*HLE200 Maintenance

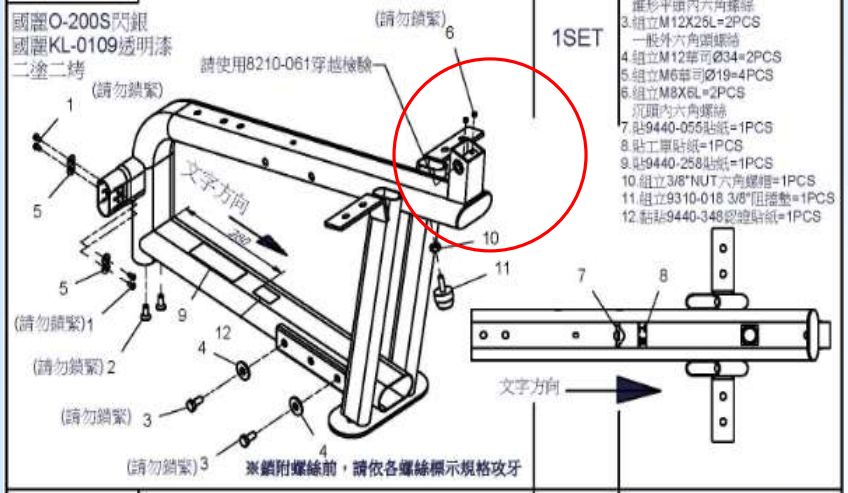
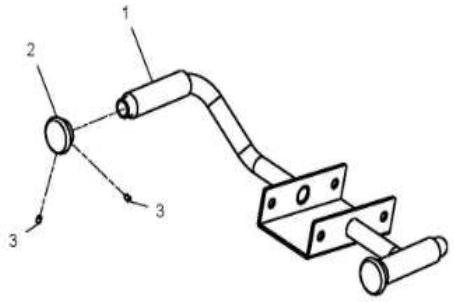


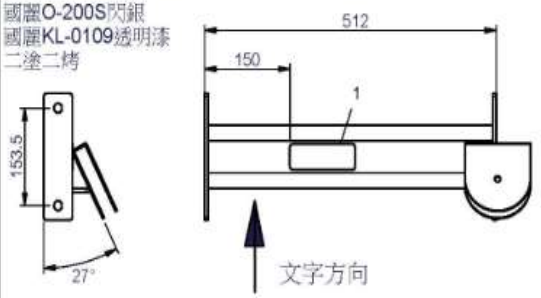
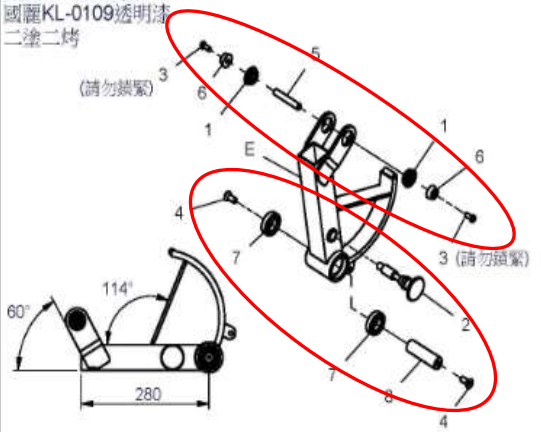
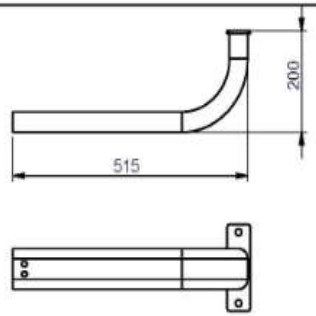
* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.

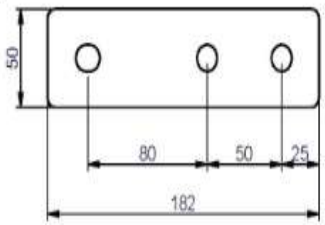
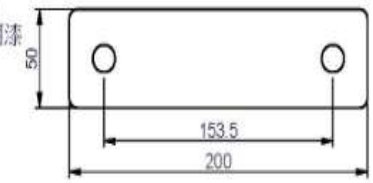
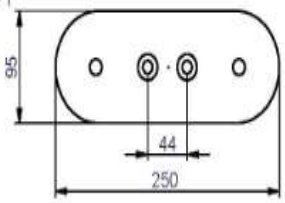


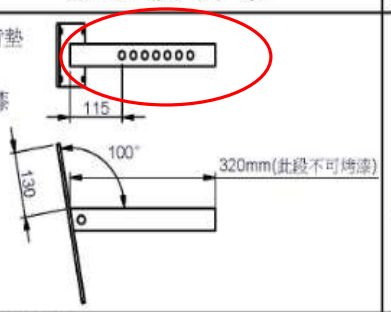
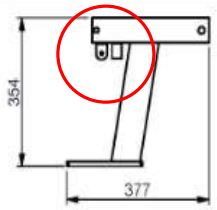
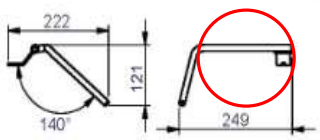
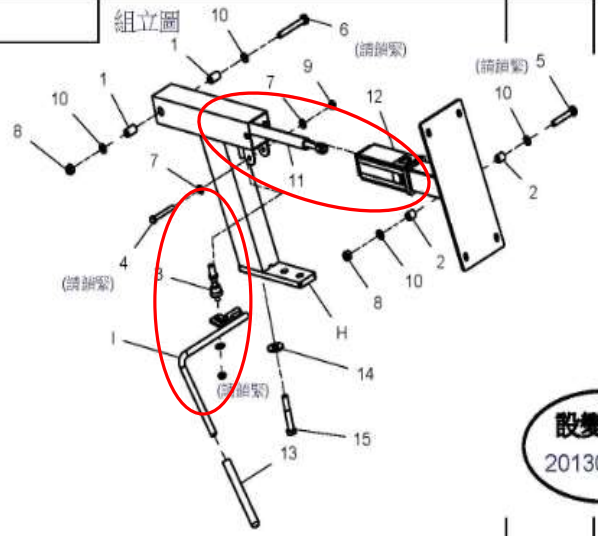


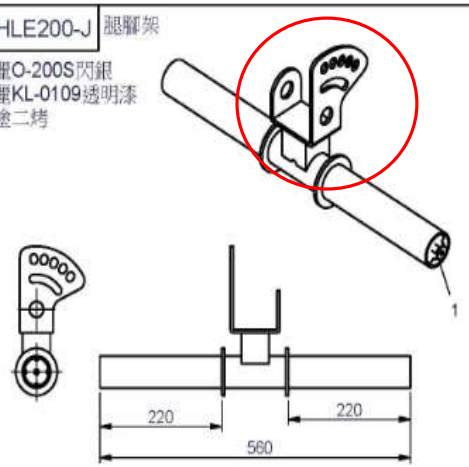
* Let's maintain your machine!

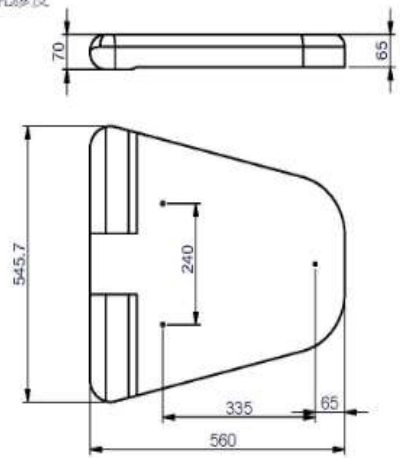
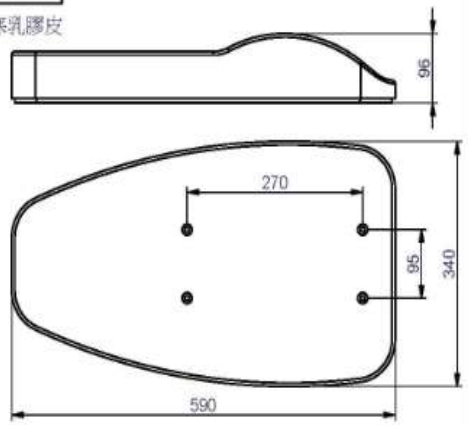
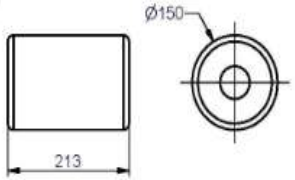
零件代碼	品 名 及 圖 案	用量	備 註
20HLE200-A1	主架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.組立M6X12L=4PCS 2.組立M10X25L=2PCS 錐形平頭內六角螺絲 3.組立M12X25L=2PCS 一般外六角頭螺絲 4.組立M12華司Ø34=2PCS 5.組立M6華司Ø19=4PCS 6.組立M8X6L=2PCS 沉頭內六角螺絲 7.貼9440-055貼紙=1PCS 8.貼工單貼紙=1PCS 9.貼9440-258貼紙=1PCS 10.組立3/8"NUT六角螺帽=1PCS 11.組立9310-018 3/8"阻證墊=1PCS 12.黏貼9440-348認證貼紙=1PCS
6690-006	扶手架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤  (注意鎖附端蓋塑膠頭螺絲朝下及方向性)	1SET	1.組立9212-071端蓋=2PCS 2.組立9162-135高密度把手=2PCS Ø24X5tX115L 3.組立1/4"X20牙X8L=4PCS 沉頭內六角螺絲 設變單號 2017110003 HLHLE200A內箱

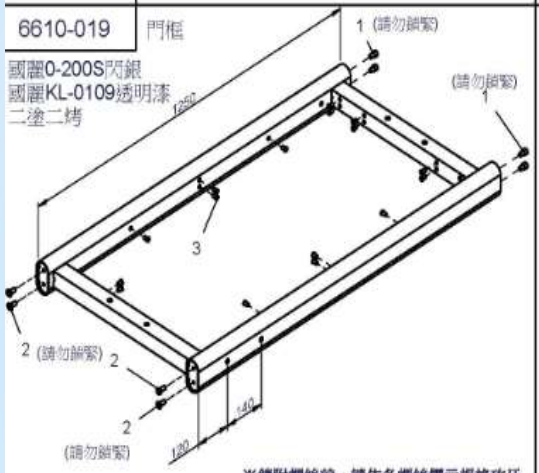
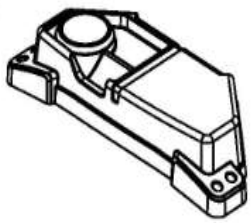
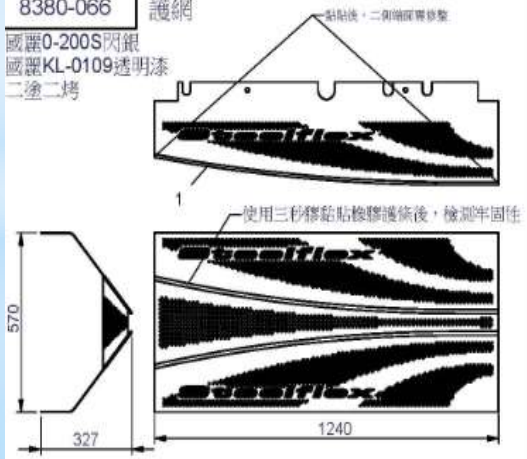
零件代碼	品 名 及 圖 案	用量	備 註
20HLE200-D	連接桿 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.貼9440-259貼紙=1PCS
20HLE200-E	曲腿架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.組立8510-022軸承=2PCS 2.組立8250-067調整組=1PCS 3.組立M8X20L=2PCS 半圓頭內六角螺絲 4.組立M10X25L=2PCS 錐形平頭內六角螺絲 5.組立8210-061=1PCS Ø12X75L(鍍鋅黑) 6.組立9214-050變異墊=2PCS (紅色) 7.組立8510-018軸承=2PCS Ø47XØ25X12L 8.組立8220-186轉軸心=1PCS Ø25X87.5L(染黑) 設變單號 2015030005 HLHLE200A內箱
20HLE200-F	連接管 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	

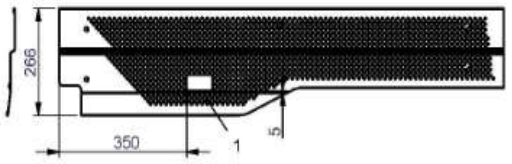
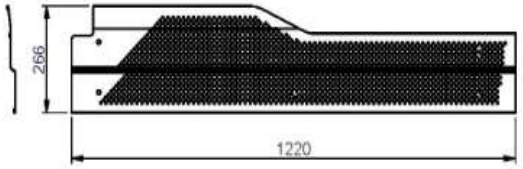
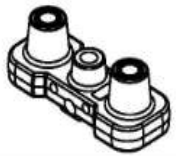
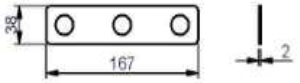
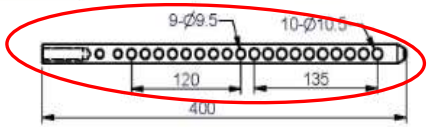
零件代碼	品 名 及 圖 案	用量	備 註
8312-204	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1PCS	HLHLE200A內箱
8312-077	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1PCS	HLHLE200A內箱
8313-188	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1PCS	設變單號 2013080007 HLHLE200A內箱

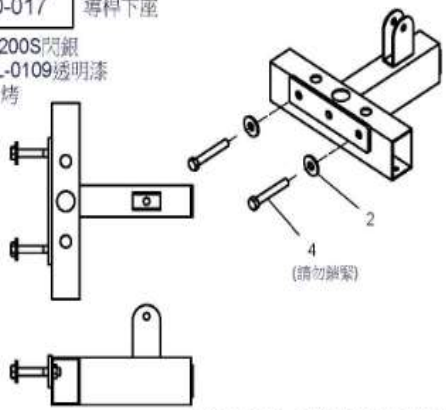
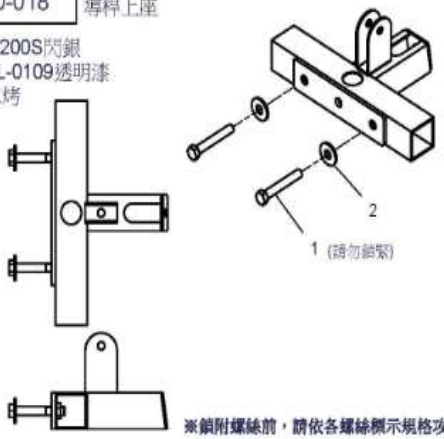
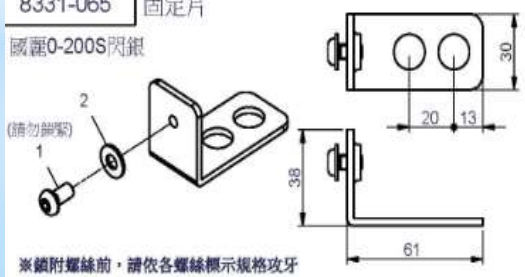
零件代碼	品 名 及 圖 案	用量	備 註
20HLE200-G	背墊 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	
20HLE200-H	調整固定架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	
20HLE200-I	調整架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	
	組立圖 		1.組立8110-047固定套=2PCS Ø5/8"XØ10.5X25L 2.組立8110-059固定套=2PCS Ø5/8"XØ10.5X17L 3.組立8250-101調整組=1PCS 4.組立M8X60L=1PCS 一般外六角頭螺絲 5.組立M10X60L=1PCS 一般外六角頭螺絲 6.組立M10X75L=1PCS 一般外六角頭螺絲 7.組立M8華司Ø18=2PCS 8.組立M10尼龍=2PCS 9.組立M8尼帽=1PCS 10.組立M10華司Ø19=4PCS 11.組立8830-021無壓棒=1PCS 12.組立9211-172雙層套=1PCS 13.組立9212-063高密度把手=1PCS Ø12.7XØ16.7X150L(暗紅色) 14.組立M12華司Ø34=1PCS 15.組立M12X75L=1PCS 一般外六角頭螺絲 設變單號 2013080007

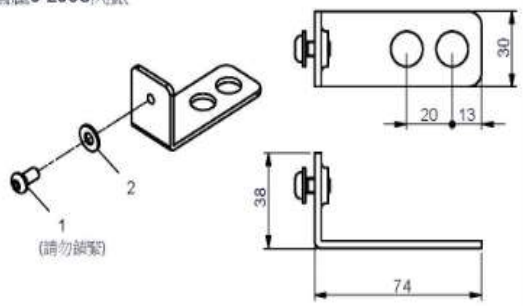
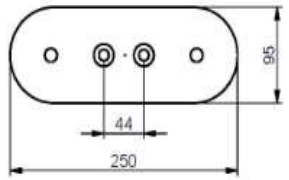
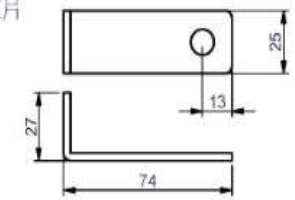
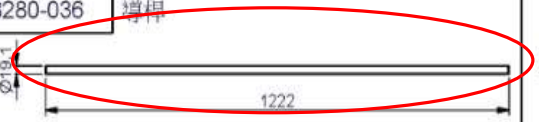
零件代碼	品 名 及 圖 案	用量	備 註
9420-078	動作銘版	1PCS	9630-126氣泡袋X1 160X460XB-平口
23HLE200	附件包	1SET	HLHLE200A內箱
25HLE200	皮帶輪包	1SET	HLHLE200A內箱
FHLE200	鋼索包	1SET	HLHLE200A內箱
GHLE200	螺絲包	1SET	HLHLE200A內箱
KHLE200	說明書	1SET	
20HLE200-J 腿腳架 國噴O-200S閃銀 國噴KL-0109透明漆 二塗二烤		1SET	1.組立M10X25L=2PCS 錐形平頭內六角螺絲 事務通知單 2013100004 1.9630-176蜂巢紙=9PCS 45HX70X30 2.9180-002保麗龍=3PCS 165X130X110mm 3.9180-027特固龍=10PCS Ø65X45X215L 4.960-009束帶=12PCS 7.5X2tX540L

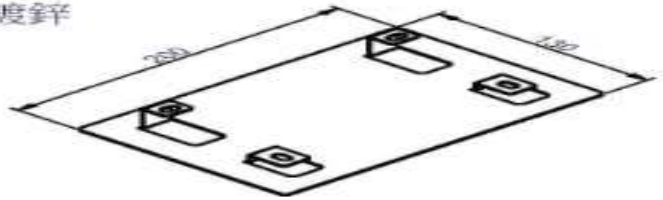
零件代碼	品 名 及 圖 案	用量	備 註
9121-091 座墊 黑色耐寒乳膠皮		1SET	
9111-087 背墊 黑色耐寒乳膠皮		1SET	設變單號 2016030001
9161-078 泡棉組 黑色PU發泡		2SET	Ø150X51X211L

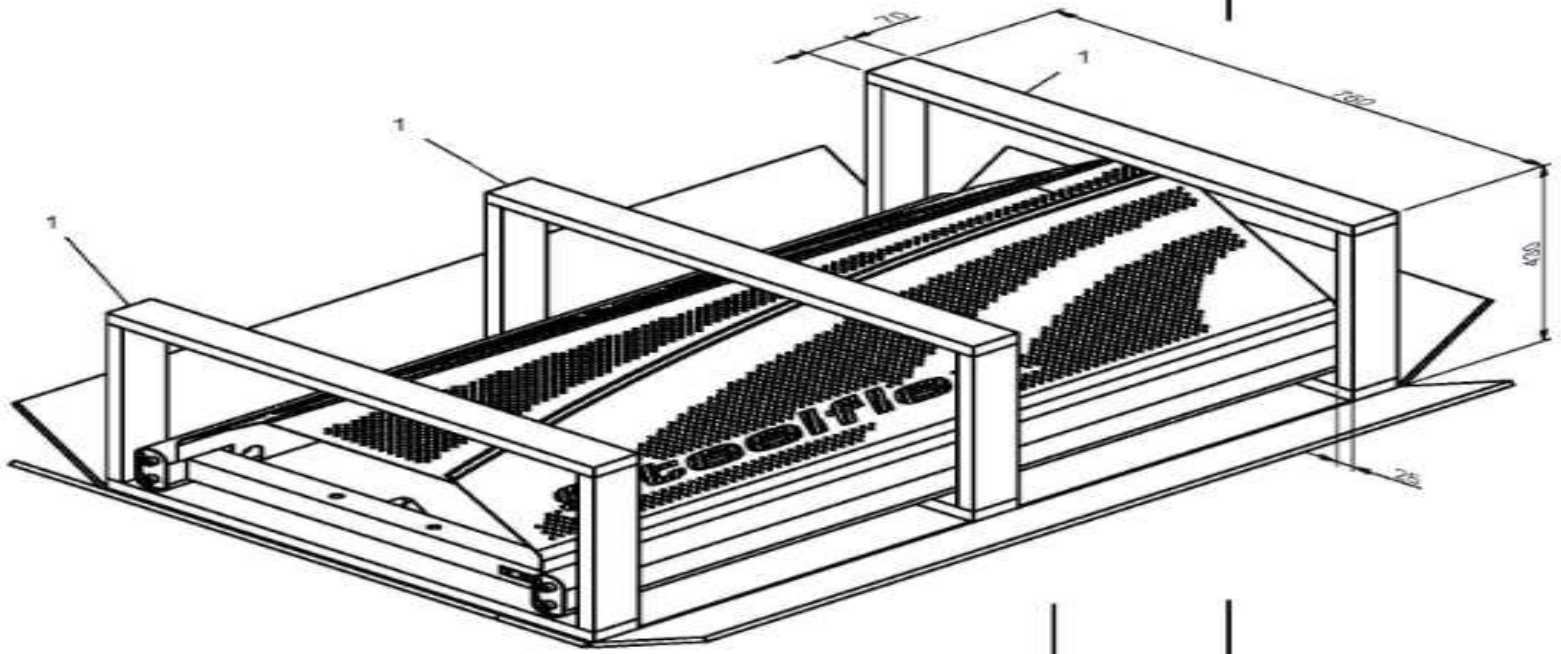
零件代碼	品 名 及 圖 案	用量	備 註
6610-019	門框 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M10X15L=4PCS 圓頭內六角螺絲-CAP 2.組立M10X25L=4PCS 鈹彩平頭內六角螺絲 3.組立M6拉帽(身體有花)=24PCS 4.貼工單貼紙=1PCS 文字方向 
9211-170	上蓋 暗紅色 	1SET	H9211170內箱
8380-066	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.黏貼9310-088=-2PCS Ø5.5X2tX1250L 設變單號 2014030002

零件代碼	品 名 及 圖 案	用量	備 註
8380-067	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 文字方向 	1SET	1.貼貼9440-117防夾手警告標籤=1PCS
8380-068	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	設變單號 2017120005
8400-006A	選擇上片 	1SET	HLHDB內箱
8311-194	固定片 K32027G深灰砂 	1PCS	HLHDB內箱
8210-191	20孔選擇桿 電鍍 	1PCS	HLHDB內箱 Ø3/4"x400L

零件代碼	品 名 及 圖 案	用量	備 註
6610-017	導桿下座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHDB內箱
6610-018	導桿上座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS 設變單號 2013050002 HLHDB內箱
8331-065	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	4SET	1.組立M6X12L=4PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=4PCS HLHDB內箱

零件代碼	品 名 及 圖 案	用量	備 註
8331-064	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	6SET	1.組立M6X12L=6PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=6PCS HLHDB內箱
8313-188	固定片 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	2PCS	1.9180-001保麗龍=1PCS 150X100X50mm 2.9180-002保麗龍=1PCS 165X130X110mm 3.9180-027特固龍=4PCS Ø65X45X215L 4.9630-011氣泡布=2PCS 1000X1000 HLHDB內箱
8331-017	固定片 國麗0-200S閃銀 	1PCS	設變單號 2014030002 HLHDB內箱
8280-036	導桿 	2PCS	Ø19.05X1222L
23HDB	附件包	1SET	HLHDB內箱

零件代碼	品 名 及 圖 案	用量	備 註
25HDB	皮帶輪包	1SET	HLHDB內箱
GHDB	螺絲包	1SET	HLHDB內箱
8345-014 固定板	鍍鋅 	1SET	設變單號 2013050002 HLHDB內箱
門框包裝示意圖		1SET	1.組立9700-074棧板=3PCS 2.M5X20L十字鐵板牙=18PCS 3.M5華司Ø14=18PCS



HLE200 ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D1.Ø3/4XØ13.5X8L STEEL BUSHIING(8110-014)----------[2PCS]
D2.Ø60 CAP COVER(8130-231)----------[2PCS]
D3.Ø72 CAP COVER(8130-236)----------[2PCS]
D4.Ø38XØ26X1.5t CU WSAHER(8520-008)----------[2PCS]
D5.50X50X1.8t END CAP(9211-087)----------[2PCS]
D6.60X60X2t END CAP(9211-092)----------[1PCS]
D7.50X100X2.0tX30H END CAP(9211-114)----------[1PCS]
D8.Ø116X17 CAP COVER(9211-173)----------[1PCS]
D9.Ø120XØ52X3t NYLON WASHER(9214-039)----------[2PCS]
D10.108X14.5tX263L RUBBER PAD(9310-075)----------[2PCS]
D11.Ø110X22 PULLEY (9213-002B)----------[1PCS]
D12.3400mm STEEL CABLE(FHLE200A1)----------[1PCS]

D1.



D2.



D3.



D4.



D5.



D6.



D7.



D8.



D9.



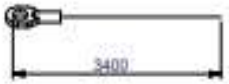
D10.



D11.



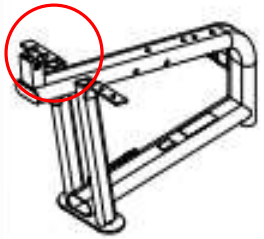
D12.



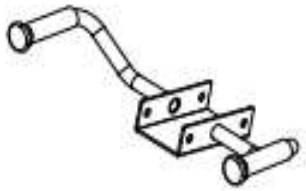
HLE200 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

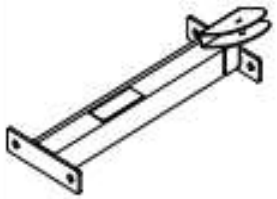
A1 [1SET]



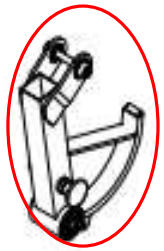
B1 [1SET]
6690-006



D [1SET]



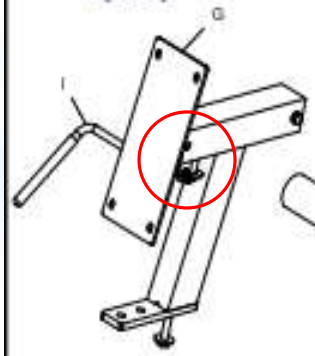
E [1SET]



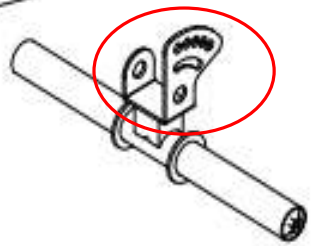
F [1SET]



H [1SET]



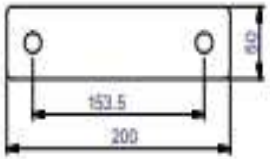
J [1SET]



HLE200 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

L [1PCS]
8312-077



M [1PCS]
8313-188



N [1SET]
9121-091



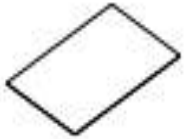
O [1SET]
9111-087



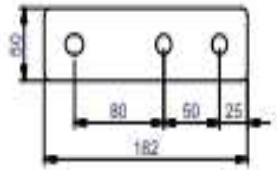
P1
[2SET]
9161-078



Q [1PCS]
9420-078



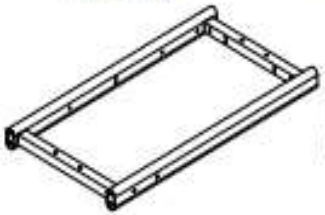
T [1PCS]
8312-204



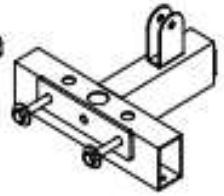
HLE200 ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET

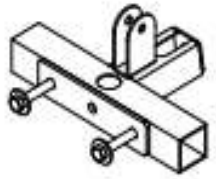
AA1 [1SET]
6610-019



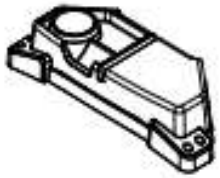
AB [1SET]
6610-017



AC [1PCS]
6610-018



AD [1PCS]
9211170-023



AE [1PCS]
8380-066



AF [1SET]
8380-067



AG [1PCS]
8380-068



AH [1SET]
8400-006



AI1 [1PCS]
8210-191
Ø3/4"X400L



AJ[6SET]
8331-064



AK[4SET]
8331-065



AL[2PCS]
8313-188



HLE200 ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET

AM [1PCS]
8331-017



AN1 [2PCS]
8280-036
Ø3/4"X1222L



AO [1PCS]
8345-014



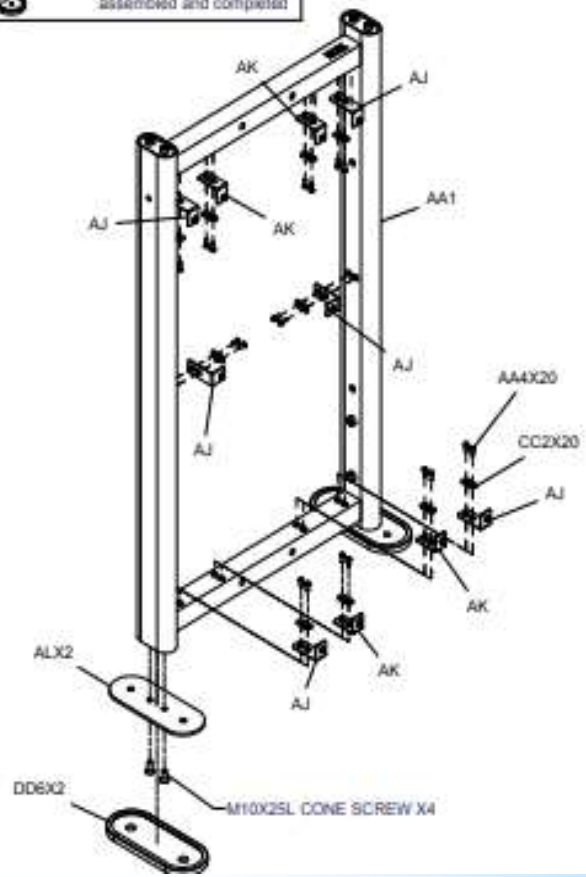
AP [1PCS]
8311-194



HLE200 ASSEMBLY INSTRUCTIONS



Above shows STEP 1
assembled and completed

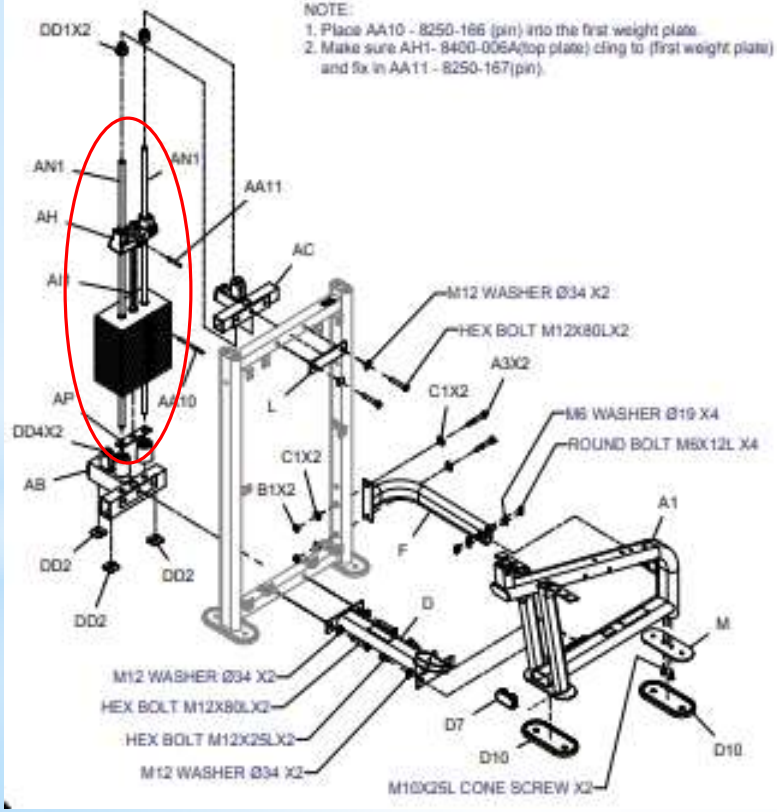


HLE200 ASSEMBLY INSTRUCTIONS

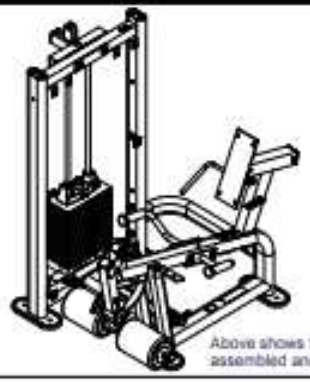


Above shows STEP 2 assembled and completed

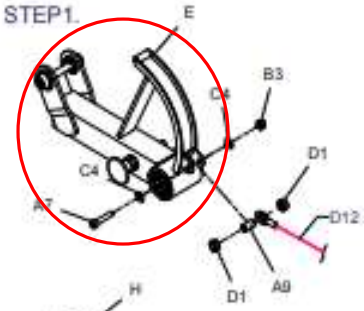
NOTE:
1. Place AA10 - 8250-166 (pin) into the first weight plate.
2. Make sure AH1- 8400-006A(top plate) cling to (first weight plate) and fix in AA11 - 8250-167(pin).

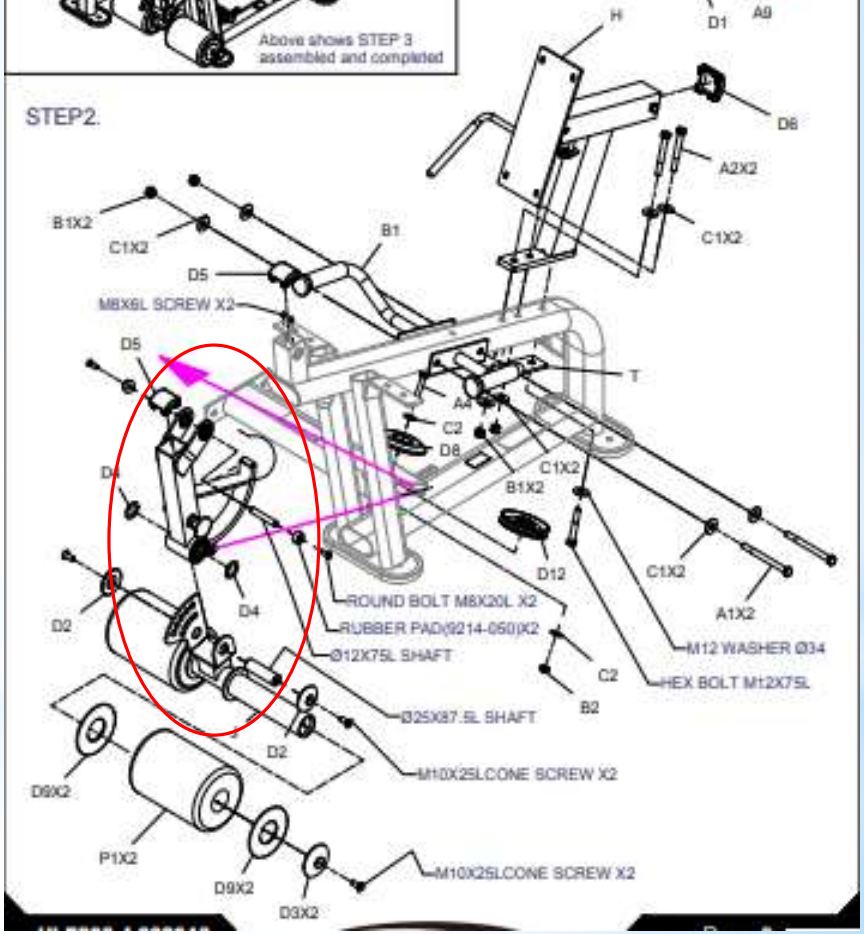


HLE200 ASSEMBLY INSTRUCTIONS

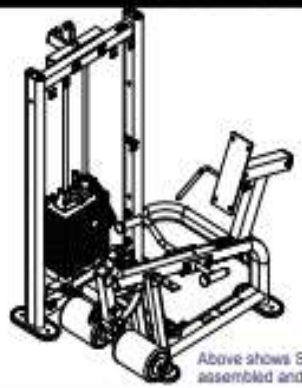


Above shows STEP 3 assembled and completed

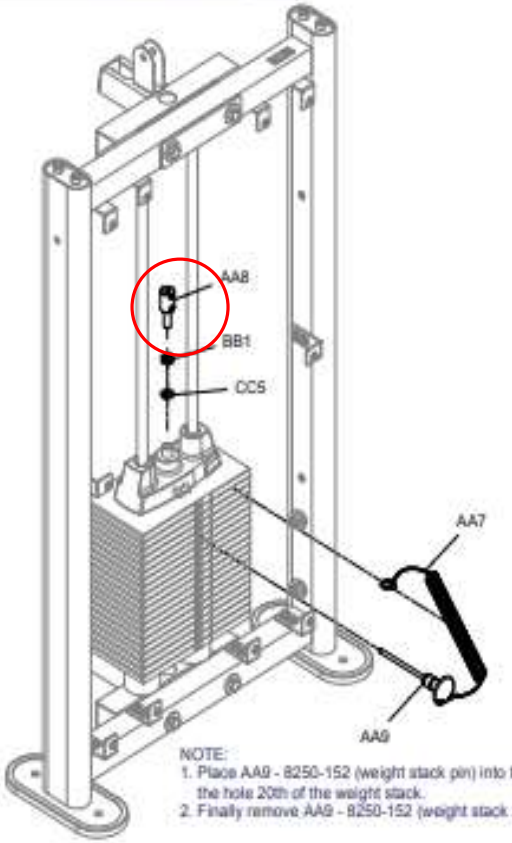




HLE200 ASSEMBLY INSTRUCTIONS

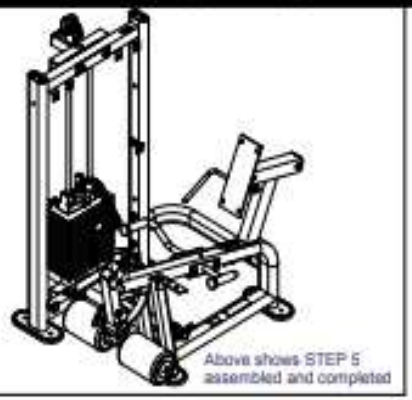


Above shows STEP 4
assembled and completed

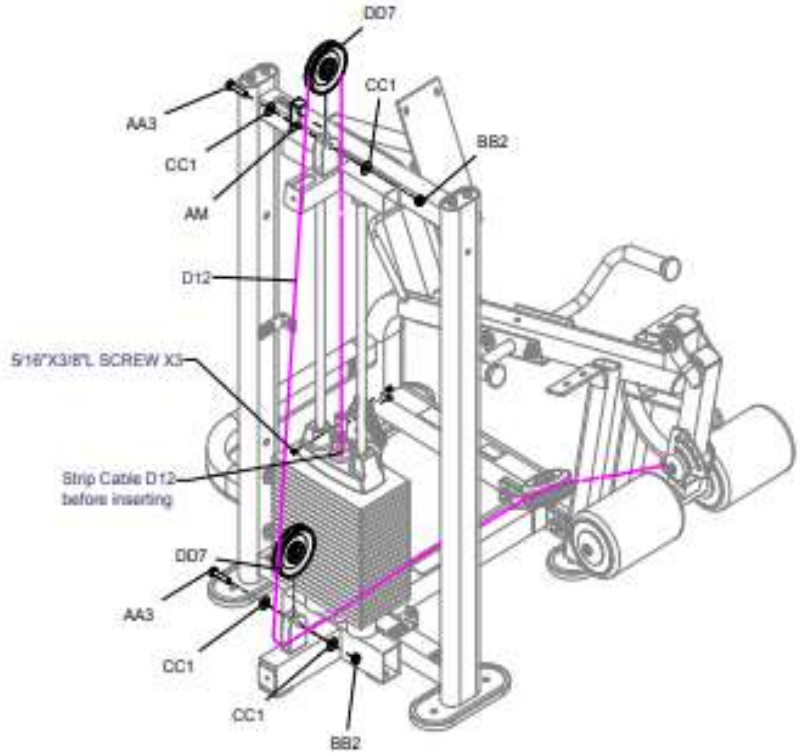


NOTE:
1. Place AA9 - 8250-152 (weight stack pin) into the the hole 20th of the weight stack.
2. Finally remove AA9 - 8250-152 (weight stack pin) and use as usual.

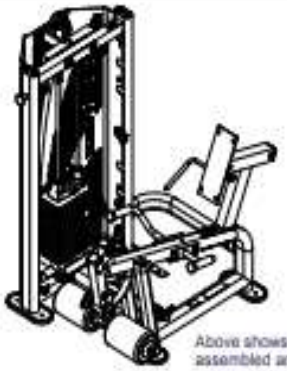
HLE200 ASSEMBLY INSTRUCTIONS



Above shows STEP 5
assembled and completed



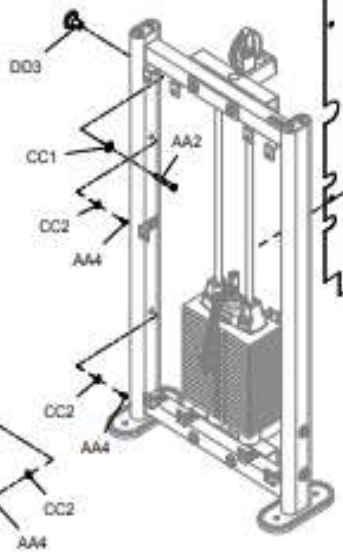
HLE200 ASSEMBLY INSTRUCTIONS



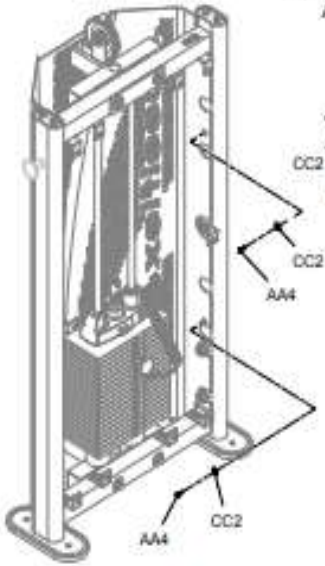
Above shows STEP 6 assembled and completed

STEP1.





STEP2.

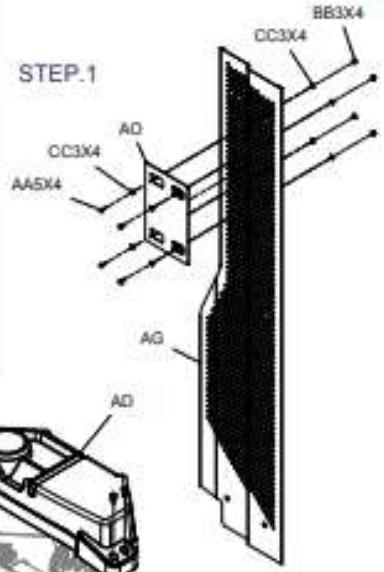


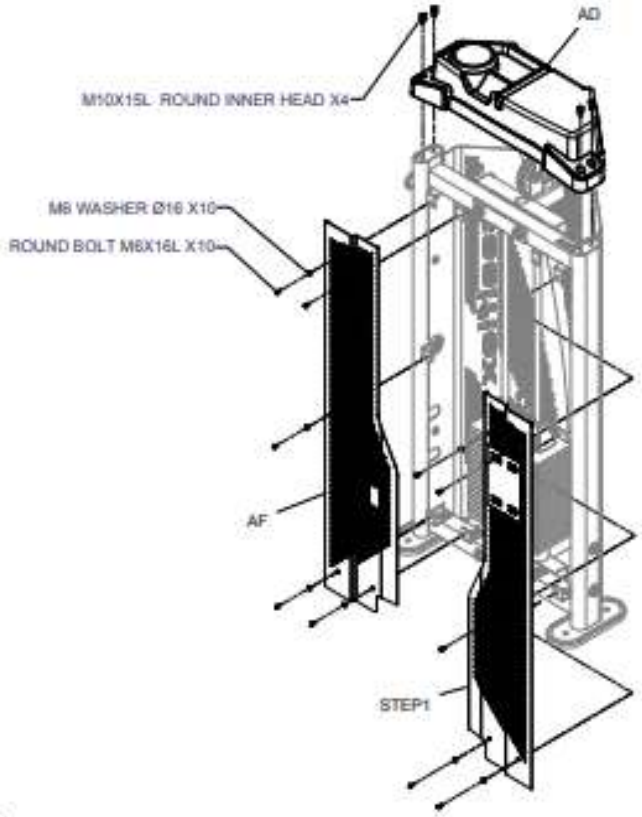
HLE200 ASSEMBLY INSTRUCTIONS



Above shows STEP 7 assembled and completed

STEP.1

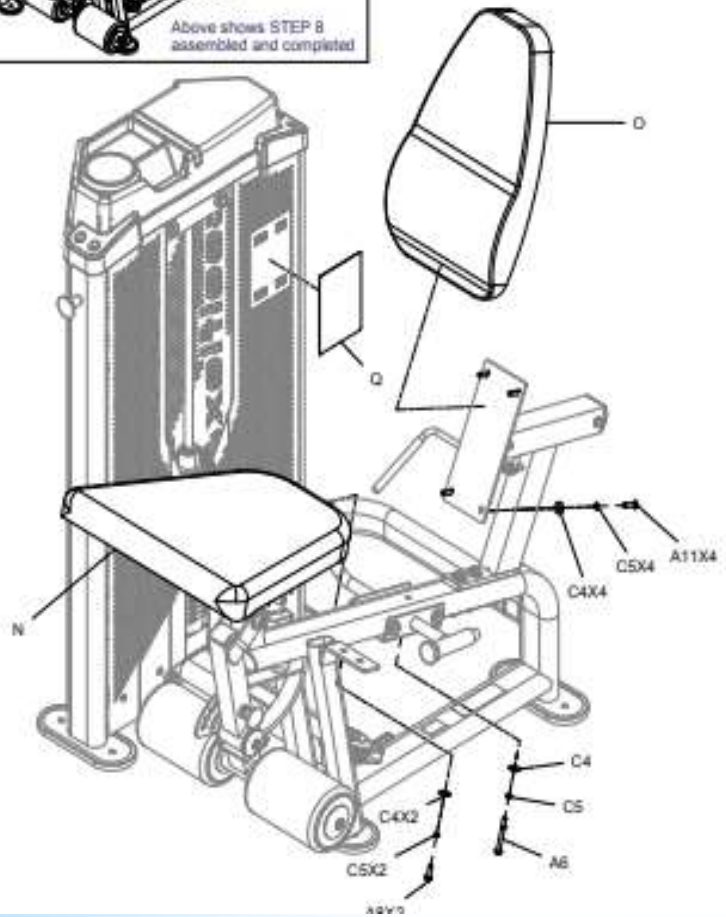




HLE200 ASSEMBLY INSTRUCTIONS



Above shows STEP 8 assembled and completed



HOPE ASSEMBLY INSTRUCTIONS

DECAL REFERENCE



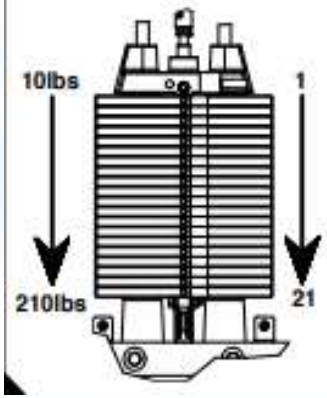
9440-258



9440-259



9440-047





9440-117

*Well done!

