

*M3DFC Maintenance

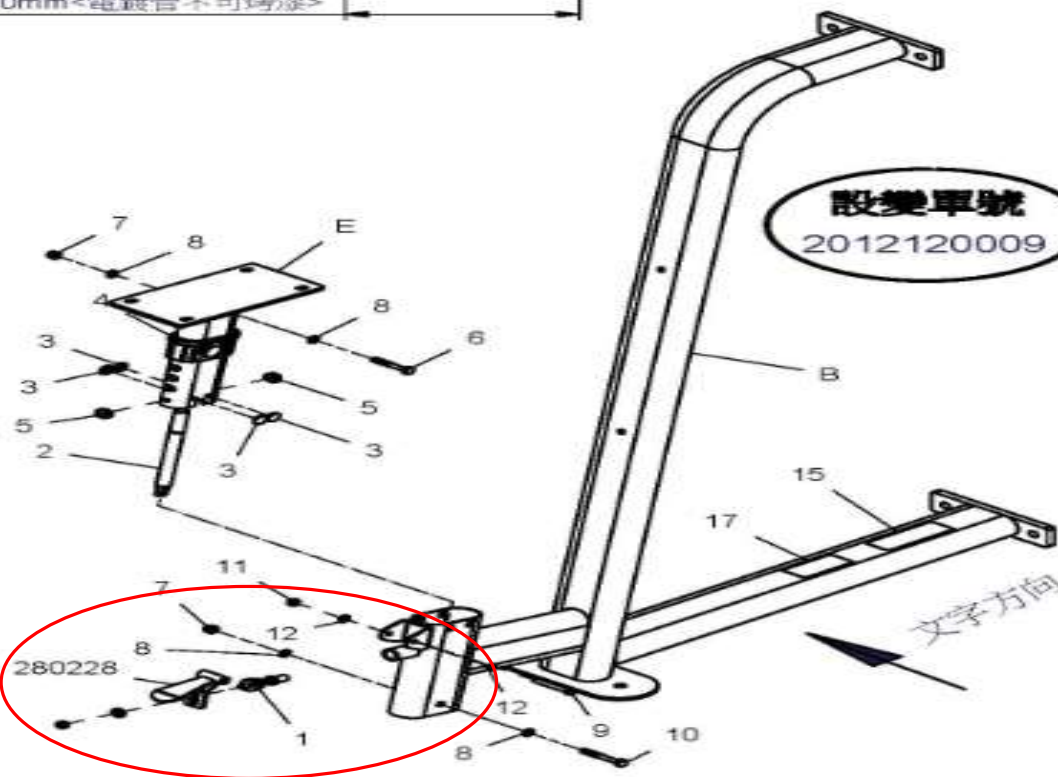
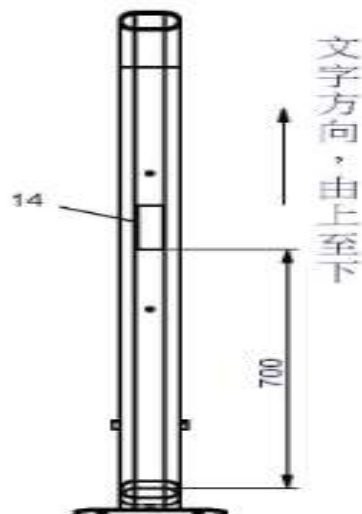
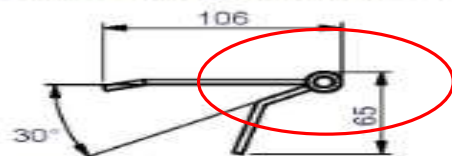
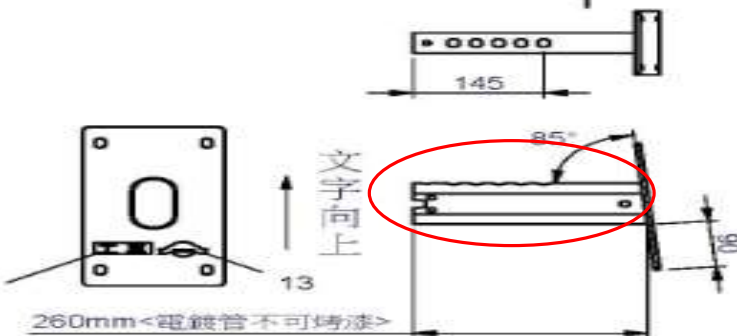


* Customers can put some grease on pivot points (red circle place), with brass or gunmetal bushings.



* Let's maintain your machine!

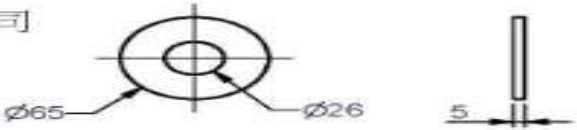
零件代碼	品名及圖案	用量	備註
20M3DFC-B	主架	1SET	1.組立8250-101調整組=1PCS 2.組立8830-027氣壓棒=1PCS 3.組立9211-036按扣墊=4PCS 4.組立9211-107雙層套=1PCS 5.組立9211-118按扣墊=2PCS 6.組立3/8"X2-1/4"L=1PCS 一般外六角頭螺絲 7.組立3/8"后帽=2PCS 8.組立3/8"華司Ø16=4PCS 9.組立M8X60L=1PCS 半圓頭內六角螺絲 10.組立3/8"X2-1/2"L=1PCS 一般外六角頭螺絲 11.組立M8后帽=1PCS 12.組立M8華司Ø16=2PCS 13.貼9440-055貼紙=1PCS 14.貼9440-258貼紙=1PCS 15.貼9440-259貼紙=1PCS 16.貼工單貼紙=1PCS 17.貼9440-318認證貼紙=1PCS
20M3DFC-E	座墊架		
6680-010 280228	扶手組		
國產3124S-閃銀 國產KL0002透明漆 二塗二烤			
國產3124S-閃銀 國產KL0002透明漆 二塗二烤			
國邦790-49153F1HT-深灰			



零件代碼	品 名 及 圖 案	用量	備 註
20M3DFC-A	門框	1SET	1.組立1/2"X1"L=6PCS 一般外六角螺絲 2.組立1/2"華司Ø25=4PCS 3.組立1/2"華司Ø34=2PCS 4.組立3/8"X1-3/4"L=2PCS 5.組立3/8"華司Ø27=2PCS 6.組立435(4-3)拉釘=32PCS 7.組立8130-279固定環=2PCS 8.組立8260-079固定軸心=2PCS 9.組立8343-004阻擋華司=2PCS Ø64X5tXØ26 10.組立8510-018軸承=4PCS 6005ZZ 11.組立8520-008銅華司=2PCS 12.組立M6X12L=2PCS 半圓頭內六角螺絲 13.組立M6華司Ø13=2PCS 14.組立9214-043墊片=4PCS 15.組立9440-244=2PCS 調整片 貼紙 16.組立M10X25L=4PCS 錐形內六角螺絲 17.組立M10X12L=4PCS 圓頭內六角螺絲-CAP 18.組立M24XP3-17H尼帽=2PCS 19.組立M6拉帽=12PCS (身體有花)
8343-004	阻擋華司		

國麗3124S-閃銀
國麗KL0002透明漆
二塗二烤

國麗3124S-閃銀
國麗KL0002透明漆
二塗二烤



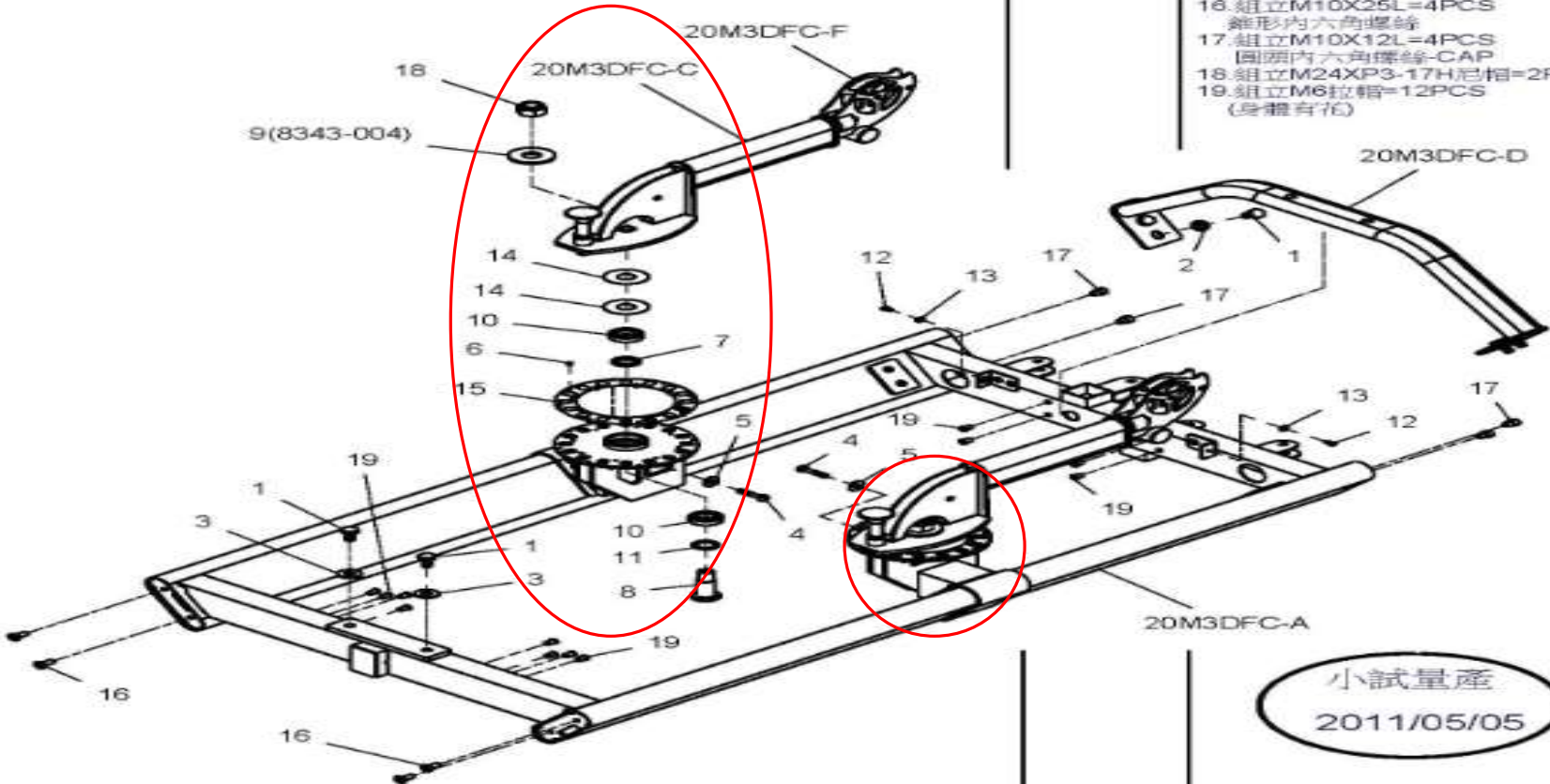
20M3DFC-F

20M3DFC-C

9(8343-004)

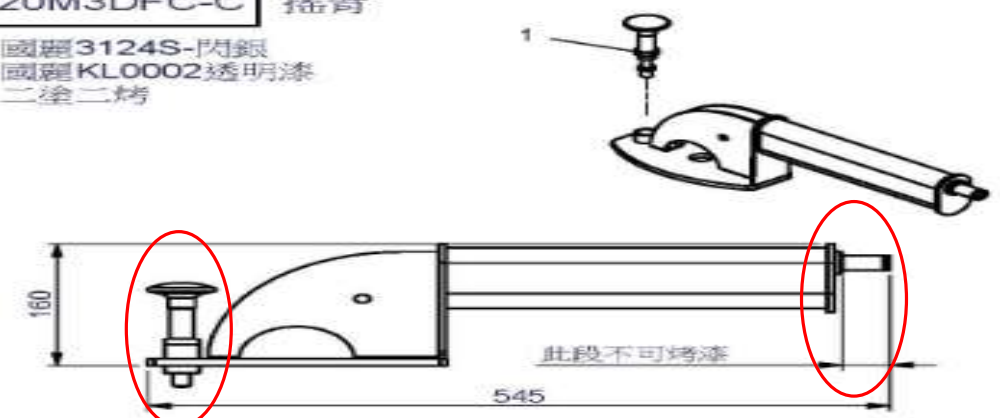
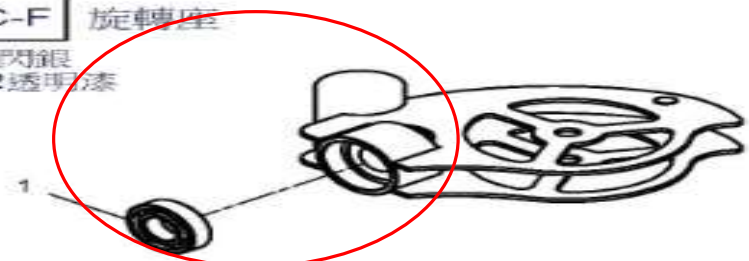
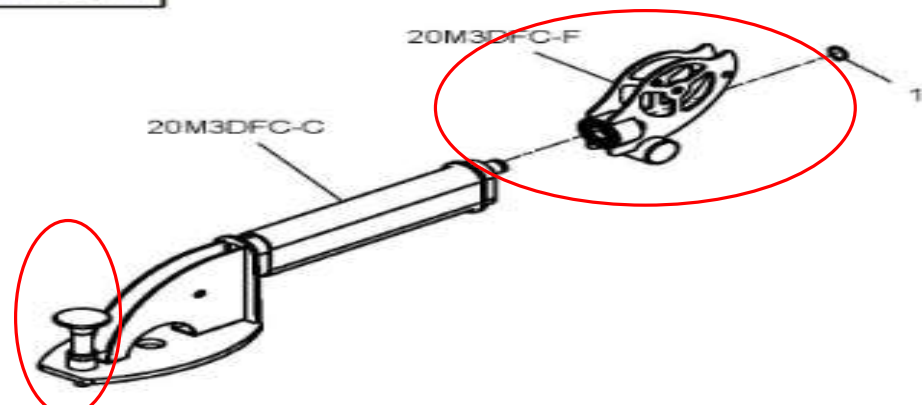
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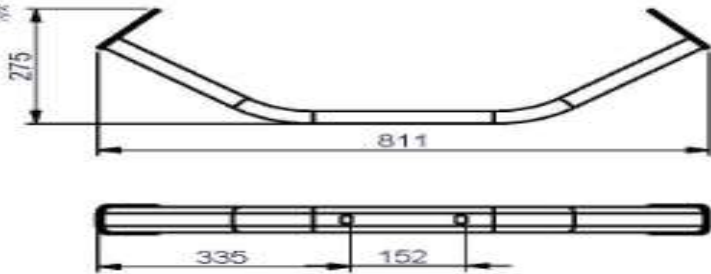
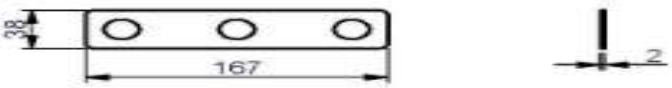
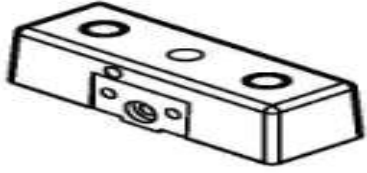
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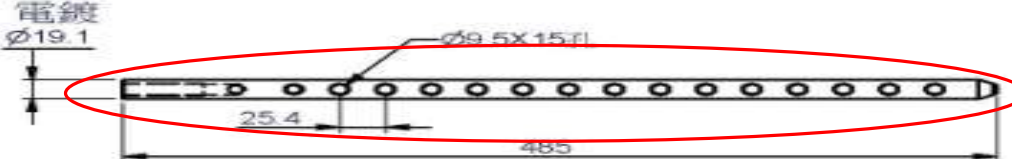
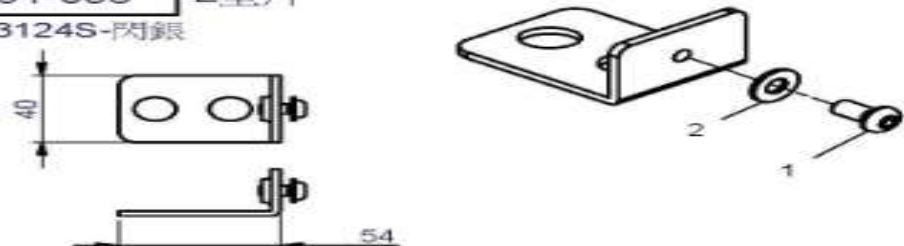
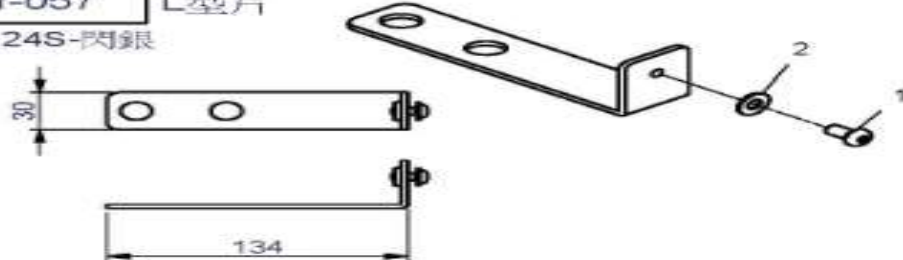
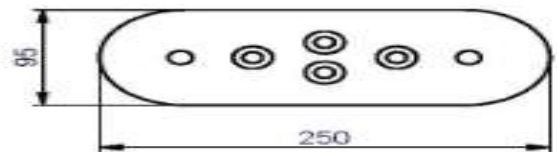
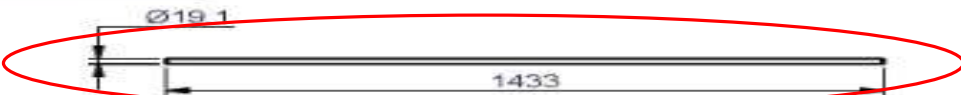


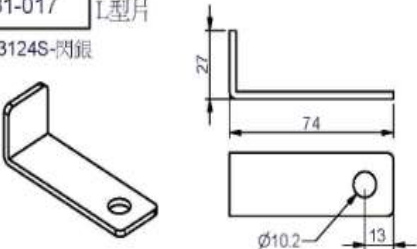
小試量產

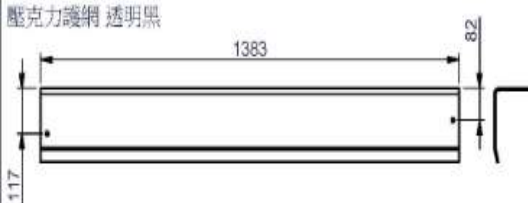
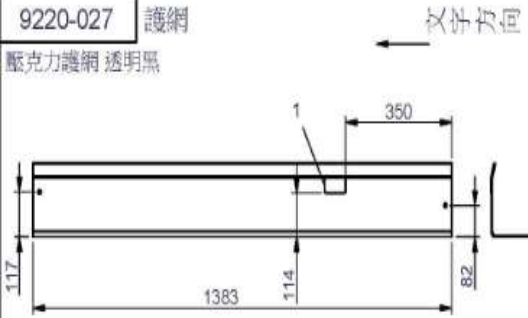
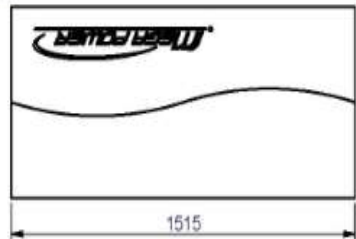
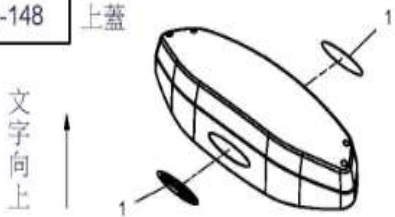
2011/05/05

零件代碼	品名及圖案	用量	備註
20M3DFC-C 國麗3124S-閃銀 國麗KL0002透明漆 二塗二烤	搖臂 	2SET	1.組立8250-132調整組=2PCS
20M3DFC-F 國麗3124S-閃銀 國麗KL0002透明漆 二塗二烤	旋轉座 	2SET	1.組立8510-010軸承=2PCS 小試量產 2011/05/05
組立示意圖		2SET	1.組立S-20扣環=2PCS

零件代碼	品名及圖案	用量	備註
20M3DFC-D 國霸3124S-閃銀 國霸KL0002透明漆 二塗二烤	固定支撐架 	1SET	
20M3DFC-G 國霸3124S-閃銀 國霸KL0002透明漆 二塗二烤	單吊滑輪座 	1SET	HLM3DFCA內箱
GM3DFCB	螺絲包	1SET	HLM3DFCA內箱
8311-194 K32027G深灰砂	固定片 	1PCS	設變單號 2017120005 HLM3DFCA內箱
8400-033	選擇上片 	1SET	HLM3DFCA內箱

零件代碼	品 名 及 圖 案	用量	備 註
8210-217	15孔選擇桿組 	1PCS	設變單號 2017120005
8331-056	L型片 國麗3124S-閃銀 	2SET	1.組立M6X12L=2PCS 半圓頭內六角螺絲 2.組立M6華司Ø13=2PCS HLM3DFCA內箱
8331-057	L型片 國麗3124S-閃銀 	4SET	1.組立M6X12L=4PCS 半圓頭內六角螺絲 2.組立M6華司Ø13=4PCS HLM3DFCA內箱
8313-144	固定片 國麗3124S-閃銀 國麗KL0002透明漆 二塗二烤 	2PCS	HLM3DFCA內箱
8280-042	導桿 	2PCS	Ø3/4"X1433L

零件代碼	品 名 及 圖 案	用量	備 註
23M3DFC	附件包	1SET	HLM3DFCA內箱
GM3DFCA	螺絲包	1SET	HLM3DFCA內箱
25M3DFC	皮帶輪包	1SET	HLM3DFCA內箱
9420-071	動作銘版	1PCS	小試量產 2011/05/05
FM3DFC	銅索包	1SET	HLM3DFCA內箱
KM3DFC	說明書	1SET	
8331-017 國羅3124S-閃銀		5PCS	HLM3DFCA內箱

零件代碼	品 名 及 圖 案	用量	備 註
9220-016	護網 	1PCS	
9220-027	護網 	1SET	1.貼9440-117防夾手貼紙=1PCS
9220-023	護網 	1PCS	設變單號 2013070003
9211-148	上蓋 	1SET	1.貼9441-370=2PCS 鉛標(Steelflex) H9211148內箱

M3DFC ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D1. Ø8X80L SPRING SNAP LINK(8810-001)	[2PCS]
D2. 50X50X2.5t END CAP(9211-088)	[2PCS]
D3. Ø3/4" SHAFT COLLAR(9211-147)	[2PCS]
D4. Ø4" RUBBER COUNT(9310-017)	[2PCS]
D5. 08X15tX263L RUBBER PAD(9310-075)	[3PCS]
D6. NYLON CABLE HANDLE(9630-221)	[2PCS]
D7. Ø110X22L PULLEY(9213-002C)	[13PCS]
D9. WEIGHT SELECTOR BAR(8210-052)	[1PCS]
D10. STEEL CABLE 8060mm(FM3DFC)	[1PCS]
D11. Ø28 PLUG(9211-095)	[4PCS]
D12. TOP PLATE(8400-033)	[1PCS]

D1.



D2.



D3.



D4.



D5.



D6.



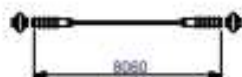
D7.



D9.



D10.



D11.

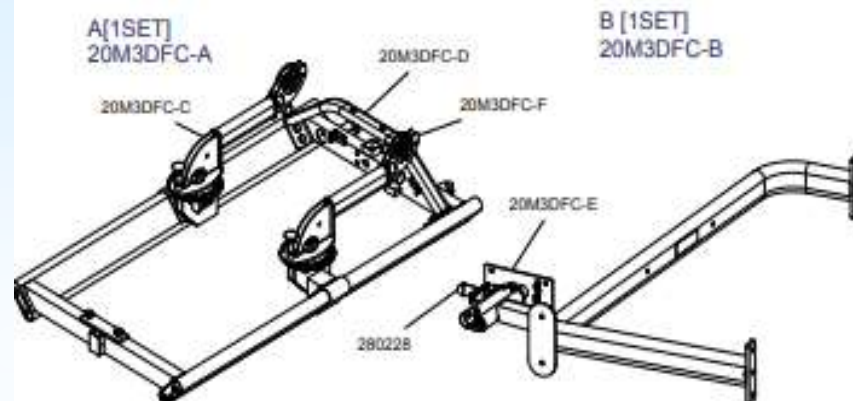


D12.



M3DFC ASSEMBLY INSTRUCTIONS

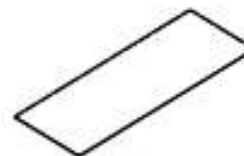
PARTS ILLUSTRATION SHEET



C [1SET]
20M3DFC-G

D [1PCS]
9420-071
EXERCISE CHART

E [1PCS]
9220-016



F [1PCS]
9220-027

G [1PCS]
9220-023

H [1SET]
9211-148



I [2SET]
8331-056

J [4SET]
8331-057

K [2PCS]
8313-144



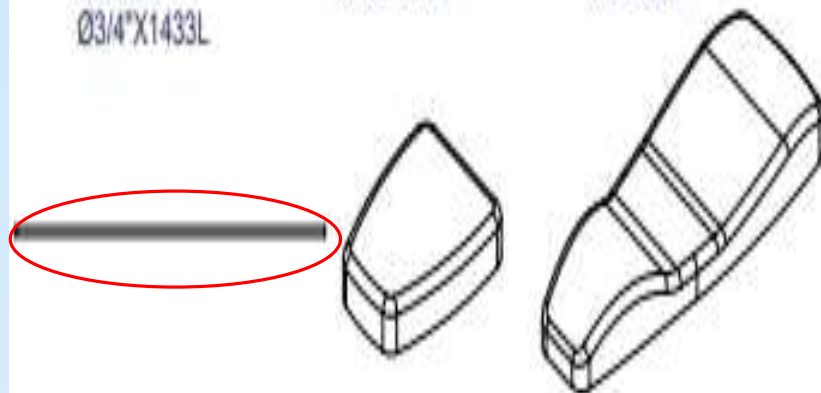
M3DFC ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

L1 [2PCS]
8280-042
Ø3/4"X1433L

M [1SET]
9121-070

N [1SET]
9111-069



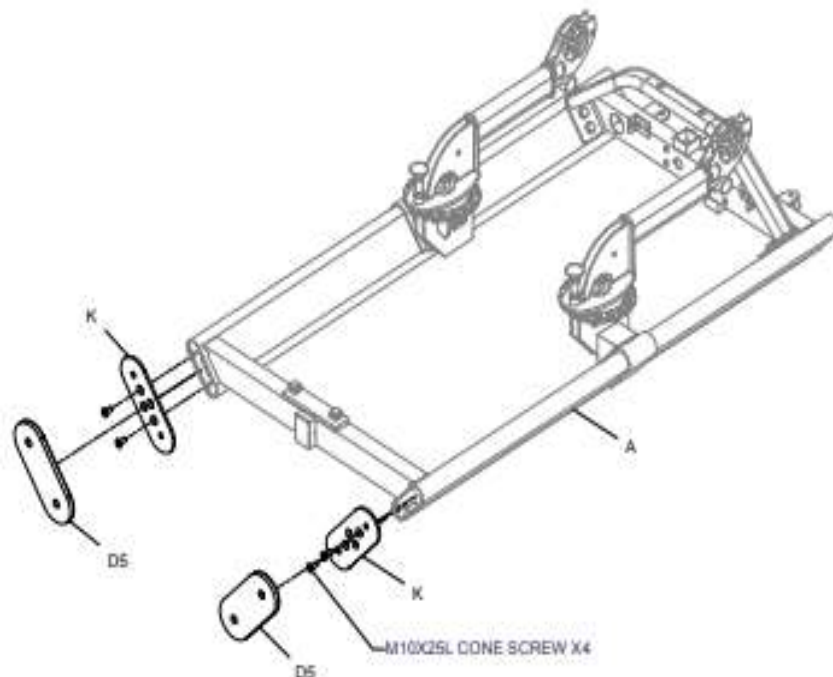
O [5PCS]
8331-017



M3DFC ASSEMBLY INSTRUCTIONS



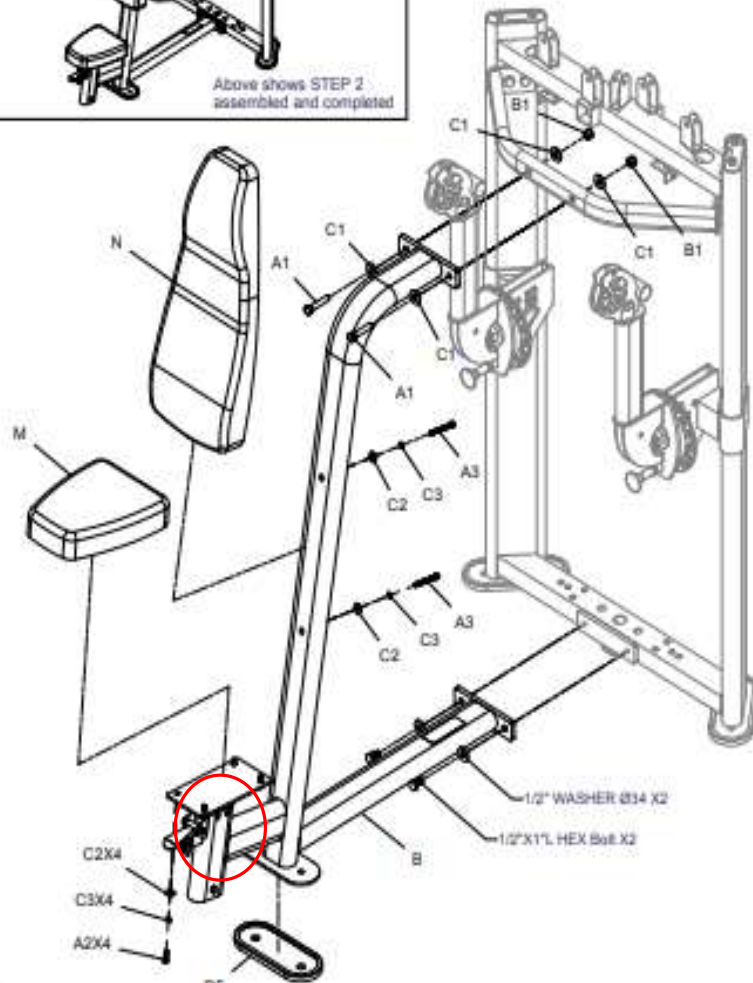
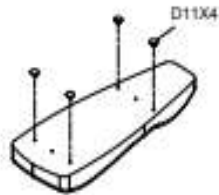
Above shows STEP 1
assembled and completed



M3DFC ASSEMBLY INSTRUCTIONS



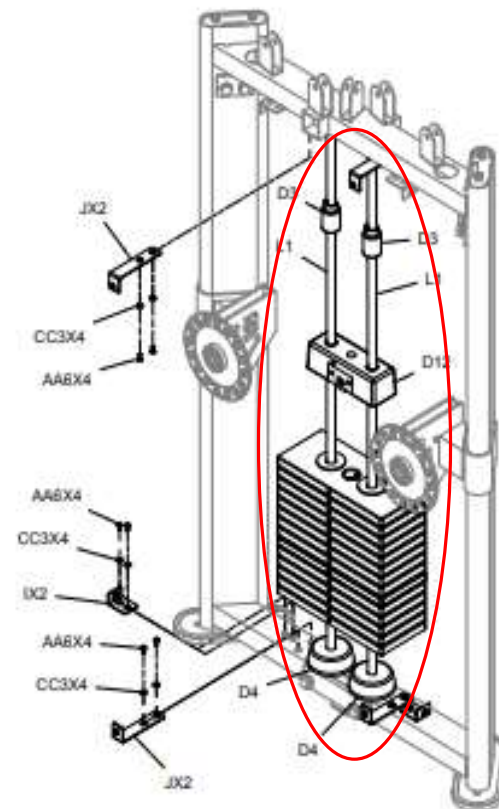
Above shows STEP 2
assembled and completed



M3DFC ASSEMBLY INSTRUCTIONS



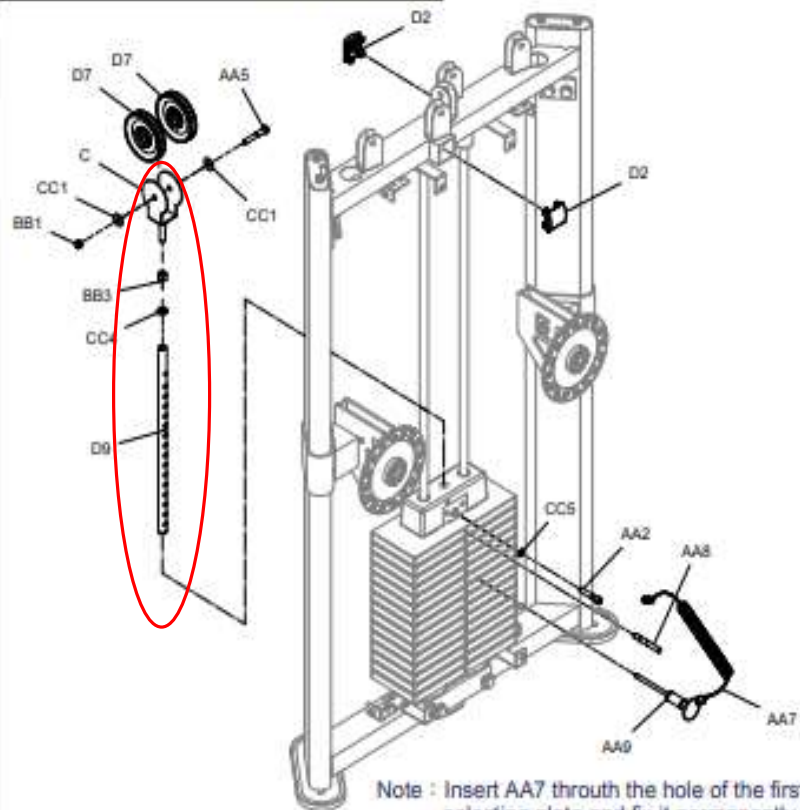
Above shows STEP 3
assembled and completed



M3DFC ASSEMBLY INSTRUCTIONS

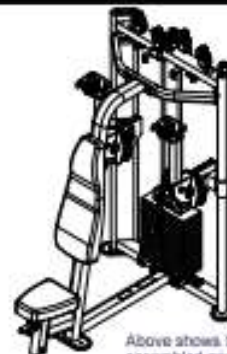


Above shows STEP 4
assembled and completed

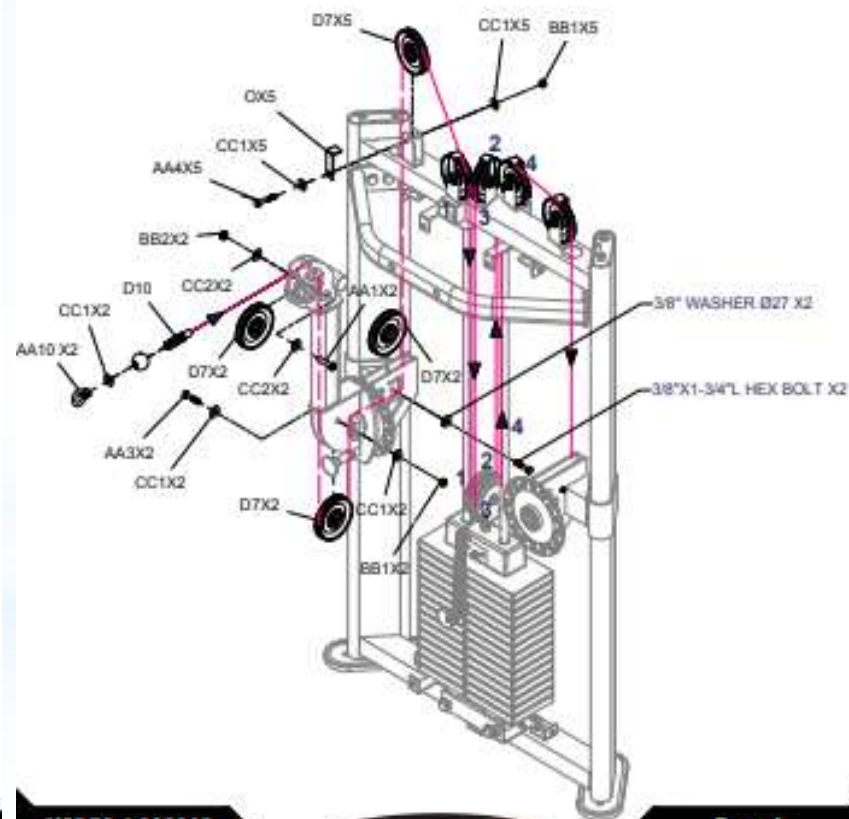


Note : Insert AA7 through the hole of the first
selecting plate and fix it permanently

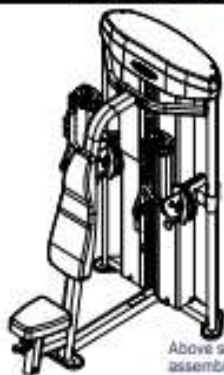
M3DFC ASSEMBLY INSTRUCTIONS



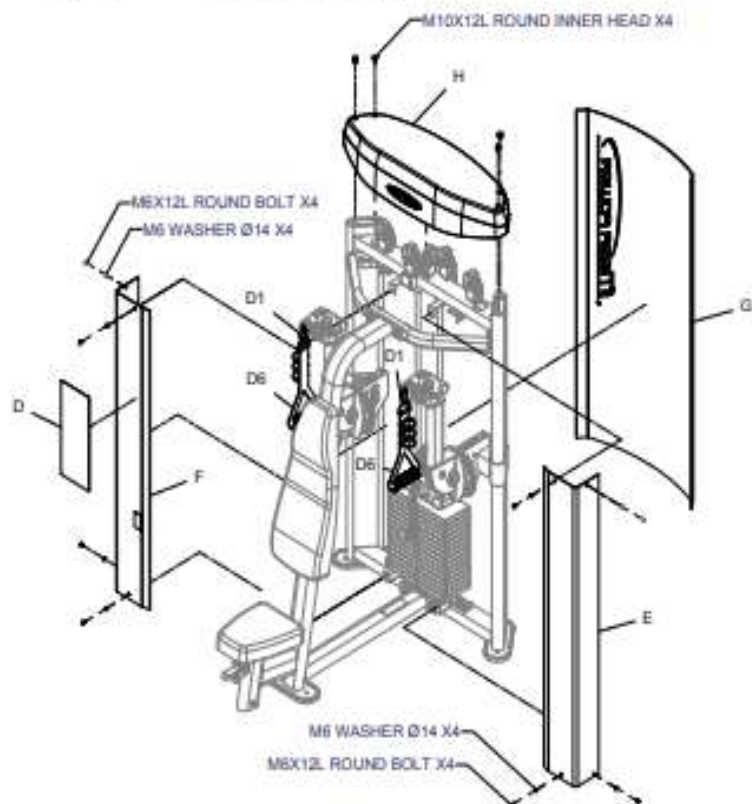
Above shows STEP 5
assembled and completed



M3DFC ASSEMBLY INSTRUCTIONS



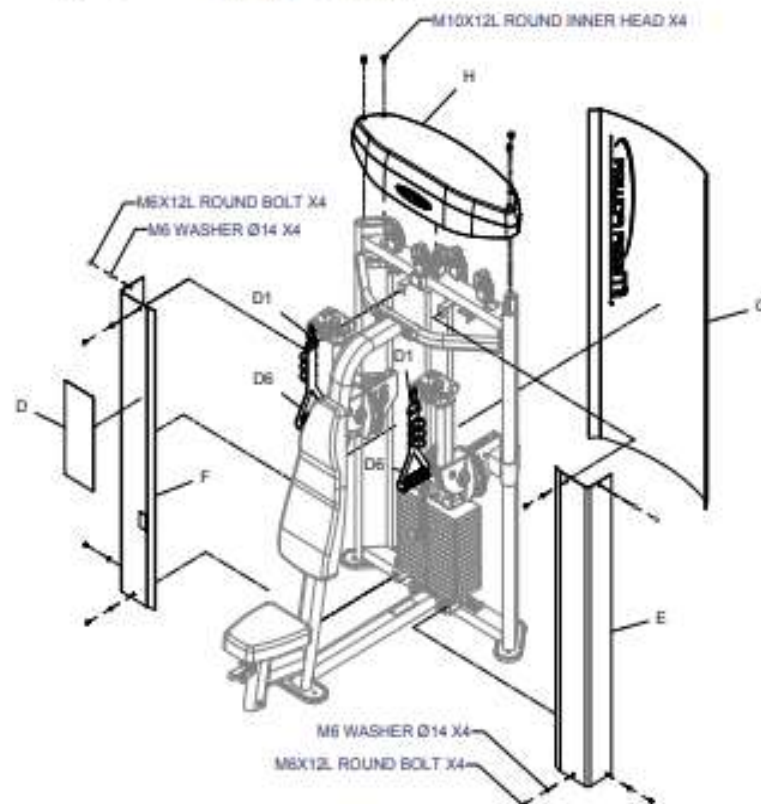
Above shows STEP 8
assembled and completed



M3DFC ASSEMBLY INSTRUCTIONS



Above shows STEP 8
assembled and completed



*Well done!

