# *HBK1600 Maintenance



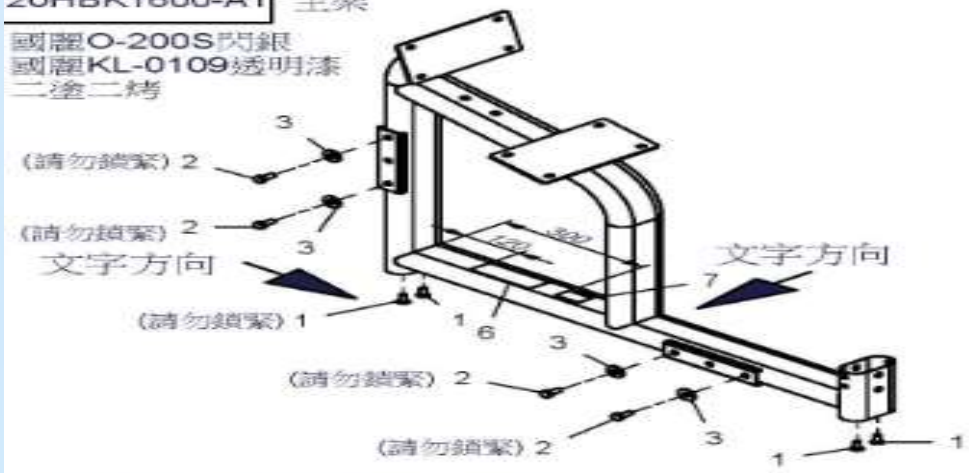
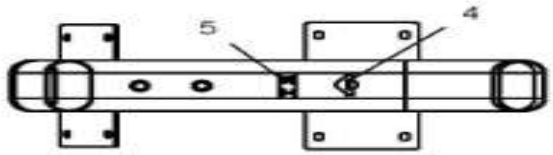
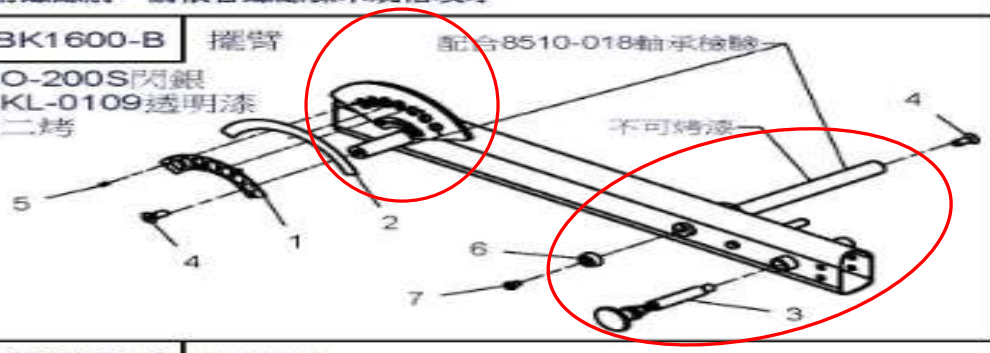
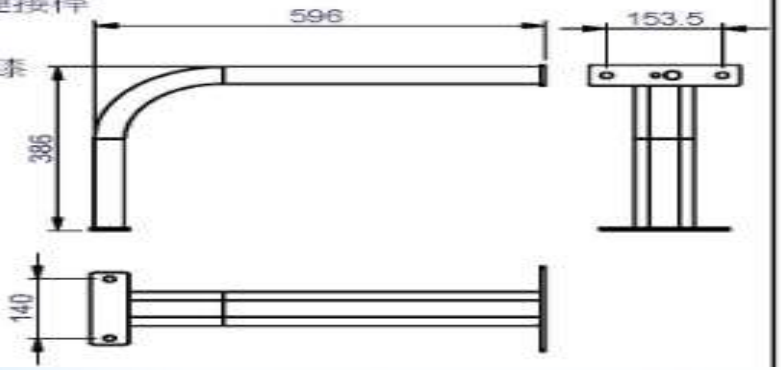
* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.

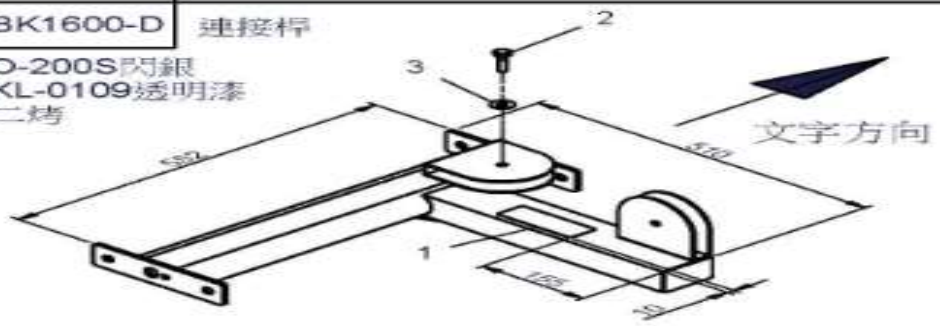
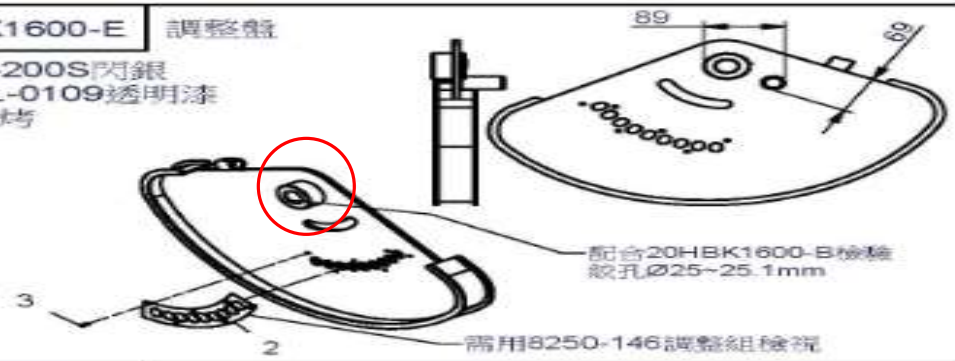
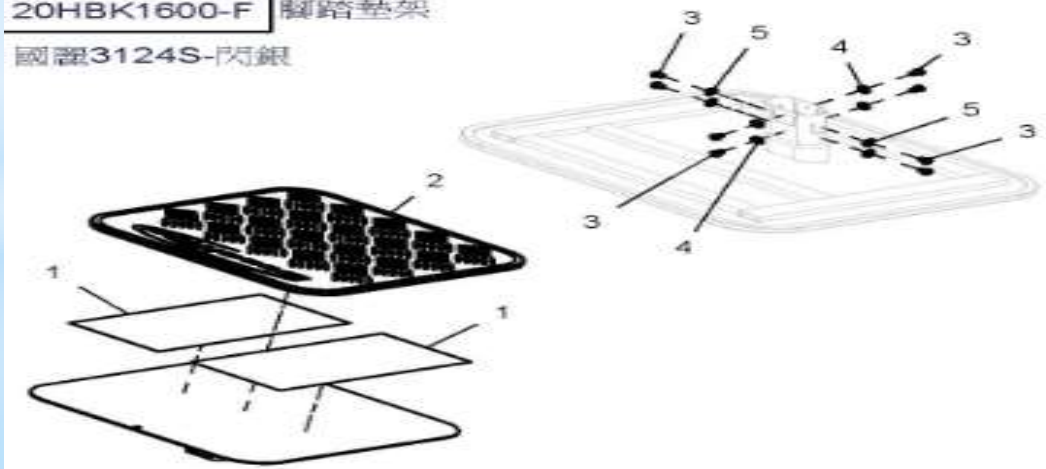


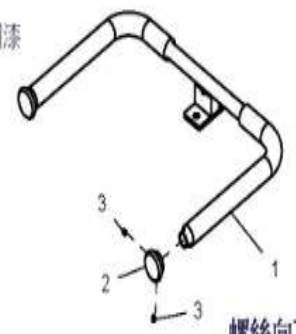
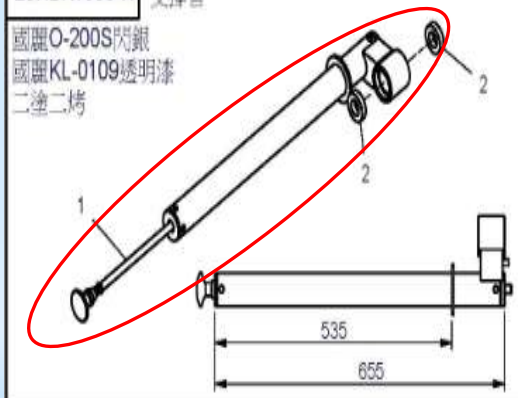
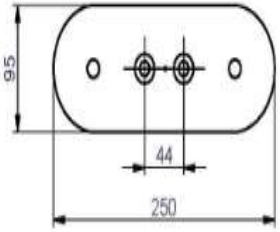


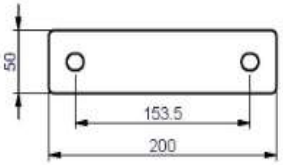
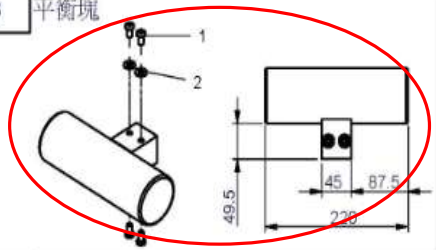


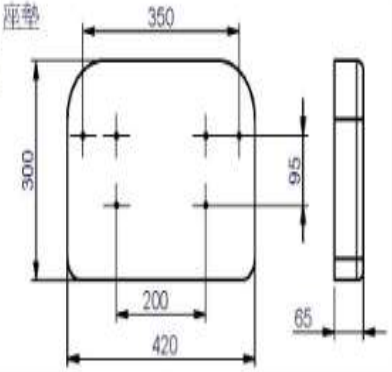
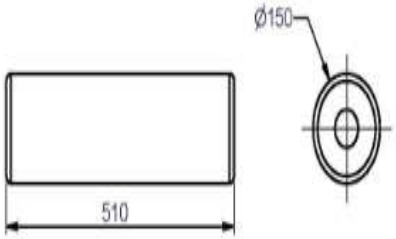
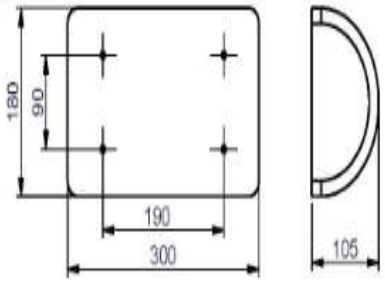
* Let's maintain your machine!

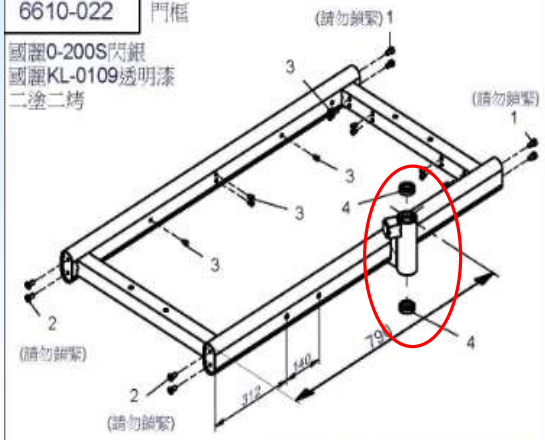
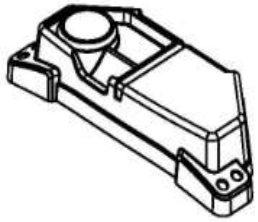
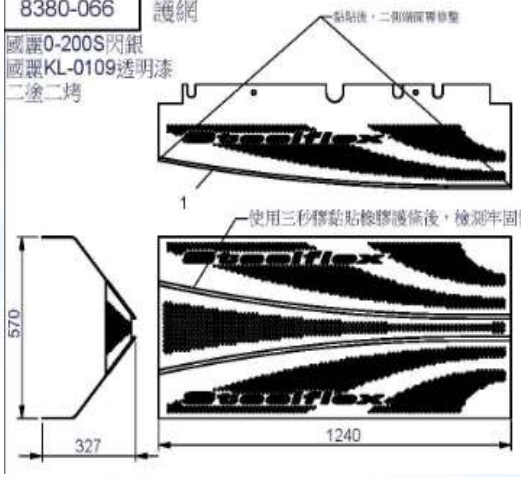
| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
| --- | --- | --- | --- |
| 20HBK1600-A1 主架<br>國麗O-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤 |  | 1SET | 1.組立M10X25L=4PCS<br>錐形平頭內六角螺絲<br>2.組立M12X25L=4PCS<br>一般外六角頭螺絲<br>3.組立M12華司Ø34=4PCS<br>4.貼9440-055貼紙=1PCS<br>5.貼工單貼紙=1PCS<br>6.貼9440-258貼紙=1PCS<br>7.黏貼9440-366認證貼紙=1PCS<br><br> |
| 20HBK1600-B 擺臂<br>國麗O-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤 |  | 1SET | 1.貼9440-222貼紙=1PCS<br>2.貼9440-219貼紙=1PCS<br>3.組立8250-146調整組=1PCS<br>4.組立M10X25L=2PCS<br>錐形平頭內六角螺絲<br>5.拉釘435(4-3)=4PCS<br>6.組立9214-050避震墊=1PCS<br>Ø27.5XØ22X11.5L<br>7.組立M8X12L=1PCS<br>半圓頭內六角螺絲 |
| 20HBK1600-C 連接桿<br>國麗O-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤 |  | 1SET | 設變單號<br>2014120001<br>HLHBK1600A內箱 |

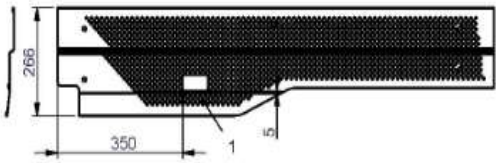
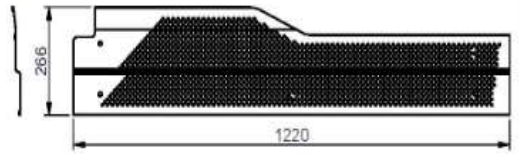
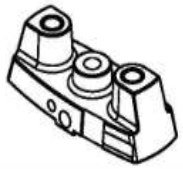
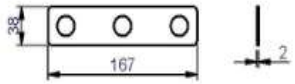
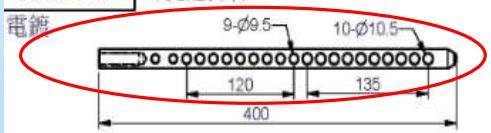
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| --- | --- | --- | --- |
| 20HBK1600-D 連接桿<br>國覆O-200S閃銀<br>國覆KL-0109透明漆<br>二塗二烤 |  | 1SET | 1.貼9440-259貼紙=1PCS<br>2.組立M10X40L=1PCS<br>一般外六角螺絲<br>3.組立華司M10-Ø27=1PCS<br>設變單號<br>2013080014<br>HLHBK1600A內箱 |
| 20HBK1600-E 調整盤<br>國覆O-200S閃銀<br>國覆KL-0109透明漆<br>二塗二烤 |  | 1SET | 1.黏貼9440-223貼紙=1PCS<br>2.435(4-3)拉釘=6PCS<br>HLHBK1600A內箱<br>100X100氣泡布包 |
| 20HBK1600-F 腳踏墊架<br>國覆3124S-閃銀 |  | 1SET | 1.黏貼9190-042雙面膠=2PCS<br>490X220X0.3t<br>2.組立9310-095腳踏板=1PCS<br>598X588X12.6<br>3.組立M8X12L=8PCS<br>半圓頭內六角螺絲<br>4.組立M8-Ø18華司=4PCS<br>5.組立M8弧形華司=4PCS<br>HLHBK1600A內箱 |

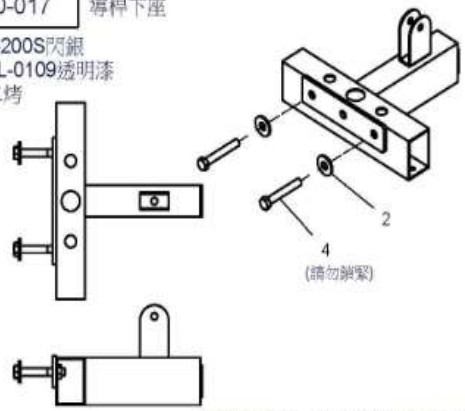
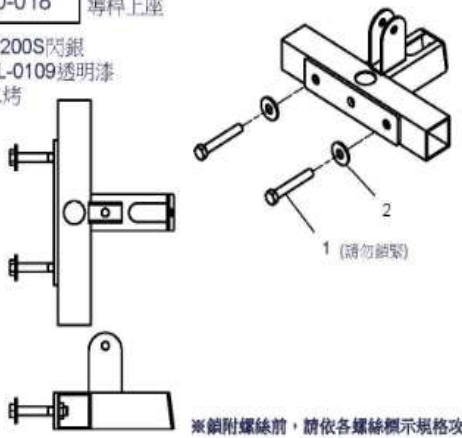
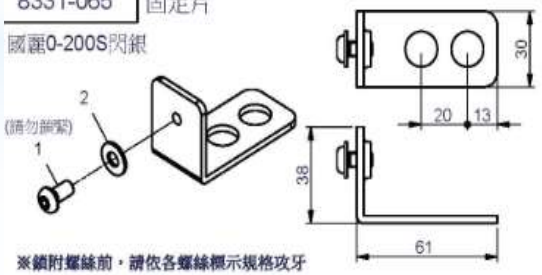
| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
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| 20HBK1600-G | 固定片<br>國麗O-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br> | 1PCS | 1.組立9162-150=2PCS<br>Ø24X5tX415L<br>2.組立9212-071端蓋=2PCS<br>3.組立1/4"X20牙X8L=4PCS<br>沉頭內六角頭螺絲<br>HLHBK1600A內箱 |
| 20HBK1600-H | 支撐管<br>國麗O-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br> | 1SET | 1.組立8250-151調整組=1PCS<br>2.組立8510-018軸承=2PCS<br>HLHBK1600A內箱 |
| 8313-188 | 固定片<br>國麗O-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br> | 2PCS | 設變單號<br>2013080014<br>HLHBK1600A內箱 |

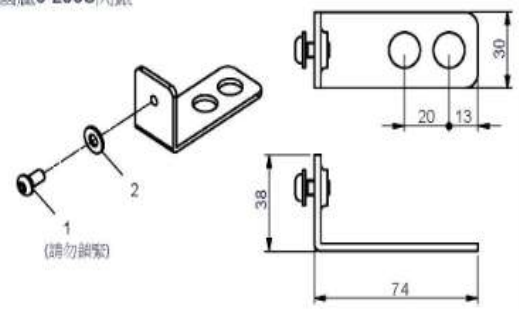
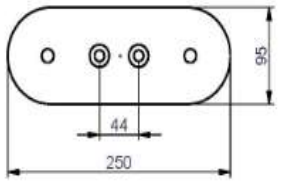
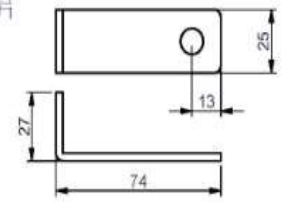
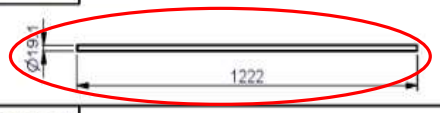
| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
|---|---|---|---|
| 8312-077 | 固定片<br>國麗O-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br> | 1PCS | HLHBK1600A內箱 |
| 6680-023 | 平衡塊<br>電鍍<br> | 1SET | 1.組立M8X16L=4PCS<br>半圓頭內六角螺絲<br>2.組立M8華司-Ø18=4PCS<br>HLHBK1600A內箱 |
| 9420-092 | 動作銘版 | 1PCS | 9630-126氣泡袋X1<br>160X460XB-平口<br>HLHBK1600A內箱 |
| 23HBK1600A | 附件包 | 1SET | HLHBK1600A內箱 |
| 25HBK1600B | 皮帶輪包 | 1SET | HLHBK1600A內箱 |
| GHBK1600A | 螺絲包 | 1SET | HLHBK1600A內箱 |
| KHBK1600 | 說明書 | 1SET | 事務通知單<br>2013100004 |
| FHBK1600 | 鋼索包 | 1SET | HLHBK1600A內箱 |

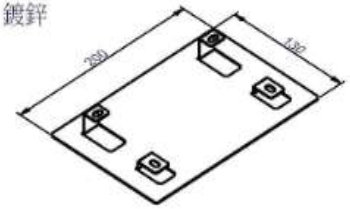
| 零件代碼 | 品名及圖案 | 用量 | 備註 |
|---|---|---|---|
| 9121-097 | 座墊<br>黑色耐寒乳膠皮<br> | 1SET | |
| 9161-079 | 泡棉組<br>黑色PU發泡<br> | 1SET | |
| 9131-050 | 背墊<br>黑色耐寒乳膠皮<br> | 1SET | |

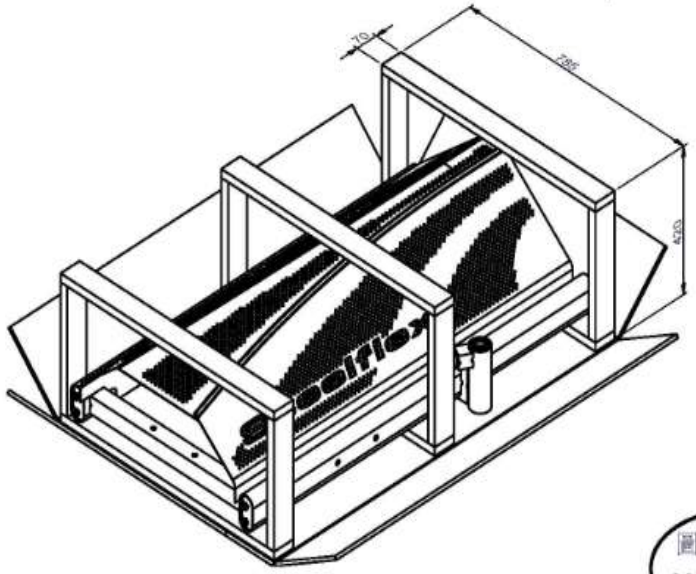
| 零件代碼 | 品名及圖案 | 用量 | 備註 |
|---|---|---|---|
| 6610-022 | 門框<br>國麗0-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br><br>※鎖附螺絲前，請依各螺絲標示規格攻牙 | 1SET | 1.組立M10X15L=4PCS<br>圓頭內六角螺絲-CAP<br>2.組立M10X25L=4PCS<br>錐形平頭內六角螺絲<br>3.組立M6拉帽(身體有花)=24PCS<br>4.組立8510-018軸承=2PCS |
| 9211-170 | 上蓋<br>黑色<br> | 1SET | H9211170內箱 |
| 8380-066 | 護網<br>國麗0-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br> | 1SET | 1.黏貼9310-088=-2PCS<br>Ø5.5X2tX1250L<br>設變單號<br>2014030002 |

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|---|---|---|---|
| 8380-067 | 護網<br>國麗0-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br>文字方向<br> | 1SET | 1.貼貼9440-117防夾手警告標籤=1PCS |
| 8380-068 | 護網<br>國麗0-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br> | 1SET | 設變單號<br>2017120005 |
| 8400-006 | 選擇上片<br> | 1SET | HLHBK1600B內箱 |
| 8311-194 | 固定片<br>K32027G深灰砂<br> | 1PCS | HLHBK1600B內箱 |
| 8210-191 | 20孔選擇桿<br>電鍍<br> | 1PCS | Ø3/4"x400L |

| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
|---|---|---|---|
| 6610-017 | 導桿下座<br>國麗0-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br><br>※鎖附螺絲前，請依各螺絲標示規格攻牙 | 1SET | 1.組立M12X80L=2PCS<br>一般外六角螺絲<br>2.組立M12華司Ø34=2PCS<br>HLHBK1600B內箱 |
| 6610-018 | 導桿上座<br>國麗0-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br><br>※鎖附螺絲前，請依各螺絲標示規格攻牙 | 1SET | 1.組立M12X80L=2PCS<br>一般外六角螺絲<br>2.組立M12華司Ø34=2PCS<br>HLHBK1600B內箱 |
| 8331-065 | 固定片<br>國麗0-200S閃銀<br><br>※鎖附螺絲前，請依各螺絲標示規格攻牙 | 4SET | 1.組立M6X12L=4PCS<br>半圓頭內六角螺絲<br>2.組立M6華司Ø14=4PCS<br>HLHBK1600B內箱 |

| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
|---|---|---|---|
| 8331-064 | 固定片<br>國麗0-200S閃銀<br><br>※鎖附螺絲前，請依各螺絲標示規格攻牙 | 6SET | 1.組立M6X12L=6PCS<br>半圓頭內六角螺絲<br>2.組立M6華司Ø14=6PCS<br>HLHBK1600B內箱 |
| 8313-188 | 固定片<br>國麗0-200S閃銀<br>國麗KL-0109透明漆<br>二塗二烤<br> | 2PCS | HLHBK1600B內箱 |
| 8331-017 | 固定片<br>國麗0-200S閃銀<br><br>設變單號<br>2014030002 | 1PCS | HLHBK1600B內箱 |
| 8280-036 | 導桿<br> | 2PCS | Ø19.05X1222L |
| 23HBK1600B | 附件包 | 1SET | HLHBK1600B內箱 |

| 零件代碼 | 品 名 及 圖 案 | 用量 | 備 註 |
|---|---|---|---|
| 25HBK1600B | 皮帶輪包 | 1SET | HLHBK1600B內箱 |
| GHBK1600B | 螺絲包 | 1SET | HLHBK1600B內箱 |
| 8345-014 | 鍍鋅<br>固定板<br> | 1SET | HLHBK1600B內箱 |
| 門框包裝示意圖 | | 1SET | 1.組立9700-077棧板=3PCS<br>2.M5X20L十字鐵板牙=18PCS<br>3.M5華司Ø16=18PCS |




圖表申請單
2014110005

# HBK1600 ASSEMBLY INSTRUCTIONS

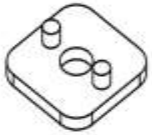
## FARME HARDWARE ILLUSTRATION

DD1.Ø3/4" SHAFT COLLAR(9211-046)----------[2PCS]
DD2.50X4tX50L RUBBER PAD(9214-002)----------[3PCS]
DD3.Ø50X33.5L PLASTICS BAR(9215-024)----------[1PCS]
DD4.Ø65XØ20X70L RUBBER DOUNT(9310-049)----------[2PCS]
DD6.108X14.5tX263L RUBBER PAD(9310-075)----------[2PCS]
DD7.Ø110X22 PULLEY (9213-002B)----------[2PCS]

DD1.



DD2.



DD3.



DD4.



DD6.



DD7.



# HBK1600 ASSEMBLY INSTRUCTIONS

## HARDWARE ILLUSTRATION

D1.Ø38XØ25.8X10L STEEL BUSHING(8120-071)----------[1PCS]
D2.Ø70X52X20L STEEL BUSHING(8130-065)----------[1PCS]
D3.Ø60 CAP COVER(8130-231)----------[2PCS]
D4.THRUST BEARING(8510-008)----------[1PCS]
D5.Ø38XØ26X1.5t CU WSAHER(8520-008)----------[2PCS]
D6.Ø116X17 CAP COVER(9211-173)----------[2PCS]
D7.Ø1" RUBBER PAD(9212-019)----------[1PCS]
D8.Ø120XØ52X3t NYLON WASHER(9214-039)----------[2PCS]
D9.108X14.5tX263L RUBBER PAD(9310-075)----------[2PCS]
D10.BUCKLE (9630-242)----------[1PCS]
D11.Ø110X22 PULLEY (9213-002B)----------[2PCS]
D12.3760mm STEEL CABLE(FHBK1600A1)----------[1PCS]

D1.



D2.



D3.



D4.



D5.



D6.



D7.



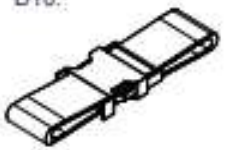
D8.



D9.



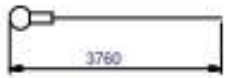
D10.



D11.



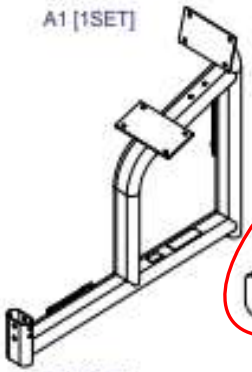
D12.



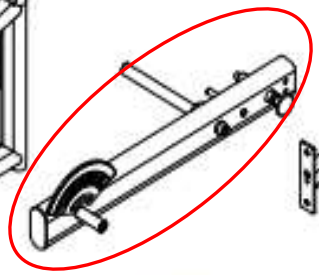
# HBK1600 ASSEMBLY INSTRUCTIONS

## PARTS ILLUSTRATION SHEET

A1 [1SET]



B [1SET]



C [1SET]



D [1SET]



E [1SET]



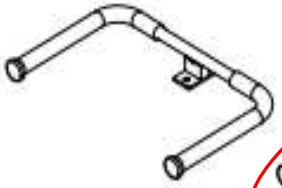
F [1SET]



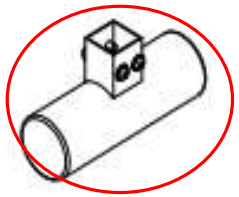
G [1PCS]

H [1SET]
20HBK1600-H

I [1SET]
6680-023







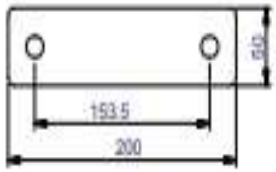
# HBK1600 ASSEMBLY INSTRUCTIONS

## PARTS ILLUSTRATION SHEET

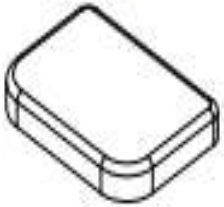
J [2PCS]
8313-188



K [1PCS]
8312-077




M [1SET]
9121-097



N3
[1SET]
9161-079



O [1SET]
9131-050



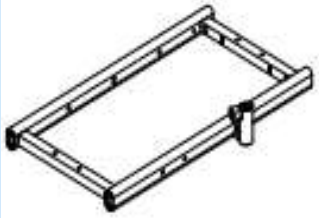
P [1PCS]
9420-092



# HBK1600 ASSEMBLY INSTRUCTIONS

## FARME PARTS ILLUSTRATION SHEET

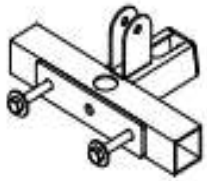
AA1 [1SET]
6610-022



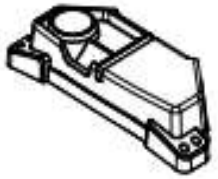
AB [1SET]
6610-017



AC [1PCS]
6610-018



AD [1PCS]
9211170-023



AE [1PCS]
8380-066



AF [1SET]
8380-067



AG [1PCS]
8380-068



AH [1SET]
8400-006



AI [1PCS]
8210-191
Ø3/4"X400L



AJ[6SET]
8331-064



AK[4SET]
8331-065



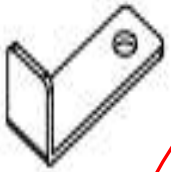
AL[2PCS]
8313-188



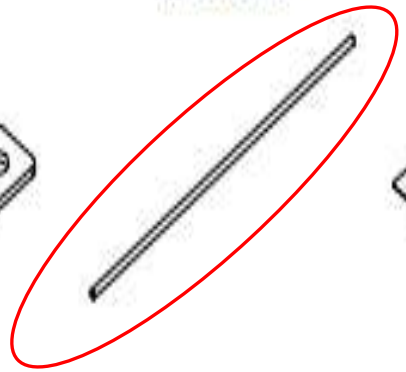

# HBK1600 ASSEMBLY INSTRUCTIONS

## FARME PARTS ILLUSTRATION SHEET

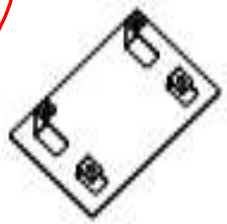

AM [1PCS]
8331-017



AN1 [2PCS]
8280-036
Ø3/4"X1222L



AO [1PCS]
8345-014



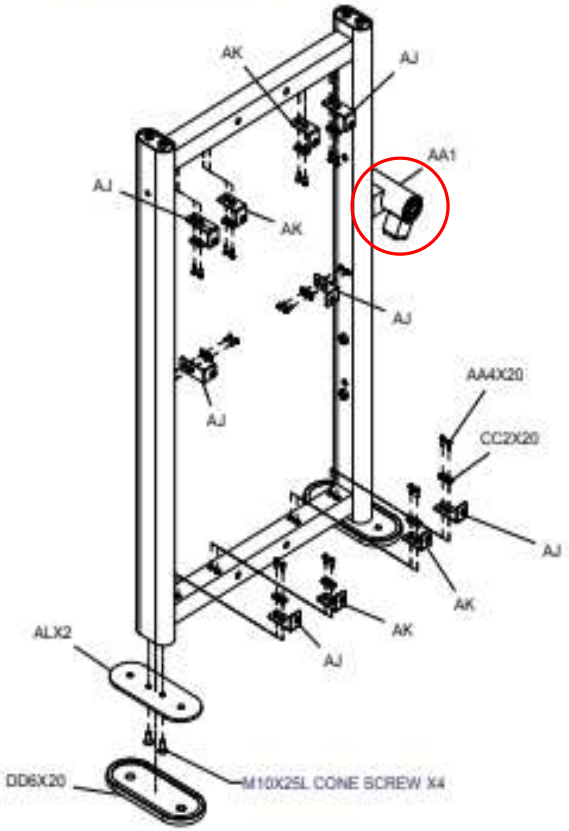
AP[1PCS]
8311-194



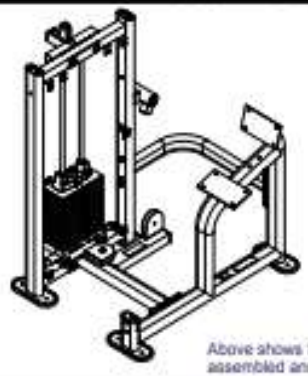
# HBK1600 ASSEMBLY INSTRUCTIONS



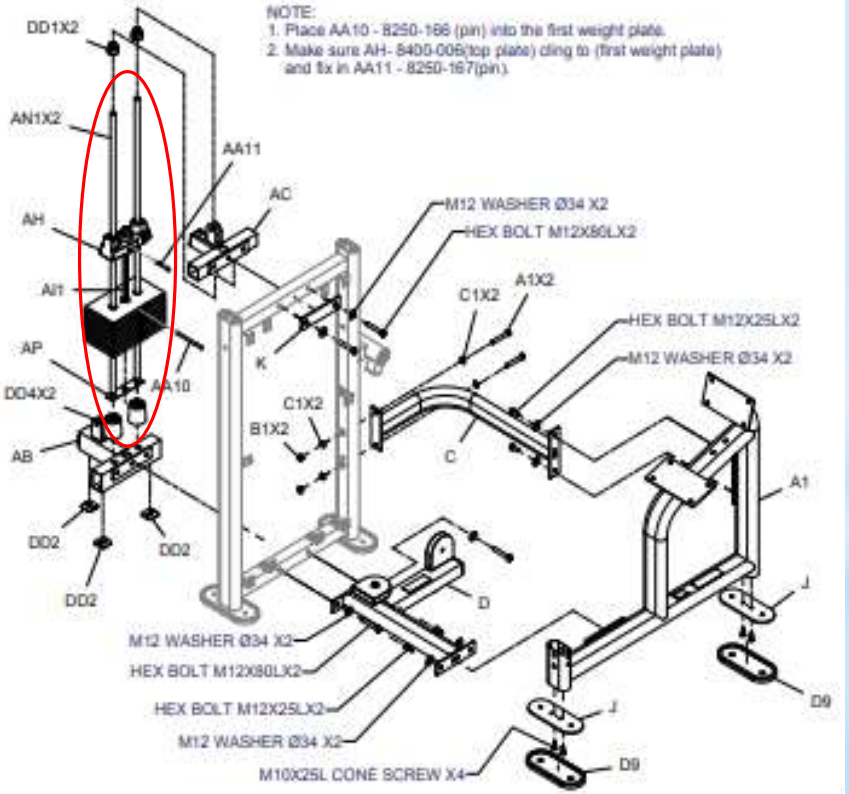
Above shows STEP 1 assembled and completed



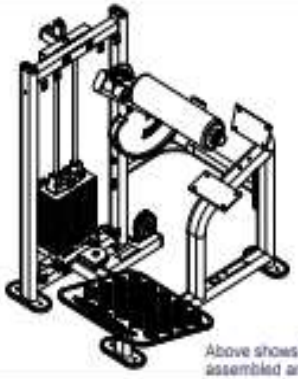

# HBK1600 ASSEMBLY INSTRUCTIONS



Above shows STEP 2 assembled and completed



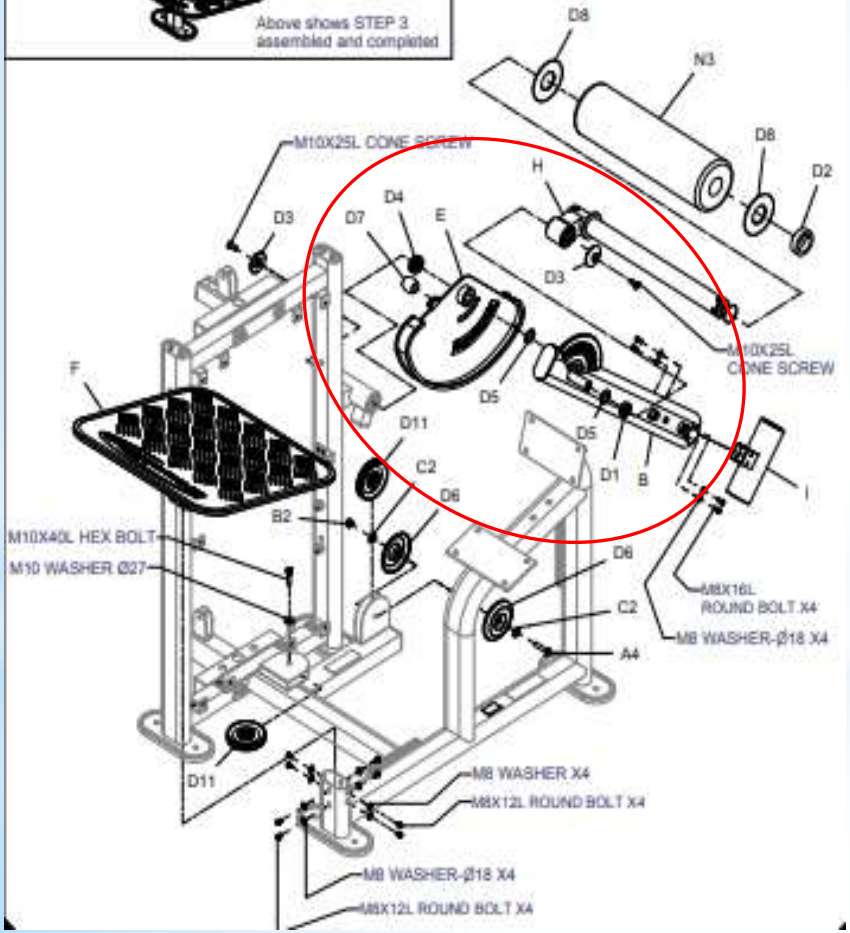
# HBK1600 ASSEMBLY INSTRUCTIONS



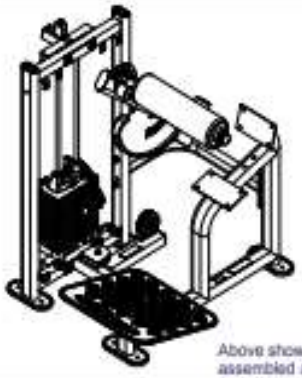
Above shows STEP 3 assembled and completed

When installation, please make sure to step on or heavily press on after the footboard is placed into the tube to fix the holes for screws

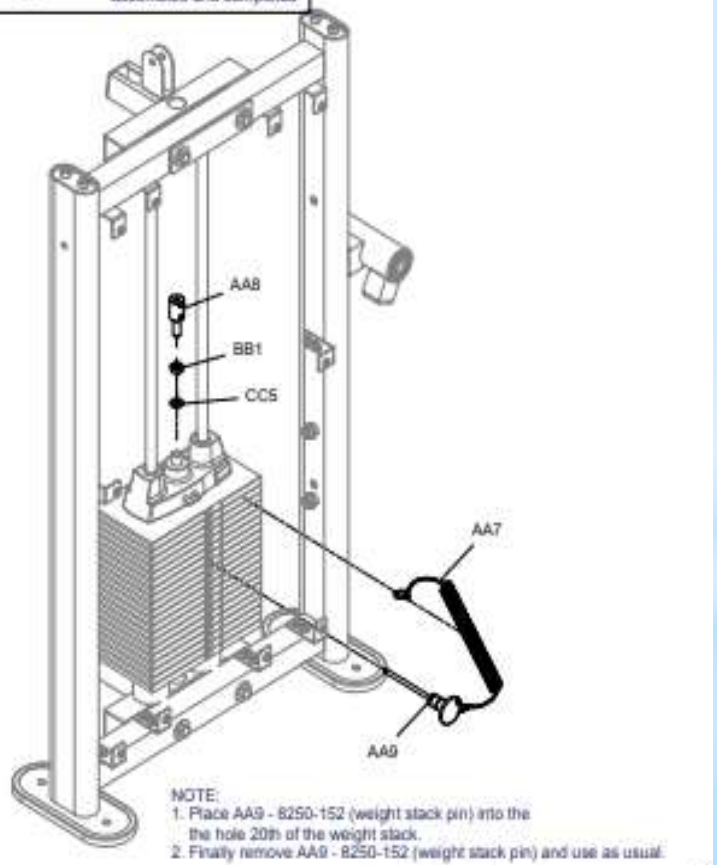





# HBK1600 ASSEMBLY INSTRUCTIONS

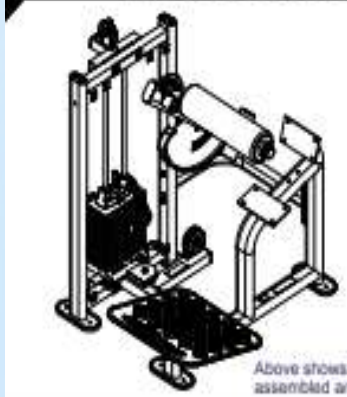


Above shows STEP 4 assembled and completed

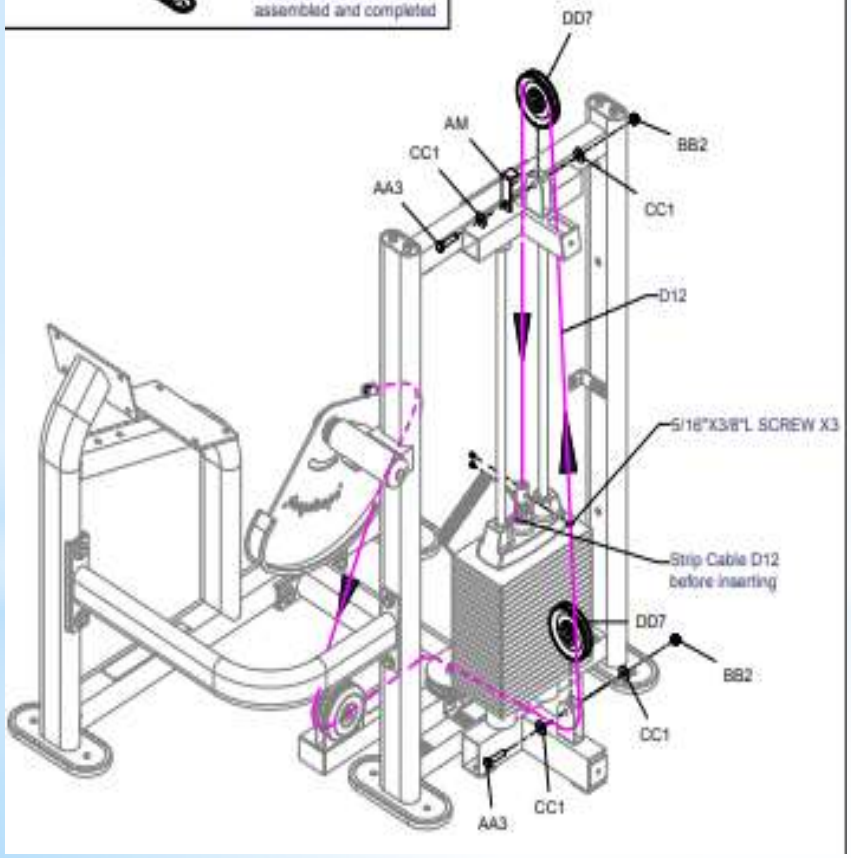



NOTE:
1. Place AA9 - 8250-152 (weight stack pin) into the the hole 20th of the weight stack.
2. Finally remove AA9 - 8250-152 (weight stack pin) and use as usual.

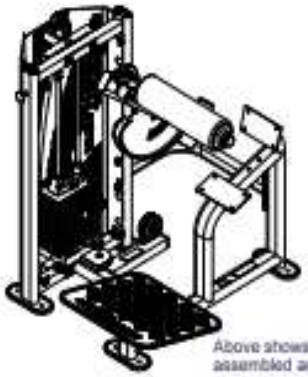
# HBK1600 ASSEMBLY INSTRUCTIONS



Above shows STEP 5 assembled and completed

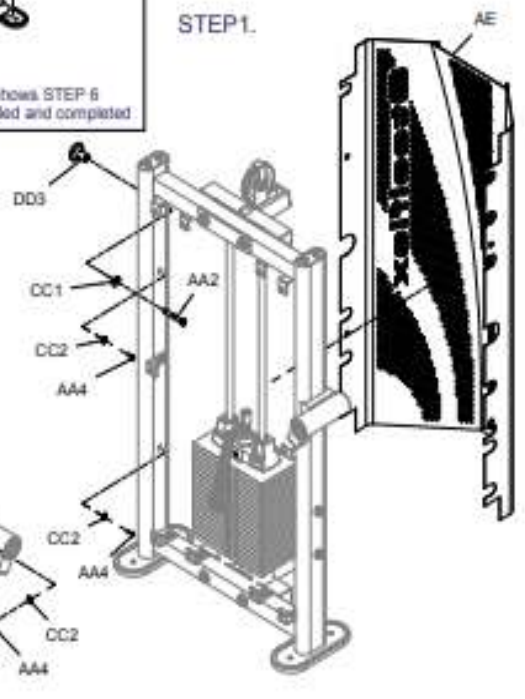



# HBK1600 ASSEMBLY INSTRUCTIONS

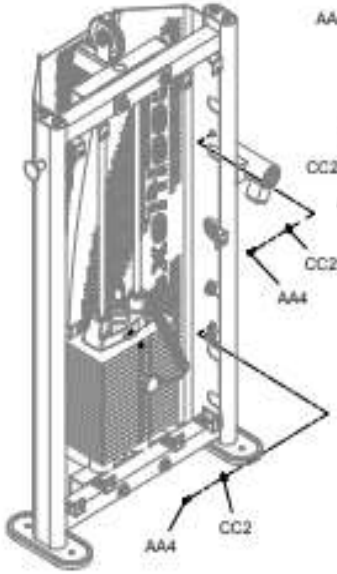


Above shows STEP 6 assembled and completed

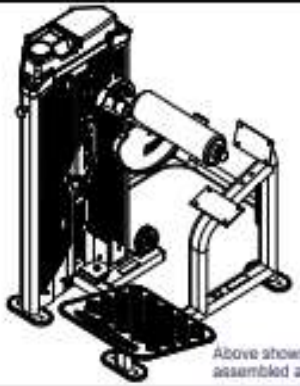
STEP1.




STEP2.

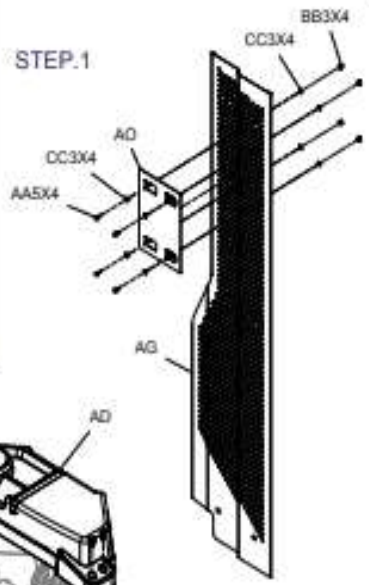


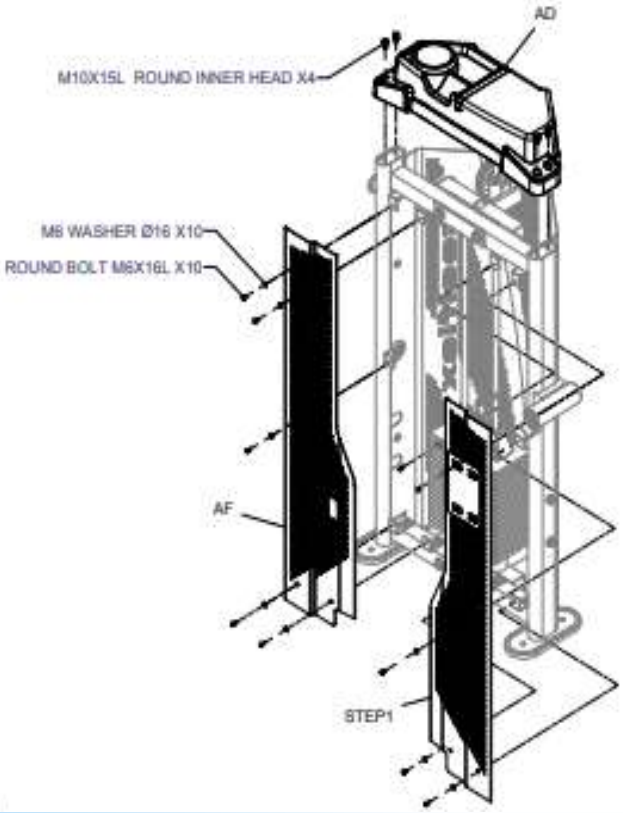
# HBK1600 ASSEMBLY INSTRUCTIONS



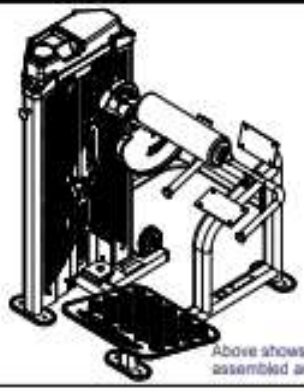
Above shows STEP 7 assembled and completed

STEP.1

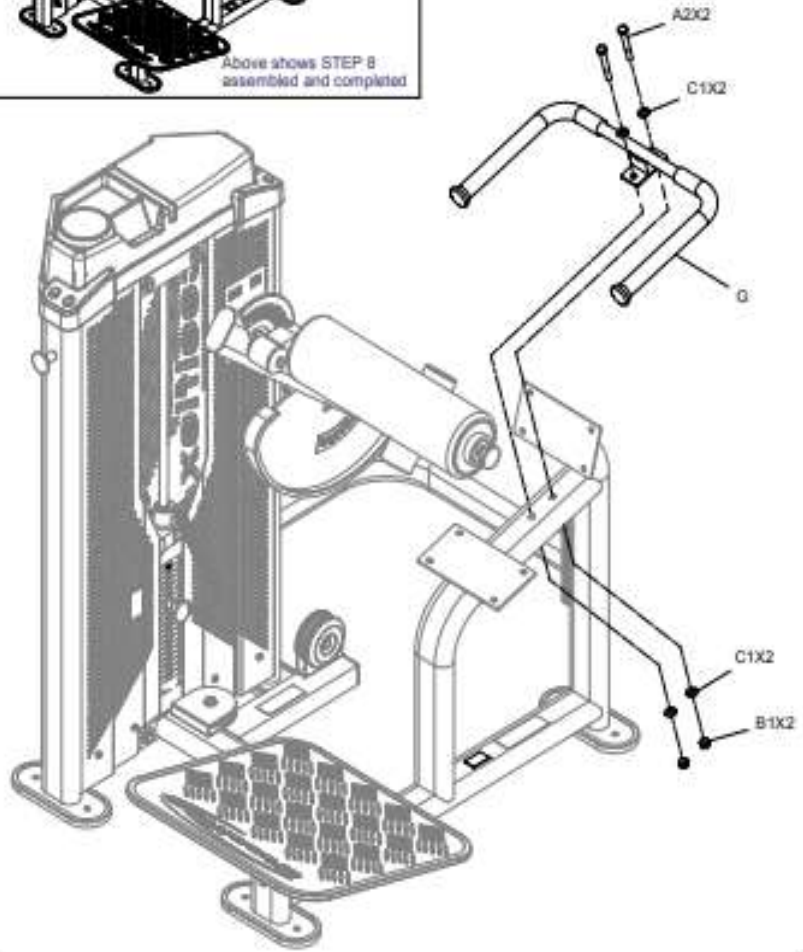


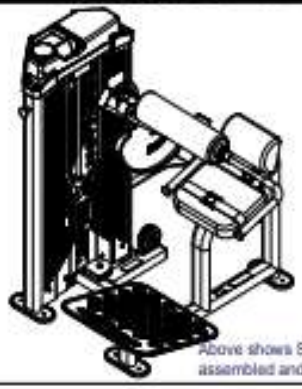

# HBK1600 ASSEMBLY INSTRUCTIONS



Above shows STEP 8 assembled and completed

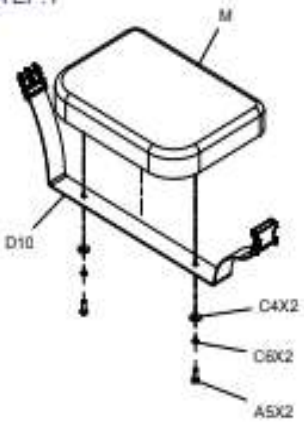


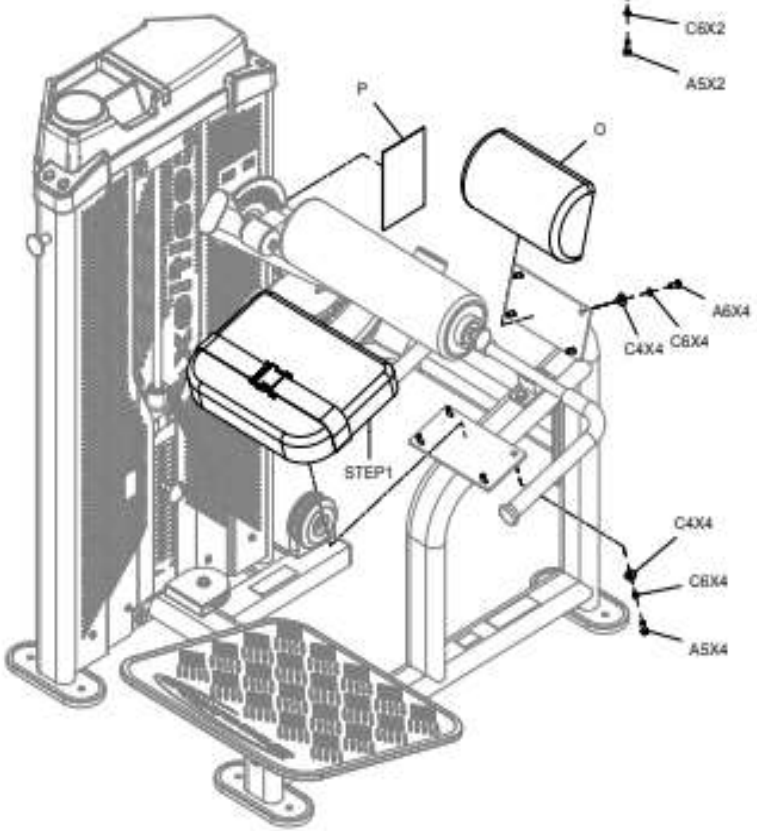
# HBK1600 ASSEMBLY INSTRUCTIONS



Above shows STEP 9 assembled and completed

STEP.1




# HOPE ASSEMBLY INSTRUCTIONS

## DECAL REFERENCE



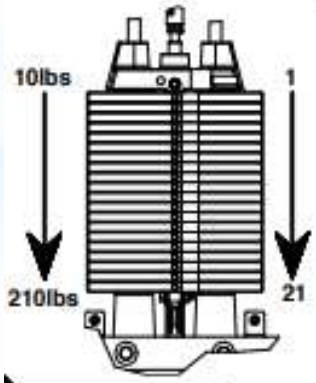

9440-258




9440-259




9440-047







9440-117

# *Well done!

