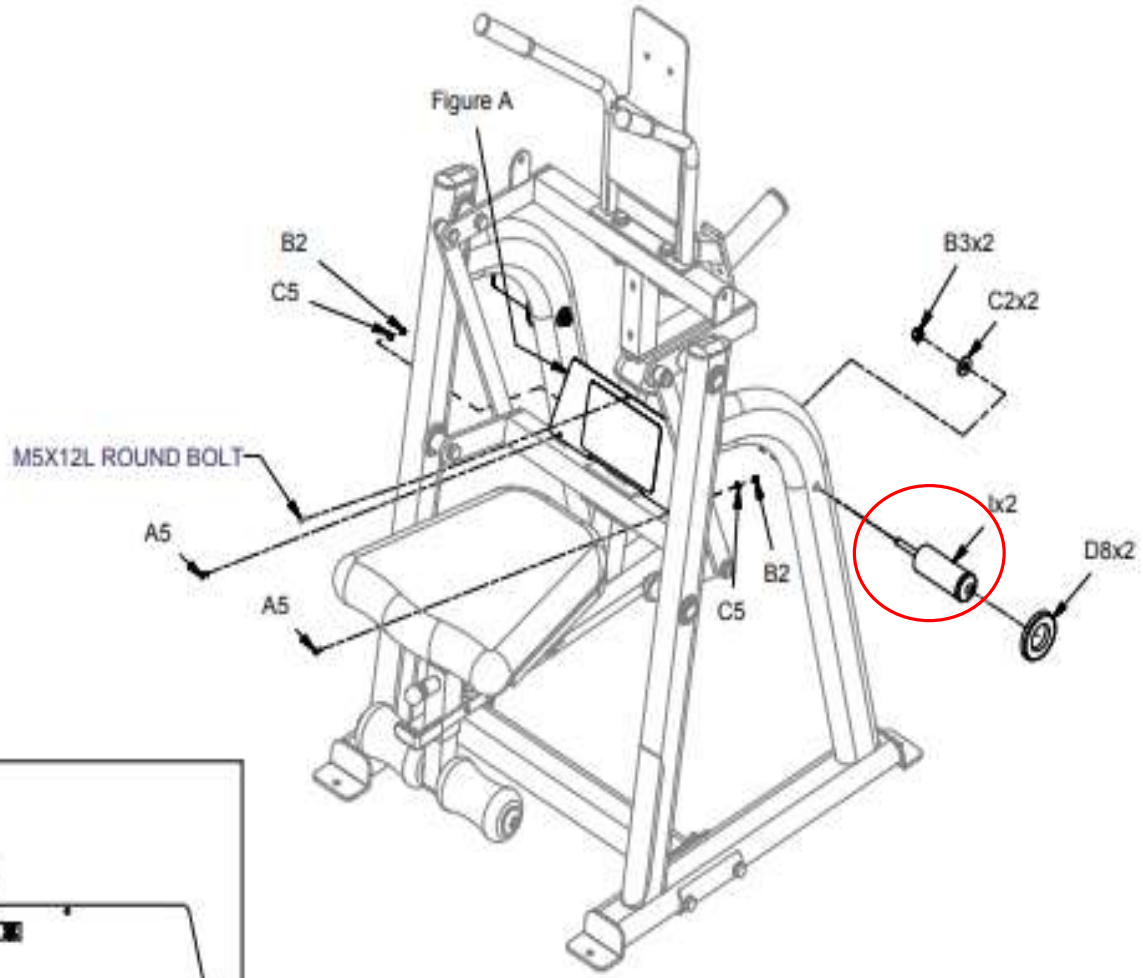
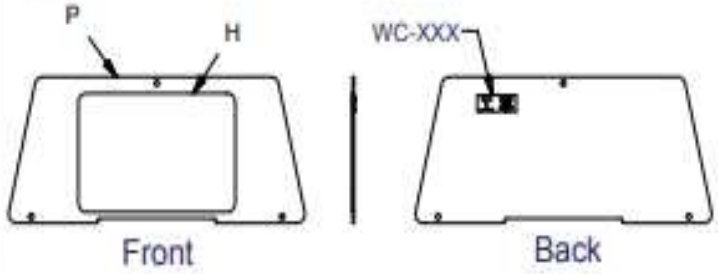
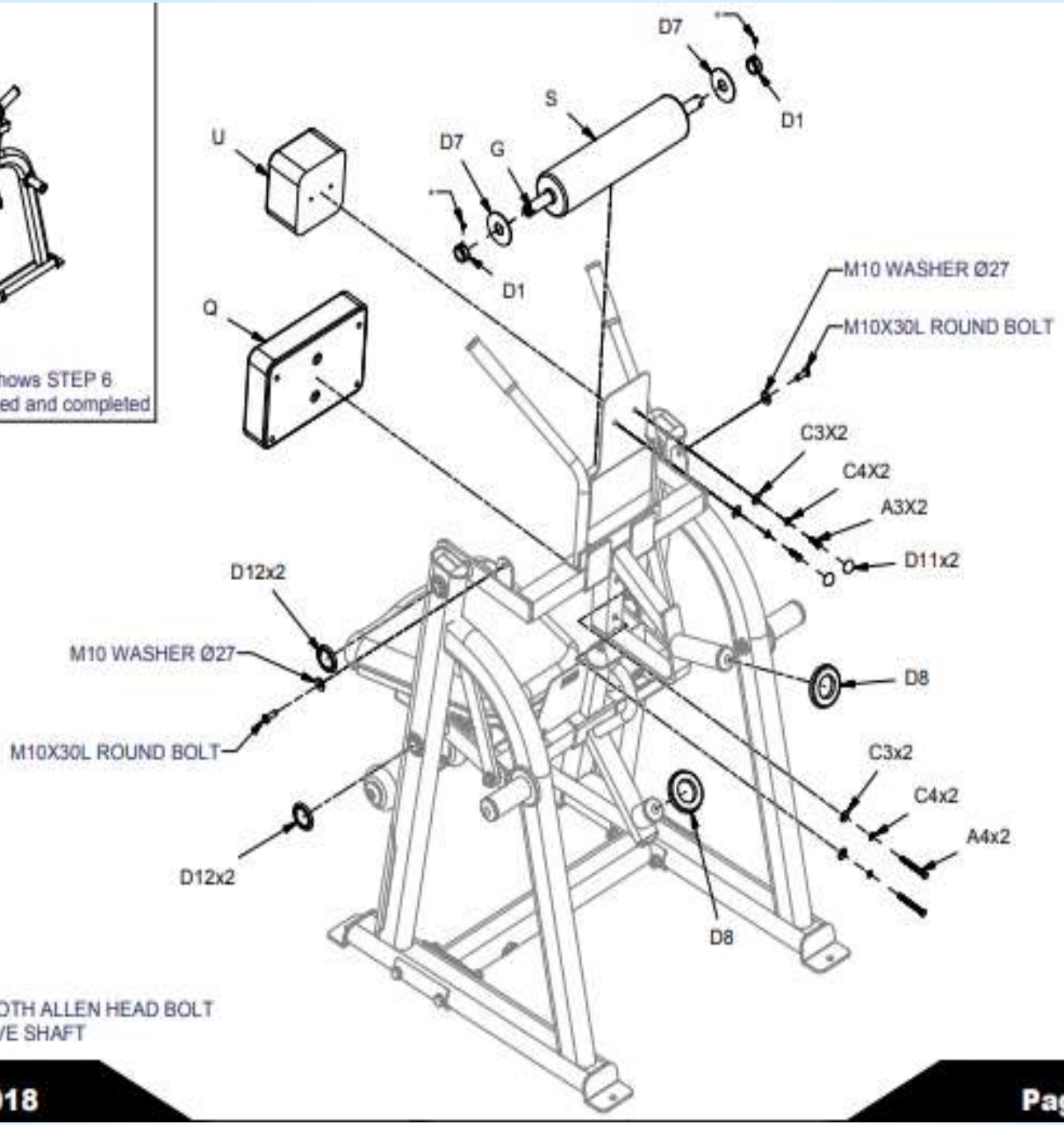


Figure A





Above shows STEP 6
assembled and completed



*:NEED TO LOOSEH BOTH ALLEN HEAD BOLT
IN ORDER TO REMOVE SHAFT

*Well done!

