*HOT1800 Maintenance



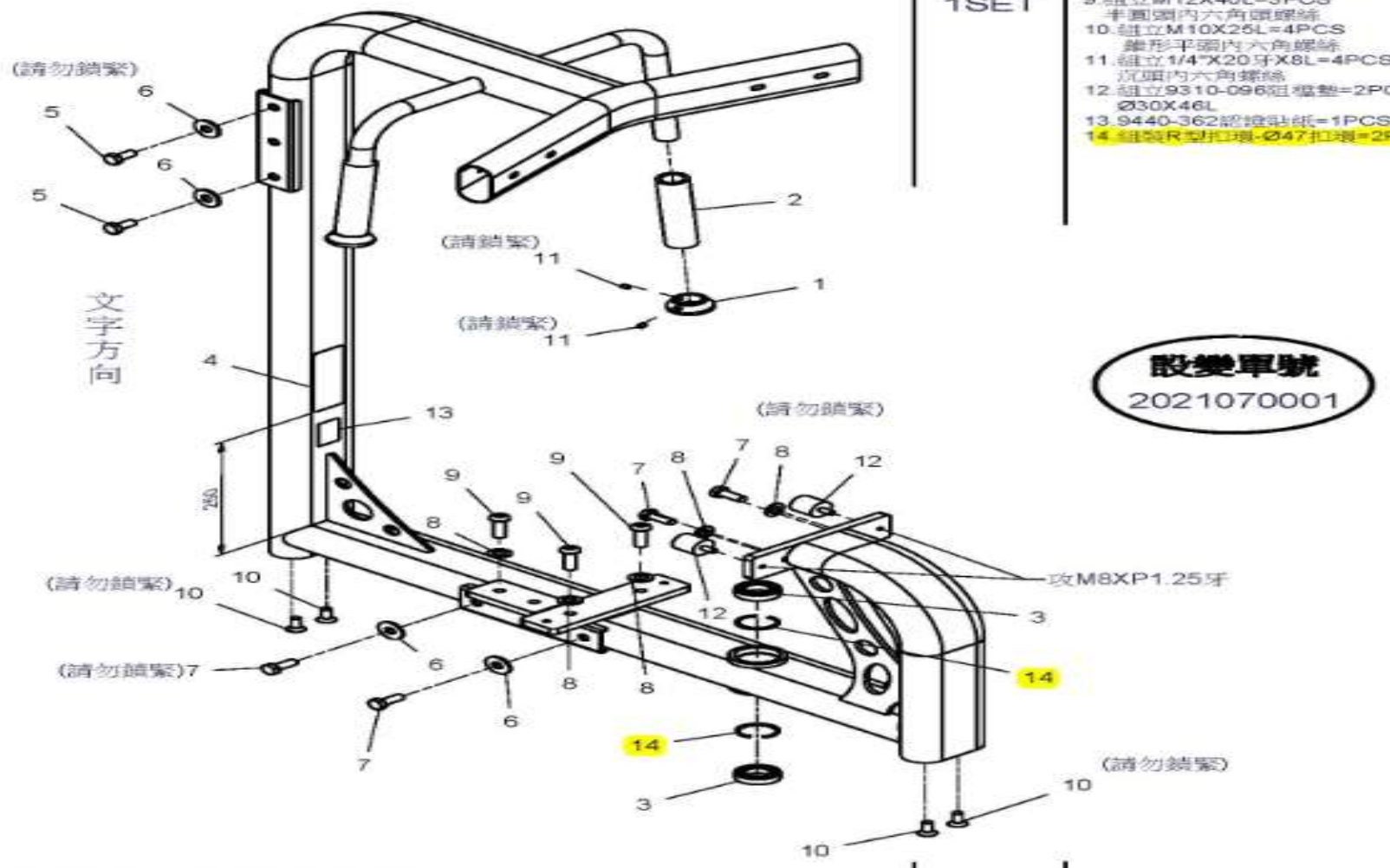
* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.





* Let's maintain your machine!

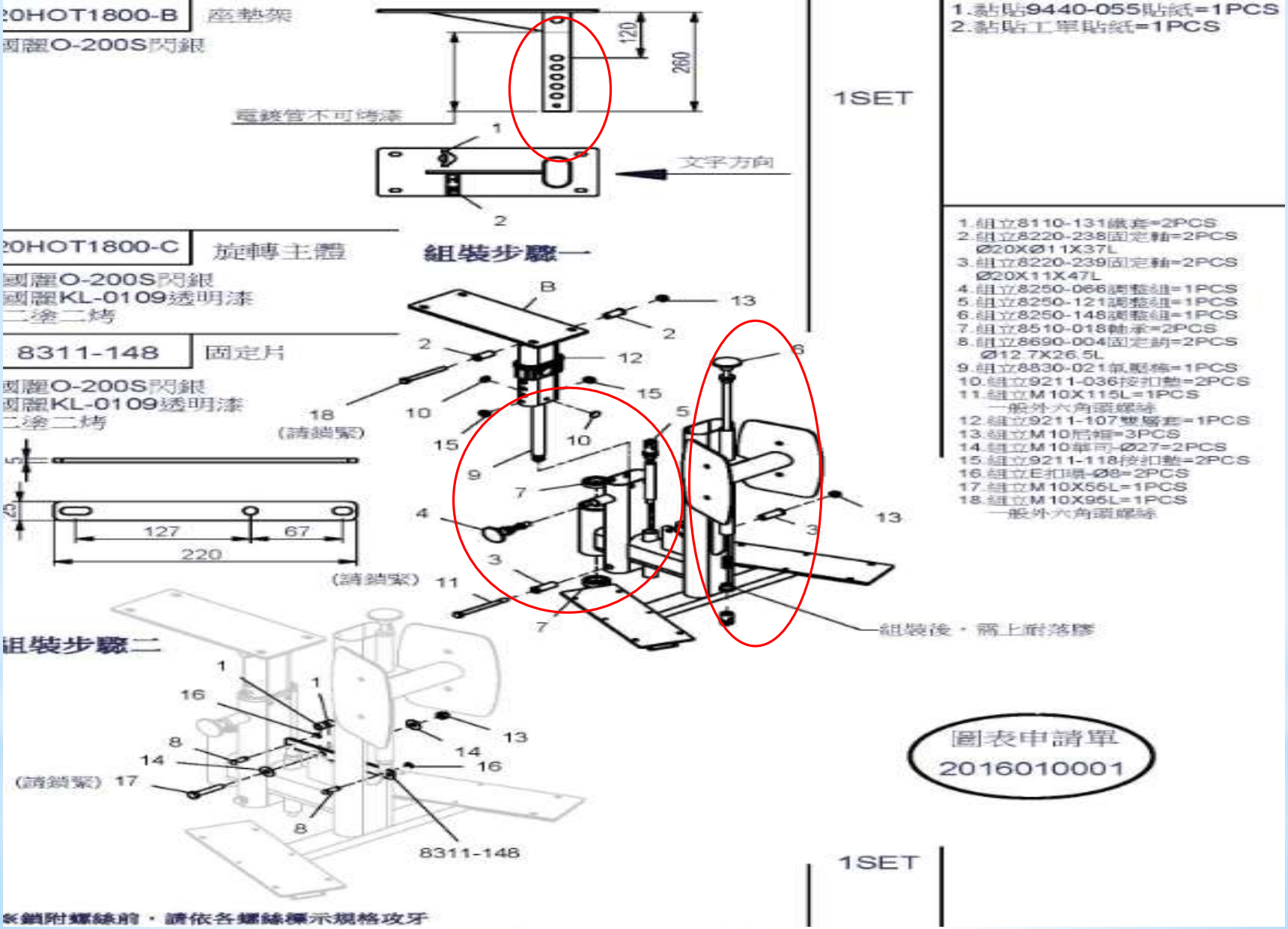
零件代碼	品 名 及 圖 案	用量	備 註
20HOT1800-A2	主架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤	1SET	1.組立9212-071端塞=2PCS 2.組立9162-122高密度把手=2PCS Ø24X5tX150L 3.組立8510-018軸承=2PCS 4.黏貼9440-258貼紙=1PCS 5.組立M12X25L=2PCS 一般外六角頭螺絲 6.組立M12華司-Ø34=4PCS 7.組立M12X30L=4PCS 一般外六角頭螺絲 8.組立M12華司-Ø25=5PCS 9.組立M12X40L=3PCS 半圓頭內六角頭螺絲 10.組立M10X25L=4PCS 扁形平頭內六角螺絲 11.組立1/4"X20牙X8L=4PCS 沉頭內六角螺絲 12.組立9310-096阻塵塞=2PCS Ø30X46L 13.9440-362認證貼紙=1PCS 14.組裝R型扣環-Ø47扣環=2PCS

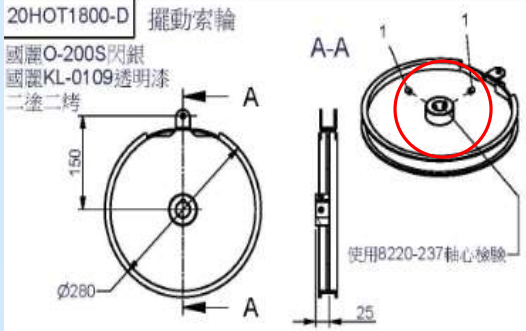
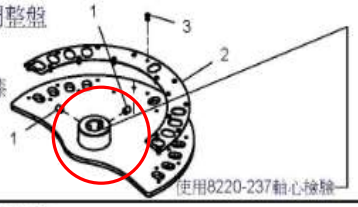
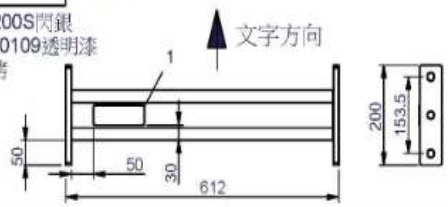
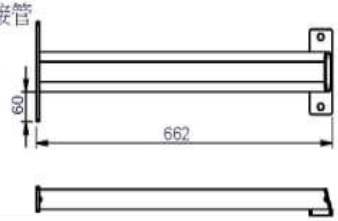
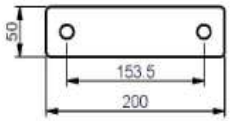


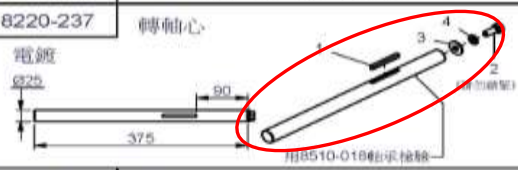
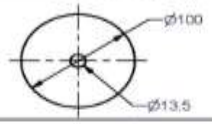
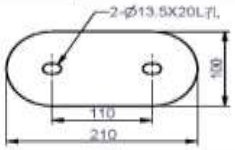
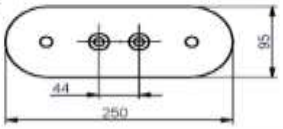
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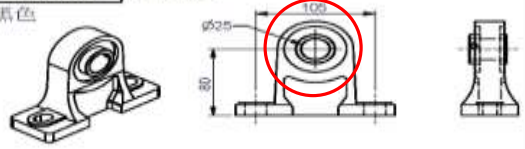
※鎖附螺絲前，請依各螺絲標示規格攻牙

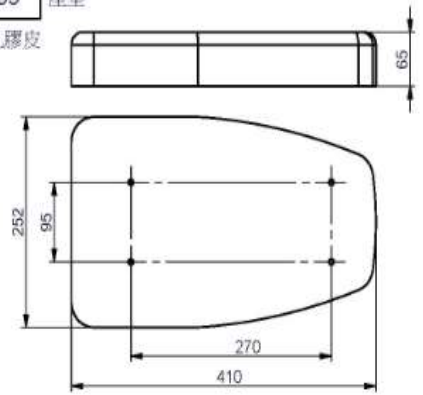
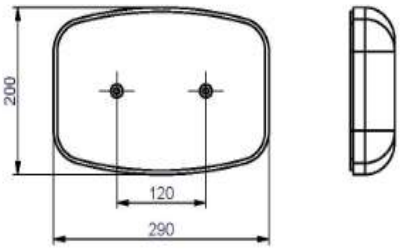
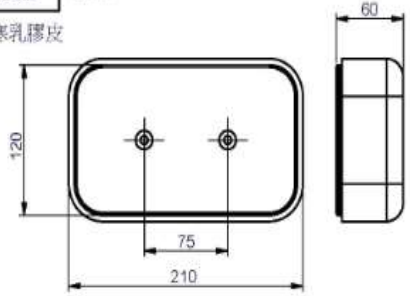
零件代碼	品 名 及 圖 案	用量	備 註
20HOT1800-B	座墊架 國麗O-200S閃銀	1SET	1.黏貼9440-055貼紙=1PCS 2.黏貼工單貼紙=1PCS
20HOT1800-C	旋轉主體 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤		1.組立8110-131鐵套=2PCS 2.組立8220-238固定軸=2PCS Ø20XØ11X37L 3.組立8220-239固定軸=2PCS Ø20X11X47L 4.組立8250-066調整組=1PCS 5.組立8250-121調整組=1PCS 6.組立8250-148調整組=1PCS 7.組立8510-018軸承=2PCS 8.組立8690-004固定銷=2PCS Ø12.7X26.5L 9.組立8830-021氣壓桿=1PCS 10.組立9211-036按扣墊=2PCS 11.組立M10X115L=1PCS 一般外六角頭螺絲 12.組立9211-107雙層套=1PCS 13.組立M10尼帽=3PCS 14.組立M10華司-Ø27=2PCS 15.組立9211-118按扣墊=2PCS 16.組立E扣環-Ø8=2PCS 17.組立M10X56L=1PCS 18.組立M10X95L=1PCS 一般外六角頭螺絲
8311-148	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤		

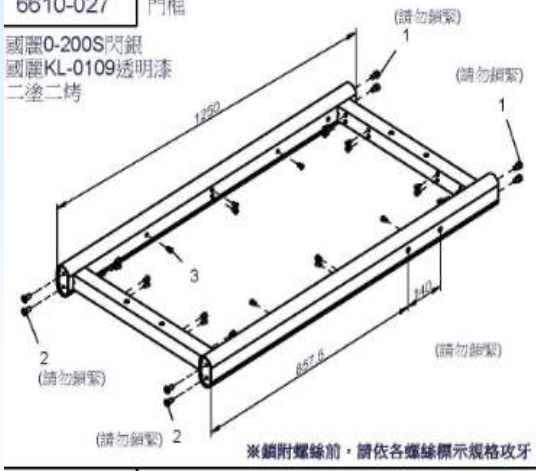
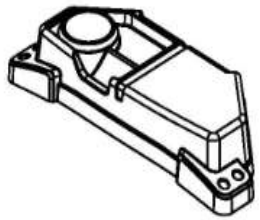
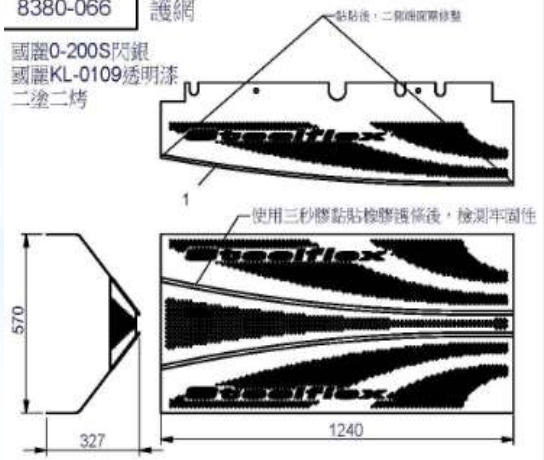


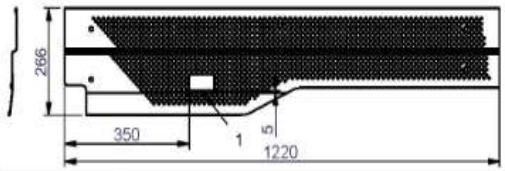
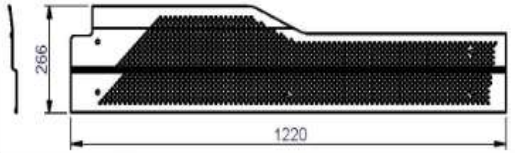
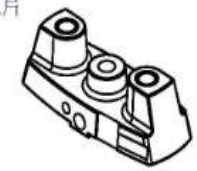
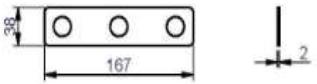
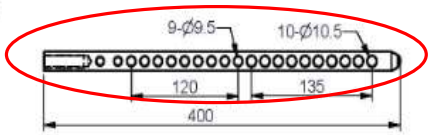
零件代碼	品 名 及 圖 案	用量	備 註
20HOT1800-D	擺動索輪 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.組立M8X10L=2PCS 沉頭內六角螺絲 HLHOT1800A內箱
20HOT1800-E	調整盤 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.組立M8X10L=2PCS 沉頭內六角螺絲 2.組立9440-242調整片=1PCS 3.435(4-3)拉釘=16PCS HLHOT1800A內箱
20HOT1800-F	連接管 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.貼9440-259貼紙=1PCS HLHOT1800A內箱
20HOT1800-G	連接管 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	HLHOT1800A內箱
8312-077	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1PCS	HLHOT1800A內箱

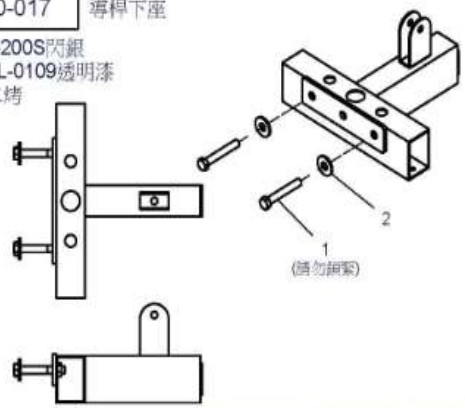
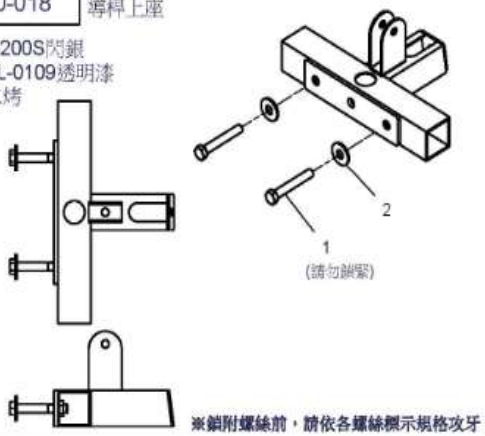
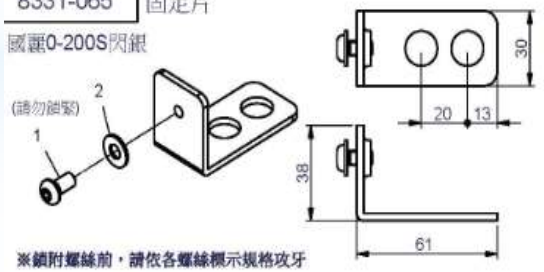
零件代碼	品 名 及 圖 案	用量	備 註
8220-237	轉軸心 電鍍 	1SET	1.組立雙溝鍵6X6X60L=1PCS 2.組立一般外六角螺絲 M10X25L=1PCS 3.組立M10華司-Ø27=1PCS 4.組立M10彈簧華司=1PCS Ø25X375L HLHOT1800A內箱
8343-289	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1PCS	HLHOT1800A內箱
8313-194	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1PCS	設變單號 2014040002 HLHOT1800A內箱
8313-188	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	2PCS	HLHOT1800A內箱
9420-094	動作銘版	1PCS	9630-126氣泡袋X1 HLHOT1800A內箱
23HOT1800A	附件包	1SET	HLHOT1800A內箱
25HOT1800A	皮帶輪包	1SET	HLHOT1800A內箱
FHOT1800	鋼索包	1SET	HLHOT1800A內箱
GHOT1800A	螺絲包	1SET	HLHOT1800A內箱
KHOT1800	說明書	1SET	

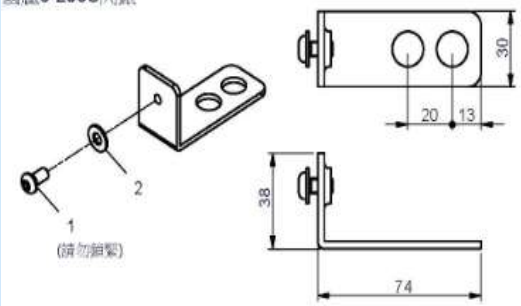
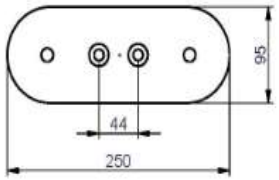
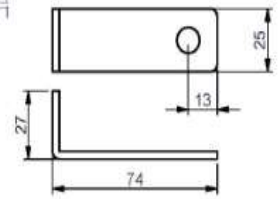
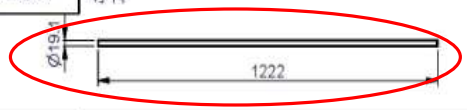
零件代碼	品 名 及 圖 案	用量	備 註
8510-058	連座軸承 黑色 	1SET	HLHOT1800A內箱

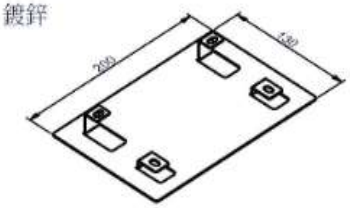
零件代碼	品 名 及 圖 案	用量	備 註
9121-099	座墊 黑色耐寒乳膠皮 	1SET	
9131-053	靠墊 黑色耐寒乳膠皮 	2SET	
9131-052	胸墊 黑色耐寒乳膠皮 	2SET	

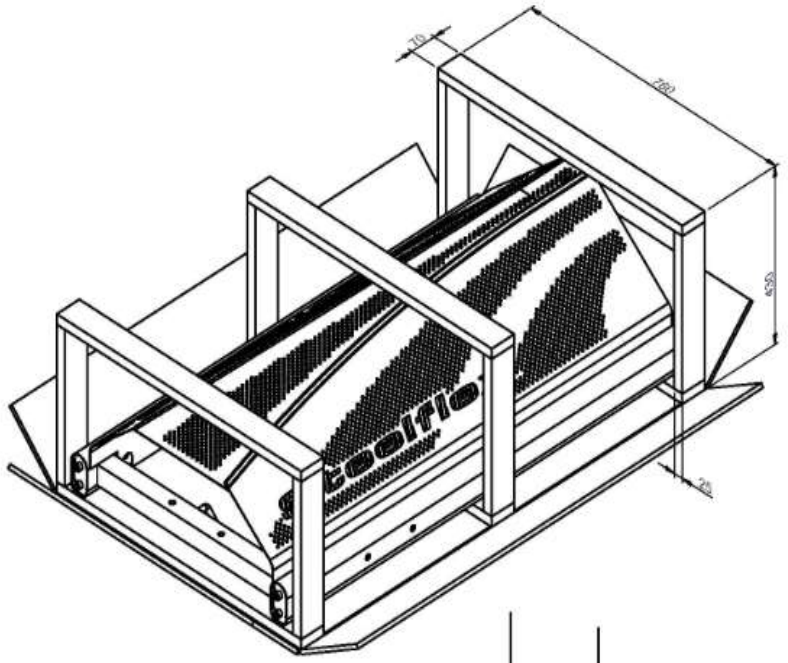
零件代碼	品 名 及 圖 案	用量	備 註
6610-027	門框 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M10X15L=4PCS 圓頭內六角螺絲-CAP 2.組立M10X25L=4PCS 錐形平頭內六角螺絲 3.組立M6拉帽(身體有孔)=24PCS
9211-170	上蓋 暗紅色 	1SET	H9211170內箱
8380-066	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.黏貼9310-088=-2PCS Ø5.5X2tX1250L 設變單號 2014030002

零件代碼	品 名 及 圖 案	用量	備 註
8380-067	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 文字方向 	1SET	1.黏貼9440-117防夾手警告標籤=1PCS
8380-068	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	設變單號 2017120005
8400-006	選擇上片 	1SET	HLHOT1800B內箱
8311-194	固定片 K32027G深 灰 砂 	1PCS	HLHOT1800B內箱
8210-191	20孔選擇桿 電鍍 	1PCS	Ø3/4"x400L

零件代碼	品 名 及 圖 案	用量	備 註
6610-017	導桿下座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHOT1800B內箱
6610-018	導桿上座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHOT1800B內箱
8331-065	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	4SET	1.組立M6X12L=4PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=4PCS HLHOT1800B內箱

零件代碼	品 名 及 圖 案	用量	備 註
8331-064	固定片 國噴0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	6SET	1.組立M6X12L=6PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=6PCS HLHOT1800B內箱
8313-188	固定片 國噴0-200S閃銀 國噴KL-0109透明漆 二塗二烤 	2PCS	HLHOT1800B內箱
8331-017	固定片 國噴0-200S閃銀 	1PCS	設變單號 2014030002 HLHOT1800B內箱
8280-036	導桿 	2PCS	Ø19.05X1222L
23HOT1800B	附件包	1SET	HLHOT1800B內箱

零件代碼	品 名 及 圖 案	用量	備 註
25HOT1800B	皮帶輪包	1SET	HLHOT1800B內箱
GHOT1800B	螺絲包	1SET	HLHOT1800B內箱
8345-014	鍍鋅 固定板 	1SET	HLHOT1800B內箱
門框包裝示意圖		1SET	1.組立9700-074橫板=3PCS 2.M5X20L十字鐵板牙=18PCS 3.M5華司Ø16=18PCS



HOT1800 ASSEMBLY INSTRUCTIONS

FARME HARDWARE ILLUSTRATION

DD1.Ø3/4" SHAFT COLLAR(9211-048)---------- [2PCS]
DD2.50X4tX50L RUBBER PAD(9214-002)---------- [3PCS]
DD3.Ø50X33.5L PLASTICS BAR(9215-024)---------- [1PCS]
DD4.Ø65XØ20X70L RUBBER DOUNT(9310-049)---------- [2PCS]
DD6.108X14.5tX263L RUBBER PAD(9310-075)---------- [2PCS]
DD7.Ø110X22 PULLEY (9213-002B)---------- [2PCS]

DD1.



DD2.



DD3.



DD4.



DD6.



DD7.



HOT1800 ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D1.STEEL BUSHING Ø12.7XØ8.5X21L(8110-014)---------- [2PCS]
D2.STEEL BUSHING Ø38XØ25.8X10L(8120-071)---------- [1PCS]
D3.THRUST BEARING(8510-008)---------- [1PCS]
D4.Ø38XØ26X1.5t CU WSAHER(8520-008)---------- [3PCS]
D5.25X50 END CAP(9211-009)---------- [4PCS]
D6.40X80X2tX35H END CAP(9211-113)---------- [2PCS]
D7.50X100X2.0tX30H END CAP(9211-114)---------- [1PCS]
D8.Ø60XØ30.1X2t NYLON WASHER(9214-006)---------- [1PCS]
D9.PEDAL(9260-121)---------- [2PCS]
D10.108X14.5tX263L RUBBER PAD(9310-075)---------- [2PCS]
D11.Ø100X25 PULLEY (9213-017B)---------- [3PCS]
D12.3155mm STEEL CABLE(FHOT1800A1)---------- [1PCS]

D1.



D2.



D3.



D4.



D5.



D6.



D7.



D8.



D9.



D10.



D11.



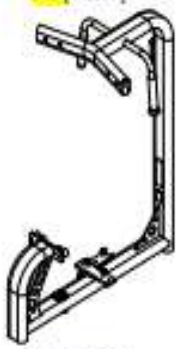
D12.



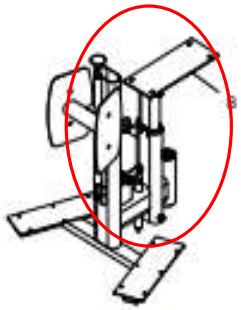
HOT1800 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

A2 [1SET]



C [1SET]



D [1SET]



E [1SET]

F [1SET]

G [1SET]



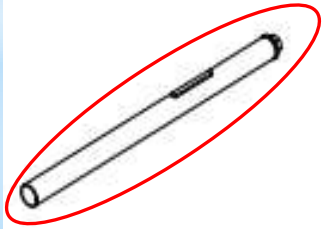




H1 [1PCS]
8220-237

I [1PCS]
8343-289

J [2PCS]
8313-188



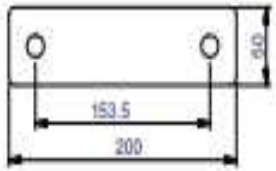




HOT1800 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

K [1PCS]
8312-077



L [1PCS]
8313-194



M [1SET]
9121-099



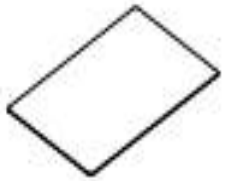
N [2SET]
9131-052



O [2SET]
9131-053



P [1PCS]
9420-094



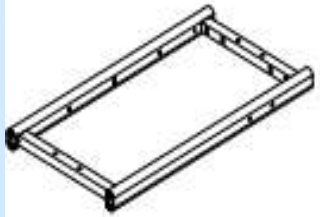
S [1SET]
8510-058



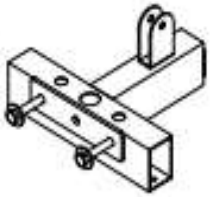
HOT1800 ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET

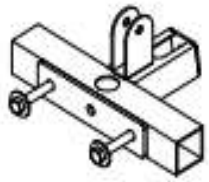
AA1 [1SET]
6610-027



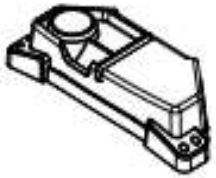
AB [1SET]
6610-017



AC [1PCS]
6610-018



AD [1PCS]
9211170-023



AE [1PCS]
8380-066



AF [1SET]
8380-067



AG [1PCS]
8380-068



AH [1SET]
8400-006



AI1 [1PCS]
8210-191



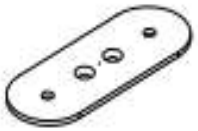
AJ[6SET]
8331-064



AK[4SET]
8331-065



AL[2PCS]
8313-188



HOT1800 ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET

AM [1PCS]
8331-017



AN1 [2PCS]
8280-036
Ø3/4"X1222L



AO [1PCS]
8345-014



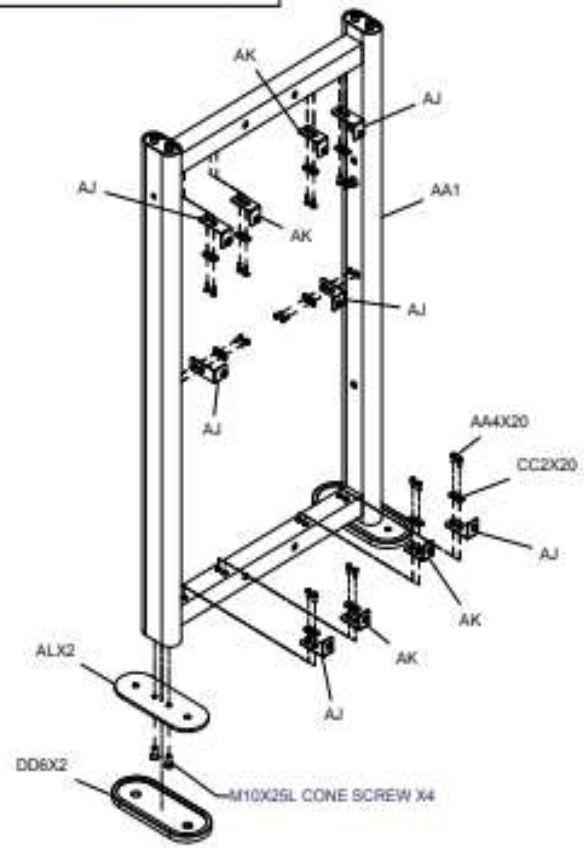
AP [1PCS]
8311-194



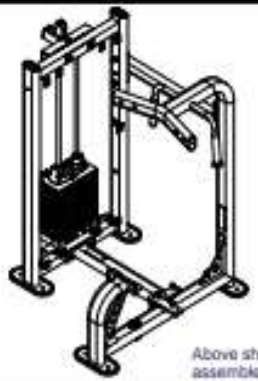
HOT1800 ASSEMBLY INSTRUCTIONS



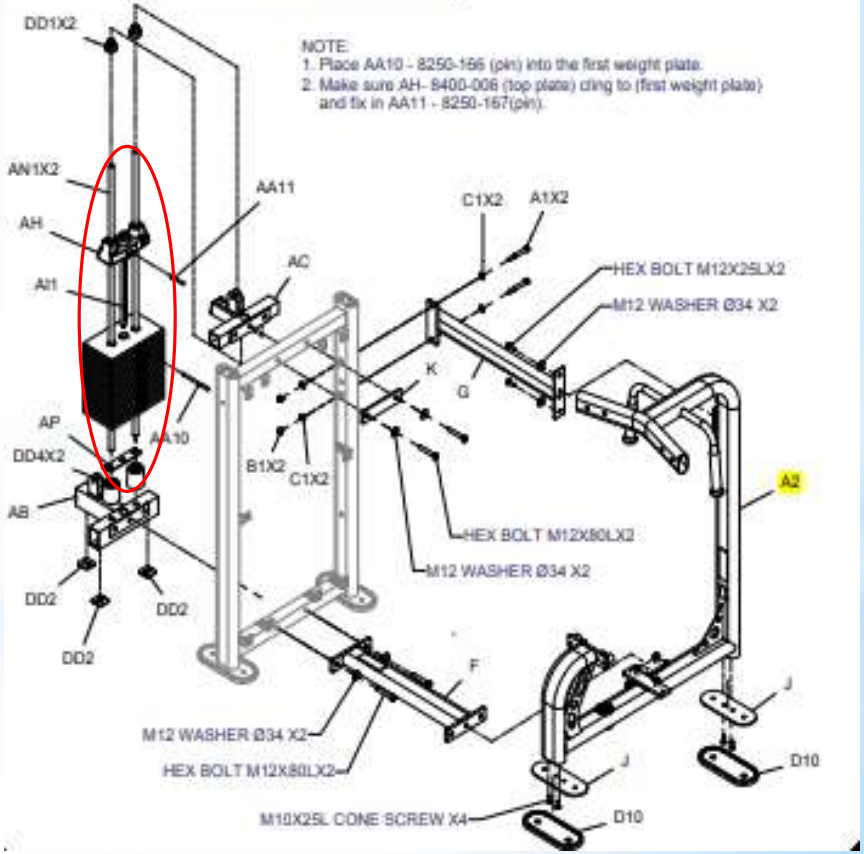
Above shows STEP 1
assembled and completed



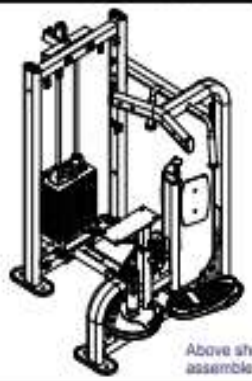
HOT1800 ASSEMBLY INSTRUCTIONS



Above shows STEP 2
assembled and completed

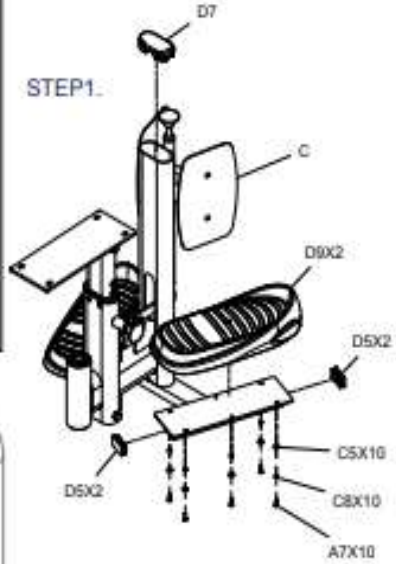


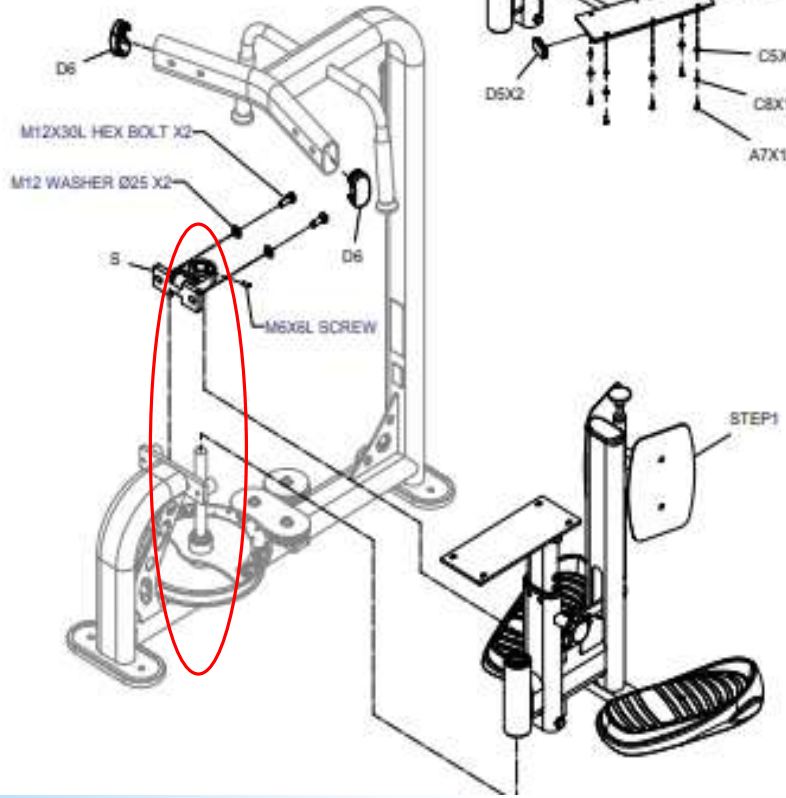
HOT1800 ASSEMBLY INSTRUCTIONS



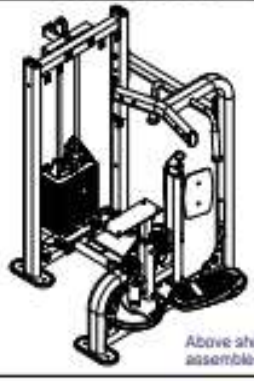
Above shows STEP 4 assembled and completed

STEP1.

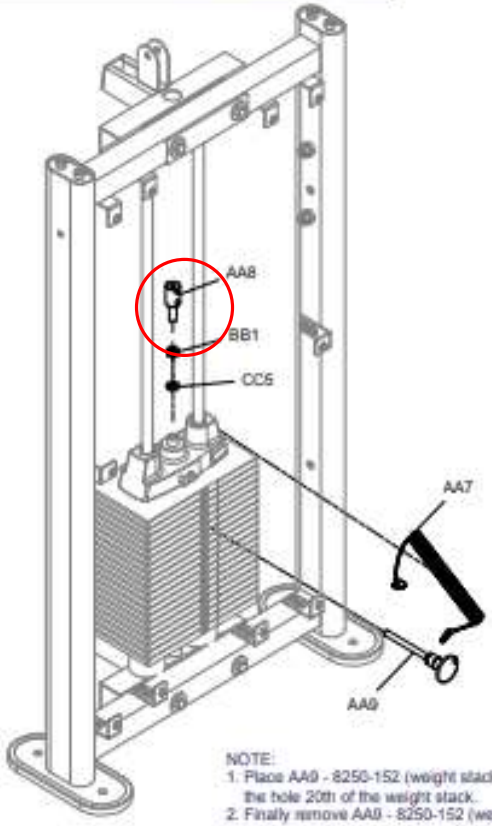




HOT1800 ASSEMBLY INSTRUCTIONS

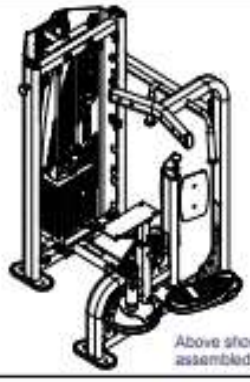


Above shows STEP 5 assembled and completed



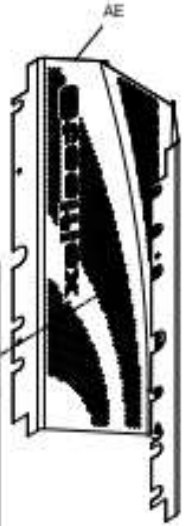
NOTE:
1. Place AA9 - 8250-152 (weight stack pin) into the the hole 20th of the weight stack.
2. Finally remove AA9 - 8250-152 (weight stack pin) and use as usual.

HOT1800 ASSEMBLY INSTRUCTIONS

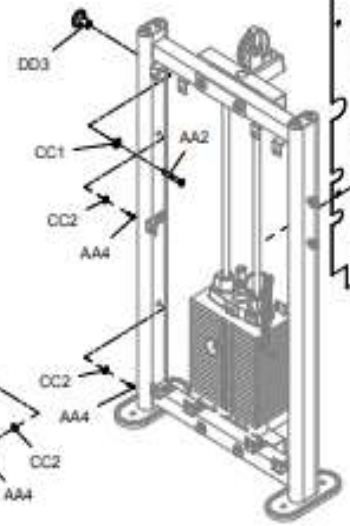


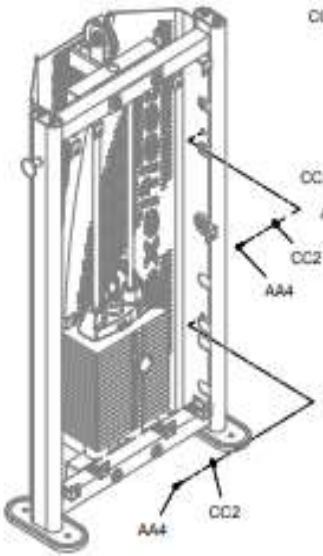
Above shows STEP 7 assembled and completed

STEP1.

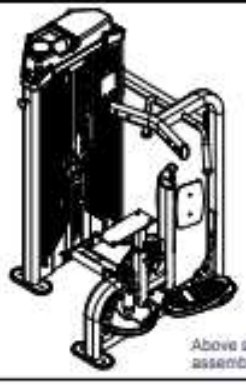


STEP2.



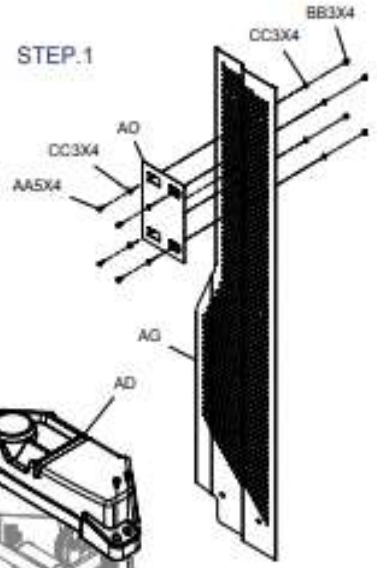


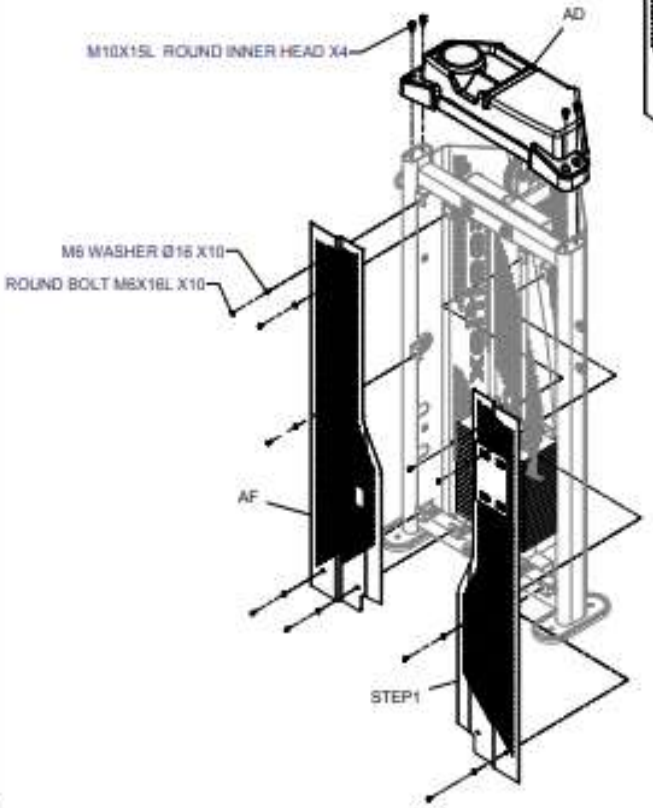
HOT1800 ASSEMBLY INSTRUCTIONS



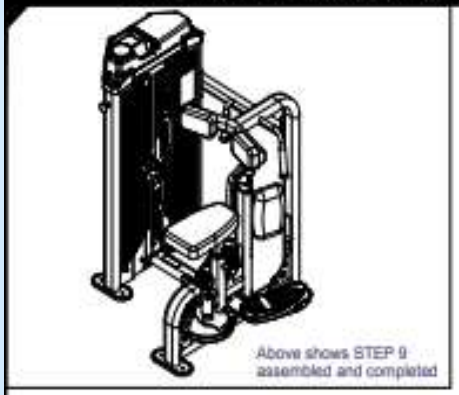
Above shows STEP 8 assembled and completed

STEP.1

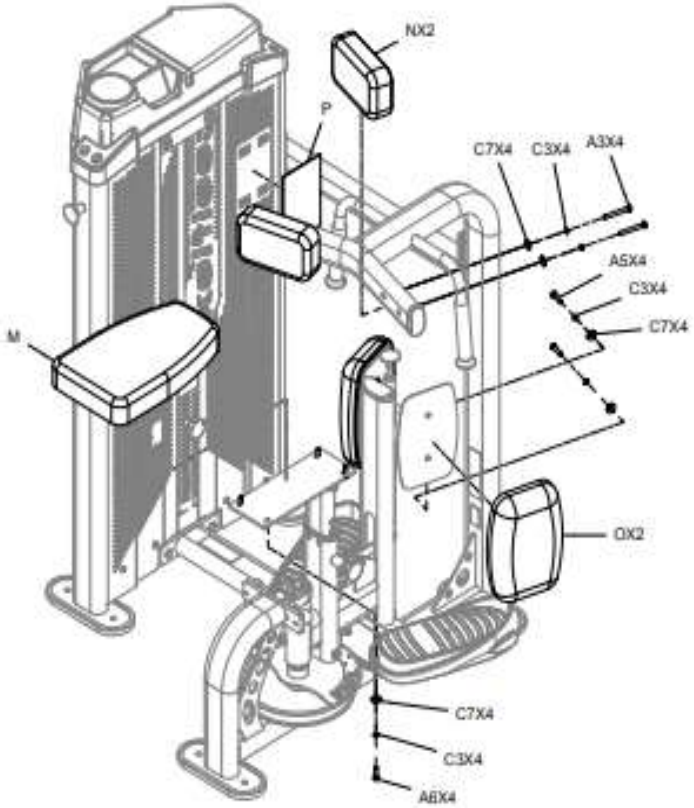




HOT1800 ASSEMBLY INSTRUCTIONS



Above shows STEP 9 assembled and completed



HOPE ASSEMBLY INSTRUCTIONS

DECAL REFERENCE



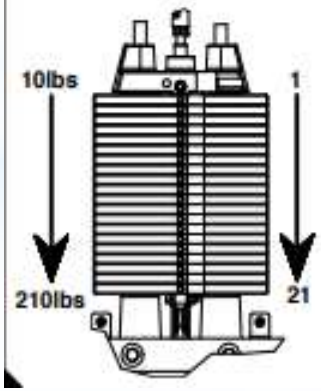
9440-258



9440-259



9440-047





9440-117

*Well done!

