*HTE1200 Maintenance

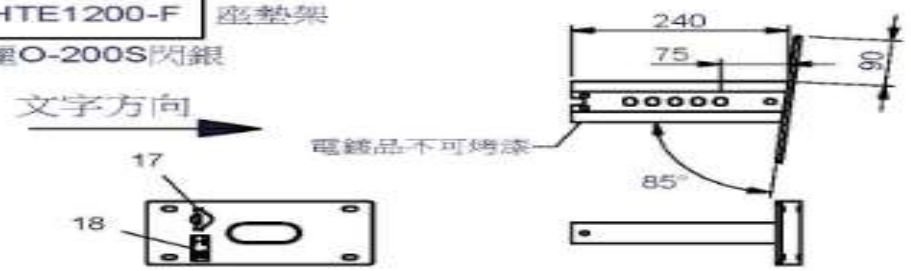
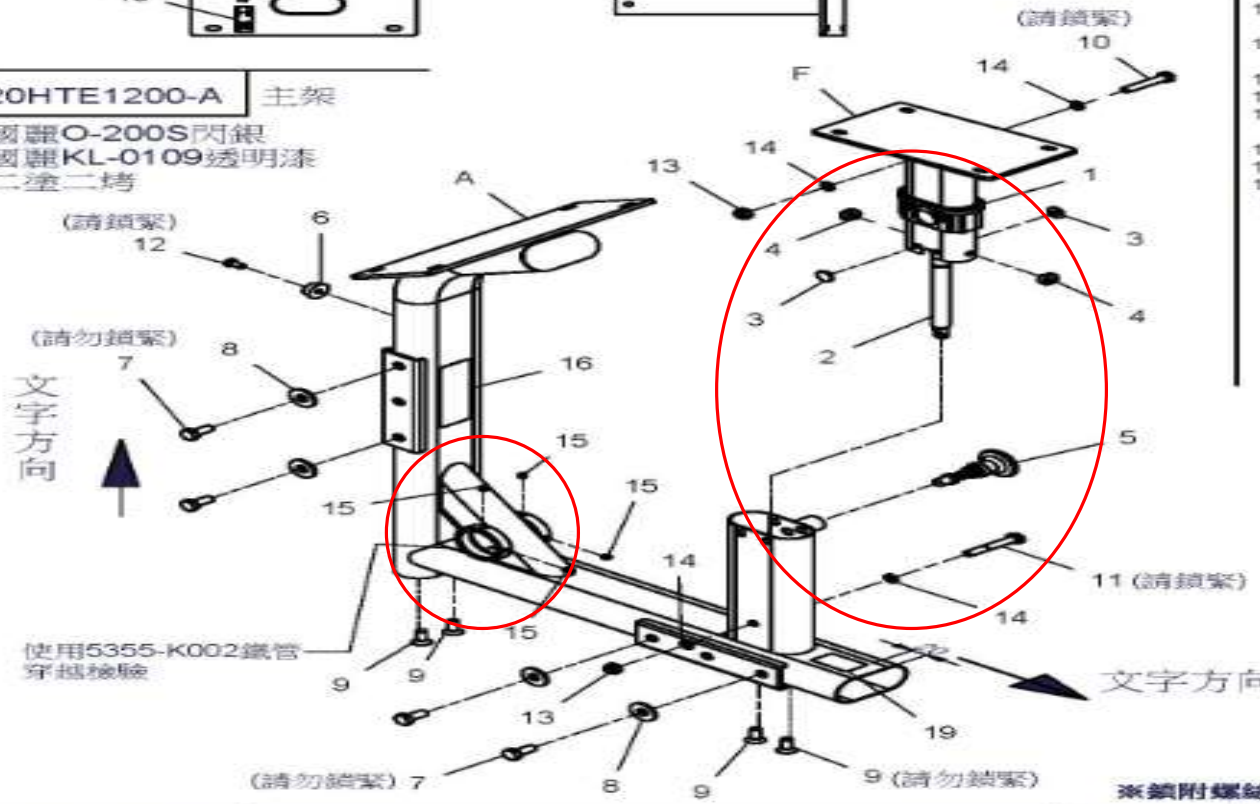
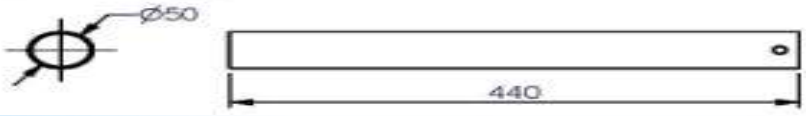


* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.

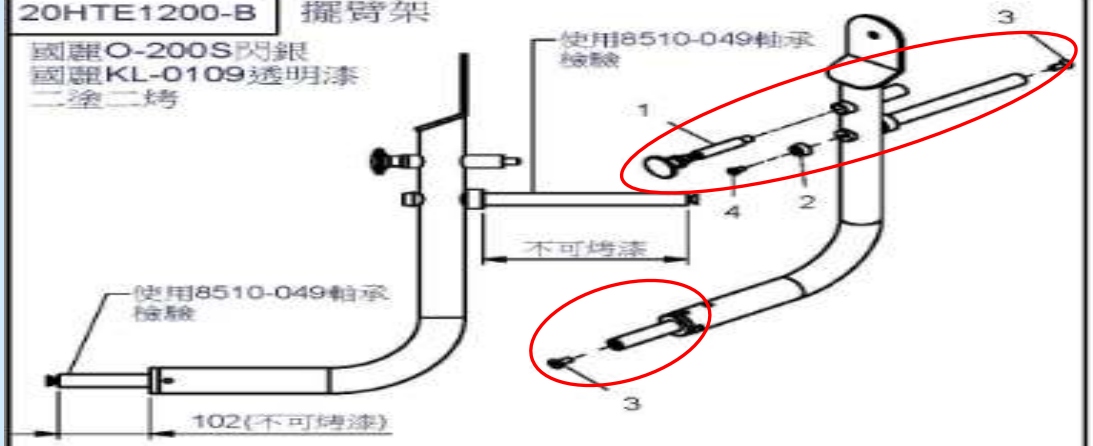
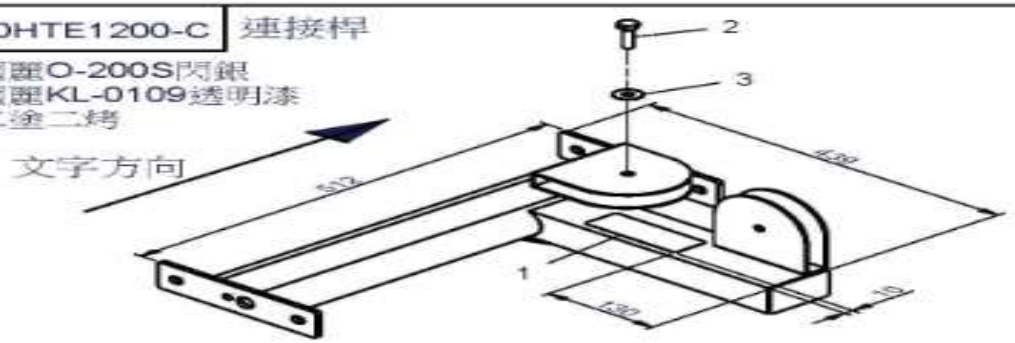
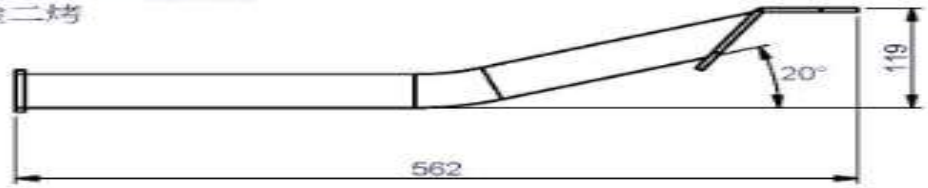




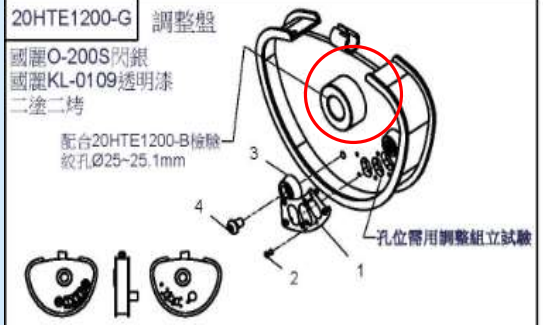
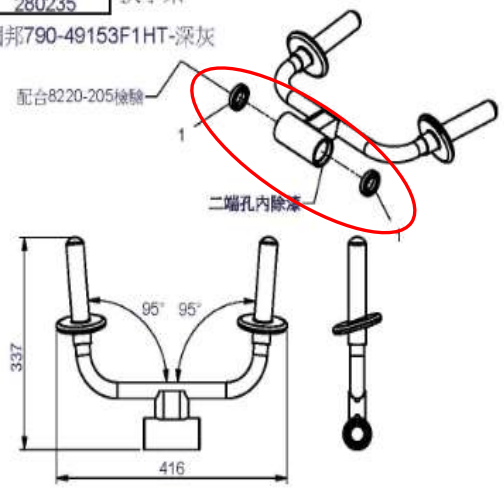
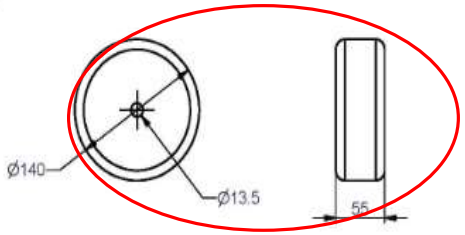
* Let's maintain your machine!

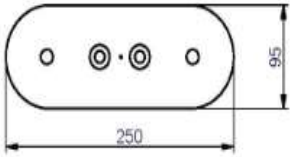
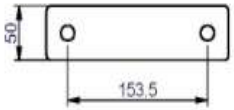
零件代碼	品名及圖案	用量	備註
20HTE1200-F 國麗O-200S閃銀	座墊架 	1SET	1.組立9211-107雙層套=1PCS 2.組立8830-027氣壓棒=1PCS 3.組立9211-036按扣墊=2PCS 4.組立9211-118按扣墊=2PCS 5.組立8250-066調整組=1PCS 6.組立9214-030避震墊=1PCS 7.組立M12X25L=4PCS 一般外六角頭螺絲 8.組立M12華司-Ø34=4PCS 9.組立M10X25=4PCS 錐形平頭內六角螺絲 10.組立M10X55L=1PCS 一般外六頭螺絲 11.組立M10X65L=1PCS 一般外六角螺絲 12.組立M8X16=1PCS 半圓頭內六角螺絲 13.組立M10尼帽=2PCS 14.組立M10華司-Ø27=4PCS 15.組立5/16"X5/16"L=4PCS 沉頭內六角螺絲 16.黏貼9440-258貼紙=1PCS 17.黏貼9440-055貼紙=1PCS 18.黏貼工單貼紙=1PCS 19.黏貼9440-357貼紙=1PCS
20HTE1200-A 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤	主架 		設變單號 2014090004
5355-K002 國邦790-49153F1HT-深灰	鐵管 	1PCS	HLHTE1200A內箱

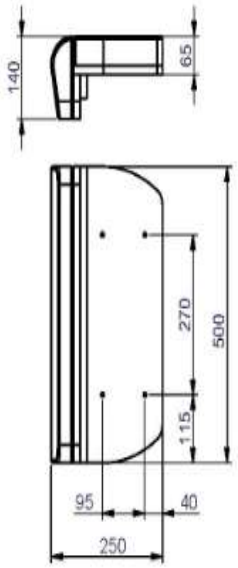
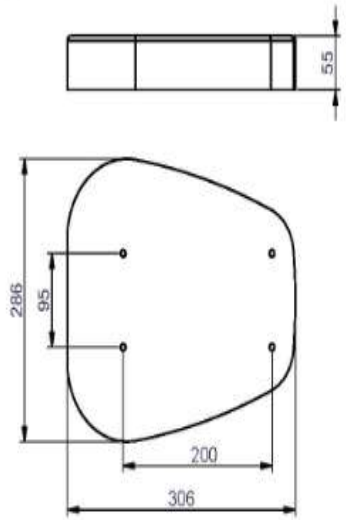
※鎖附螺絲前，請依各螺絲標示規格攻牙

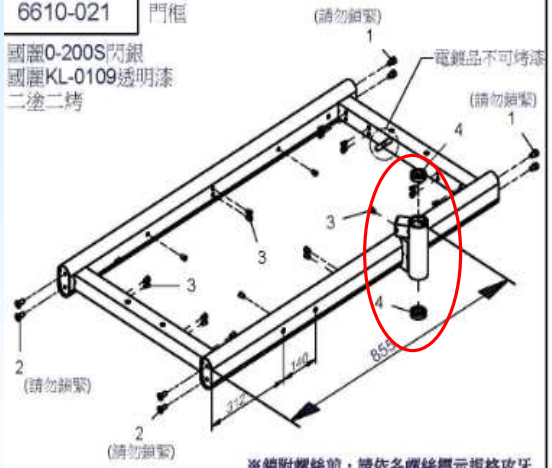
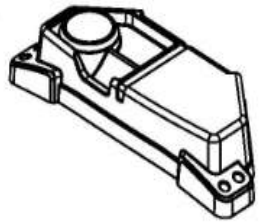
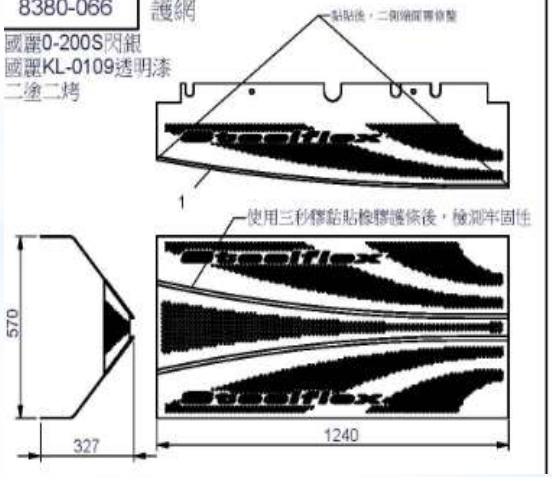
零件代碼	品 名 及 圖 案	用量	備 註
20HTE1200-B	擺臂架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.組立8250-146調整組=1PCS 2.組立9214-050避震墊=1PCS 3.組立M10X25L=2PCS 鍋形平面內六角螺絲 4.組立M8X16L=1PCS=1PCS 半圓頭內六角螺絲
20HTE1200-C	連接桿 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.貼9440-259貼紙=1PCS 2.組立M10X40L=1PCS 一般外六角頭螺絲 3.組立華可M10-Ø27=1PCS
20HTE1200-E	連接桿 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	

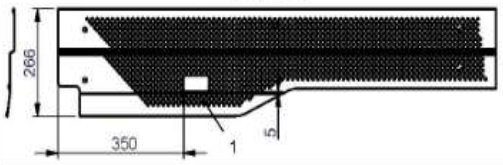
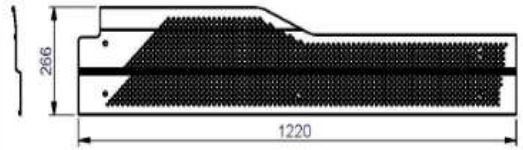
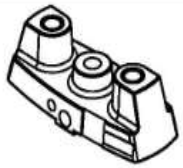
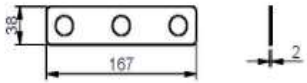
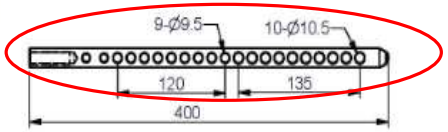
※鎖附螺絲前，請依各螺絲標示規格攻牙

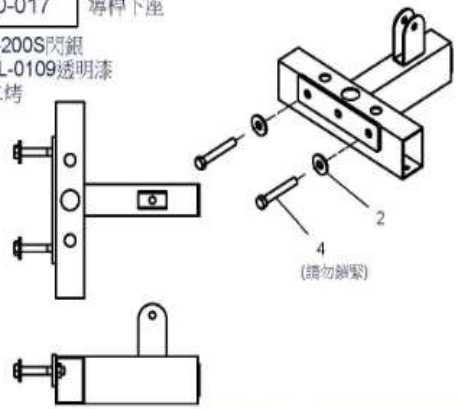
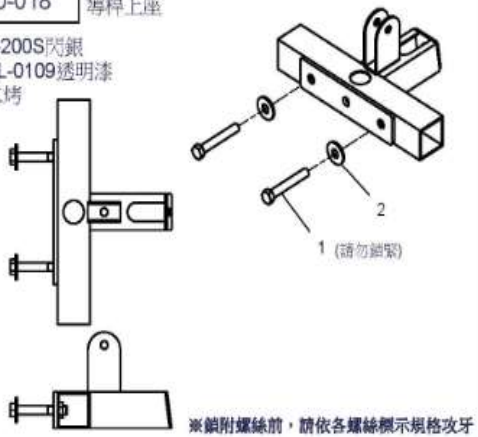
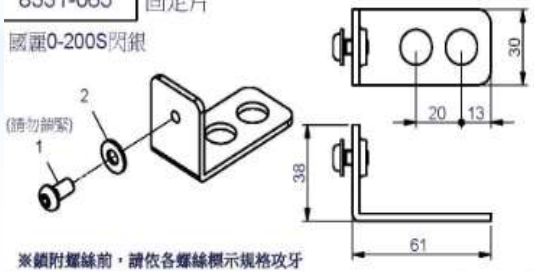
零件代碼	品 名 及 圖 案	用量	備 註
20HTE1200-G	調整盤 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.裁貼9440-291調整片貼紙=1PCS 2.435(4-3)拉釘=7PCS 3.組立9214-030避震墊=2PCS 4.組立M8X12L=2CS 半圓頭內六角螺絲 設變單號 2013080012 HLHTE1200A內箱
20HTE1200-D 280235	扶手架 國邦790-49153F1HT-深灰 	1SET	1.組立8510-049軸承=2PCS HLHTE1200A內箱
8230-023	配重塊 電鍍 	1PCS	HLHTE1200A內箱

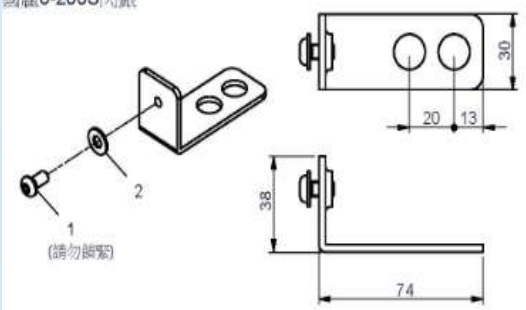
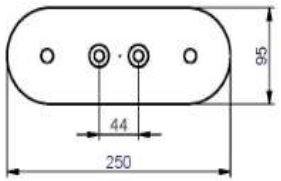
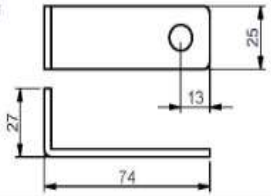
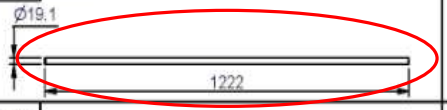
零件代碼	品 名 及 圖 案	用量	備 註
8313-188	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	2PCS	HLHTE1200A內箱
8312-077	固定片 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1PCS	HLHTE1200A內箱
			事務通知單 2013100004
9420-089	動作銘版	1PCS	9630-126氣泡袋X1 160X460XB-平口
23HTE1200A	附件包	1SET	HLHTE1200A內箱
25HTE1200A	皮帶輪包	1SET	HLHTE1200A內箱
FHTE1200	鋼索包	1SET	HLHTE1200A內箱
GHTE1200A	螺絲包	1SET	HLHTE1200A內箱
KHTE1200	說明書	1SET	

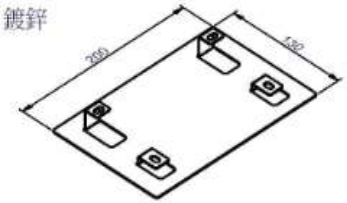
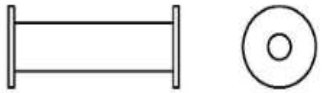
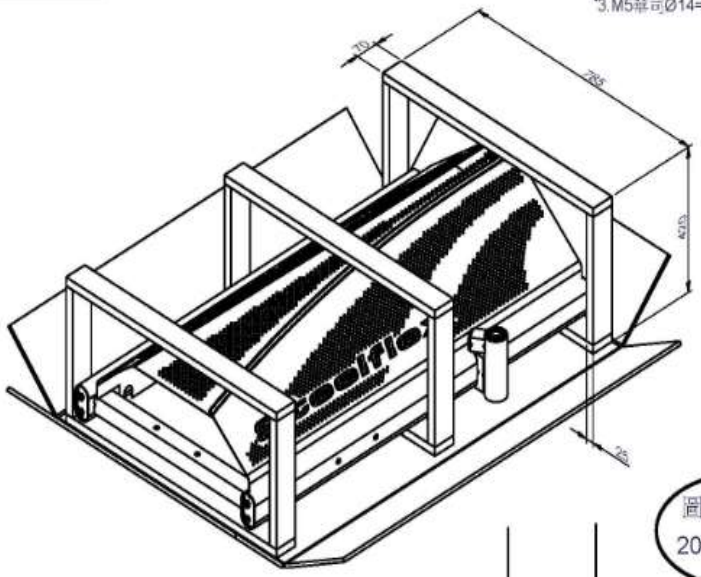
零件代碼	品 名 及 圖 案	用量	備 註
9131-051	肘墊 黑色耐寒乳膠皮 	1SET	
9121-094	靠墊 黑色耐寒乳膠皮 	1SET	設變單號 2013080012

零件代碼	品 名 及 圖 案	用量	備 註
6610-021	門框 國瑞0-200S閃銀 國瑞KL-0109透明漆 二塗二烤 	1SET	1.組立M10X15L=4PCS 圓頭內六角螺絲-CAP 2.組立M10X25L=4PCS 錐形平頭內六角螺絲 3.組立M6拉帽(身體有孔)=24PCS 4.組立8510-018軸承=2PCS
9211-170	上蓋 暗紅色 	1SET	H9211170內箱
8380-066	護網 國瑞0-200S閃銀 國瑞KL-0109透明漆 二塗二烤 	1SET	1.黏貼9310-088=-2PCS Ø5.5X2tX1250L

零件代碼	品名及圖案	用量	備註
8380-067	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 文字方向 	1SET	1.貼貼9440-117防夾手警告標籤=1PCS
8380-068	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	設變單號 2017120005
8400-006	選擇上片 	1SET	HLHTE1200B內箱
8311-194	固定片 K32027G深灰砂 	1PCS	HLHTE1200B內箱
8210-191	20孔選擇桿 電鍍 	1PCS	Ø3/4"x400L

零件代碼	品名及圖案	用量	備註
6610-017	導桿下座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHTE1200B內箱
6610-018	導桿上座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHTE1200B內箱
8331-065	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	4SET	1.組立M6X12L=4PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=4PCS HLHTE1200B內箱

零件代碼	品 名 及 圖 案	用量	備 註
8331-064	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	6SET	1.組立M6X12L=6PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=6PCS HLHTE1200B內箱
8313-188	固定片 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	2PCS	HLHTE1200B內箱
8331-017	固定片 國麗0-200S閃銀 	1PCS	設變單號 2014030002 HLHTE1200B內箱
8280-036	導桿 	2PCS	Ø3/4"X1222L
23HTE1200B	附件包	1SET	HLHTE1200B內箱

零件代碼	品 名 及 圖 案	用量	備 註
25HTE1200B	皮帶輪包	1SET	HLHTE1200B內箱
GHTE1200B	螺絲包	1SET	HLHTE1200B內箱
8345-014	鍍鋅 固定板 	1SET	HLHTE1200B內箱
6670-004	國麗O-200S閃銀 	1SET	HLHTE1200B內箱
門框包裝示意圖			1.組立9700-077橫板=3PCS 2.M5X20L十字鐵板牙=18PCS 3.M5華司Ø14=18PCS 圖表申請單 2014110005

HTE1200 ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D1.Ø50 CAP COVER(8130-131)----------[1PCS]
D2.Ø60 CAP COVER(8130-231)----------[1PCS]
D3.THRUST BEARING(8510-008)----------[1PCS]
D4.Ø38XØ26X1.5t CU WSAHER(8520-008)----------[2PCS]
D5.HANDLEAR WITH COATING(9162-116)----------[2PCS]
D6.Ø50 END CAP(9211-074)----------[2PCS]
D7.50X100X2.0tX30H END CAP(9211-114)----------[1PCS]
D8.Ø116X17 CAP COVER(9211-173)----------[2PCS]
D9.Ø1" RUBBER PAD(9212-019)----------[1PCS]
D10.108X14.5tX263L RUBBER PAD(9310-075)----------[2PCS]
D11.Ø110X22 PULLEY (9213-002B)----------[2PCS]
D12.3885mm STEEL CABLE(FHTE1200A1)----------[1PCS]

D1.



D2.



D3.



D4.



D5.



D6.



D7.



D8.



D9.



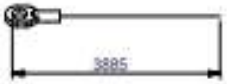
D10.



D11.



D12.



HTE1200 ASSEMBLY INSTRUCTIONS

FARME HARDWARE ILLUSTRATION

DD1.Ø3/4" SHAFT COLLAR(9211-046)----------[2PCS]
DD2.50X4tX50L RUBBER PAD(9214-002)----------[3PCS]
DD3.Ø50X33.5L PLASTICS BAR(9215-024)----------[1PCS]
DD4.Ø65XØ20X70L RUBBER DOUNT(9310-049)----------[2PCS]
DD6.108X14.5tX263L RUBBER PAD(9310-075)----------[2PCS]
DD7.Ø110X22 PULLEY (9213-002B)----------[2PCS]

DD1.



DD2.



DD3.



DD4.



DD6.



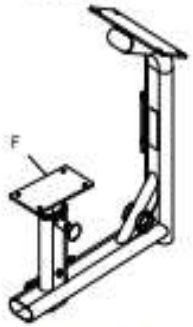
DD7.



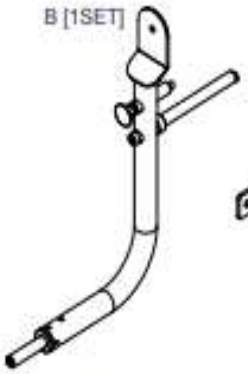
HTE1200 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

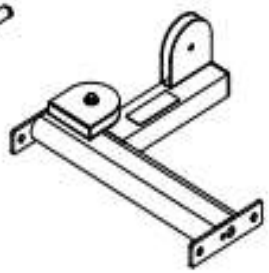
A [1SET]



B [1SET]



C [1SET]



D [1SET]
280235



E [1SET]



G [1SET]



H [1PCS]
5355-K002

I [1PCS]
8230-023

J [2PCS]
8313-188



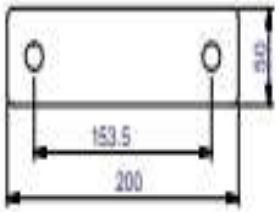




HTE1200 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

K [1PCS]
8312-077



L [1SET]
9131-051



M [1SET]
9121-094



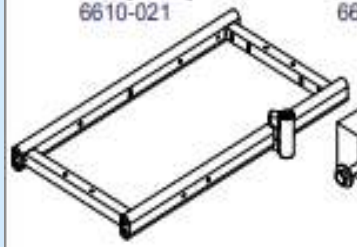
N [1PCS]
9420-089



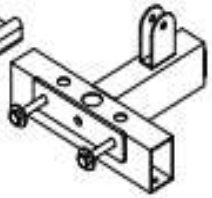
HTE1200 ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET

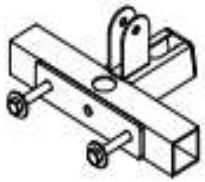
AA1 [1SET]
6610-021



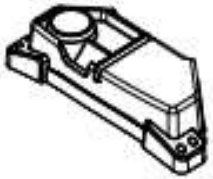
AB [1SET]
6610-017



AC [1PCS]
6610-018



AD [1PCS]
9211170-023



AE [1PCS]
8380-066



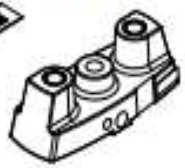
AF [1SET]
8380-067



AG [1PCS]
8380-068



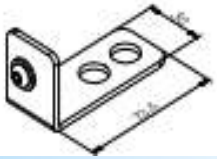
AH [1SET]
8400-006



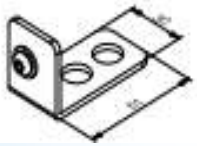
AI1[1PCS]
8210-191



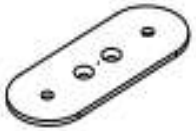
AJ[6SET]
8331-064



AK[4SET]
8331-065



AL[2PCS]
8313-188



HTE1200 ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET

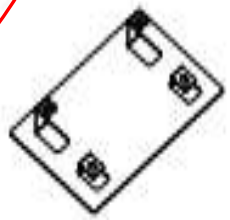
AM [1PCS]
8331-017



AN1 [2PCS]
8280-036
Ø3/4"X1222L



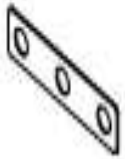
AO [1PCS]
8345-014

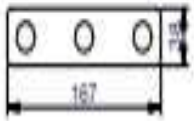


AP [2SET]
6670-004



AQ[1PCS]
8311-194

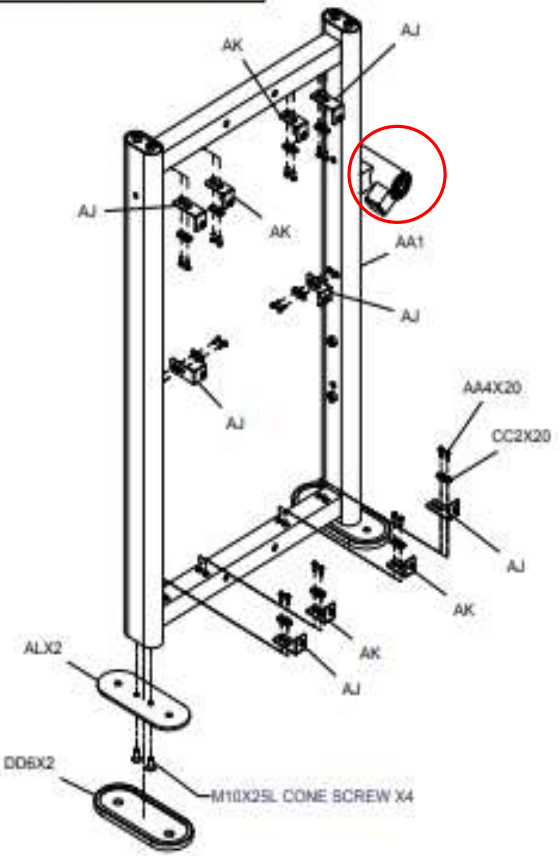




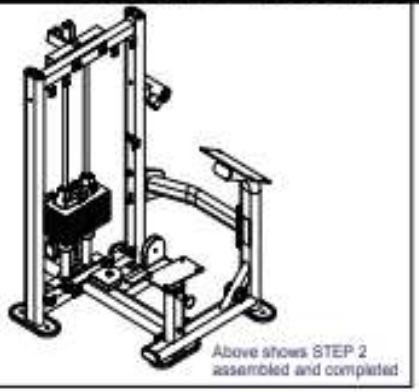
HTE1200 ASSEMBLY INSTRUCTIONS



Above shows STEP 1 assembled and completed

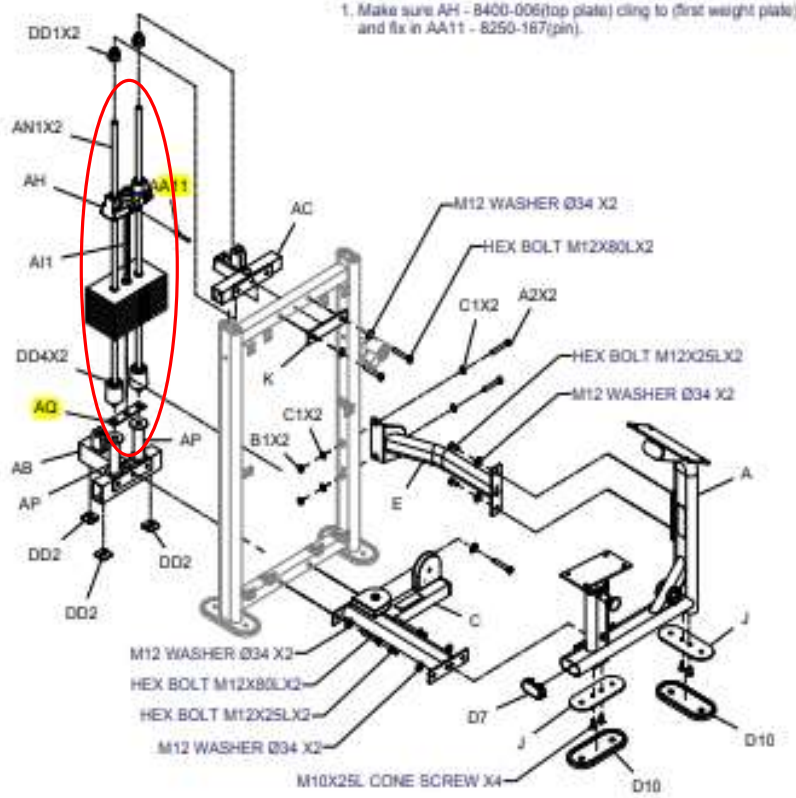


HTE1200 ASSEMBLY INSTRUCTIONS

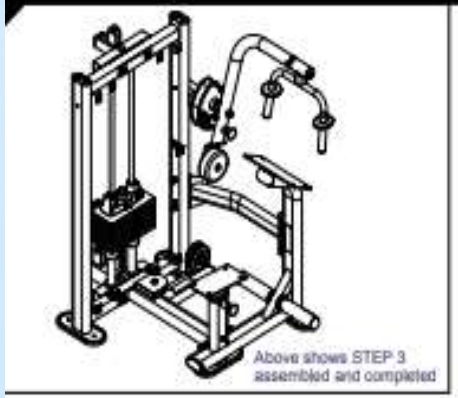


Above shows STEP 2 assembled and completed

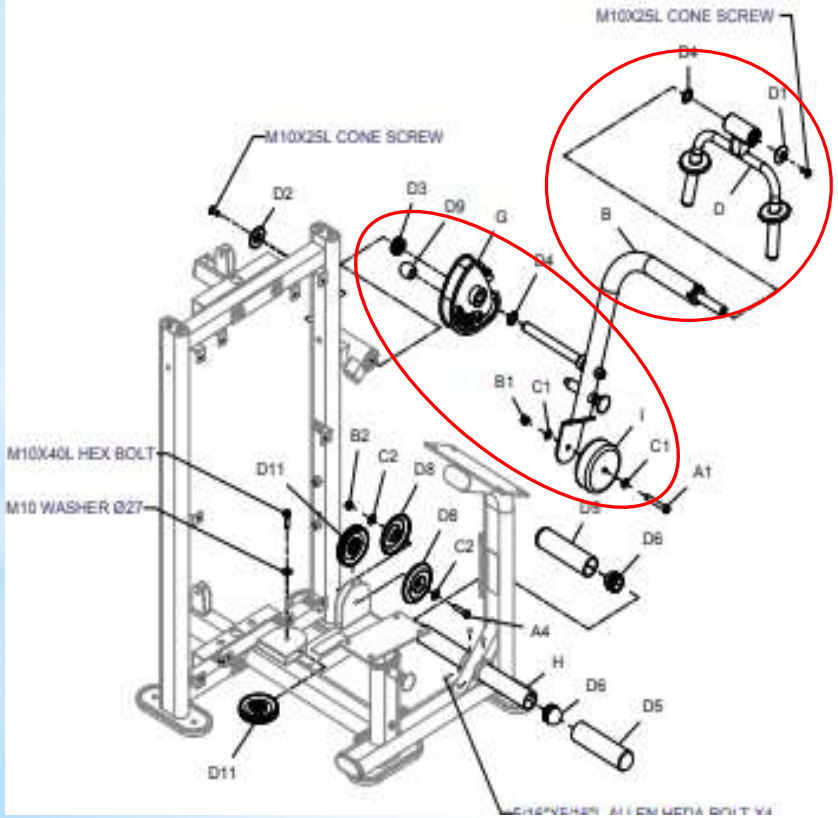
NOTE:
1. Make sure AH - 8400-006(top plate) cling to (first weight plate) and fix in AA11 - 8250-167(pin).



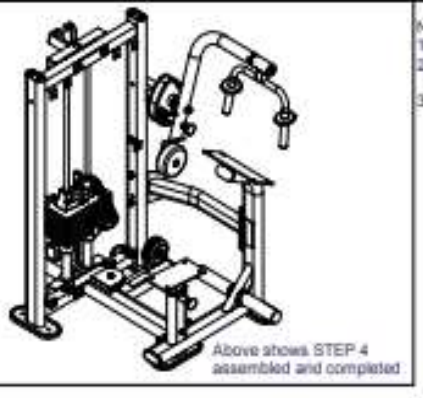
HTE1200 ASSEMBLY INSTRUCTIONS



Above shows STEP 3
assembled and completed

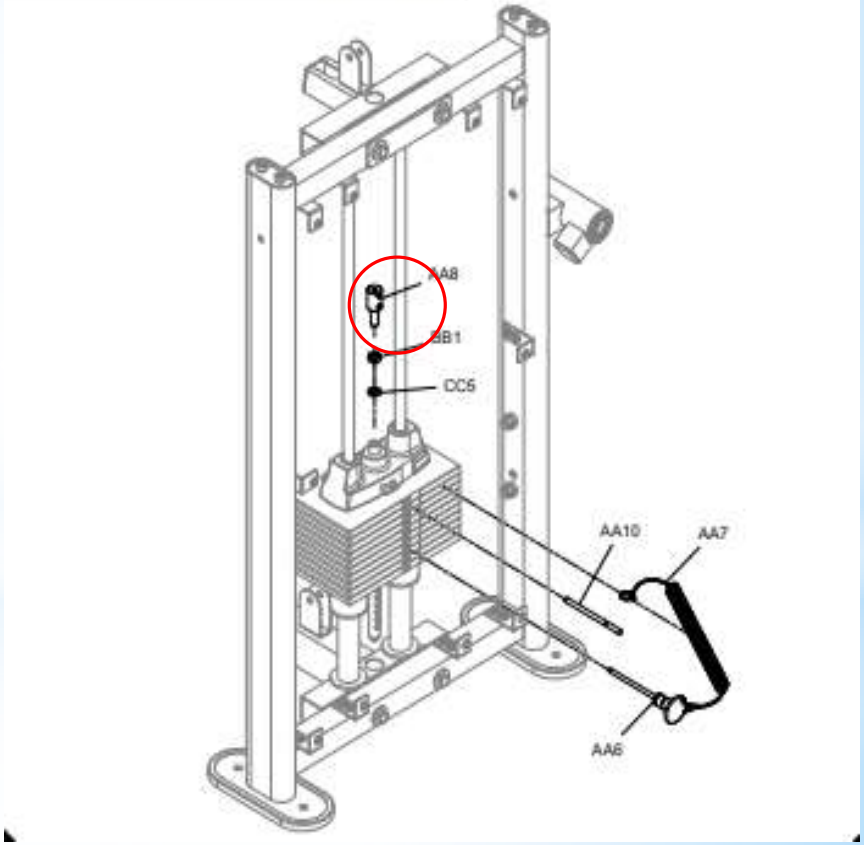


HTE1200 ASSEMBLY INSTRUCTIONS

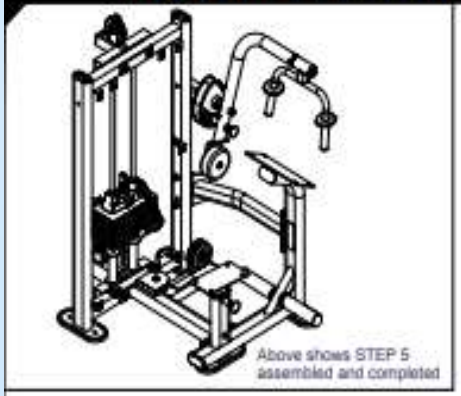


Above shows STEP 4
assembled and completed

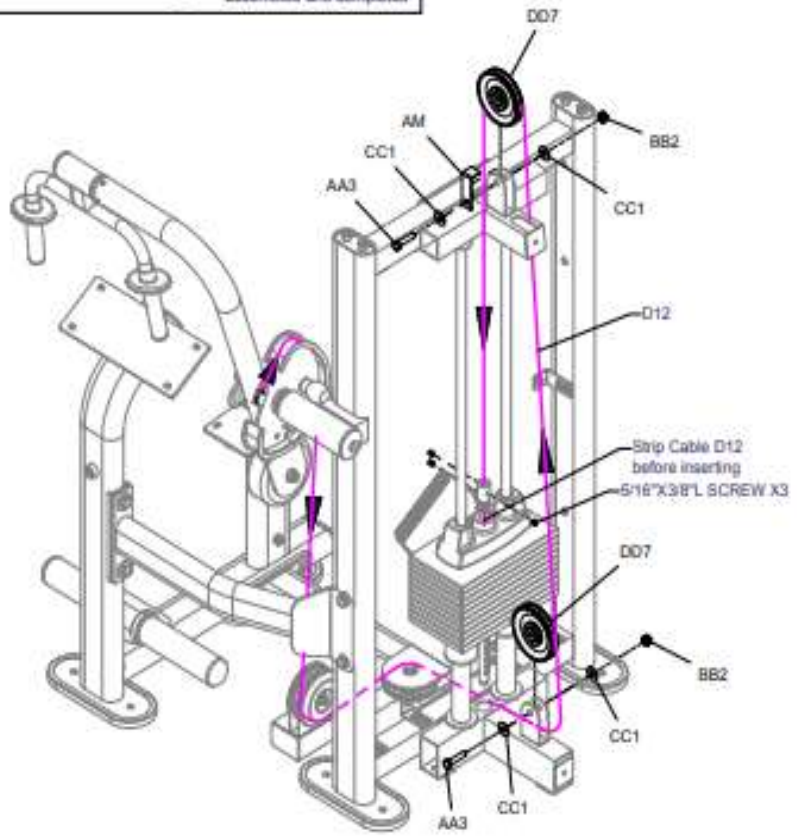
NOTE:
1. Place AA10 - 8250-166 (pin) into the first weight plate
2. Place AA9 - 8250-152 (weight stack pin) into the
   the hole 20th of the weight stack.
3. Finally remove AA9 - 8250-152 (weight stack pin)
   and use as usual.



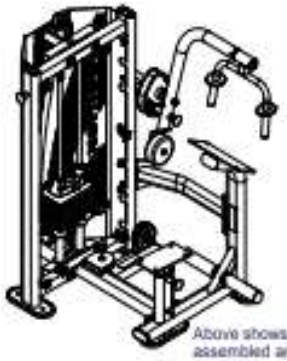
HTE1200 ASSEMBLY INSTRUCTIONS



Above shows STEP 5 assembled and completed

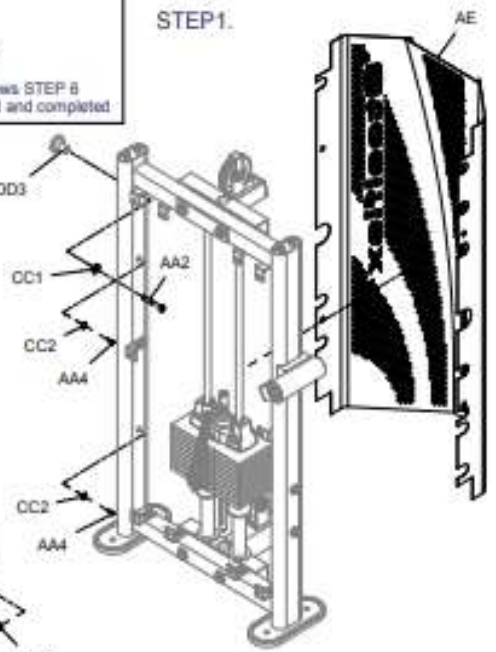


HTE1200 ASSEMBLY INSTRUCTIONS

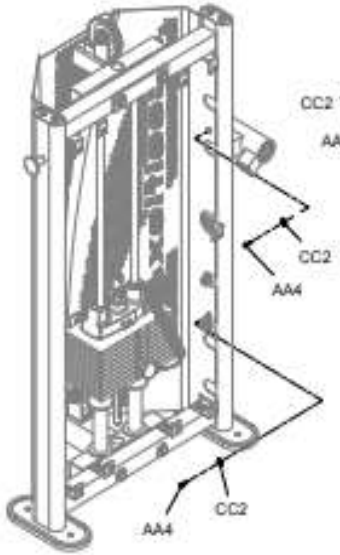


Above shows STEP 6 assembled and completed

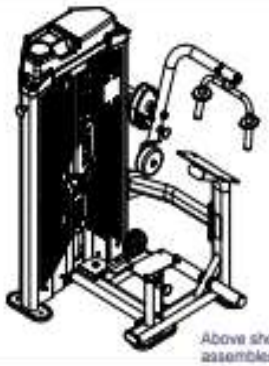
STEP1.



STEP2.

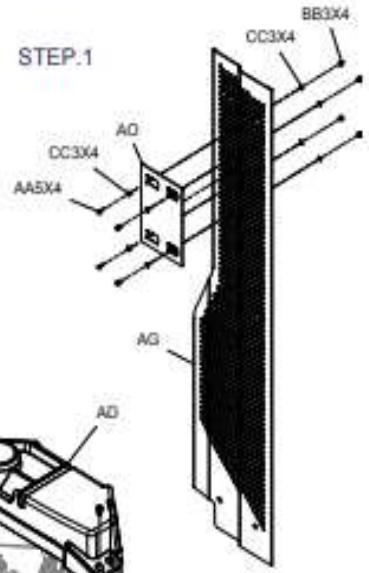


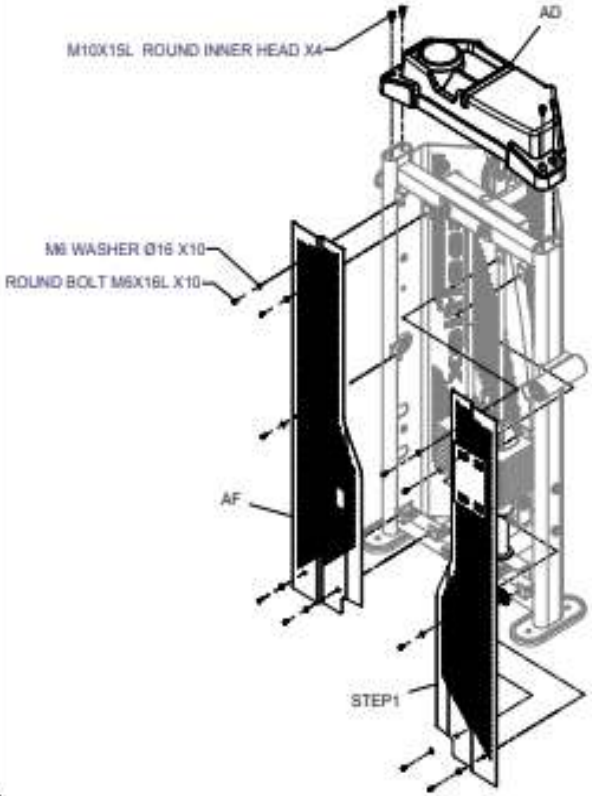
HTE1200 ASSEMBLY INSTRUCTIONS



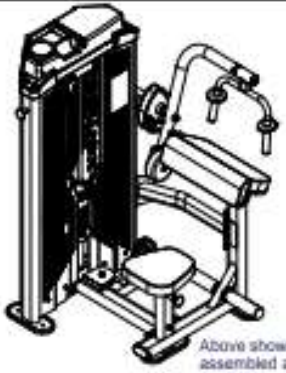
Above shows STEP 7 assembled and completed

STEP.1

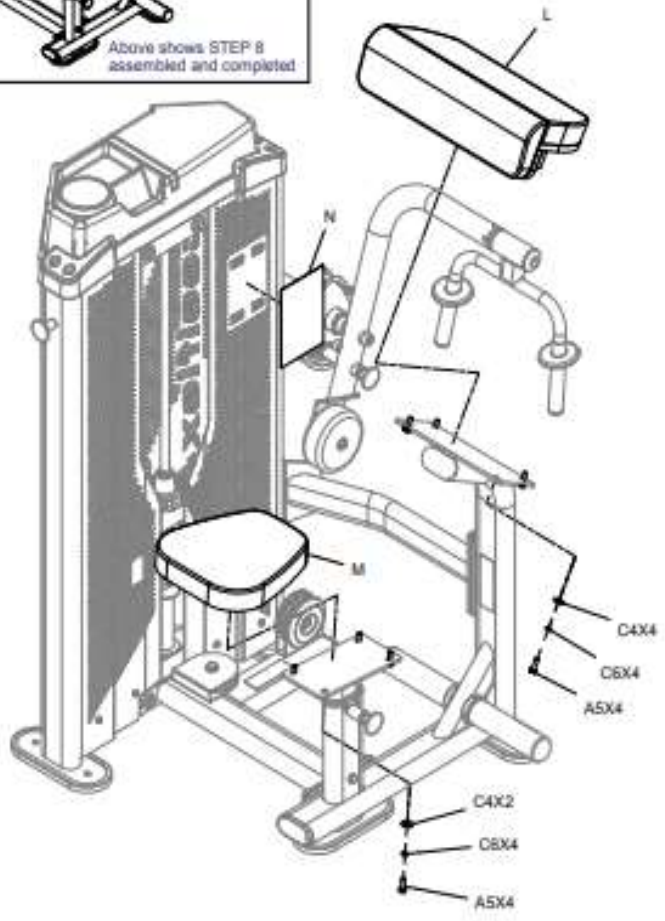




HTE1200 ASSEMBLY INSTRUCTIONS



Above shows STEP 8 assembled and completed



HOPE ASSEMBLY INSTRUCTIONS

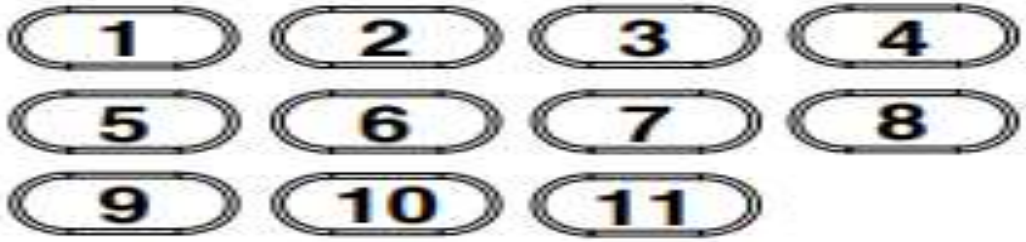
DECAL REFERENCE



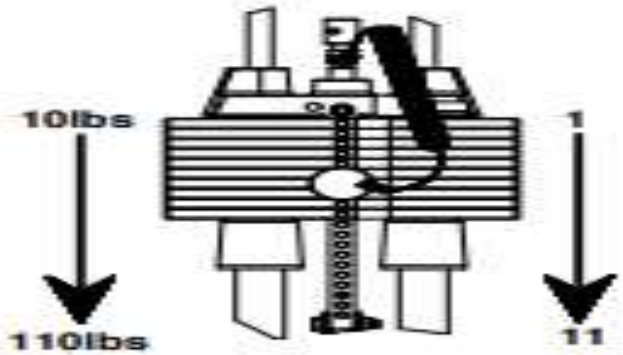
9440-258



9440-259



9440-274





9440-117

*Well done!

