# *MTE1200 Maintenance



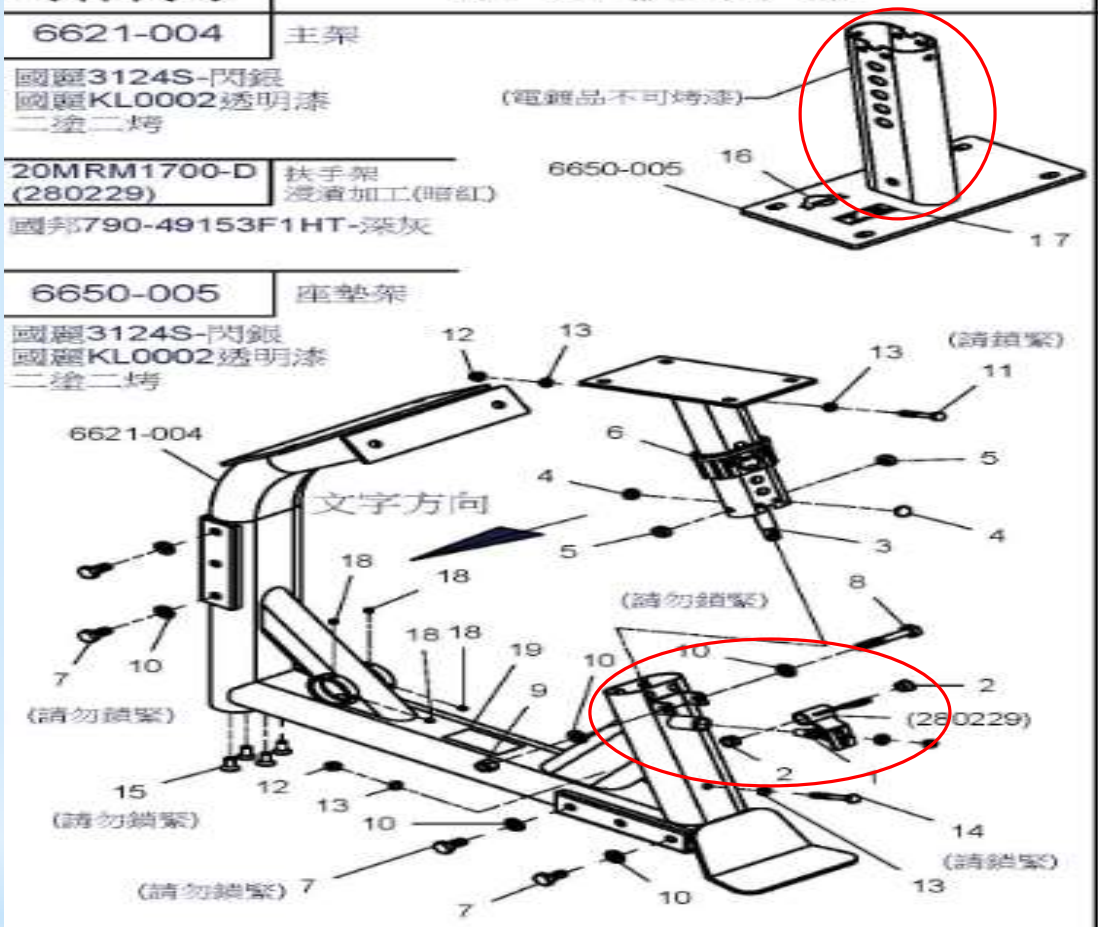
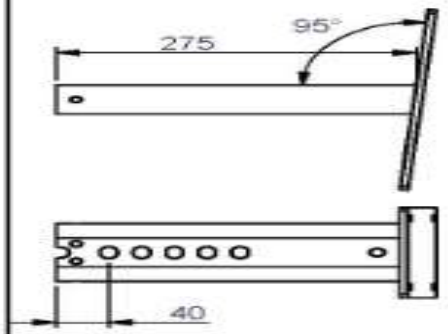
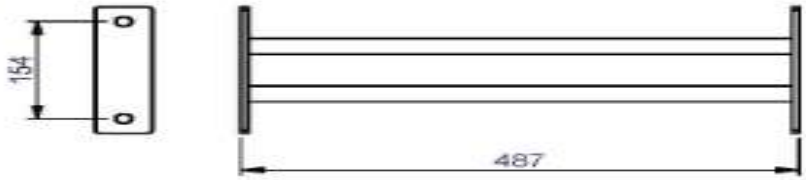
* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.

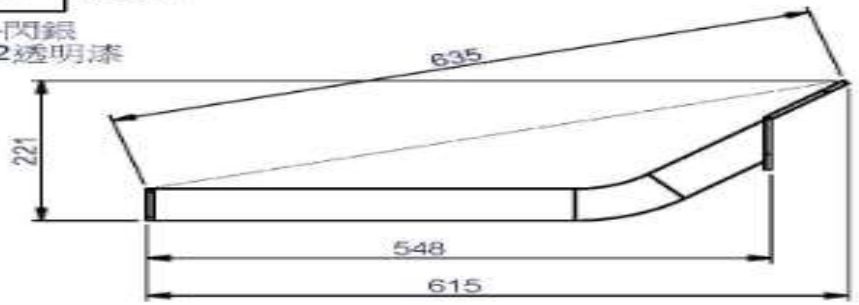
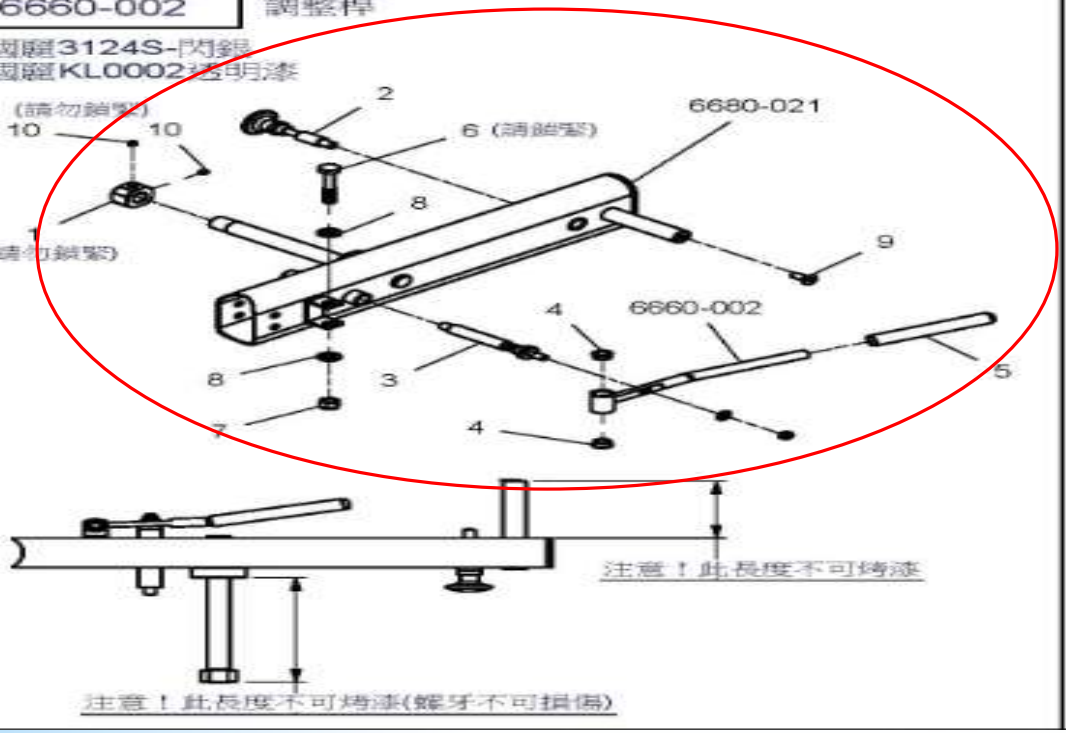


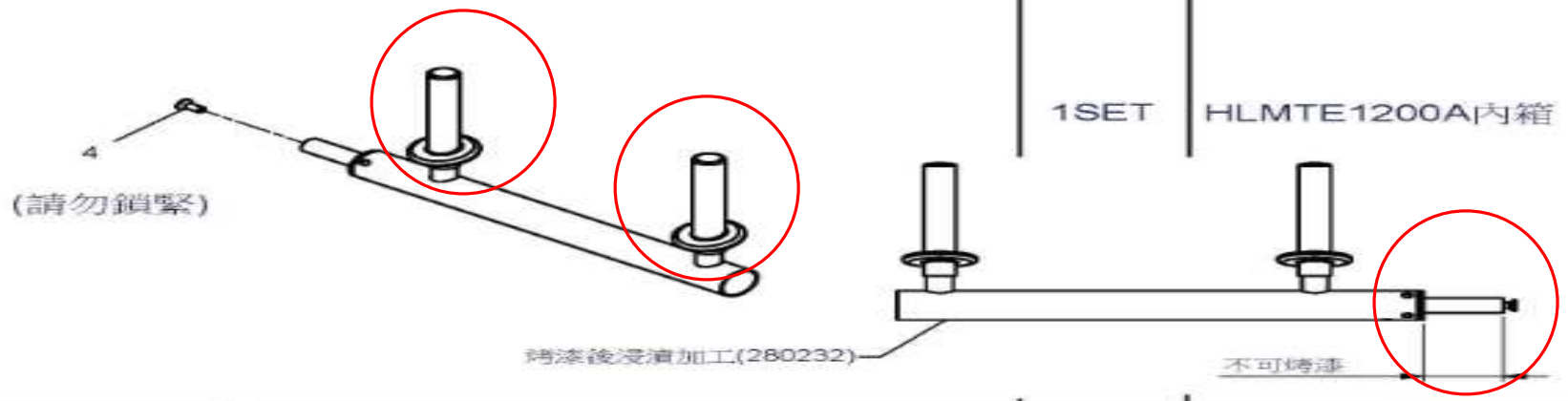
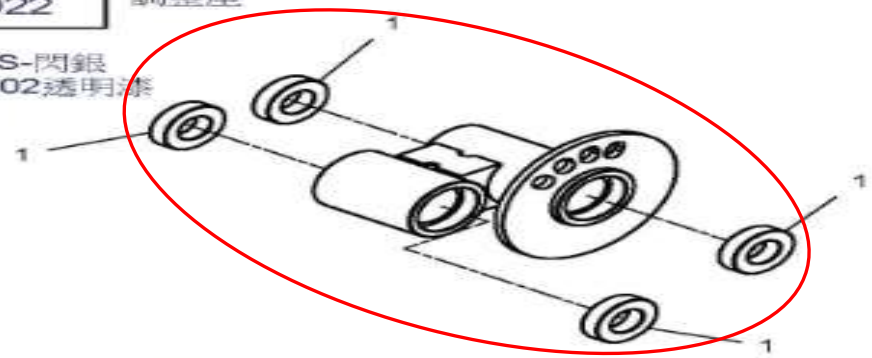
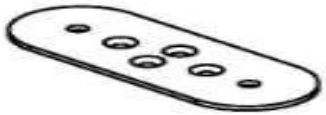
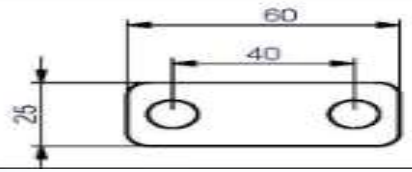


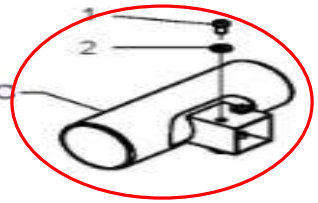
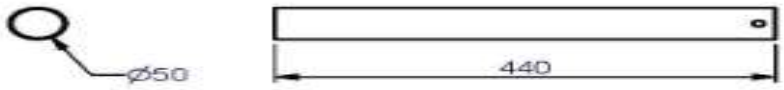
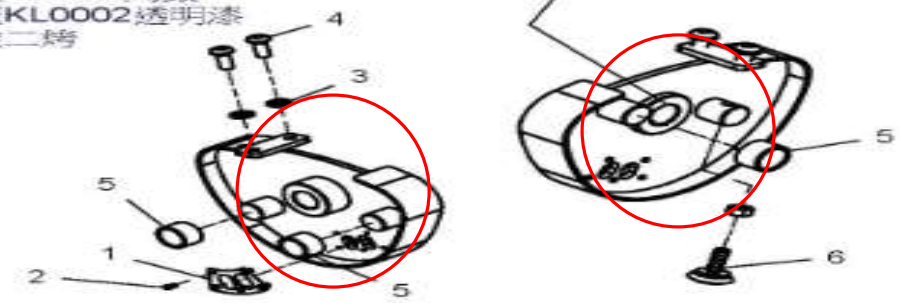


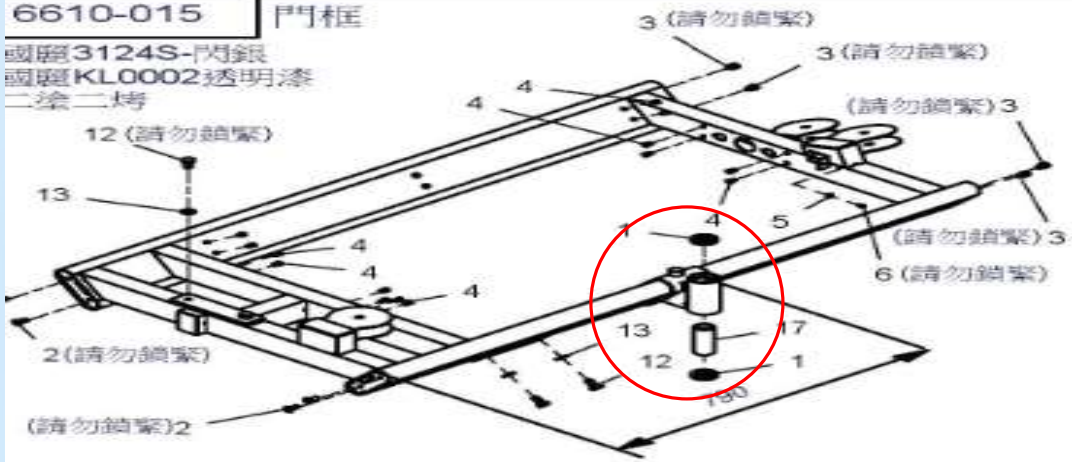
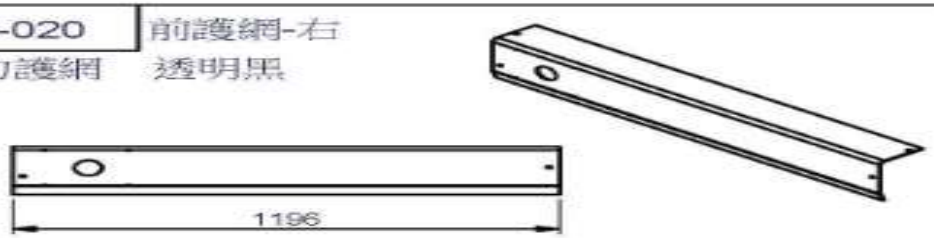
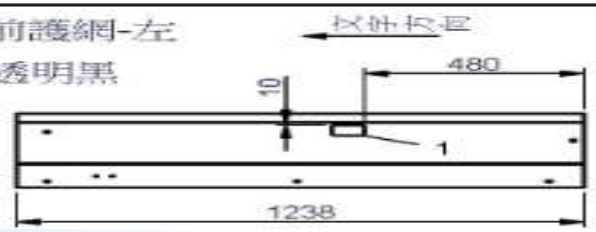
* Let's maintain your machine!

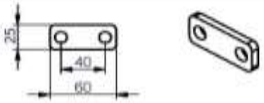
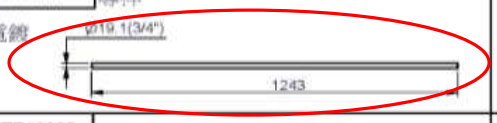
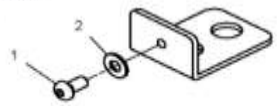
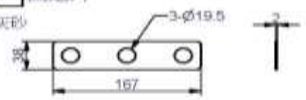
| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
|---|---|---|---|
| 6621-004 主架<br>國麗3124S-閃銀<br>國麗KL0002透明漆<br>二塗二烤<br><br>20MRM1700-D (280229) 扶手架<br>浸漬加工(暗紅)<br>國邦790-49153F1HT-深灰<br><br>6650-005 座墊架<br>國麗3124S-閃銀<br>國麗KL0002透明漆<br>二塗二烤 |  | 1SET | 1.組立8250-101調整組=1PCS<br>2.組立8520-001調套=2PCS<br>3.組立8830-013氣壓棒=1PCS<br>4.組立9211-036按扣墊=2PCS<br>5.組立9211-118按扣墊=2PCS<br>6.組立9211-107雙層套=1PCS<br>7.組立1/2"X1"L=4PCS<br>一般外六角頭螺絲<br>8.組立1/2"X3"L=1PCS<br>一般外六角頭螺絲<br>9.組立1/2"尼帽=1PCS<br>10.組立1/2"華司Ø25=6PCS<br>11.組立3/8"X2-1/4"L=1PCS<br>一般外六角頭螺絲<br>12.組立3/8"尼帽=2PCS<br>13.組立3/8"華司Ø16=4PCS<br>14.組立3/8"X2-1/2"L=1PCS<br>一般外六角頭螺絲<br>15.組立M10X25L=4PCS<br>錐形內六角螺絲<br>16.貼9440-055貼紙=1PCS<br>17.貼工單貼紙=1PCS<br>18.組立5/16"X5/16"L=4PCS<br>沉頭內六角螺絲<br>19.貼9440-321認證貼紙=1PCS<br> |
| 6630-005 連接桿<br>國麗3124S-閃銀<br>國麗KL0002透明漆<br>二塗二烤 |  | 1SET | HLMTE1200A內箱<br>適用於：<br>MBC-600 : MTE-1200 |

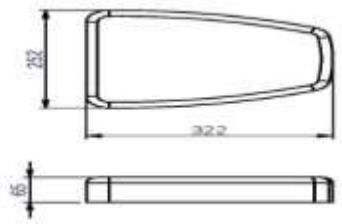
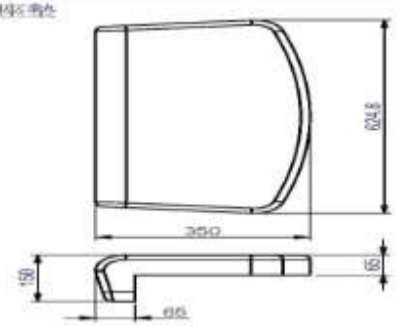
| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
|---|---|---|---|
| 6630-004 | 連接桿<br>國寶3124S-閃銀<br>國寶KL0002透明漆<br>二塗二烤<br> | 1SET | 適用於：<br>MBC-600 · MTE-1200 |
| 6680-021 | 擺臂<br>國寶3124S-閃銀<br>國寶KL0002透明漆<br>二塗二烤 | 1SET | 1.組立8130-288固定套=1PCS<br>40X23X40L<br>2.組立8250-067調整組=1PCS<br>3.組立8250-133調整組=1PCS<br>4.組立8520-001銅套=2PCS<br>5.組立9212-061外管套=1PCS<br>6.組立1/2"X3"L=1PCS<br>一般外六角頭螺絲<br>7.組立1/2"尼帽=1PCS<br>8.組立1/2"華司Ø25=2PCS<br>9.組立M10X25L=1PCS<br>錐形內六角螺絲<br>10.組立M8X8L=2PCS<br>沉頭內六角頭螺絲<br>事務通知單<br>2013100007 |
| 6660-002 | 調整桿<br>國寶3124S-閃銀<br>國寶KL0002透明漆<br> | | HLMTE1200A內箱 |

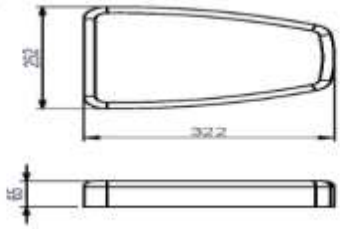
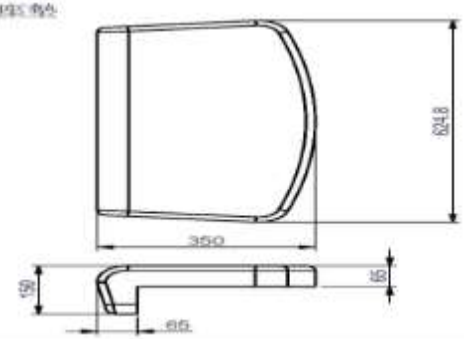
| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
| --- | --- | --- | --- |
| 6670-003<br>(280232) | 扶手架<br>國邦790-49153F1HT-深灰<br> | 1SET | 1.組立M10X25L=1PCS<br>錐形內六角螺絲<br>HLMTE1200A內箱 |
| 6680-022 | 調整座<br>國麗3124S-閃銀<br>國麗KL0002透明漆<br>二塗二烤<br> | 1SET | 1.組立8510-018軸承=4PCS<br>小試量產<br>2011/05/05<br>HLMTE1200A內箱 |
| 8313-144 | 固定片<br>國麗3124S-閃銀<br>國麗KL0002透明漆<br>二塗二烤<br> | 1PCS | HLMTE1200A內箱 |
| 8311-117 | 固定片<br>國麗3124S-閃銀<br>國麗KL0002透明漆<br>二塗二烤<br> | 1PCS | HLMTE1200A內箱 |

| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
|---|---|---|---|
| 280274<br>K32027G 深灰砂 | 平衡塊<br>外層浸漬PVC<br> | 1SET | 1.組立M8X16L=4PCS<br>半圓頭內六角螺絲<br>2.組立M8華司-Ø16=4PCS<br>委外取6680-001加工<br>HLMTE1200A內箱 |
| 5355K002<br>國邦790-49153F1HT-深灰 | 鐵管<br> | 1PCS | HLMTE1200A內箱<br>設變單號<br>2019030004 |
| 6680-019<br>國麗3124S-閃銀<br>國麗KL0002透明漆<br>二塗二烤 | 調整片<br>使用6680-021料件軸心檢驗<br>(鉸孔Ø25~25.1mm)<br> | 1SET | 1.組立9440-236貼紙=1PCS<br>2.組立435(4-3)拉釘=5PCS<br>3.組立M10彈簧華司=2PCS<br>4.組立M10X25L=2PCS<br>半圓頭內六角螺絲<br>5.組立9219-009=3PCS<br>阻擋墊Ø31.4X3TX18L<br>6.組立9214-10=1PCS<br>阻擋墊(含螺帽)<br>HLMTE1200A內箱<br>9180-027特固盒=6PCS<br>Ø65X45X215L<br>9630-009束帶=5PCS<br>9630-176蜂巢紙=6PCS<br>45HX70X30<br>9630-223蜂巢紙=2PCS<br>55HX80X40 |
| 9420-108 | 動作圖銘板 | 1PCS | 9630-126氣泡袋X1<br>HLMTE1200A內箱 |
| 23MTE1200A | 附件包 | 1SET | HLMTE1200A內箱 |
| FMTE12001 | 皮帶包<br> | 1SET | HLMTE1200A內箱 |
| GMTE1200A | 螺絲包 | 1SET | HLMTE1200A內箱 |
| KMTE1200 | 說明書 | 1SET | |

| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
|---|---|---|---|
| 6610-015 | 門框<br>國碩3124S-門銀<br>國碩KL0002透明漆<br>二塗二烤<br> | 1SET | 1.組立8510-018=2PCS<br>6005ZZ軸承<br>2.組立M10X25L=4PCS<br>鍋形內六角螺絲<br>3.組立M10X12L=4PCS<br>圓頭內六角-CAP螺絲<br>4.M6拉鉚(身體有花)=16PCS<br>5.M6華司Ø13=1PCS<br>6.M6X12L=1PCS<br>半圓頭內六角螺絲<br>7.<br>8.<br>9.<br>10.<br>11.<br>12.組立1/2"X1"L=4PCS<br>一般外六角螺絲<br>13.組立1/2"華司Ø25=4PCS<br>14.<br>15.組立8130-289固定套=1PCS<br>Ø38XØ25.8X106L<br>16. |
| | 設變單號<br>2019030004 | | HLMTE1200B內箱 |
| 9220-020<br>壓克力護網 | 前護網-右<br>透明黑<br> | 1PCS | 1.9630-215蜂巢紙<br>45HX70X35=8PCS<br>2.9630-203蜂巢紙<br>30HX80X35=4PCS |
| 9220-019<br>壓克力護網 | 前護網-左<br>透明黑<br> | 1PCS | 1.貼9440-117防夾手貼紙=1PCS |

| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
|---|---|---|---|
| 8331-058 | 固定片<br>國顯3124S-閃銀<br> | 3SET | 1.組立M6X12L<br>半圓頭內六角螺絲=3PCS<br>2.組立M6華司-Ø13=3PCS<br>HLMTE1200B內箱 |
| 8313-144 | 固定片<br>國顯3124S-閃銀<br>國顯KL0002透明漆<br>二塗二烤<br> | 2PCS | HLMTE1200B內箱 |
| 8311-117 | 固定片<br>國顯3124S-閃銀<br>國顯KL0002透明漆<br>二塗二烤<br> | 1PCS | HLMTE1200B內箱 |
| 8280-041 | 導桿<br>電鍍<br> | 2PCS | 設變單號<br>2019030004 |
| 23MTE1200B | 附件包 | 1SET | HLMTE1200B內箱 |
| 23MDCUP | 附件包-CUP | 1SET | HLMTE1200B內箱 |
| 25MTE1200 | 皮帶輪包 | 1SET | HLMTE1200B內箱 |
| GMTE1200B | 螺絲包 | 1SET | HLMTE1200B內箱 |
| 8331-056 | L型片<br>國顯3124S-閃銀<br> | 1SET | 1.組立M6X12L=1PCS<br>半圓頭內六角頭螺絲<br>2.組立M6-Ø13=1PCS<br>HLMTE1200B內箱 |
| 8311-194 | 固定片<br>K32027G 深灰砂<br> | 1PCS | 9180-025特固靴=4PCS<br>Ø48X28X75L<br>9180-028特固靴=2PCS<br>Ø48X31X75L<br>9630-009束帶=4PCS<br>7.5X2TX540L<br>9630-064氣泡布=1PCS<br>1400mmX1400mm<br>9630-080氣泡布=1PCS<br>1900mmX2000mm<br>9630-151氣泡袋=1PCS<br>205X900XB-平口<br>9630-176蝶扁紙=8PCS<br>45HX70X30<br>9630-031氣泡袋=1PCS<br>200X300X3A<br>9630-203蝶扁紙=4PCS<br>30HX80X30 |

| 零件代碼 | 品 名 及 圖 案 | 用量 |
|---|---|---|
| 9121-084 | 座墊<br>黑色耐寒乳膠皮<br> | 1SET |
| 9131-046 | 座墊<br>黑色耐寒乳膠皮<br> | 1SET |

| 零件代碼 | 品 名 及 圖 案 | 用量 |
|---|---|---|
| 9121-084R | 座墊<br>紅色耐寒乳膠皮<br> | 1SET |
| 9131-046R | 座墊<br>紅色耐寒乳膠皮<br> | 1SET |

# MTE1200 ASSEMBLY INSTRUCTIONS

## HARDWARE ILLUSTRATION

D1.Ø60 CAP COVER(8130-231)---------- [2PCS]
D2.Ø10X60L SHAFT(8210-156)---------- [1PCS]
D3.THRUST BEARING(8510-008)---------- [1PCS]
D4.Ø38X26X1.5t CU WASHER(8520-008)---------- [3PCS]
D5.Ø50 END CAP(9211-020)---------- [1PCS]
D6.Ø50 END CAP(9211-074)---------- [2PCS]
D7.108X15tX263L RUBBER PAD(9310-075)---------- [1PCS]
D8.3690mm BELT (FMTE12001)---------- [1PCS]
D9.HANDLEAR WITH COATING(9162-116)---------- [2PCS]
D10.Ø50XØ26X3t NYLON WASHER(9214-001)---------- [1PCS]

D1.



D2.



D3.



D4.



D5.



D6.



D7.



D8.



D9.



D10.



# MTE1200 ASSEMBLY INSTRUCTIONS

## FARME HARDWARE ILLUSTRATION

DD1.Ø3/4" SHAFT COLLAR(9211-147)---------- [2PCS]
DD2.Ø4" RUBBER DOUNT(9310-017)---------- [2PCS]
DD3.108X14.5tX263L RUBBER PAD(9310-075)---------- [2PCS]
DD4.Ø115X50L PULLEY-NO MAGNET(9213-042B)---------- [3PCS]

DD6.BOTTLE BRACKET(8388-025)---------- [1PCS]
DD7.BOTTLE RACK(9260-320)---------- [1PCS]
DD8.BOTTLE(9260-123)---------- [1PCS]

DD11.TOP PLATE(8400-033)---------- [1PCS]
DD12.3/4"SHAFT COLLAR(9211-167)---------- [2PCS]
DD13.WEIGHT SELECTOR BAR(8210-216C)---------- [1PCS]

DD1.



DD2.



DD3.



DD4.




DD6.



DD7.



DD8.



DD11.



DD12.



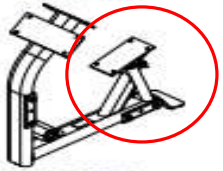
DD13.



## MTE1200 ASSEMBLY INSTRUCTIONS

### PARTS ILLUSTRATION SHEET

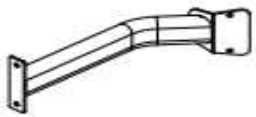
A [1SET]
6621-004



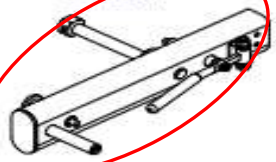
B [1SET]
6630-005



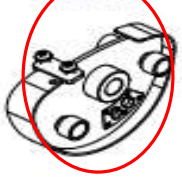
C [1SET]
6630-004



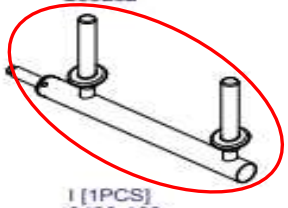
D [1SET]
6680-021



E [1SET]
6680-019



F [1SET]
280232



G [1PCS]
8313-144



H [1PCS]
8311-117



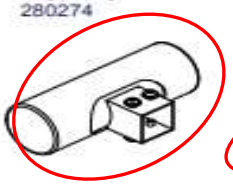
I [1PCS]
9420-108



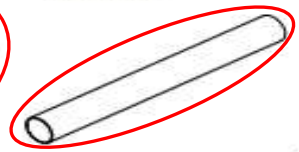
J [1SET]
6680-022



K1[1SET]
280274



L[1SET]
5355-K002



## MTE1200 ASSEMBLY INSTRUCTIONS

### PARTS ILLUSTRATION SHEET

M [1PCS]
9121-084



N[1PCS]
9131-046



## MTE1200 ASSEMBLY INSTRUCTIONS

### FARME PARTS ILLUSTRATION SHEET

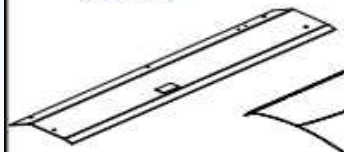
AA1 [1SET]
6610-015



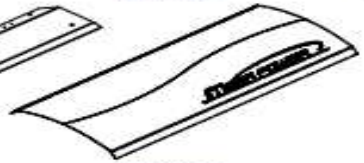
AC1 [1PCS]
9220-020



AD [1PCS]
9220-019



AE [1SET]
9220-023



AF [1SET]
9211-148



AG [4SET]
8331-057



AH [1SET]
8313-169



AJ1[2PCS]
8280-041
Ø3/4"X1243L



AK[1PCS]
8331-056



AL[3SET]
8331-058



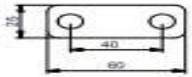
## MTE1200 ASSEMBLY INSTRUCTIONS

### FARME PARTS ILLUSTRATION SHEET

AM [2PCS]
8313-144



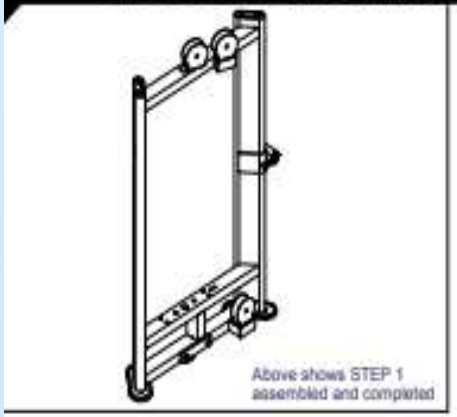
AP [1PCS]
8311-117



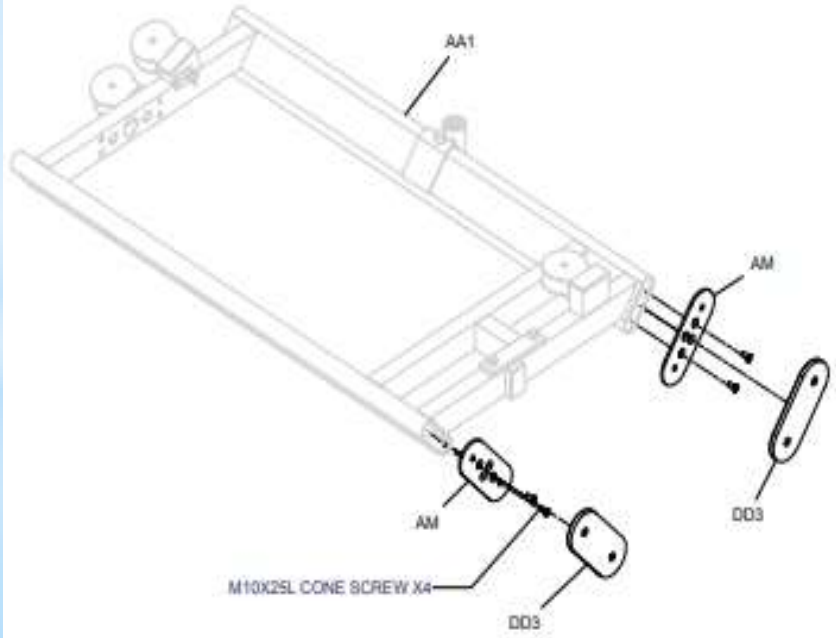

AR [1PCS]
8311-194



# MTE1200 ASSEMBLY INSTRUCTIONS



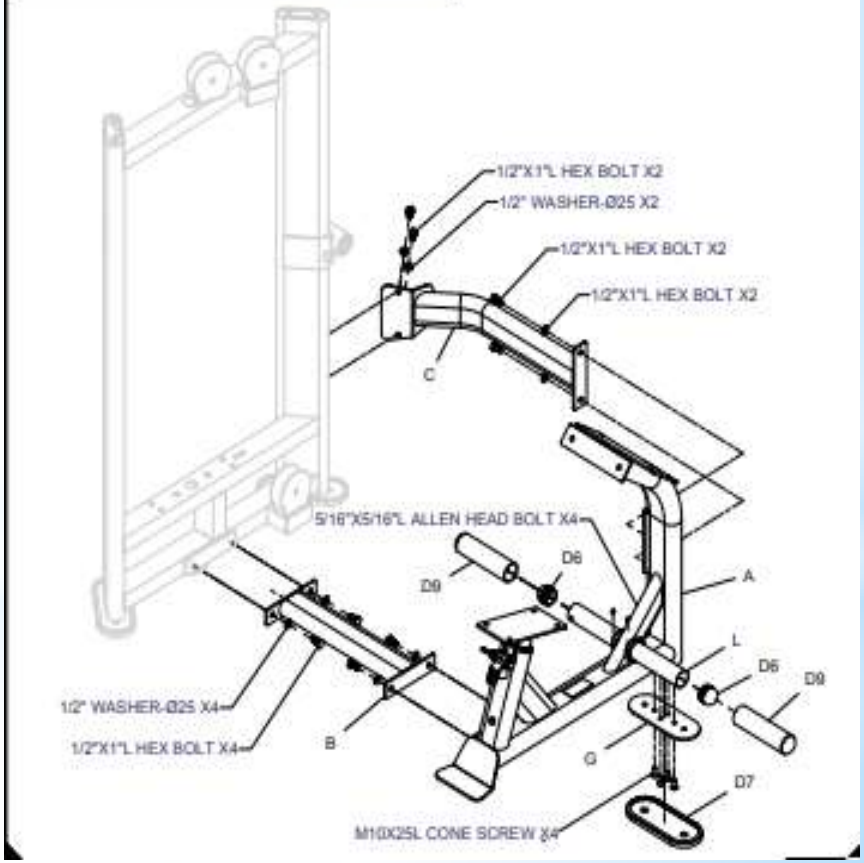
Above shows STEP 1
assembled and completed




# MTE1200 ASSEMBLY INSTRUCTIONS



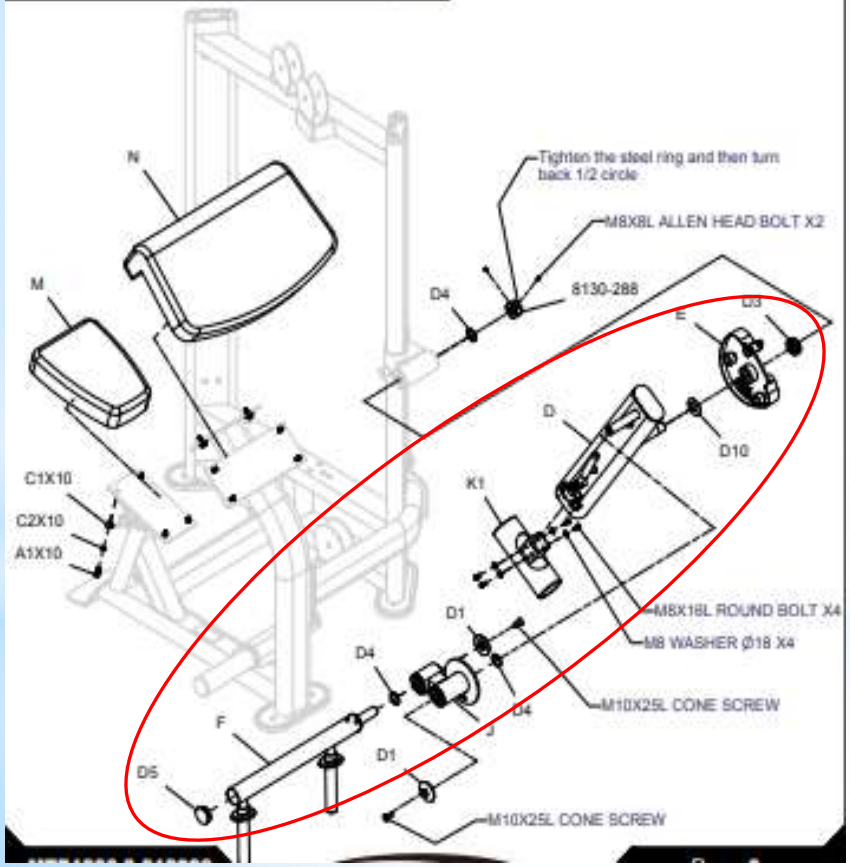
Above shows STEP 2
assembled and completed



# MTE1200 ASSEMBLY INSTRUCTIONS



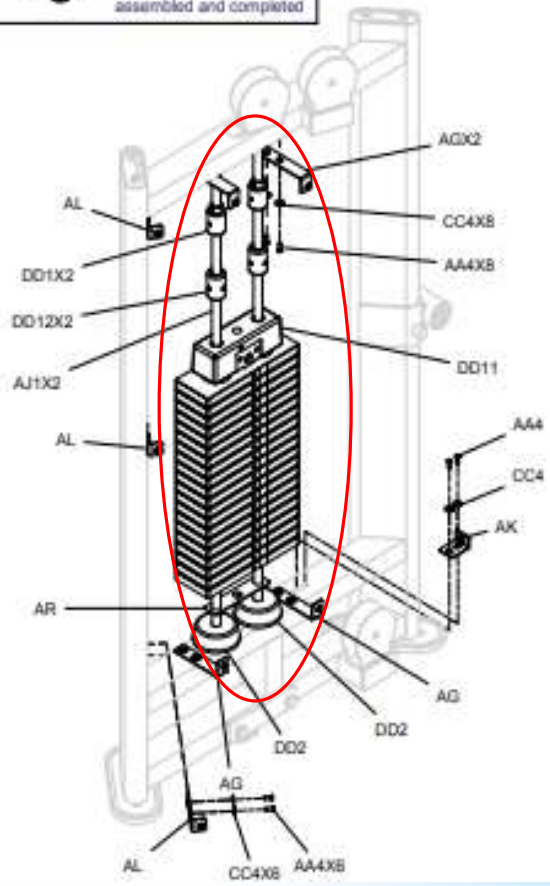
Above shows STEP 3 assembled and completed




# MTE1200 ASSEMBLY INSTRUCTIONS



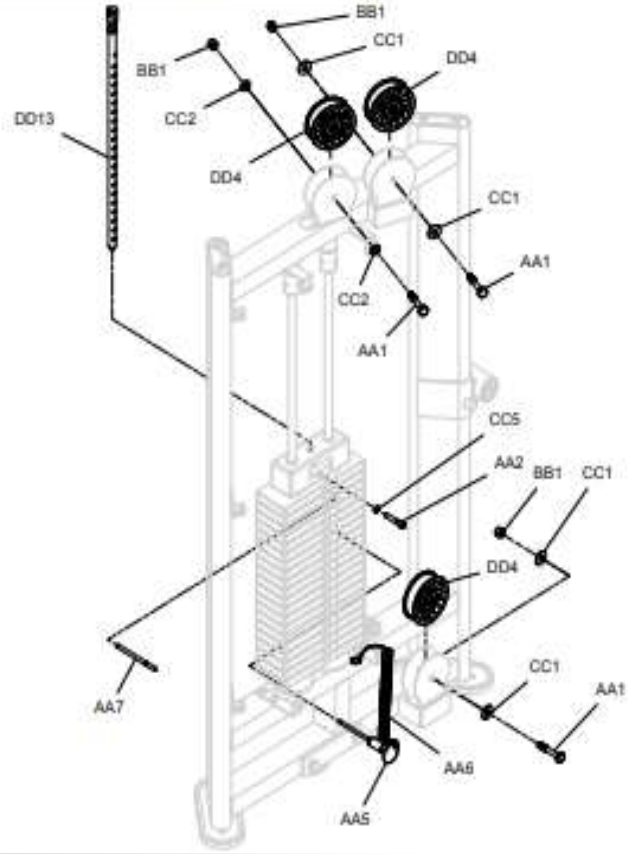
Above shows STEP 4 assembled and completed



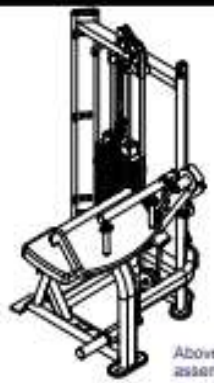
# MTE1200 ASSEMBLY INSTRUCTIONS



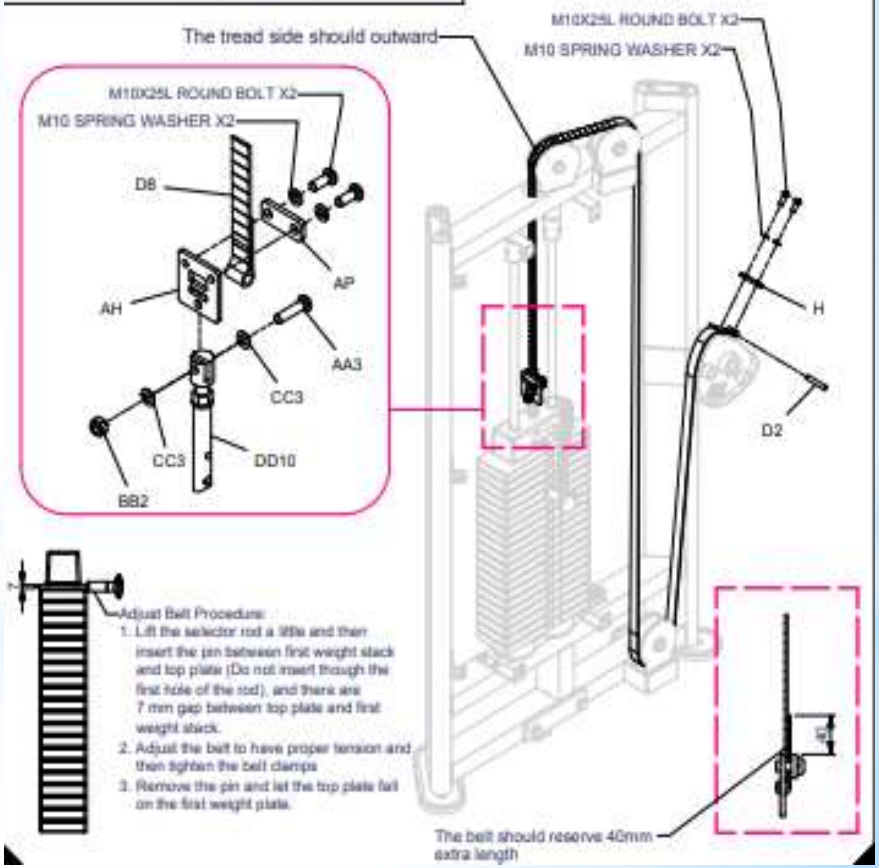
Above shows STEP 5 assembled and completed



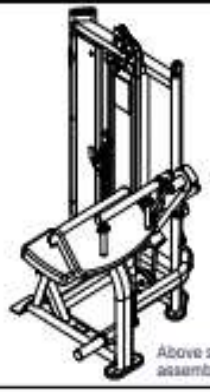

# MTE1200 ASSEMBLY INSTRUCTIONS



Above shows STEP 6 assembled and completed

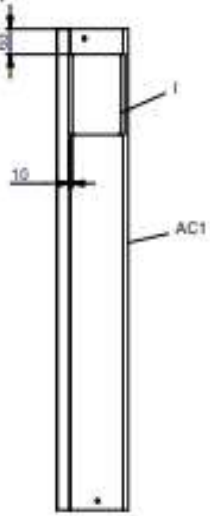


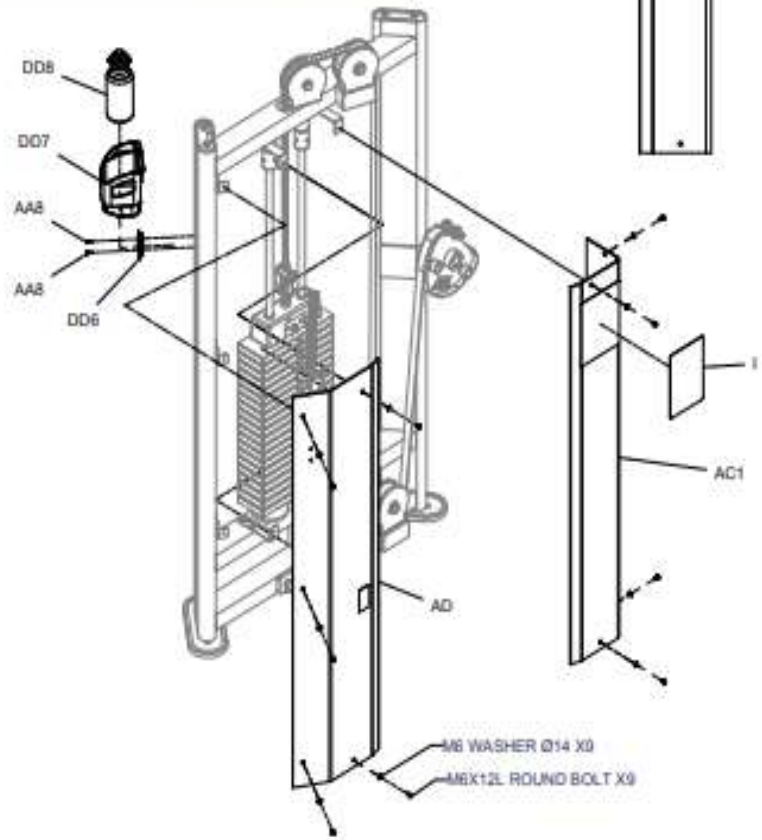
# MTE1200 ASSEMBLY INSTRUCTIONS



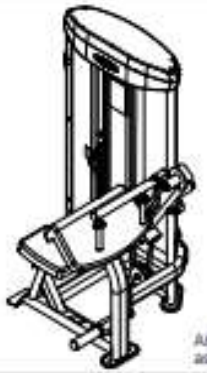
Above shows STEP 7 assembled and completed

Post location

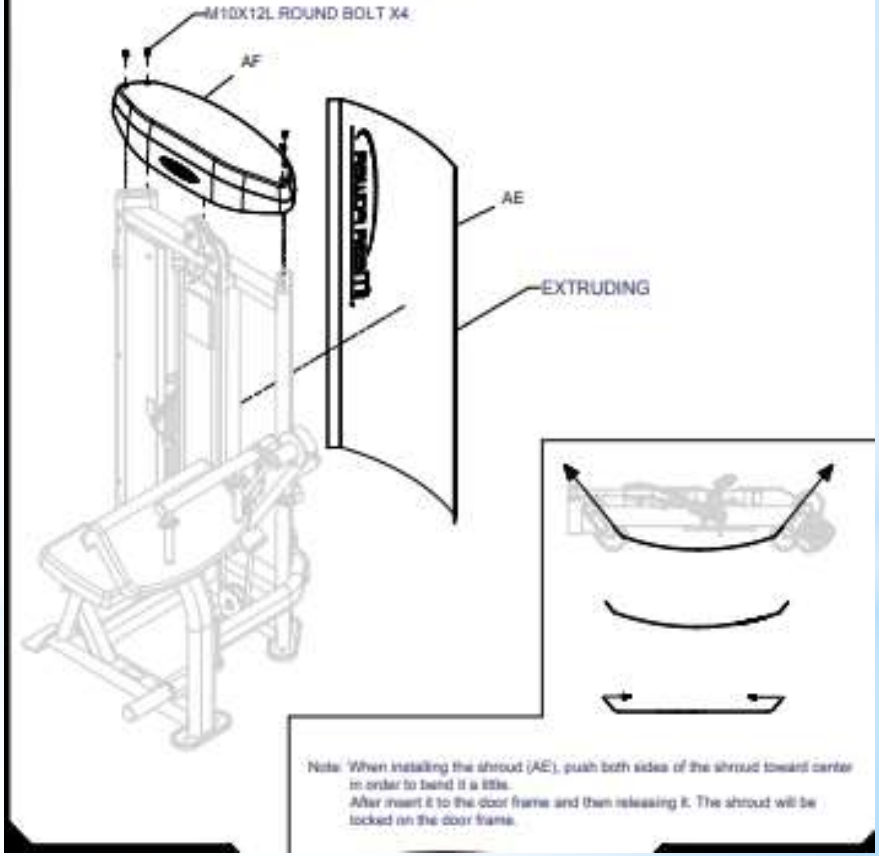



# MTE1200 ASSEMBLY INSTRUCTIONS

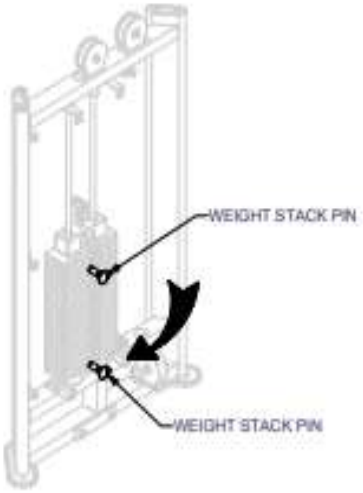


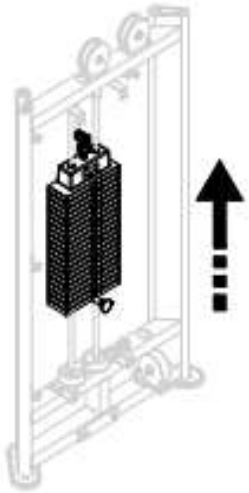
Above shows STEP 8 assembled and completed



# ASSEMBLY INSTRUCTIONS

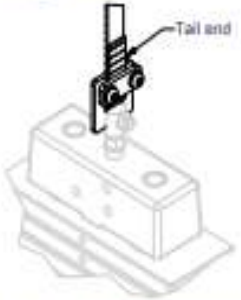
## Adjust Flat Belt Steps



1.When installing flat belt, please put the weight stack pin into 4th weight stack. After installing flat belt, please put the weight stack pin into 20th weight stack.

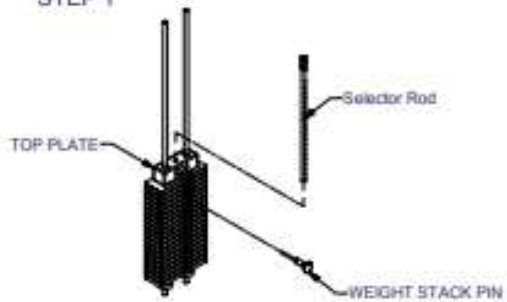
2.When weight stack pin put into 20th weight stack, please do workout with the machine around 1 minute or 5-10 sets in order to extend the flat belt,flat belt will be loosed a little bit.




3.Pull end of flat belt as drawing showed to make the flat belt be tightened. (After using the machine 3 months to 6 months, please check flat belt.If the flat belt is loosed, please follow this step to tighten the belt again.)

## Guide on Selector Rod Adjustment

STEP 1




Step 1
Place Selector Rod into Top Plate.
Then put selector pin into the weight plate to fix the rod.

STEP 2




Step 2
Screw the 3/8"x2"L Round Allen Head into Top Plate but not tighten it up.

STEP 3



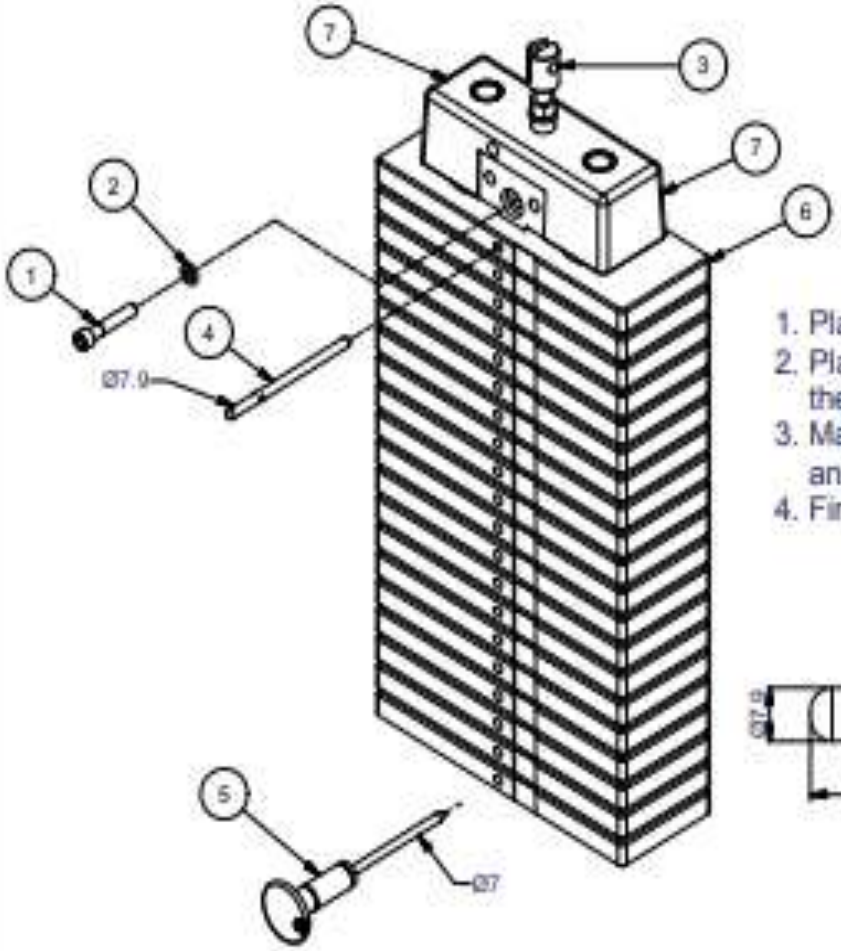
Step 3
Place the selector pin to each weight plate (5,10,15,20....) to check the smoothness.



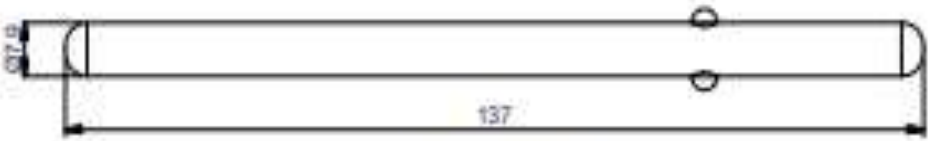
Rotate the Selector Rod slightly or move the 3/8"x2"L Round Allen Head to left and right and repeat Step 3.

# MEGA POWER series
# JUNGLE GYM series

| project | Part number | Name | Specification | Quantity | Remark |
|---|---|---|---|---|---|
| 1 | 38-200 CAP | round allen head | 3/8"X2"L round allen head-CAP | 1 | |
| 2 | 38-SPWAS 8732003 | 3/8" spring washer | | 1 | |
| 3 | 8210-216C | 20 hole Selector Rod | | 1 | |
| 4 | 8250-166 | pin | Ø7.9X137L | 1 | |
| 5 | 8250-162 | weight stack pin | Ø7X110L | 1 | |
| 6 | 8400-010 | 10LB weight stack plate | 102x22bx280L 10LB | 20 | |
| 7 | 8400-033 | top plate | | 1 | |




1. Place #4 - 8250-166 (pin) into the first weight plate.
2. Place #5 - 8250-162 (weight stack pin) into the the hole 20th of the weight stack.
3. Make sure #7 (top plate) cling to #6 (first weight plate) and fix in #1 - 3/8"X2"L screw and #2 - 3/8" spring washer.
4. Finally remove #5 - 8250-162 (weight stack pin) and use as usual.




8250-166 PIN

V2-112017

# *Well done!

