*HLE200B Maintenance

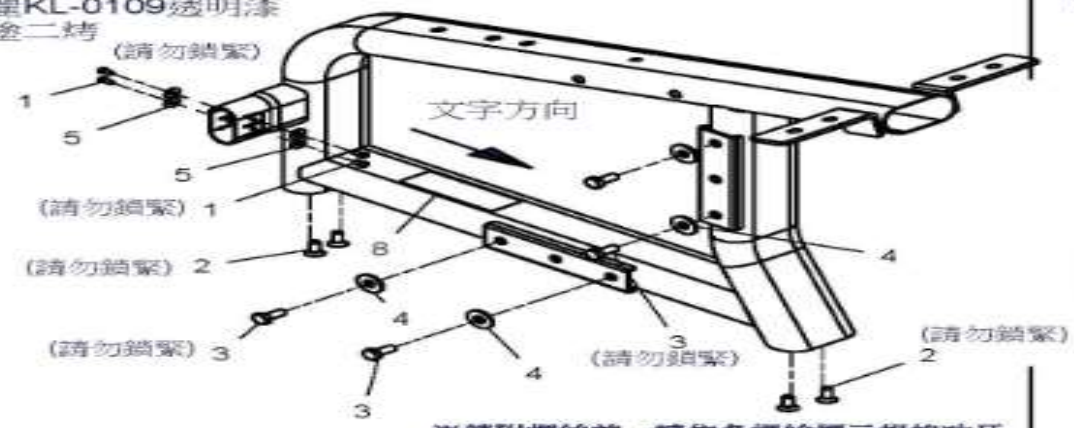
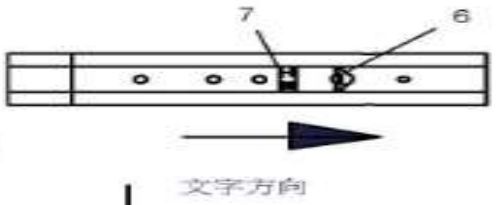
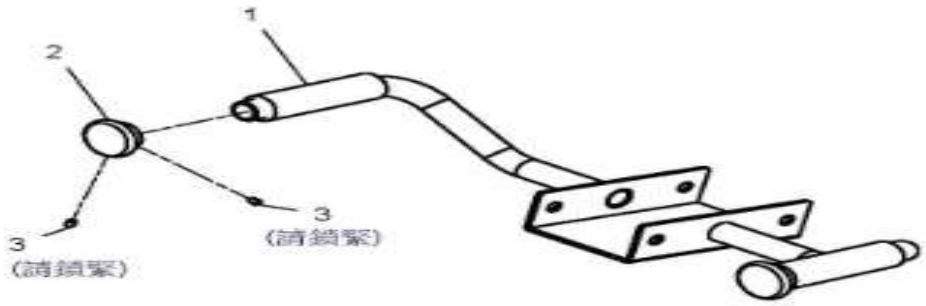


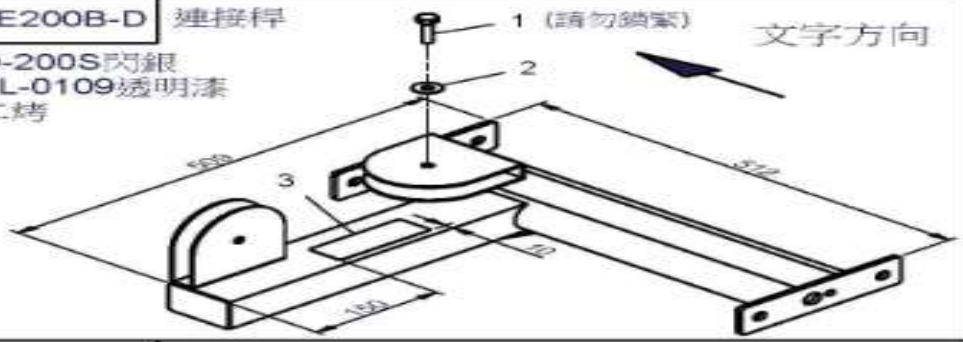
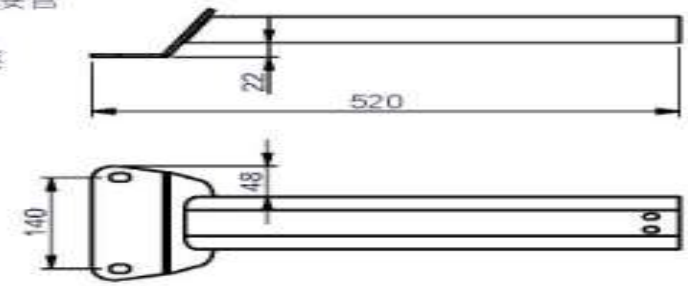
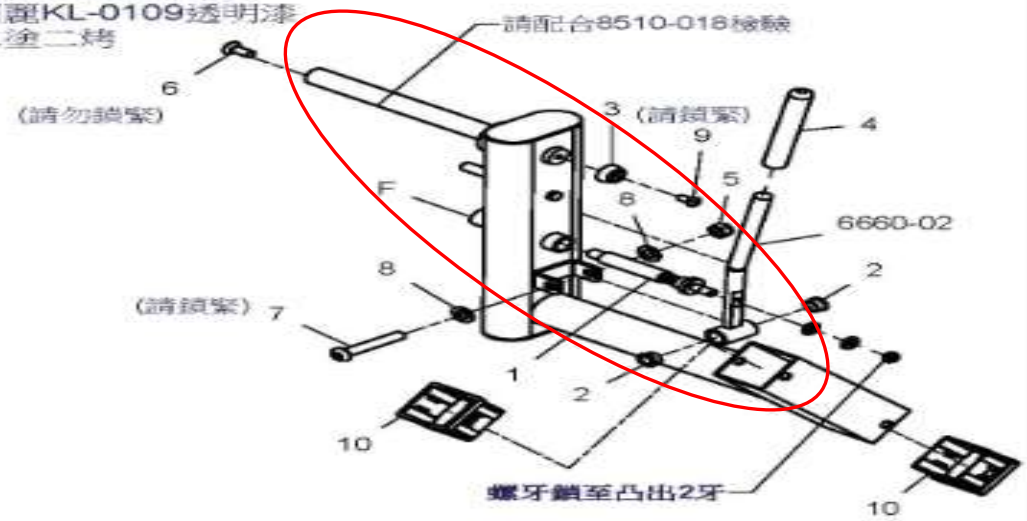
* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.

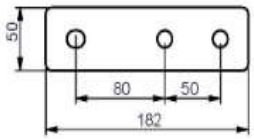
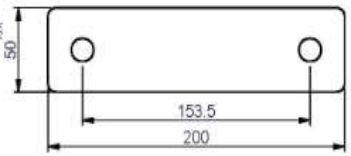
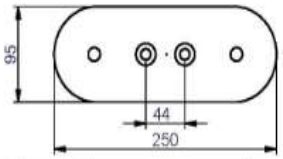


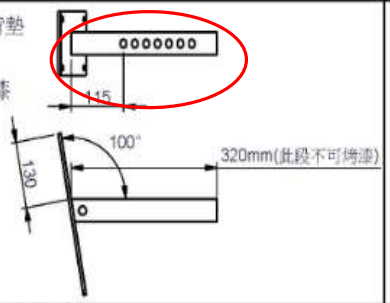
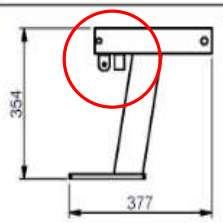
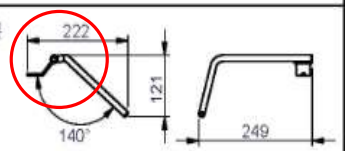
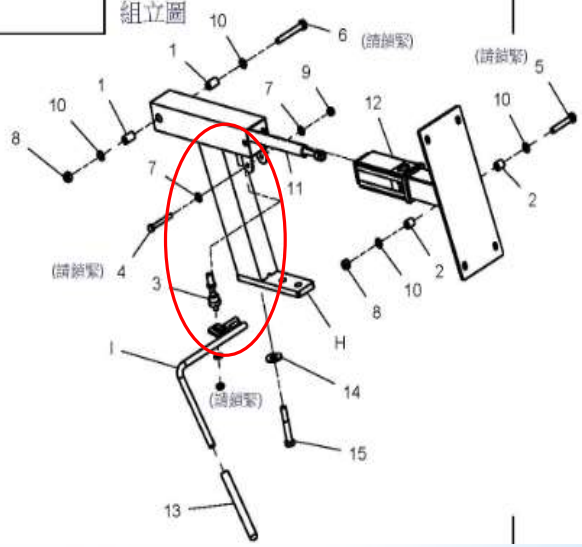


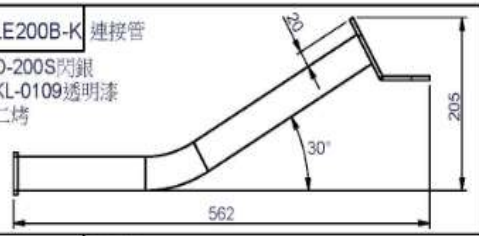
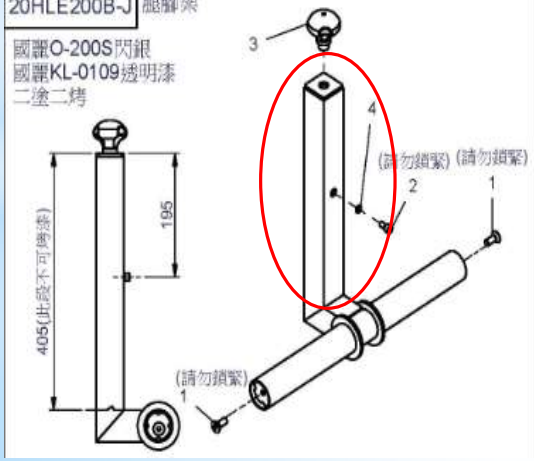
* Let's maintain your machine!

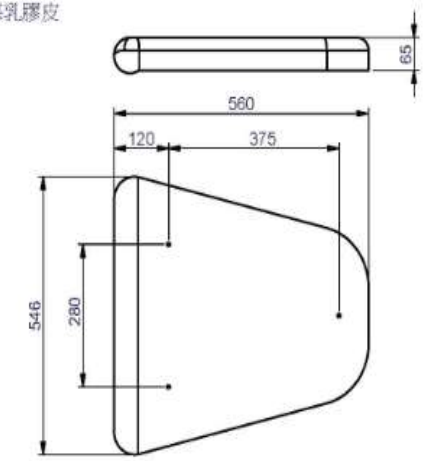
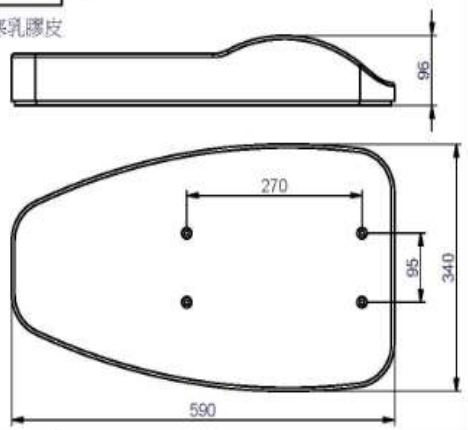
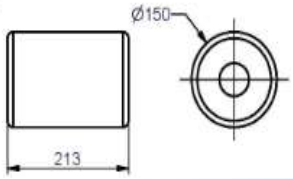
零件代碼	品 名 及 圖 案	用量	備 註
20HLE200B-A	主架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M6X12L=4PCS 半圓頭內六角螺絲 2.組立M10X25L=4PCS 錐杉平頭內六角螺絲 3.組立M12X25L=4PCS 一般外六角頭螺絲 4.組立M12華司Ø34=4PCS 5.組立M6華司Ø19=4PCS 6.貼9440-055貼紙=1PCS 7.貼工單貼紙=1PCS 8.貼9440-258貼紙=1PCS 
6690-006	扶手架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※注意鎖附螺絲在下方	1SET	1.組立9212-071端蓋=2PCS 2.組立9162-135高密度把手=2PCS Ø24X5tX115L 3.組立1/4"X20牙X8L=4PCS 沉頭內六角螺絲 設變單號 2017110003 HLHLE200BA內箱 適用於HLE200、HLC400、HLE200B

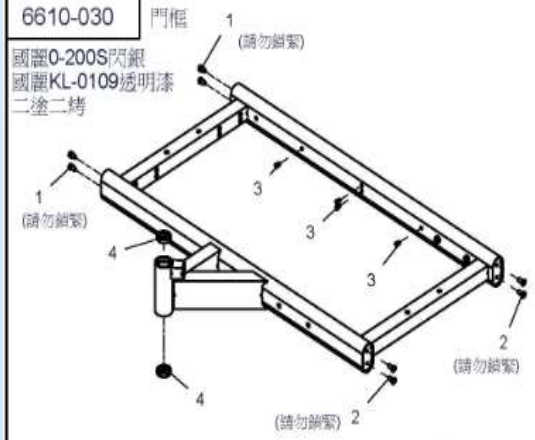
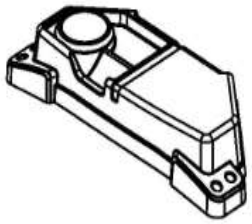
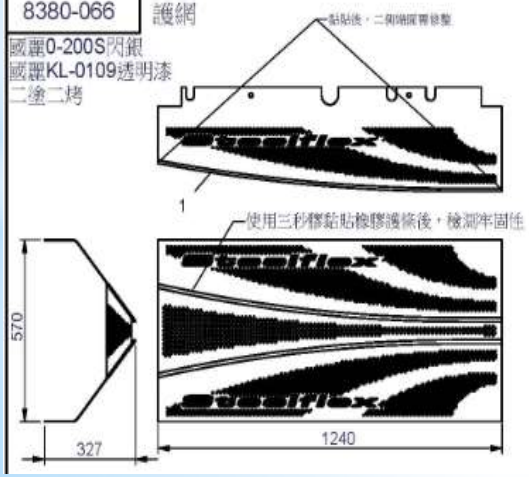
零件代碼	品 名 及 圖 案	用量	備 註
20HLE200B-D 連接桿 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤		1SET	1.組立M10X40L=1PCS 一般外六角螺絲 2.組立M10華司-Ø27=1PCS 3.貼9440-259貼紙=1PCS HLHLE200BA內箱
20HLE200B-E 連接管 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤		1SET	HLHLE200BA內箱
20HLE200B-F 踢腿架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤		1SET	1.組立8250-147調整組=1PCS 2.組立8520-001踏座=2PCS 3.組立9214-050踏墊墊=1PCS 4.組立9212-061高密度把手=1PCS Ø15XØ21X150L(橙紅色) 5.組立M12尼帽=1PCS 6.組立M10X25L=1PCS 錐形平頭內六角螺絲 7.組立M12X75L=1PCS 半圓頭內六角螺絲 8.組立M12華司-Ø25=2PCS 9.組立M8X16L=1PCS 半圓頭內六角頭螺絲 10.組立9211-033雙層套=2PCS 設變單號 2015030006

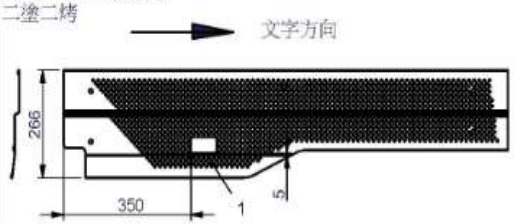
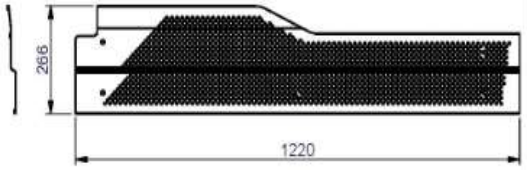
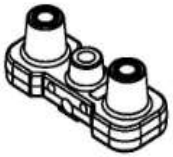
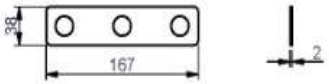
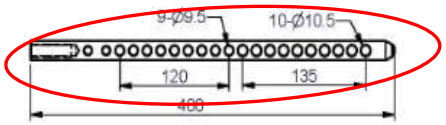
零件代碼	品 名 及 圖 案	用量	備 註
20HLE200B-L	調整盤 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.貼9440-224貼紙=1PCS 2.拉435(4-3)拉釘=6PCS HLHLE200BA內箱 100X100氣泡布包
			設變單號 2015030006
8312-204	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1PCS	HLHLE200BA內箱
8312-077	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1PCS	HLHLE200BA內箱
8313-188	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	2PCS	HLHLE200BA內箱

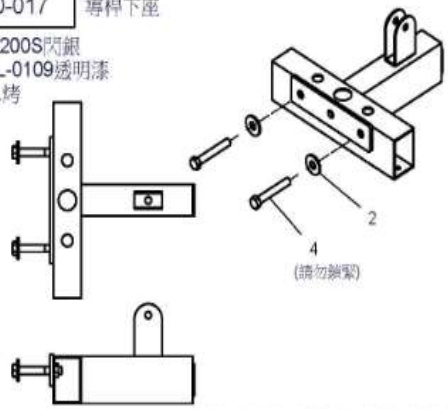
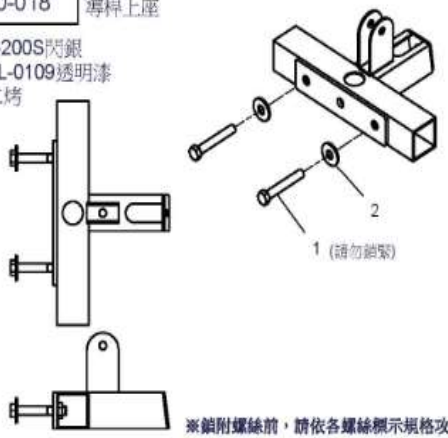
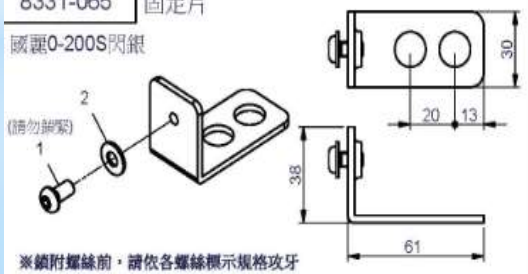
零件代碼	品 名 及 圖 案	用量	備 註
20HLE200B-G	背墊 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	
20HLE200B-H	調整固定架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	
20HLE200B-I	調整架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	
	組立圖 		1.組立8110-047固定套=2PCS Ø5/8"XØ10.5X25L 2.組立8110-059固定套=2PCS Ø5/8"XØ10.5X17L 3.組立8250-101調整組=1PCS 4.組立M8X60L=1PCS 一般外六角頭螺絲 5.組立M10X60L=1PCS 一般外六角頭螺絲 6.組立M10X75L=1PCS 一般外六角頭螺絲 7.組立M8塑司Ø18=2PCS 8.組立M10尼帽=2PCS 9.組立M8尼帽=1PCS 10.組立M10塑司Ø19=4PCS 11.組立8830-021氣壓桿=1PCS 12.組立9211-172雙層套=1PCS 13.組立9212-063高密度把手=1PCS Ø12.7XØ16.7X150L(暗紅色) 14.組立M12塑司Ø34=1PCS 15.組立M12X75L=1PCS 一般外六角頭螺絲

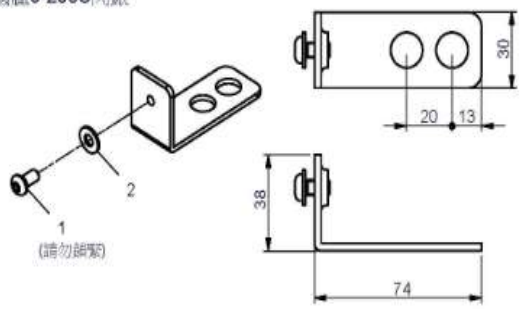
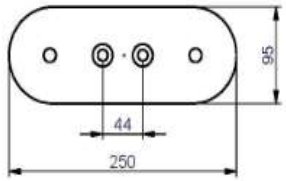
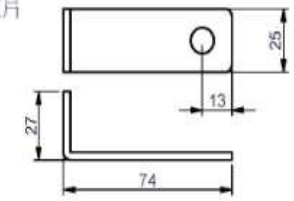
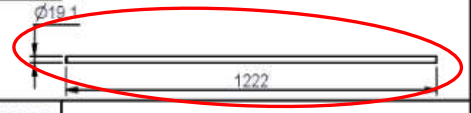
零件代碼	品 名 及 圖 案	用量	備 註
9420-118	動作銘版	1PCS	9630-126氣泡袋=1PCS 160X460XB---平口
23HLE200BA	附件包	1SET	HLHLE200BA內箱
25HLE200BA	皮帶輪包	1SET	HLHLE200BA內箱
FHLE200B	鋼索包	1SET	HLHLE200BA內箱
GHLE200BA	螺絲包	1SET	HLHLE200BA內箱
KHLE200B	說明書	1SET	
20HLE200B-K	連接管 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	設變單號 2018030005 適用於HLC400
20HLE200B-J	腿腳架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.組立M10X25L=2PCS 錐形平頭內六角螺絲 2.組立M8X16L=1PCS 圓頭內六角螺絲-CAP 3.組立8250-159調整組=PCS 4.組立M8彈簧墊可=1PCS 1.9630-249蜂巢紙=4PCS 55HX45X35 2.9180-011保麗龍=2PCS 200X100X80(無缺口) 3.9180-002保麗龍=2PCS 165X130X110m 4.9180-027特固能=8PCS Ø65X45X215L 5.9630-009束帶=12PCS 7.5X2tX540L 6.9630-233蜂巢紙=2PCS 150HX45X35 7.9630-011氣泡布=1PCS 1000X1000

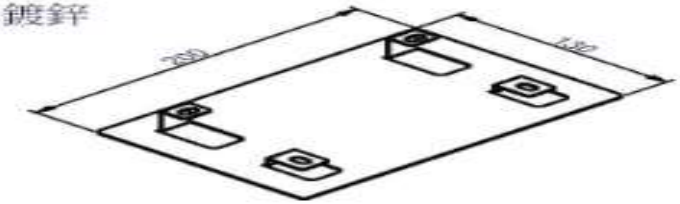
零件代碼	品 名 及 圖 案	用量	備 註
9121-105	座墊 黑色耐寒乳膠皮 	1SET	
9111-087	背墊 黑色耐寒乳膠皮 	1SET	設變單號 2016030001
9161-078	泡棉組 黑色PU發泡 	2SET	Ø150X51X211L

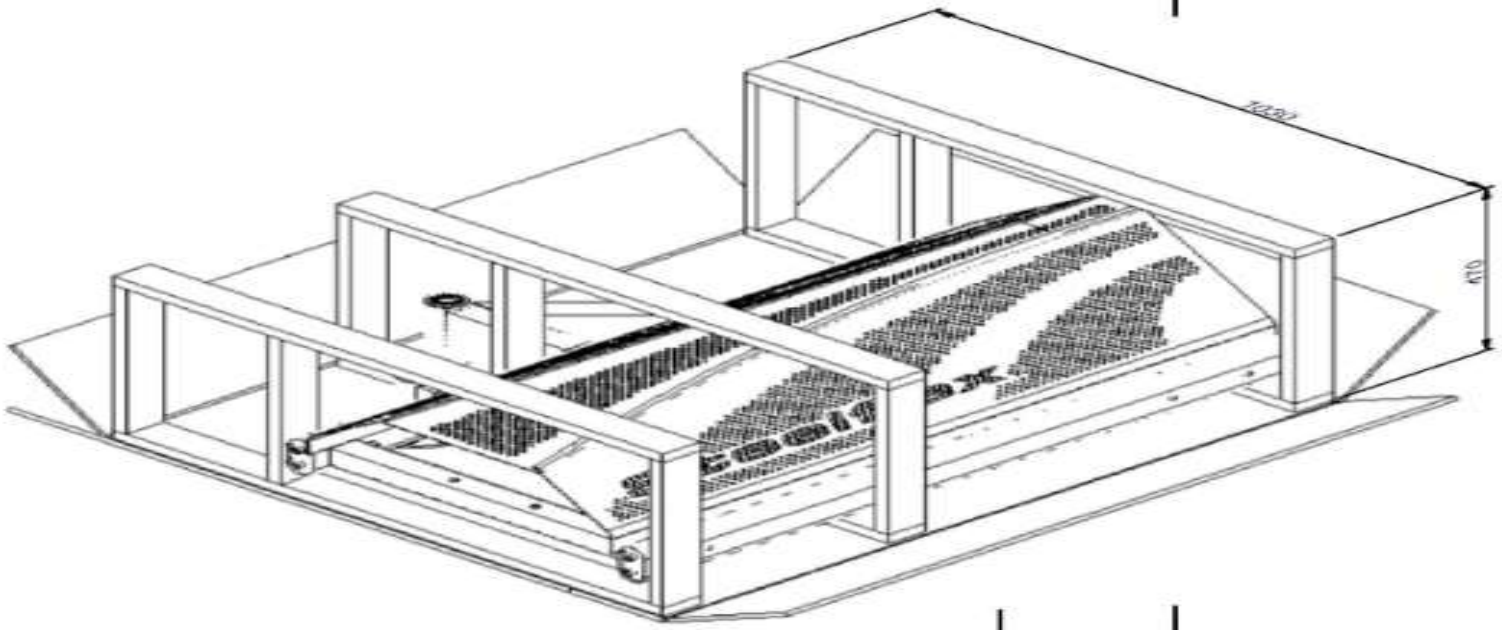
零件代碼	品 名 及 圖 案	用量	備 註
6610-030	門框 國瑞0-200S閃銀 國瑞KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M10X15L=4PCS 圓頭內六角螺絲-CAP 2.組立M10X25L=4PCS 錐形平頭內六角螺絲 3.組立M6拉帽(身體有孔)=24PCS 4.組立8510-018軸承=2PCS
9211170-023	上蓋 黑色 	1SET	H9211170-023內箱
8380-066	護網 國瑞0-200S閃銀 國瑞KL-0109透明漆 二塗二烤 	1SET	1.黏貼9310088-028=-2PCS Ø5.5X2tX1250L(黑色)

零件代碼	品 名 及 圖 案	用量	備 註
8380-067	護網 國瑞0-200S閃銀 國瑞KL-0109透明漆 二塗二烤 	1SET	1.黏貼9440-117防夾手警告標籤=1PCS
8380-068	護網 國瑞0-200S閃銀 國瑞KL-0109透明漆 二塗二烤 	1SET	設變單號 2017120005
8400-006A	選擇上片 	1SET	HLHLE200BB內箱
8311-194	固定片 K32027G深灰砂 	1PCS	HLHLE200BB內箱
8210-191	20孔選擇桿 電鍍 	1PCS	HLHLE200BB內箱 Ø3/4"x400L

零件代碼	品 名 及 圖 案	用量	備 註
6610-017	導桿下座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHLE200BB內箱
6610-018	導桿上座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHLE200BB內箱
8331-065	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	4SET	1.組立M6X12L=4PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=4PCS HLHLE200BB內箱

零件代碼	品 名 及 圖 案	用量	備 註
8331-064	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	6SET	1.組立M6X12L=6PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=6PCS HLHLE200BB內箱
8313-188	固定片 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	2PCS	HLHLE200BB內箱
8331-017	固定片 國麗0-200S閃銀 	1PCS	HLHLC400B內箱
8280-036	導桿 	2PCS	Ø3/4"X1222L
23HLE200BB	附件包	1SET	HLHLE200BB內箱

零件代碼	品 名 及 圖 案	用量	備 註
25HLE200B	皮帶輪包	1SET	HLHLE200BB內箱
GHLE200B	螺絲包	1SET	HLHLE200BB內箱
8345-014 固定板	鍍鋅 	1SET	HLHLE200BB內箱
門框包裝示意圖		1SET	1.組立9700-078棧板=3PCS 2.M5X20L十字鐵板牙=18PCS 3.M5華司Ø16=18PCS



HLE200B ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D1.Ø60 CAP COVER(8130-231)----------[1PCS]
D2.Ø72 CAP COVER(8130-236)----------[2PCS]
D3.THRUST BEARING(8510-008)----------[1PCS]
D4.Ø38XØ26X1.5t CU WSAHER(8520-008)----------[1PCS]
D5.60X60X2t END CAP(9211-092)----------[1PCS]
D6.50X100X2.0tX30H END CAP(9211-114)----------[1PCS]
D7.Ø116X17 CAP COVER(9211-173)----------[2PCS]
D8.Ø1" RUBBER PAD(9212-019)----------[1PCS]
D9.Ø120XØ52X3t NYLON WASHER(9214-039)----------[4PCS]
D10.108X14.5tX263L RUBBER PAD(9310-075)----------[2PCS]
D11.Ø110X22 PULLEY (9213-002B)----------[2PCS]
D12.3740mm STEEL CABLE(FHLE200BA)----------[1PCS]

D1.



D2.



D3.



D4.



D5.



D6.



D7.



D8.



D9.



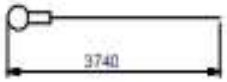
D10.



D11.



D12.



HLE200B ASSEMBLY INSTRUCTIONS

FARME HARDWARE ILLUSTRATION

DD1.Ø3/4" SHAFT COLLAR(9211-046)----------[2PCS]
DD2.50X4tX50L RUBBER PAD(9214-002)----------[3PCS]
DD3.Ø60X33.5L PLASTICS BAR(9215-024)----------[1PCS]
DD4.Ø65XØ20X70L RUBBER DOUNT(9310-049)----------[2PCS]
DD5.108X14.5tX263L RUBBER PAD(9310-075)----------[2PCS]
DD6.Ø110X22 PULLEY (9213-002B)----------[2PCS]

DD1.



DD2.



DD3.



DD4.



DD5.



DD6.



HLE200B ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

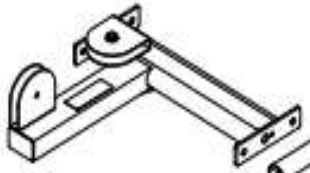
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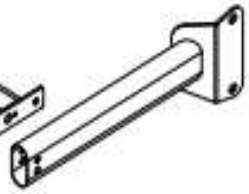
B1 [1SET]
6690-006



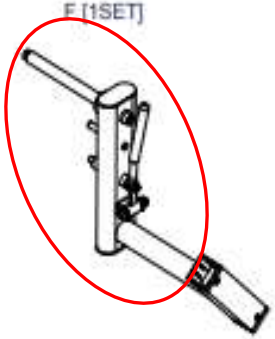
D [1SET]



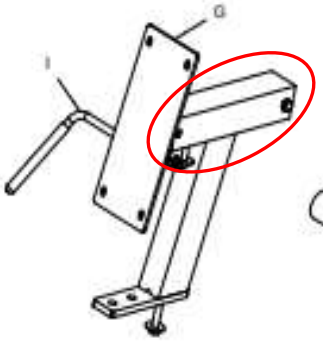
E [1SET]



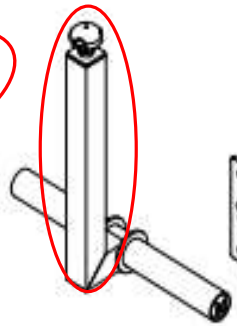
F [1SET]



H [1SET]



J [1SET]



K [1SET]



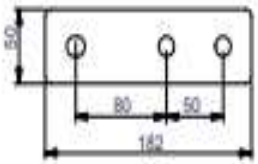
HLE200B ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

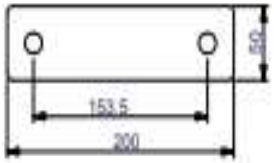
L [1SET]



M [1PCS]
8312-204



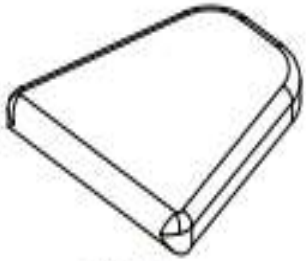
N [1PCS]
8312-077



O [2PCS]
8313-188



P [1SET]
9121-105



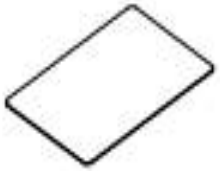
Q [1SET]
9111-087



R1
[2SET]
9161-078



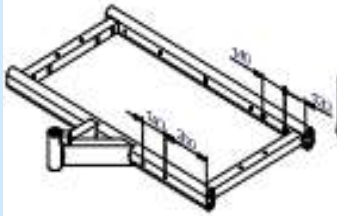
S[1PCS]
9420-118



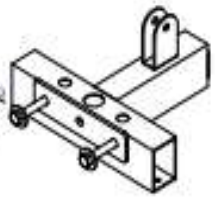
HLE200B ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET

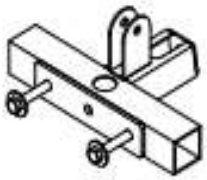
AA [1SET]
6610-030



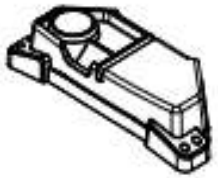
AB [1SET]
6610-017



AC [1PCS]
6610-018



AD [1PCS]
9211170-023



AE [1PCS]
8380-066



AF [1SET]
8380-067



AG [1PCS]
8380-068



AH [1SET]
8400-006



AI [1PCS]
8210-191
Ø3/4"X400L



AJ[6SET]
8331-064



AK[4SET]
8331-065



AL[2PCS]
8313-188



HLE200B ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET

AM [1PCS]
8331-017



AN [2PCS]
8280-036
Ø3/4"X1222L



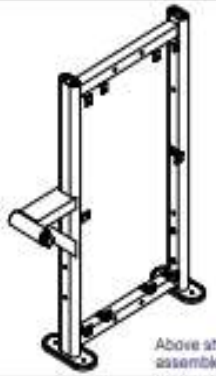
AO [1PCS]
8345-014



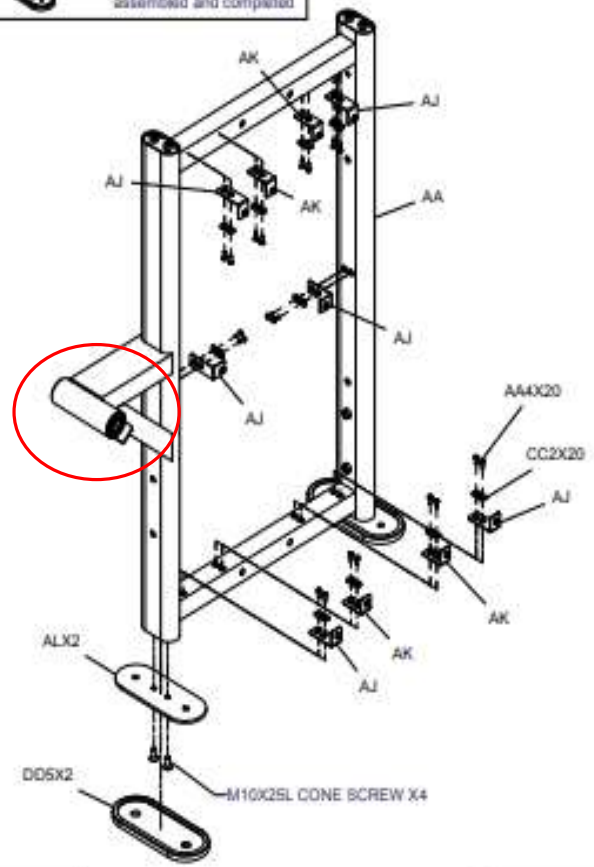
AP [1PCS]
8311-194



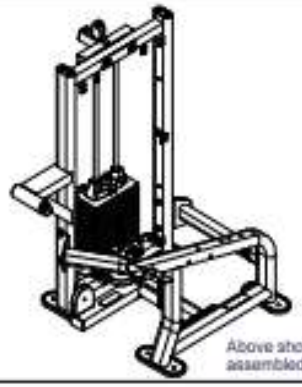
HLE200B ASSEMBLY INSTRUCTIONS



Above shows STEP 1 assembled and completed

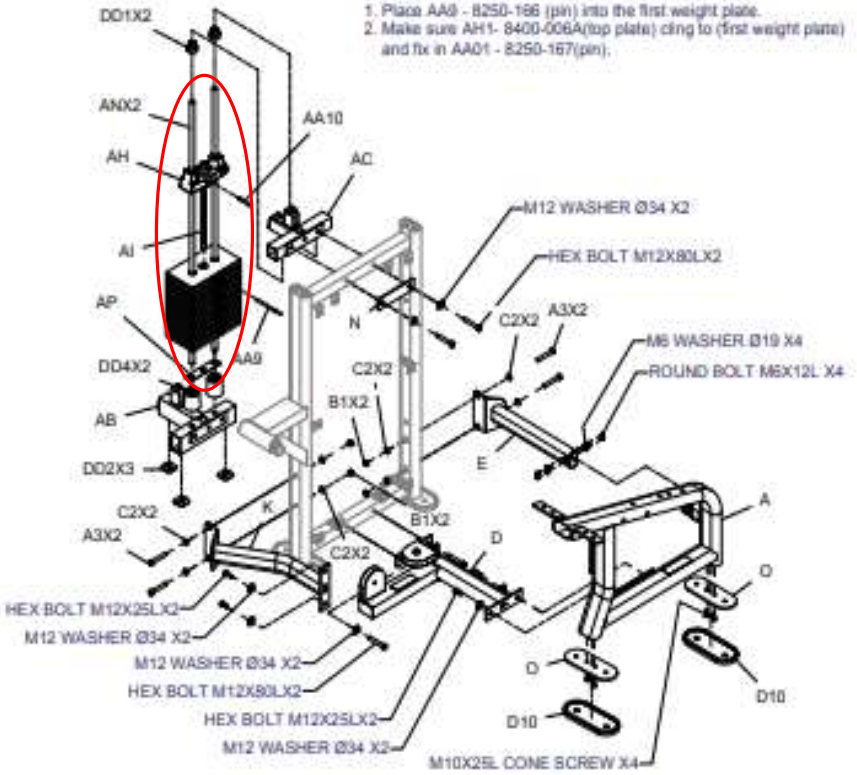


HLE200B ASSEMBLY INSTRUCTIONS

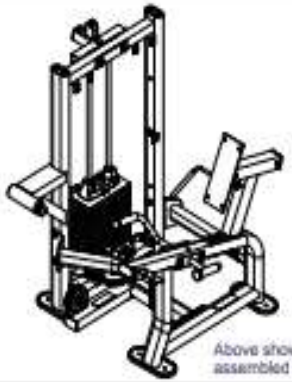


Above shows STEP 2 assembled and completed

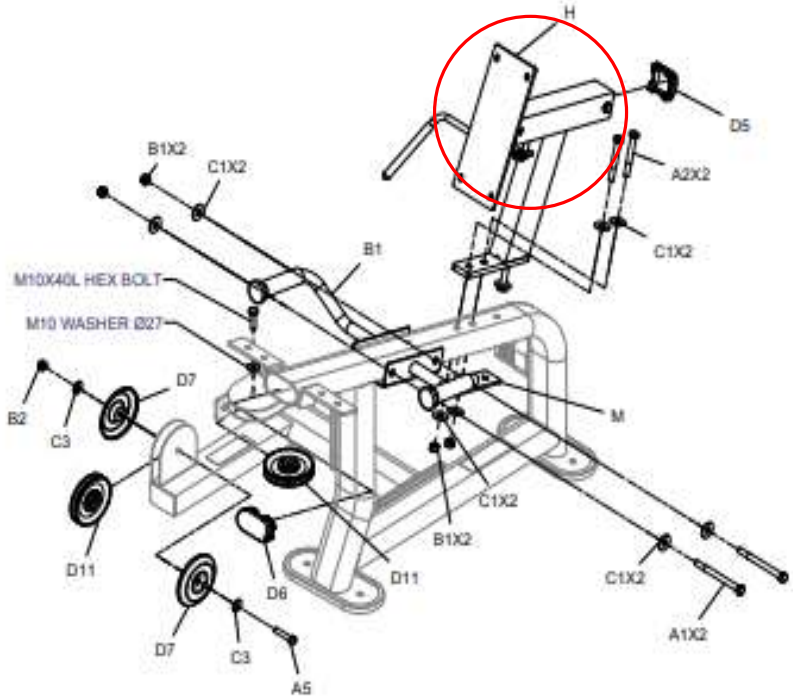
NOTE:
1. Place AA9 - 8250-186 (pin) into the first weight plate.
2. Make sure AH1- 8400-006A(top plate) cling to (first weight plate) and fix in AA01 - 8250-167(pin).



HLE200B ASSEMBLY INSTRUCTIONS



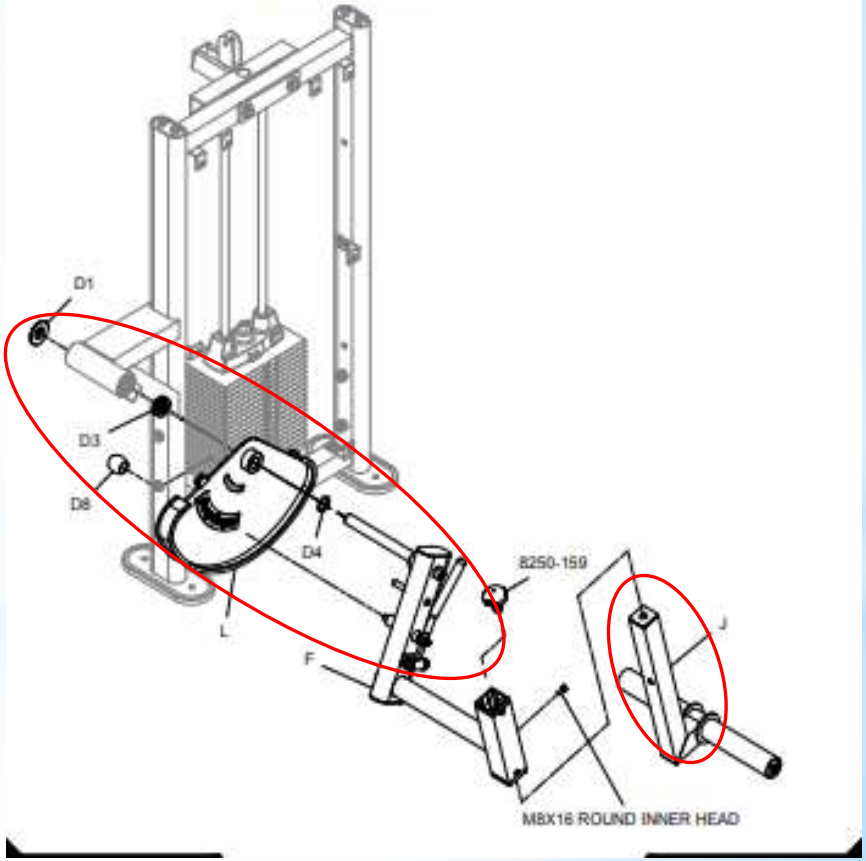
Above shows STEP 3 assembled and completed



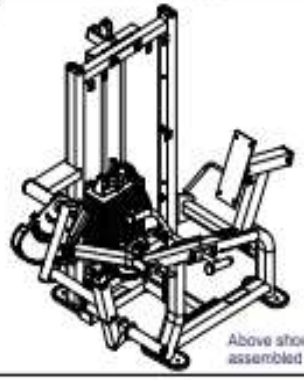
HLE200B ASSEMBLY INSTRUCTIONS



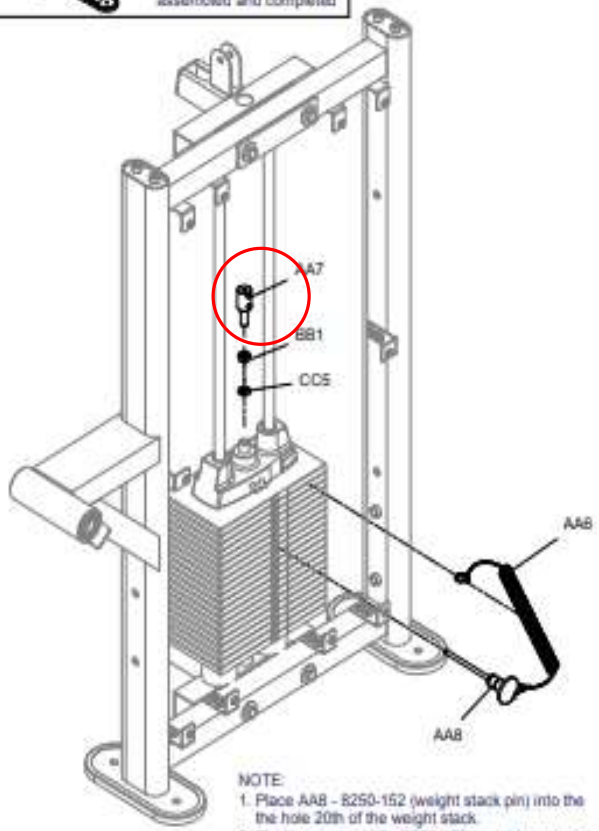
Above shows STEP 4 assembled and completed



HLE200B ASSEMBLY INSTRUCTIONS



Above shows STEP 5 assembled and completed

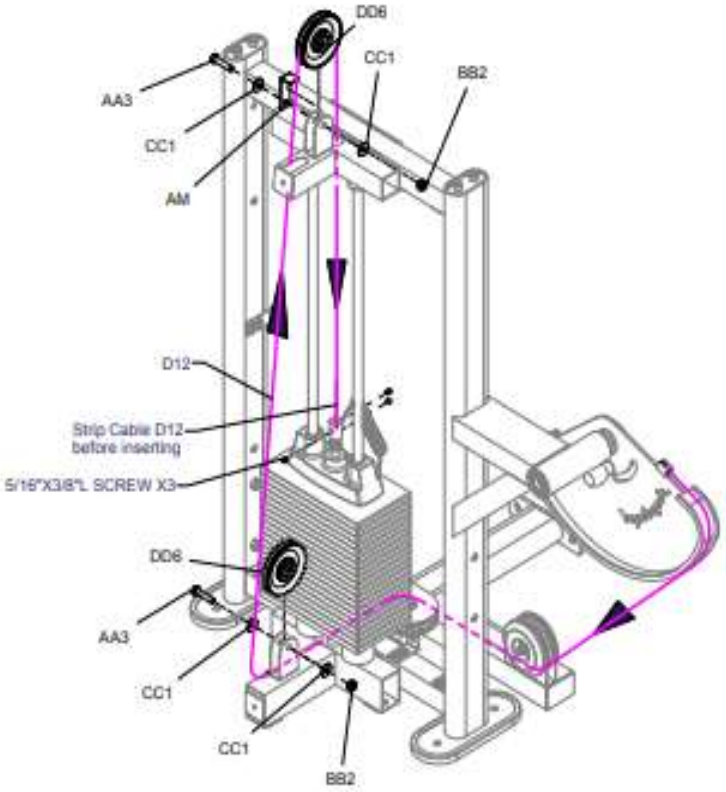


NOTE:
1. Place AA8 - 8250-152 (weight stack pin) into the the hole 20th of the weight stack.
2. Finally remove AA8 - 8250-152 (weight stack pin) and use as usual.

HLE200B ASSEMBLY INSTRUCTIONS



Above shows STEP 6 assembled and completed

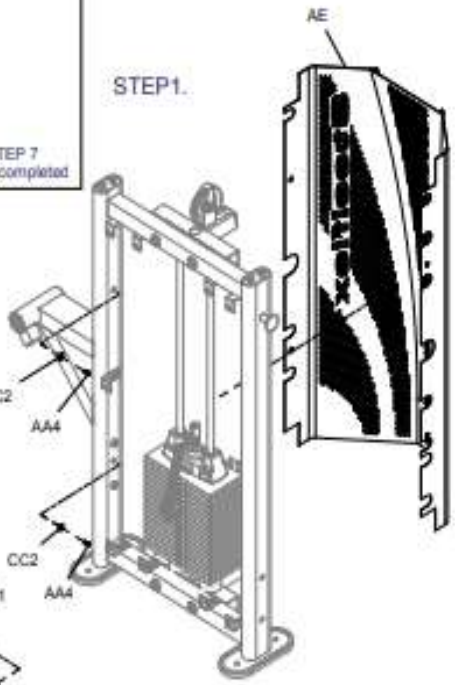


HLE200B ASSEMBLY INSTRUCTIONS

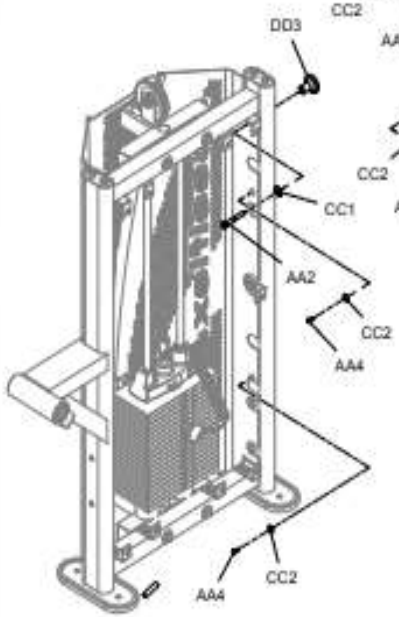


Above shows STEP 7 assembled and completed

STEP1.



STEP2.

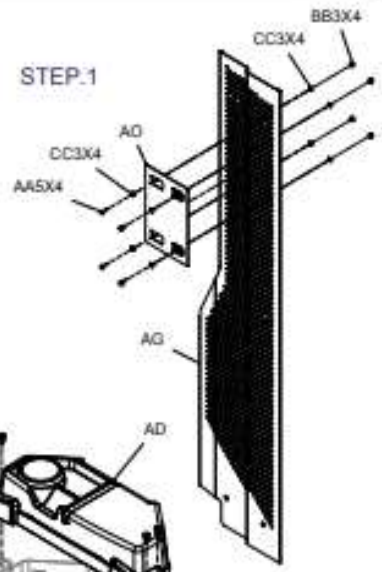


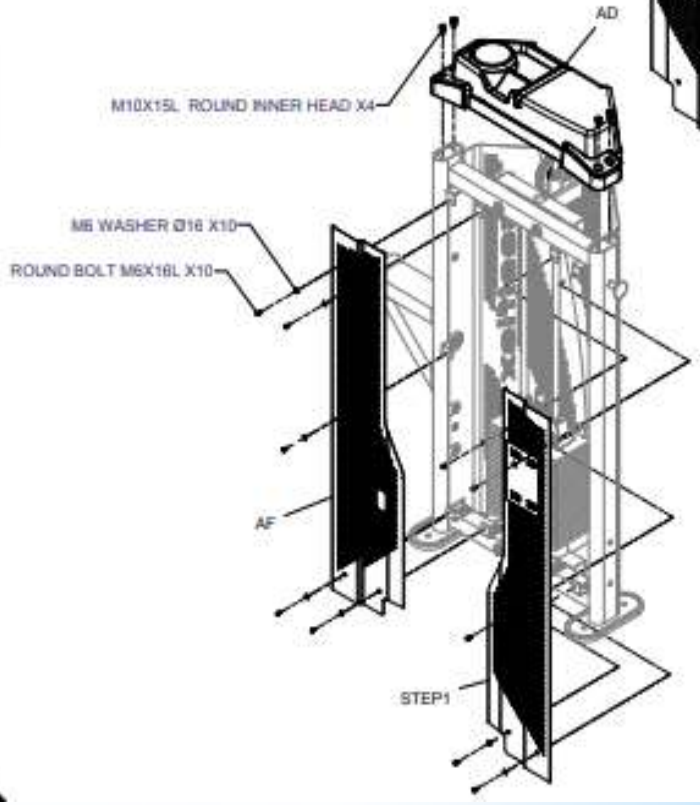
HLE200B ASSEMBLY INSTRUCTIONS



Above shows STEP 8 assembled and completed

STEP.1

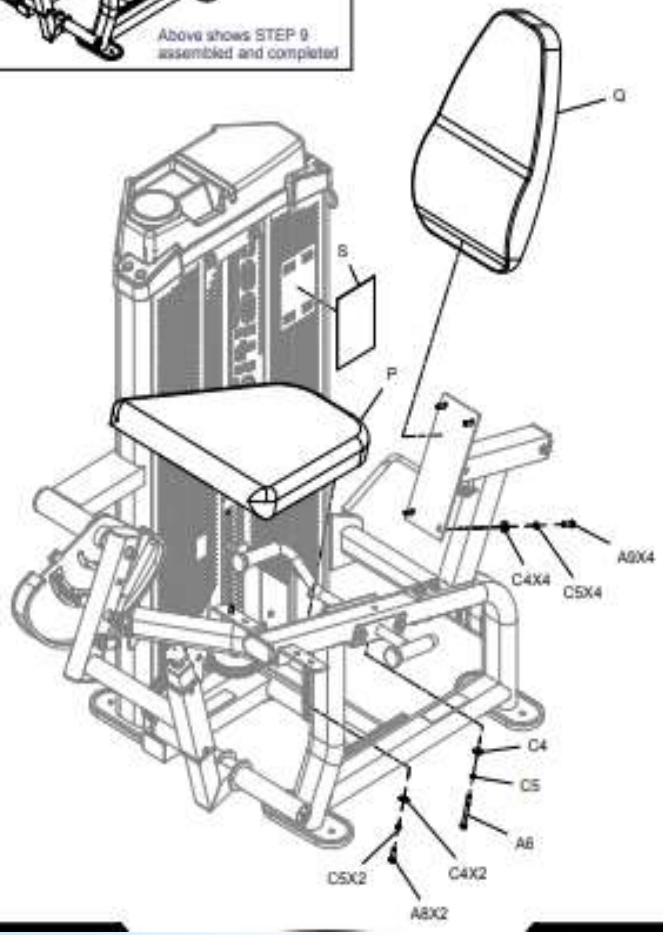




HLE200B ASSEMBLY INSTRUCTIONS



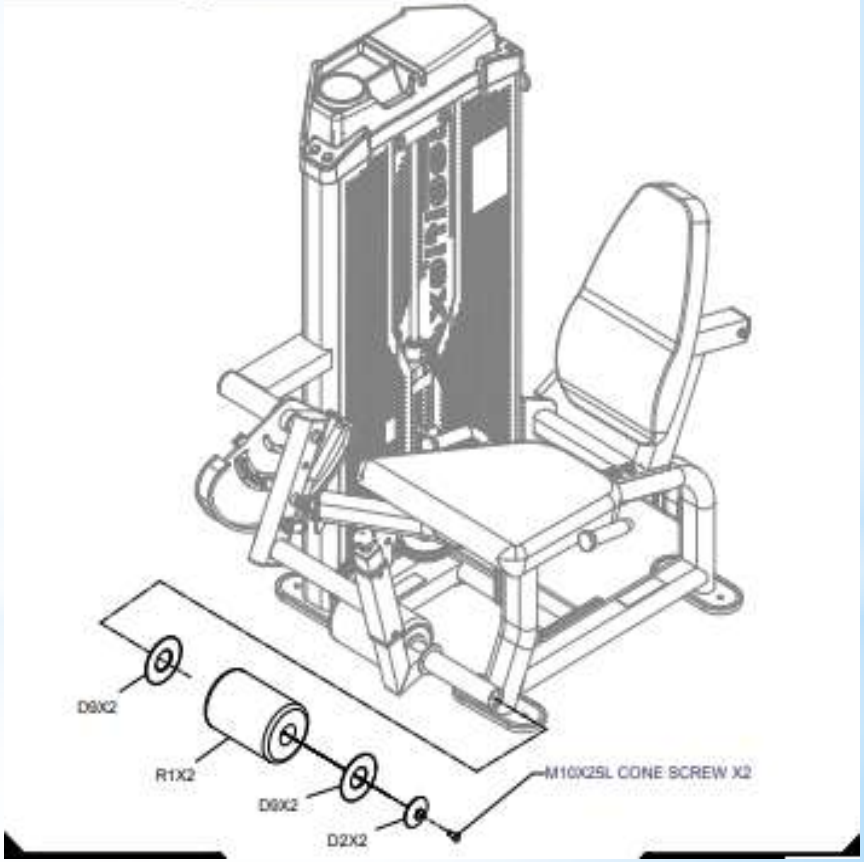
Above shows STEP 9 assembled and completed



HLE200B ASSEMBLY INSTRUCTIONS



Above shows STEP 10 assembled and completed



DECAL REFERENCE



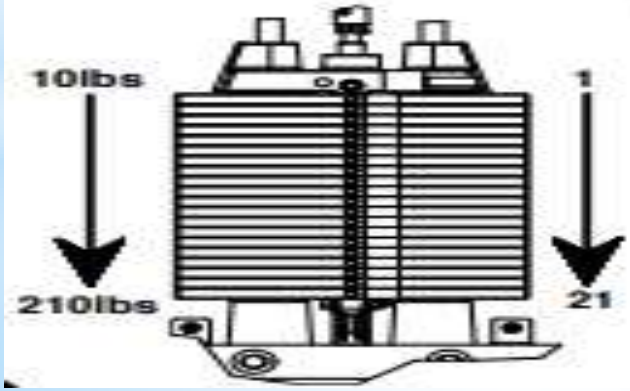
9440-258



9440-259



9440-047





9440-117

*Well done!

