

* JGBP100 Maintenance



* Customers can put some grease on pivot points (red circle place), with brass or gunmetal bushings.



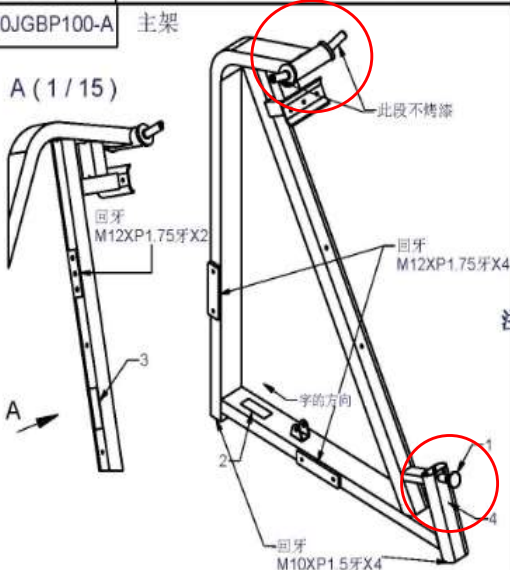
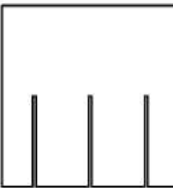
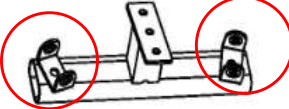
WD-40 多种规格



* Let's maintain your machine!

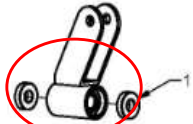
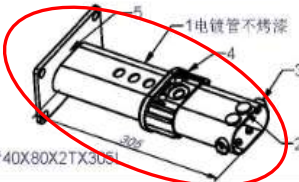
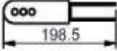
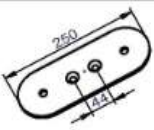
31JGBP100包装明细(3-1)

P. 1/

零件代码	品名及图案	用量	备注
20JGBP100-A	主架 	1SET	1, 组立8250-066=1pcs 2, 贴纸9440-259=1pcs 3, 贴纸9440-258=1pcs 4, 贴纸9440-104=1pcs 注: 整机二涂二烤, 一涂:底色,EPK04-057,艳红 二涂:EPB00-261,透明粉 特殊标记除外
9720-003	隔板 	18SET	400X380X7T 拼3个九宫格形 3*6片=18片
9420-150	动作铭板	1SET	
HLJGBP100B	填充纸箱	8SET	76X56X36台分
20JGBP100-E	支撑架 	1SET	

31JGBP100包装明细(3-1)

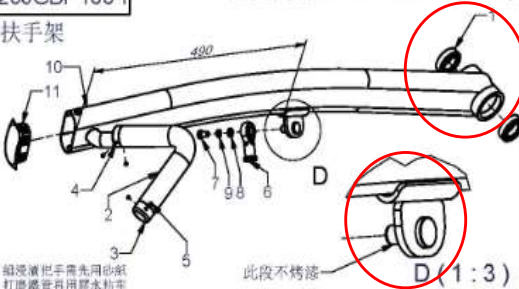
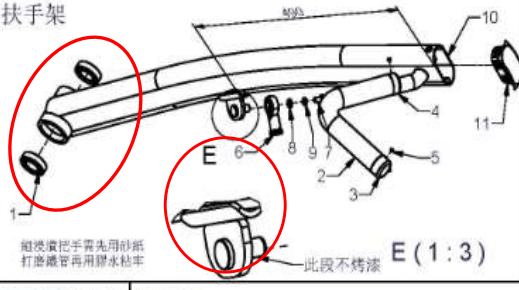
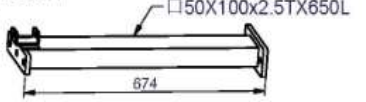
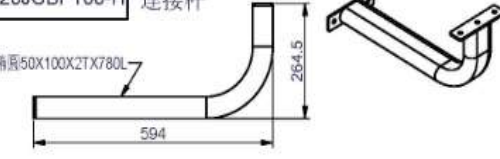
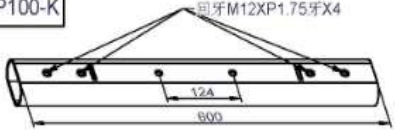
P. 2/

零件代码	品名及图案	用量	备注
20JGBP100-F	双轮座 	2SET	1, 组立轴承 8510-016A(6001zz)=4pcs 包在内箱: 83X83X125台分 (HLJGBP100A)
20JGBP100-D	摆动座 	1SET	1, 组立铜套8520-001=2PCS 包在内箱: 83X83X125台分 (HLJGBP100A)
20JGBP100-B	座垫架 	1SET	1, 10JGBP100-27 =椭圆40X80X2TX305L 电镀管不烤漆 2, 组立9211-036=4PCS 3, 组立9211-118=2PCS 4, 组立9211-207=1PCS 5, 贴"工单"贴纸=1PCS 包在内箱: 83X83X125台分 (HLJGBP100A)
6640-018	吊索组 	1SET	
JGBP100-P		1SET	
8343-301		1SET	
JGBP100-L	185X5TX99	1SET	
8313-188		2SET	
JGBP100-M	95X6TX250L	2SET	
GJGBP100	螺丝包	1SET	
23JGBP100	附件包	1SET	
FJGBP100	钢索包	1SET	
25JGBP100	滑轮包	1SET	
KJGBP100	说明书	1SET	

包在内箱:
83X83X125台分
(HLJGBP100A)

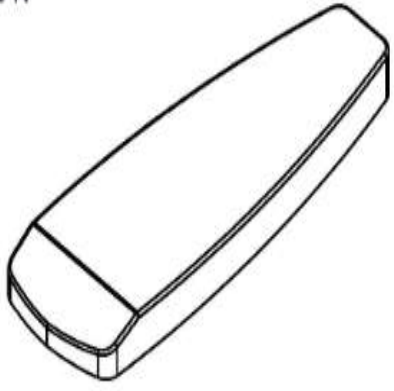
32JGBP100包装明细(3-2)

P. 3/4

零件代码	品名及图案	用量	备注
20JGBP100-I 扶手架	黑亮光漆EPK03-068二涂二烤 	1SET	1. 8510-018(6005ZZ)=2PCS 2. 浸渍把手9162-227 (Ø24XØ34X295L)=1pcs 3. 8890-061=1PCS 4. 8130-254=1PCS 5. M5X5L 沉头内六角螺丝=4PCS 6. 8510-027=1PCS 7. M8X15L 半圆头内六角=1pcs 8. M8华司(Ø16)边=1PCS 9. M8弹黄华司=1PCS 10. 背面贴9440-053"右"贴纸=1PCS 11. 组立9211-214=1PCS
20JGBP100-J 扶手架	黑亮光漆EPK03-068二涂二烤 	1SET	1. 8510-018(6005ZZ)=2PCS 2. 浸渍把手9162-227 (Ø24XØ34X295L)=1pcs 3. 8890-061=1PCS 4. 8130-254=1PCS 5. M5X5L 沉头内六角螺丝=4PCS 6. 8510-027=1PCS 7. M8X15L 半圆头内六角=1pcs 8. M8华司(Ø16)边=1PCS 9. M8弹黄华司=1PCS 10. 背面贴9440-054"左"贴纸=1PCS 11. 组立9211-214=1PCS
20JGBP100-C 连接杆		1SET	
20JGBP100-H 连接杆		1SET	
20JGBP100-K		1SET	

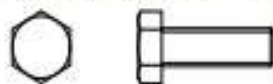
33JGBP100包装明细(3-3)

P. 4/4

零件代码	品名及图案	用量	备注
9111-111 JGBP100-N	背垫 	1SET	268X805X65H/15mm PE袋装 黑色耐寒乳胶皮
9121-103 JGBP100-O	座垫 	1SET	350X250X55/15mm PE袋装 黑色耐寒乳胶皮

JGBP100 HARDWARE
(shown in actual size)

A1.M8X25L Hex Head Bolt Qty.4



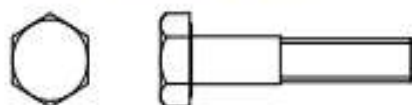
A2.M8X75L Hex Head Bolt Qty.2



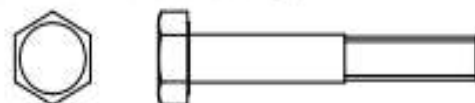
A3.M10X25L Taper Flat Head Socket Screw Qty.6



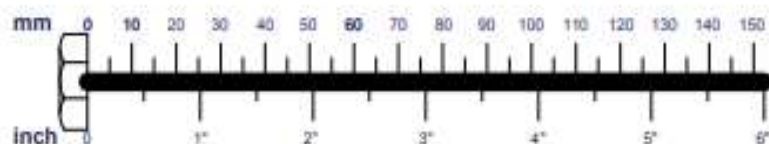
A4.M10X50L Hex Head Bolt Qty.5



A5.M10X65L Hex Head Bolt Qty.2



A6.M12X20L Round head socket CAP screw Qty.4

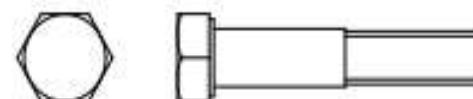


JGBP100 HARDWARE
(shown in actual size)

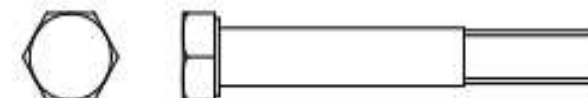
A7.M12X25L Hex Head Bolt Qty.6



A8.M12X60L Hex Head Bolt Qty.1



A9.M12X85L Hex Head Bolt Qty.1



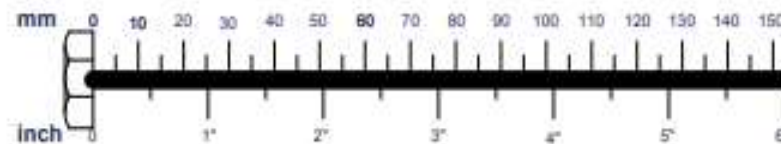
A10.M12X90L Round head socket CAP screw Qty.2



A11.M8X15L Allen Screw Qty.2(Pre-installed)



A12.M5X5L Sink Head Screw...8PCS(Pre-installed)



JGBP100 HARDWARE (shown in actual size)

C1.M8 Washer (Ø16) Qty.8(2PCS Pre-installed)



C2.M8 Spring Washer Qty.8(2PCS Pre-installed)



C3.M10 Washer (Ø27) Qty.14



C4.M12 Washer (Ø24) Qty.16



C5.M12 Spring Washer Qty.8



C6.1/2" Washer Qty.2(1PCS Pre-installed)



B1. M10 Nylon Lock Nut Qty.7



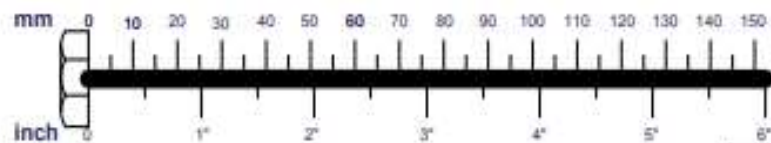
B2. M12 Nylon Lock Nut Qty.4



B3. M12 Nut Qty.2



B4. 1/2" Nut Qty.2(1PCS Pre-installed)



JGBP100 HARDWARE (shown in actual size)

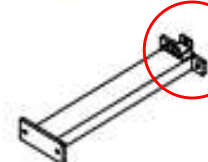
A[1PCS]



B[1PCS]



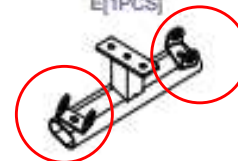
C[1PCS]



D[1PCS]



E[1PCS]



F[2PCS]



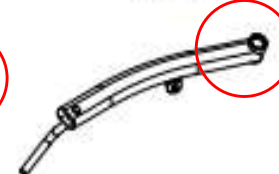
H[1PCS]



I[1PCS]



J[1PCS]



K[1PCS]



L[1PCS]
(8343-301)



M[2PCS]
(8313-188)



N[1PCS]
(9111-111)



O[1PCS]
(9121-103)



P[1PCS]
(6640-018)



JGBP100 HARDWARE

(shown in actual size)

D1.End Cap (8130-248).....	2PCS
D2.Bearing(8510-018)(Pre-installed).....	4PCS
D3.The Elliptical Pipe Plug(9211-214)(2PCS Pre-installed).....	6PCS
D4.Stop The Mat(9310-057).....	2PCS
D5. Rubber Blanket(9310-075).....	2PCS
D6.Belt Pulley(9213-002C).....	5PCS
D7.1785mm Steel Cable.....	1PCS
D8.3675mm Steel Cable.....	1PCS
D9.The Round Side Kover(9211-173).....	10PCS
D10.Adjust Team(8250-066)(Pre-installed).....	1PCS
D11.Universal Bearing(8510-027)(Pre-installed).....	2PCS
D12.Sulphurizing(8220-244)(Pre-installed).....	1PCS
D13.Chrome Collar(8890-061)(Pre-installed).....	2PCS
D14.End Closure(8130-254)(Pre-installed).....	2PCS
D15.Bearing(8510-016A)(Pre-installed).....	4PCS
D16.Pulley Spacer(8520-001)(Pre-installed).....	2PCS
D17.The Elliptical Pipe Plug(9211-207)(Pre-installed).....	1PCS
D18.Snap Fastener(9211-118)(Pre-installed).....	2PCS
D19.Snap Fastener(9211-036)(Pre-installed).....	4PCS

D1

D2

D3

D4

D5

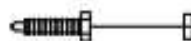


D6

D7

D8

D12



D10

D11

D13

D14

D15

D16

D17



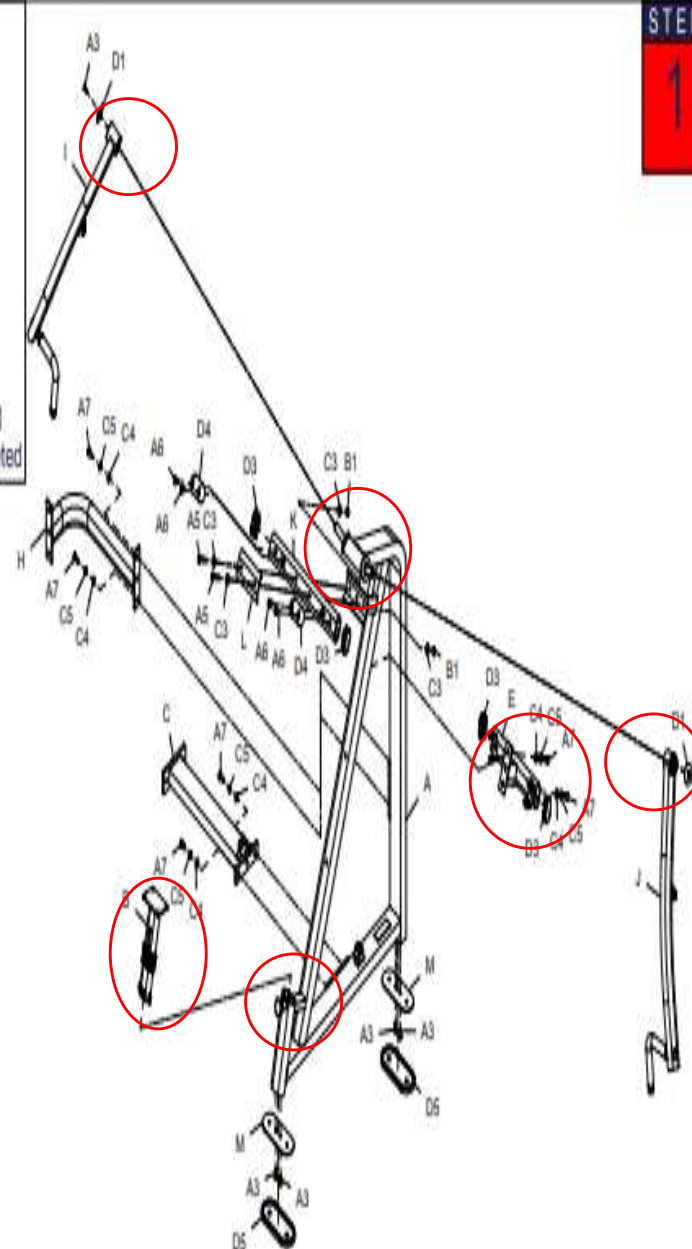
D18

D19

D9



Above shows STEP 1 assembled and completed

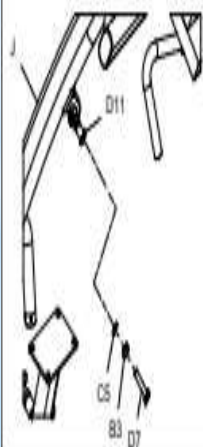


STEP

1



Above shows STEP 2 assembled and completed



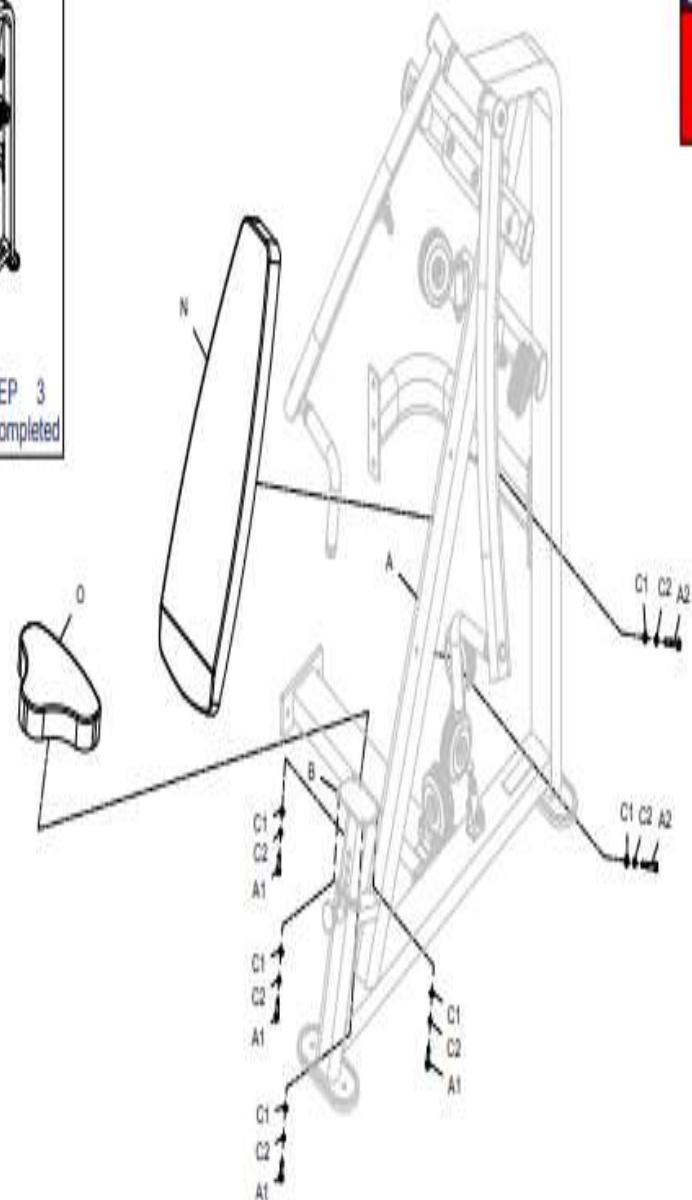
詳圖A
(1:10)



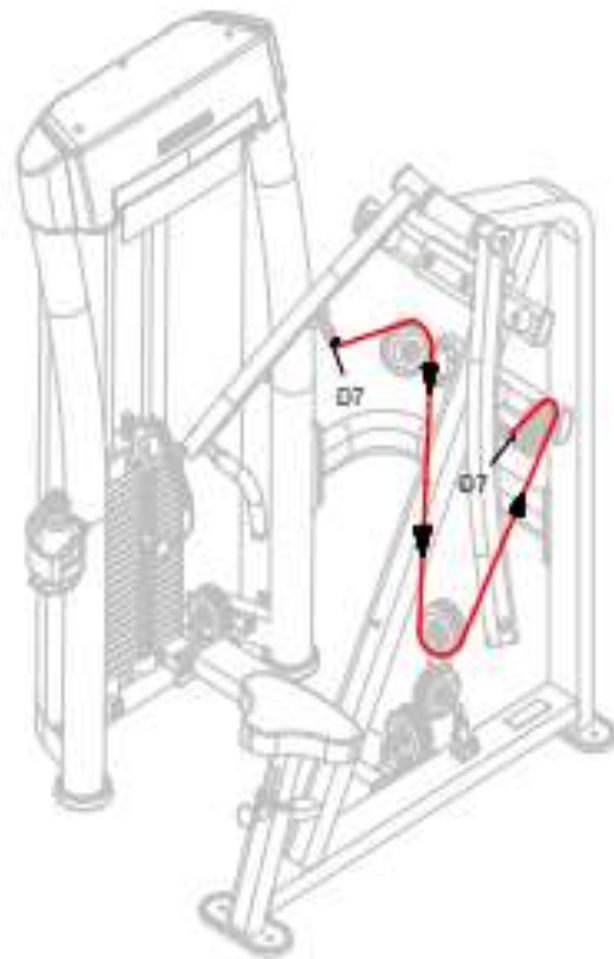
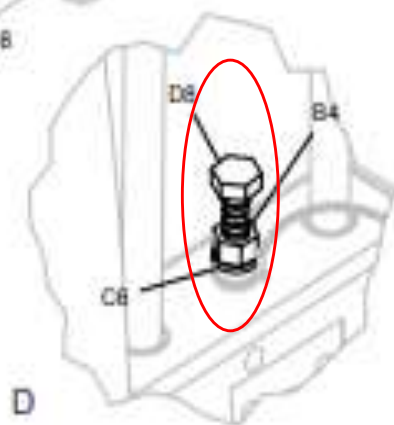
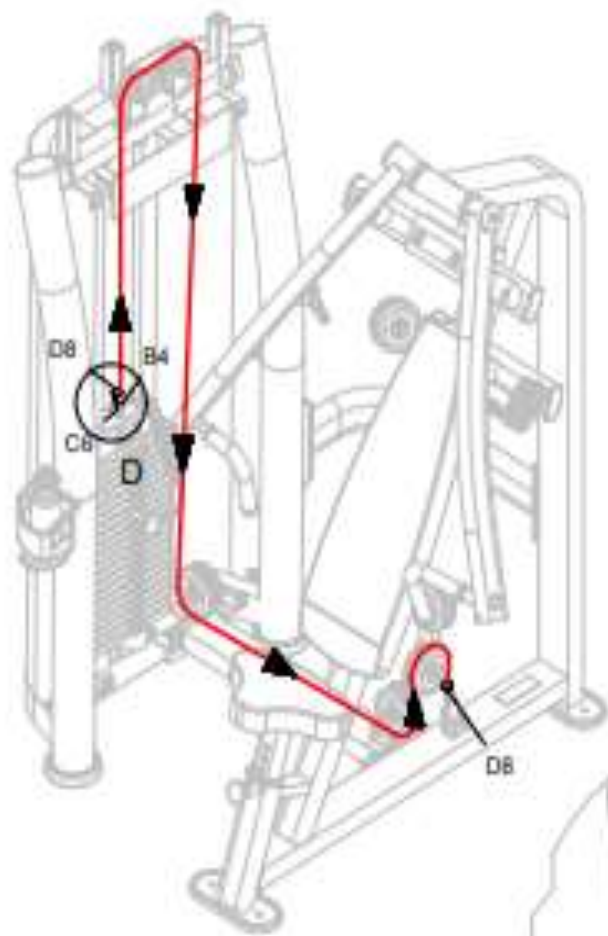
STEP
2



Above shows STEP 3
assembled and completed

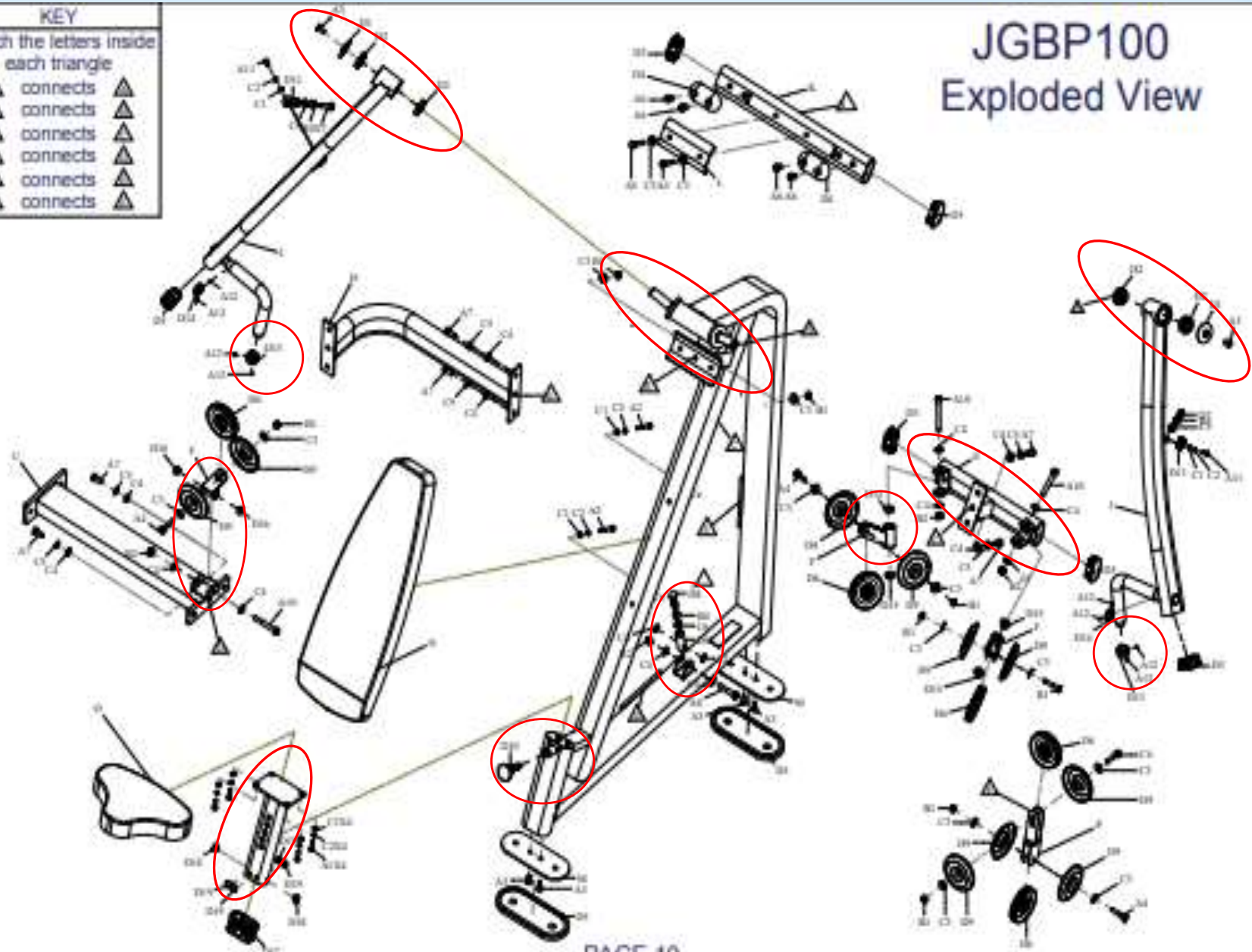


STEP
3



KEY			
Watch the letters inside each triangle			
△	connects	△	△
△	connects	△	△
△	connects	△	△
△	connects	△	△
△	connects	△	△
△	connects	△	△

JGBP100 Exploded View



*Well done!

