*HTM1000 Maintenance



* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.

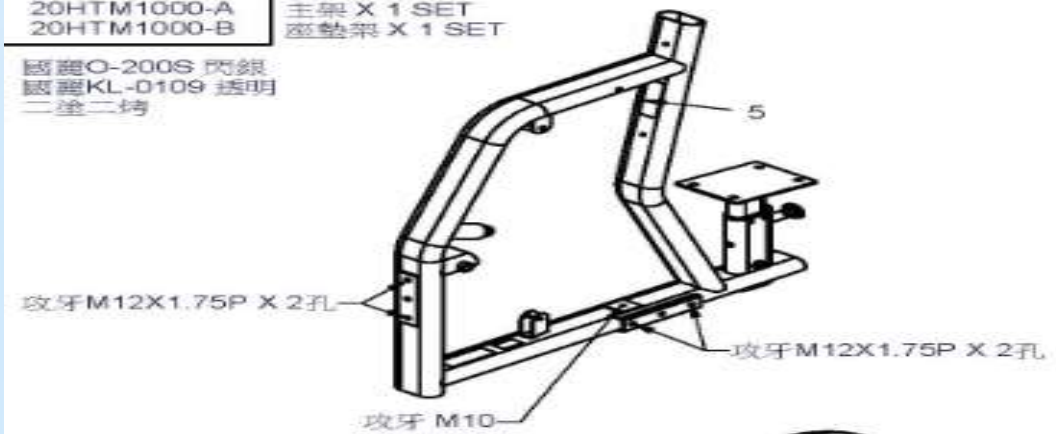


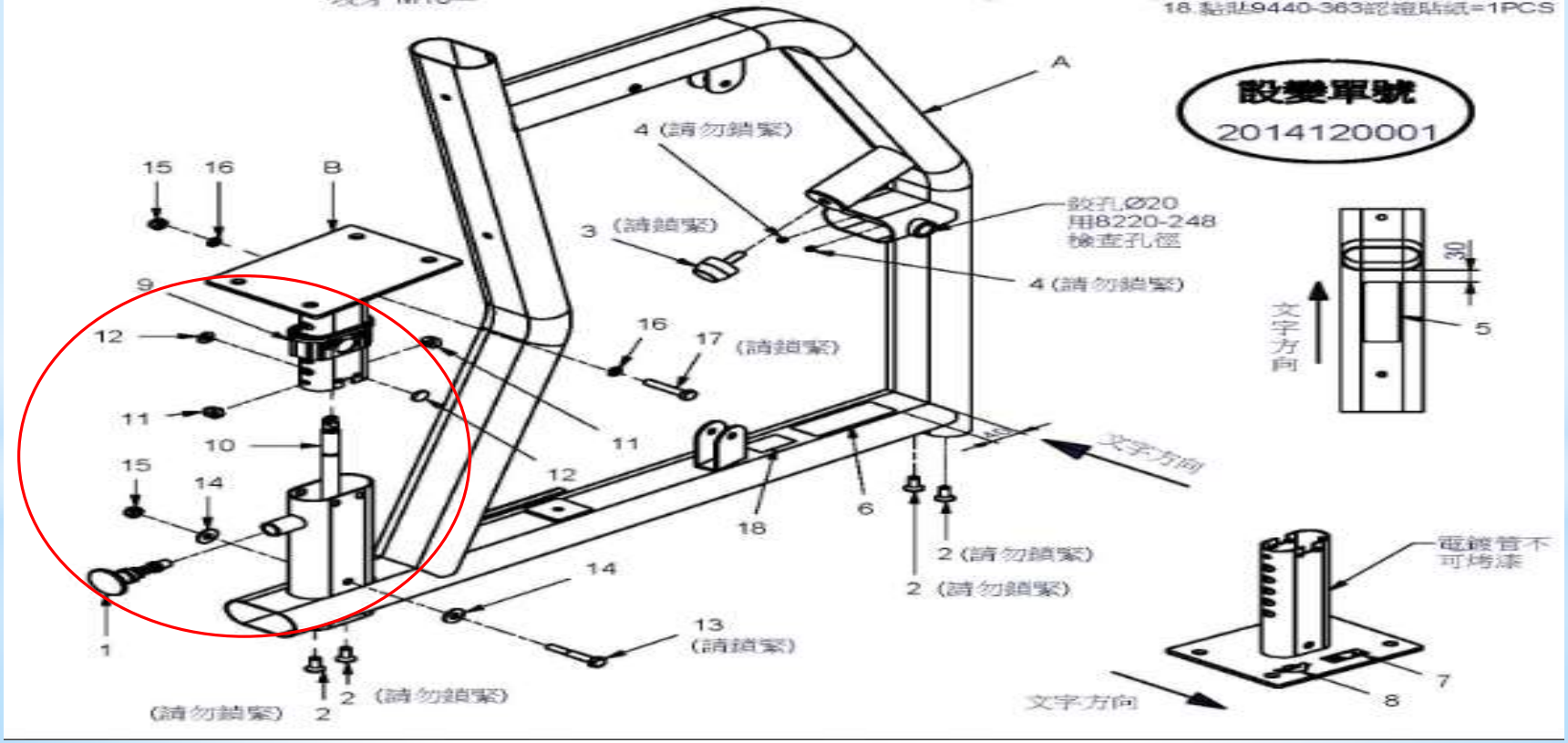


* Let's maintain your machine!

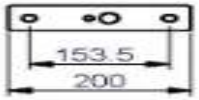
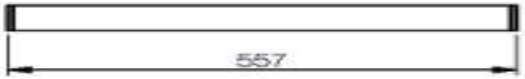
零件代碼	品 名 及 圖 案	用量	備 註
20HTM1000-A 20HTM1000-B	主架 X 1 SET 座墊架 X 1 SET		1.組立8250-066調整組=1PCS 2.組立M10X25 =4PCS 鎚形平頭內六角螺絲 3.組立9310-018阻檔墊=1PCS 4.組立 5/16"X5/16"L=2PCS 沉頭內六角螺絲 5.貼9440-258注意標籤=1PCS 6.貼9440-259注意標籤=1PCS 7.貼工單貼紙=1PCS 8.貼9440-055臺灣貼紙=1PCS 9.組立9211-107雙層套=1PCS 10.組立8830-027氣壓棒=1PCS 11.組立9211-118按扣墊=2PCS 12.組立9211-036按扣墊=2PCS 13.組立M10X65L=1PCS 一般六角頭螺絲 14.組立M10華司Ø27=2PCS 15.組立M10尼帽 =2PCS 16. 組立M10華司Ø16=2PCS 17.組立M10X55L = 1PCS 一般六角頭螺絲 18.黏貼9440-363認證貼紙=1PCS

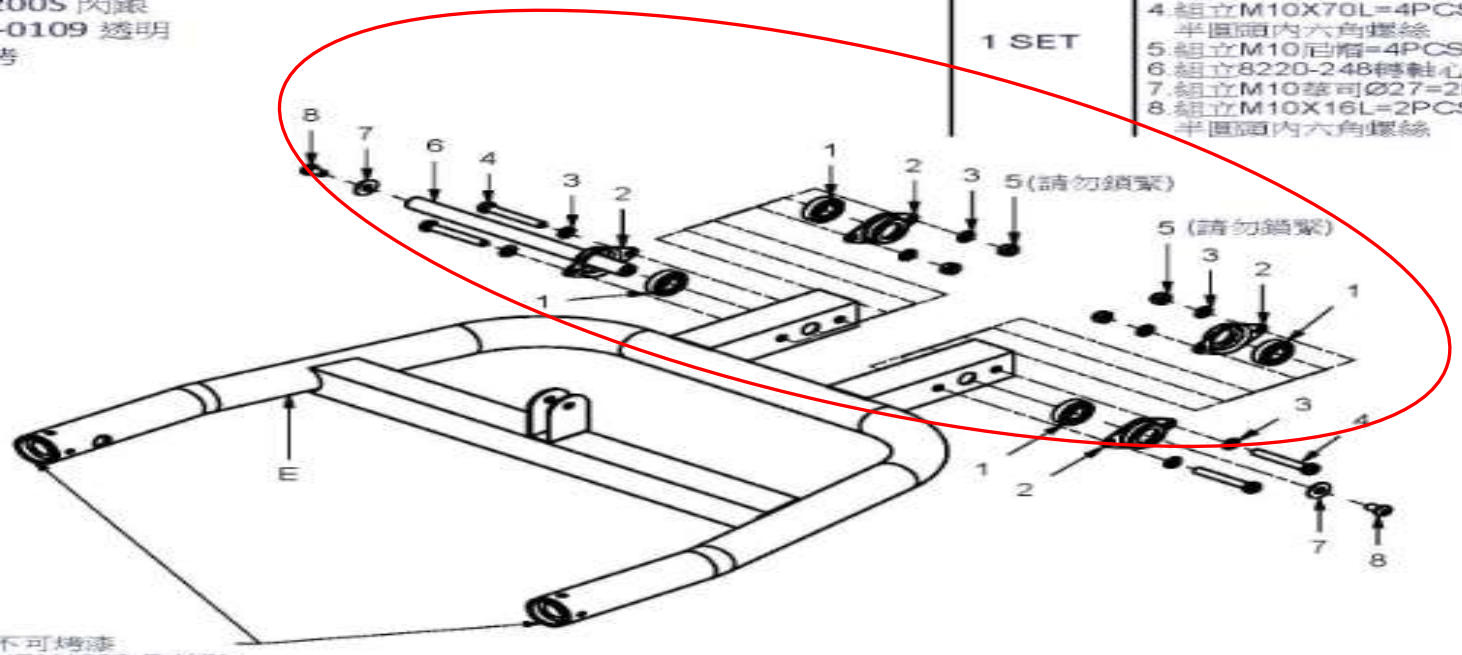
國麗O-200S 亮銀
國麗KL-0109 透明
二塗二烤



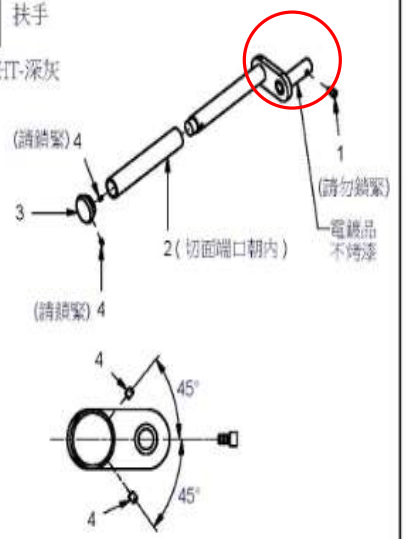
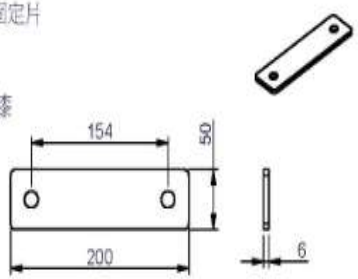
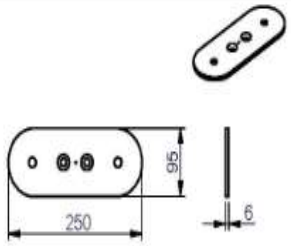


設變單號
2014120001

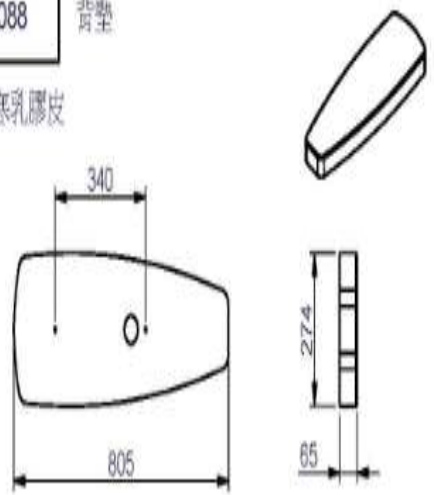
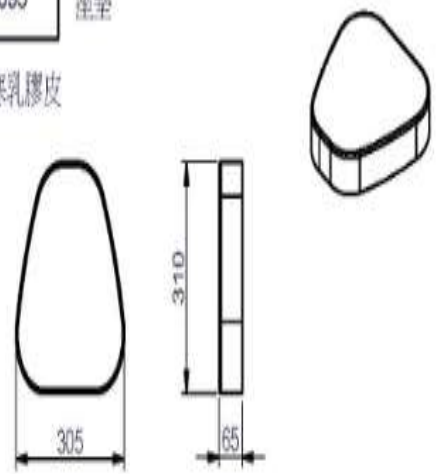
零件代碼	品 名 及 圖 案	用量	備 註
20HTM1000-C 國璽O-200S 閃銀 國璽 KL-0109 透明 二塗二烤	連接管 	1 SET	事務通知單 2013110001
20HTM1000-D 國璽O-200S 閃銀 國璽 KL-0109 透明 二塗二烤	連接桿   	1 SET	設變單號 2013100013 HLHTM1000A 內箱
20HTM1000-E 國璽O-200S 閃銀 國璽 KL-0109 透明 二塗二烤	扶手架	1 SET	1.組立8510-010軸承=4PCS 2.組立8341-031固定板=4PCS 3.組立M10彈司Ø19=8PCS 4.組立M10X70L=4PCS 半圓頭內六角螺絲 5.組立M10尼帽=4PCS 6.組立8220-248轉軸心=1PCS 7.組立M10蓋司Ø27=2PCS 8.組立M10X16L=2PCS 半圓頭內六角螺絲

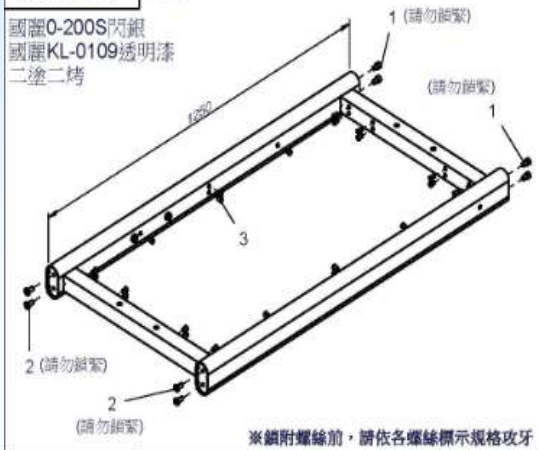
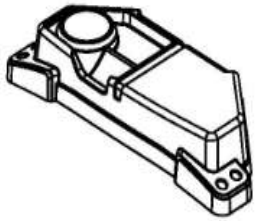
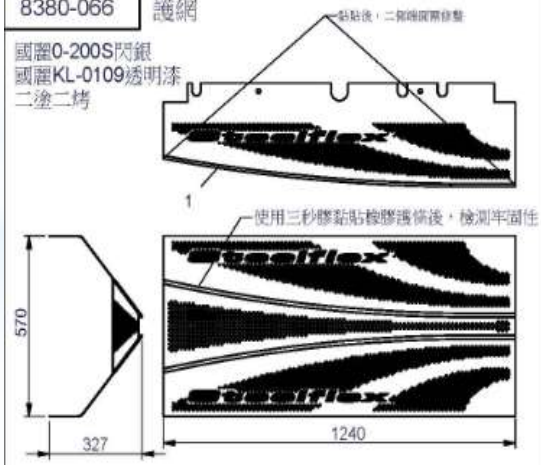


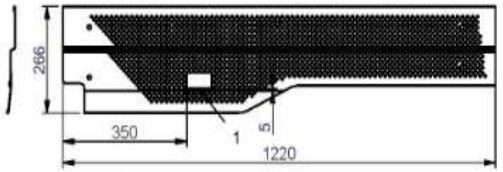
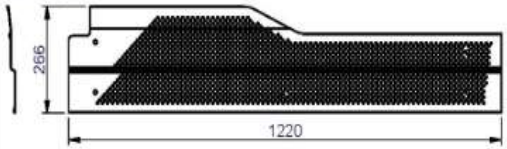
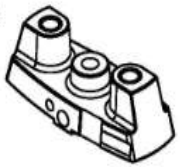
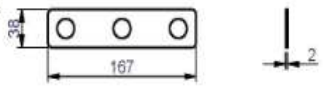
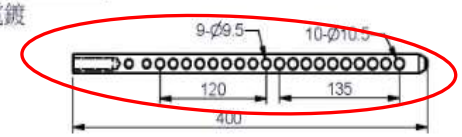
內部不可烤漆
用20HTM1000-F 檢驗

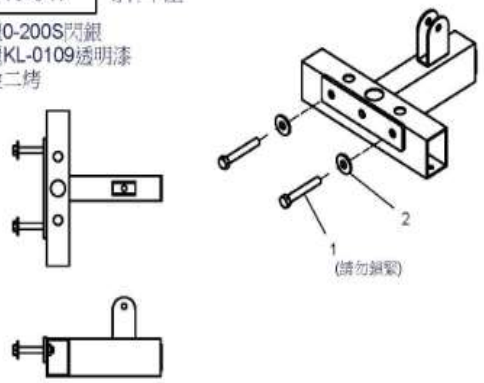
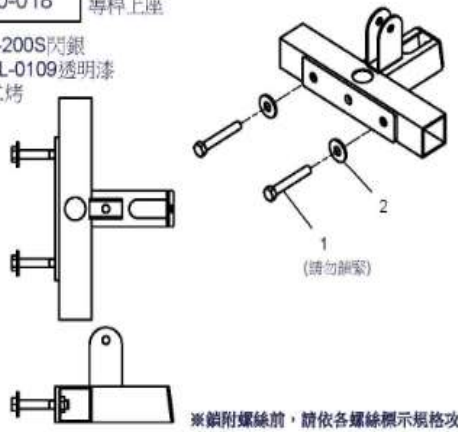
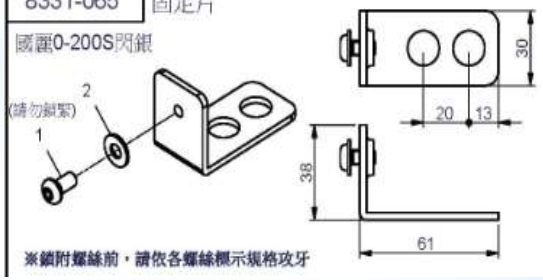
零件代碼	品名及圖案	用量	備註
20HTM1000-F	扶手 國邦790-49153FLHT-深灰 	2 SET	1.組立5/16"X1/2"L=2PCS 圓頭內六角螺絲 2.組立9162-158=2PCS 高密度把手 3.組立9212-071 端蓋=2PCS 4.組立1/4"X20牙X8L=4PCS 沉頭內六角螺絲 設變單號 2013100013 HLHTM1000A 內箱
8312-077	固定片 國麗3124S 閃銀 國麗 KL0002 透明漆 二塗二烤 	1 PCS	事務通知單 2013110001 HLHTM1000A 內箱
8313-188	固定片 國麗3124S 閃銀 國麗 KL0002 透明漆 二塗二烤 	2 PCS	HLHTM1000A 內箱

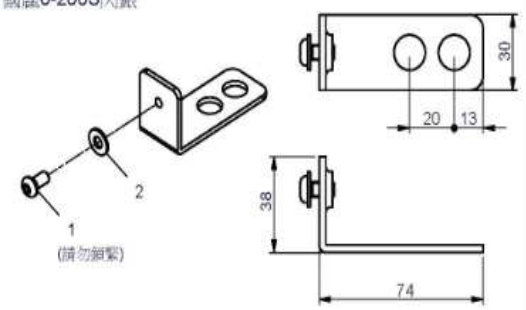
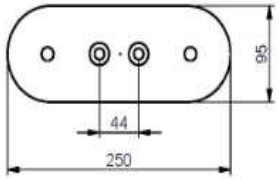
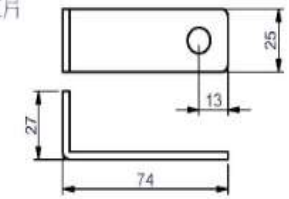
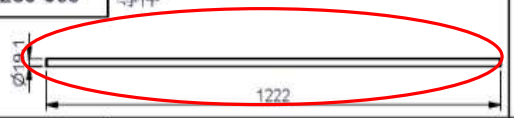
零件代碼	品名及圖案	用量	備註
9420-086	動作圖銘板	1 PCS	9630-126氣泡袋X1 160X460XB-平口
23HTM1000A	附件包	1 SET	HLHTM1000A 內箱
25HTM1000A	皮帶輪包	1 SET	HLHTM1000A 內箱
FHTM1000	鋼索包	1 SET	HLHTM1000A 內箱
GHTM1000A	螺絲包	1 SET	HLHTM1000A 內箱
KHTM1000	說明書	1 SET	
			保麗龍 9180-001 X 4PCS 待固龍 9180-027 X 6PCS 束帶 9630-009 X 10PCS 蜂巢紙 9630-267 X 6PCS 蜂巢紙 9630-268 X 6PCS

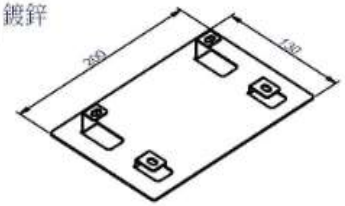
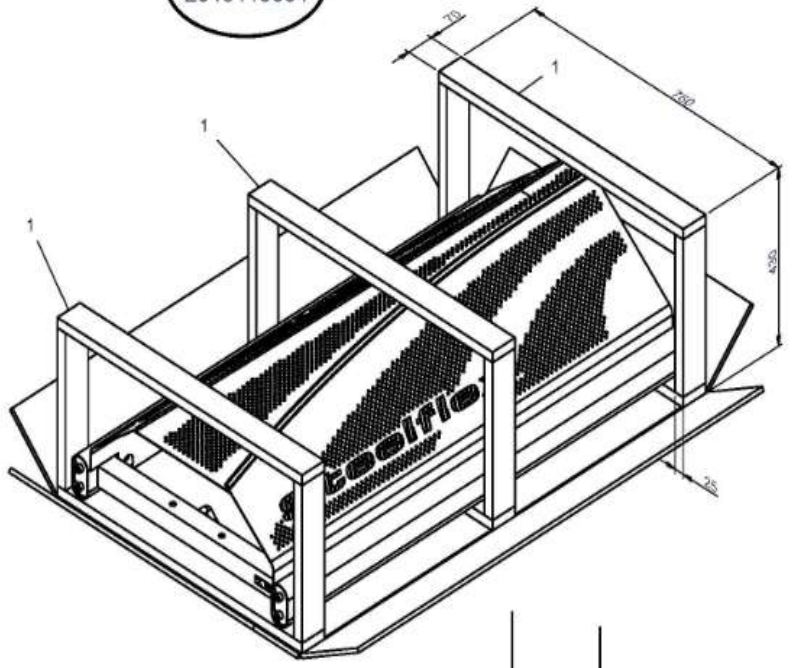
零件代碼	品名及圖案	用量	備註
9111-088	背墊 黑色耐寒乳膠皮 	1 PCS	
9121-093	座墊 黑色耐寒乳膠皮 	1 PCS	

零件代碼	品名及圖案	用量	備註
6610-023	門框 國產0-200S閃銀 國產KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M10X15L=4PCS 圓頭內六角螺絲-CAP 2.組立M10X25L=4PCS 雞彩平頭內六角螺絲 3.組立M6拉帽(身體有花)=24PCS 4.貼工單貼紙=1PCS 
9211-170	上蓋 暗紅色 	1SET	H9211170內箱 設變單號 2014030002
8380-066	護網 國產0-200S閃銀 國產KL-0109透明漆 二塗二烤 	1SET	1.黏貼9310-088=-2PCS Ø5.5X2tX1250L

零件代碼	品 名 及 圖 案	用量	備 註
8380-067	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 文字方向 	1SET	1.貼貼9440-117防夾手警告標籤=1PCS
8380-068	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	設變單號 2017120005
8400-006	選擇上片 	1SET	HLHTM1000C 內箱
8311-194	固定片 K32027G深灰砂 	1PCS	HLHTM1000C 內箱
8210-191	20孔選擇桿 電鍍 	1PCS	HLHTM1000C 內箱 Ø3/4"x400L

零件代碼	品 名 及 圖 案	用量	備 註
6610-017	導桿下座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHTM1000C 內箱
6610-018	導桿上座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS 事務通知單 2013110001 HLHTM1000C 內箱
8331-065	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	4SET	1.組立M6X12L=4PCS 半圓頭內六角螺絲 2.組立M6華司Ø13=4PCS HLHTM1000C 內箱

零件代碼	品 名 及 圖 案	用量	備 註
8331-064	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	6SET	1.組立M6X12L=6PCS 半圓頭內六角螺絲 2.組立M6華司Ø13=6PCS 設變單號 2014030002 HLHTM1000C 內箱
8313-188	固定片 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	2PCS	1.9180-001保麗龍=1PCS 150X100X50mm 2.9180-002保麗龍=1PCS 165X130X110mm 3.9180-027特固龍=4PCS Ø65X45X215L 4.9630-011氣泡布=2PCS 1000X1000 HLHTM1000C 內箱
8331-017	固定片 國麗0-200S閃銀 	1PCS	HLHTM1000C 內箱
8280-036	導桿 	2PCS	Ø19.05X1222L
23HTM1000B	附件包	1SET	HLHTM1000C 內箱

零件代碼	品 名 及 圖 案	用量	備 註
25HTM1000B	皮帶輪包	1SET	HLHTM1000C 內箱
GHTM1000B	螺絲包	1SET	HLHTM1000C 內箱
8345-014	鍍鋅 固定板 	1SET	保麗龍 9180-001 X 1PCS 保麗龍 9180-002 X 1PCS 特固龍 9180-027 X 7PCS 氣泡袋 9630-011 X 2PCS HLHTM1000C 內箱
門框包裝示意圖	事務通知單 2013110001 	1SET	1.組立9700-074橫板=3PCS 2.M5X20L十字鐵板牙=18PCS 3.M5華司Ø14=18PCS

HTM1000 ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D2. □50 End Cap (9211-087) ----------[2PCS]
D3. 50X100 End Cap (9211-114) ----------[3PCS]
D4. Pully Cap (9211-173) ----------[7PCS]
D5. Rubber Pad (9310-075) ----------[2PCS]
D6. Ø110 Pully (9213-002B) ----------[4PCS]
D7. Exercise Chart (9420-086) ----------[1PCS]
D8. 4955mm Steel Cable(FHTM1000A1) ----------[1PCS]

D2



D3



D4



D5



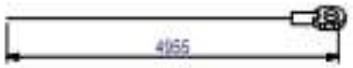
D6



D7



D8



HTM1000 ASSEMBLY INSTRUCTIONS

FRAME HARDWARE ILLUSTRATION FOR DOOR

DD1. 3/4" Shaft Collar (9211-046) ----------[2PCS]
DD2. 2"x2" Rubber Cane Cap (9214-002) ----------[3PCS]
DD3. Tower Rack (9215-024) ----------[1PCS]
DD4. ø65 Rubber Dount (9310-049) ----------[2PCS]

DD6. Rubber Pad (9310-075) ----------[2PCS]
DD7. ø110 Pully (9213-002B) ----------[2PCS]
DD8. Top Plate (8400-006) ----------[1PCS]
DD10. Selector Rod (8210-191) ----------[1PCS]

DD1



DD2



DD3



DD4



DD6



DD7



DD8



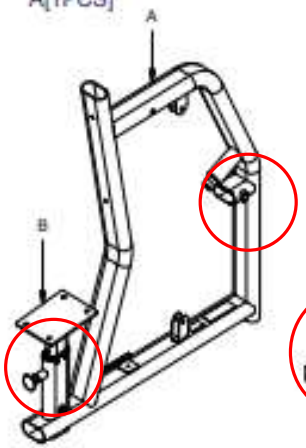
DD10



HTM1000 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

A[1PCS]



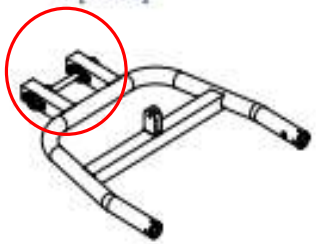
C[1PCS]



D[1PCS]



E[1PCS]



F[2PCS]



H[1PCS]
8312-077



I[2PCS]
8313-188



J[1PCS]
9111-088



K[1PCS]
9121-093



HTM1000 ASSEMBLY INSTRUCTIONS

FRAME PARTS ILLUSTRATION SHEET FOR DOOR

AA1[1PCS]
6610-023



AB[1PCS]
9211170-023



AC[1PCS]
8380-066



AD[1PCS]
8380-067



AE[1PCS]
8380-068



AF[1PCS]
6610-017



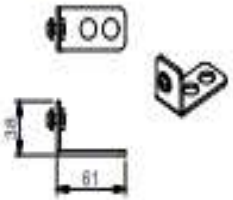
HTM1000 ASSEMBLY INSTRUCTIONS

FRAME PARTS ILLUSTRATION SHEET FOR DOOR

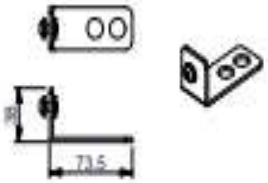
AG[1PCS]
6610-018



AH[4PCS]
8331-065



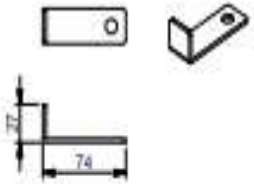
AI[6PCS]
8331-064



AJ[2PCS]
8313-188



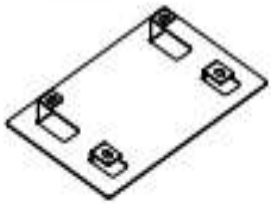
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8331-017



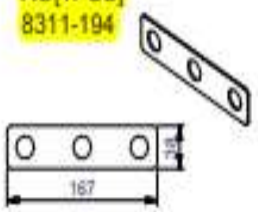
AL1[2PCS]
8280-036
Ø3/4"X1222L



AN[1PCS]
8345-014



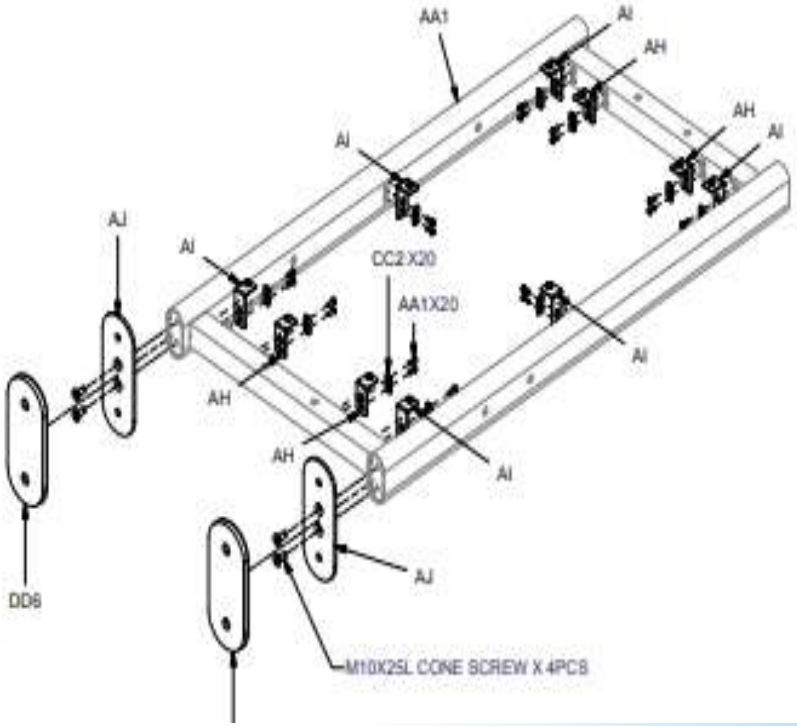
AO[1PCS]
8311-194



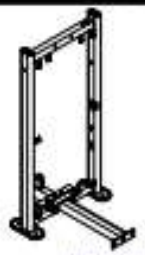
HTM1000 ASSEMBLY INSTRUCTIONS



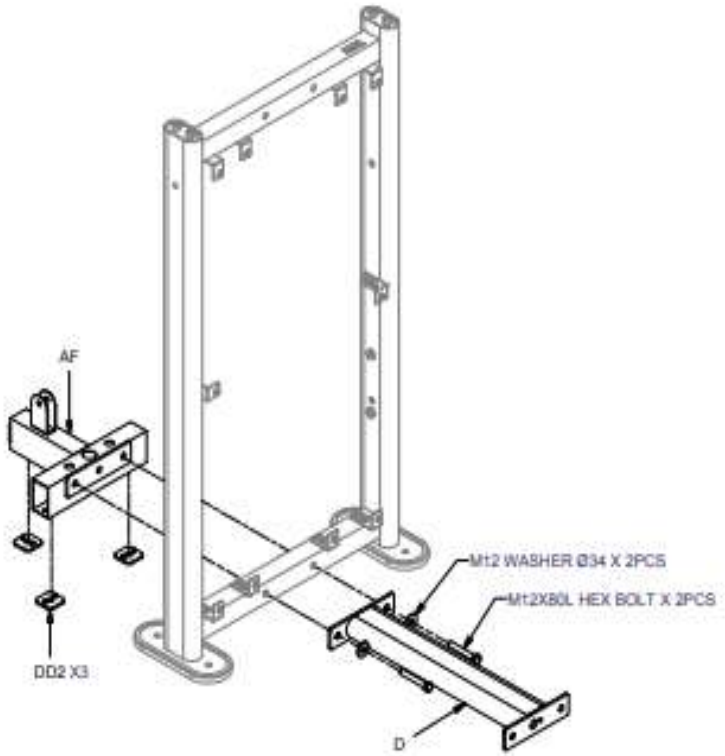
Above shows STEP 1 assembled and completed



HTM1000 ASSEMBLY INSTRUCTIONS



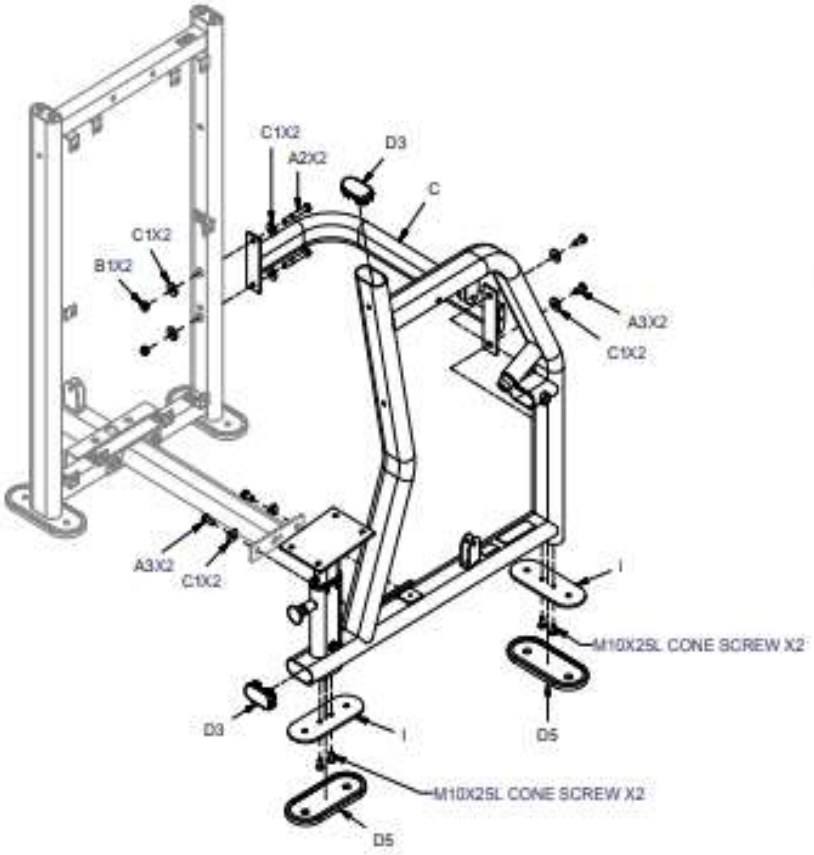
Above shows STEP 2
assembled and completed



HTM1000 ASSEMBLY INSTRUCTIONS



Above shows STEP 3
assembled and completed



HTM1000 ASSEMBLY INSTRUCTIONS



Above shows STEP 4
assembled and completed

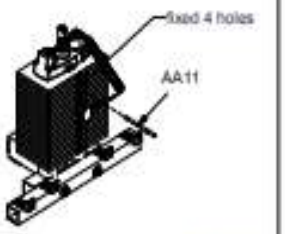
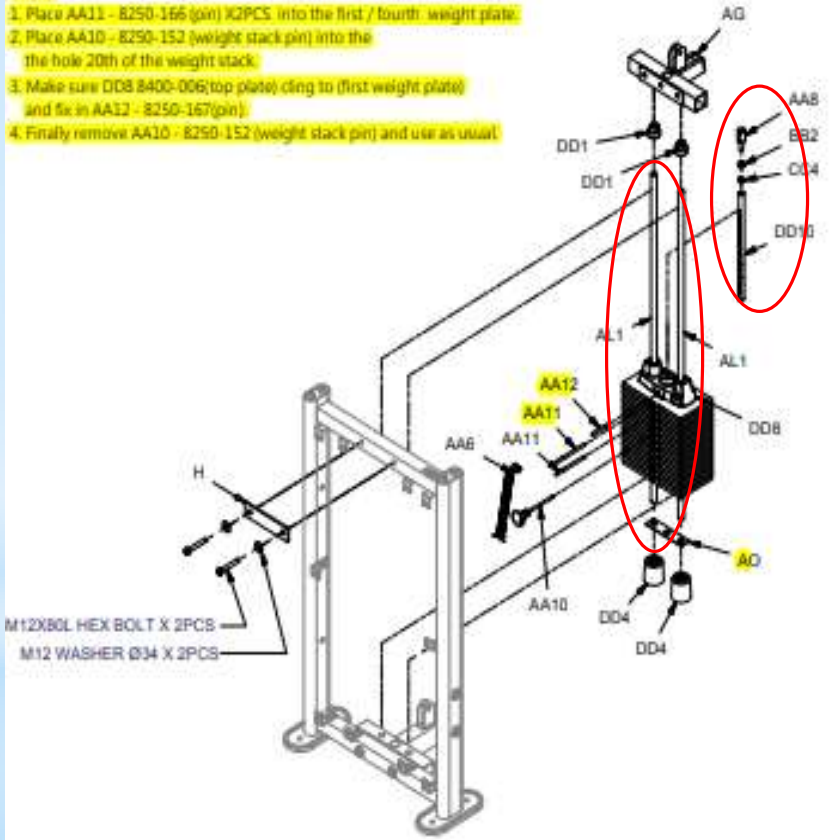


Figure 1

NOTE:
1. Place AA11 - 8250-166 (pin) X2PCS into the first / fourth weight plate.
2. Place AA10 - 8250-152 (weight stack pin) into the
the hole 20th of the weight stack.
3. Make sure DD8 8400-006(top plate) cling to (first weight plate)
and fix in AA12 - 8250-167(pin).
4. Finally remove AA10 - 8250-152 (weight stack pin) and use as usual.



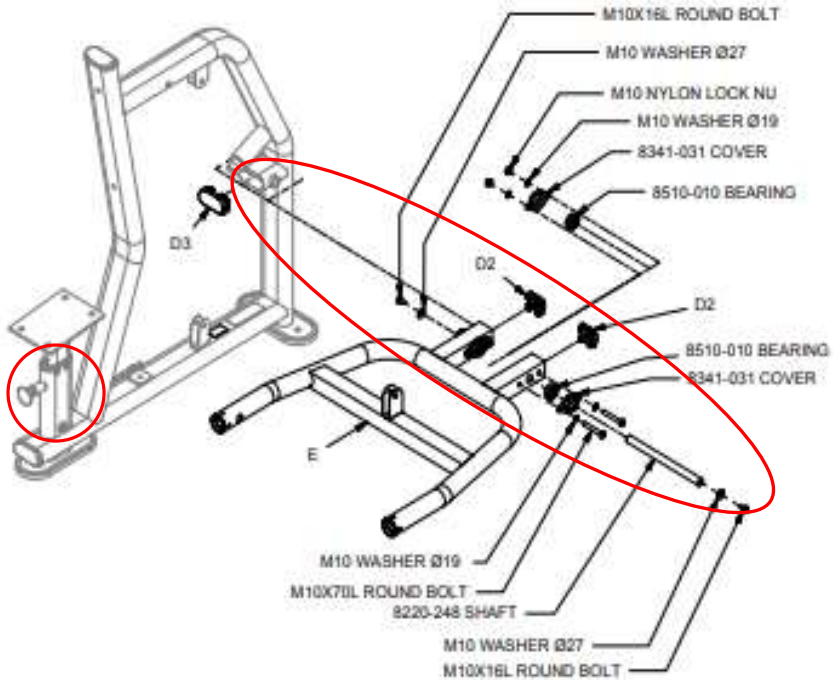
HTM1000 ASSEMBLY INSTRUCTIONS



Above shows STEP 5
assembled and completed



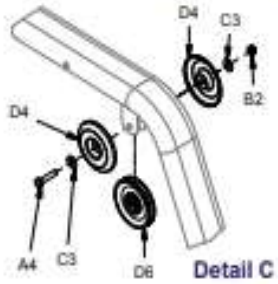
tighten 5/16"X5/16"L
countersunk screw X 2 PCS
AFTER install accessory E,
BEFORE install D3



HTM1000 ASSEMBLY INSTRUCTIONS



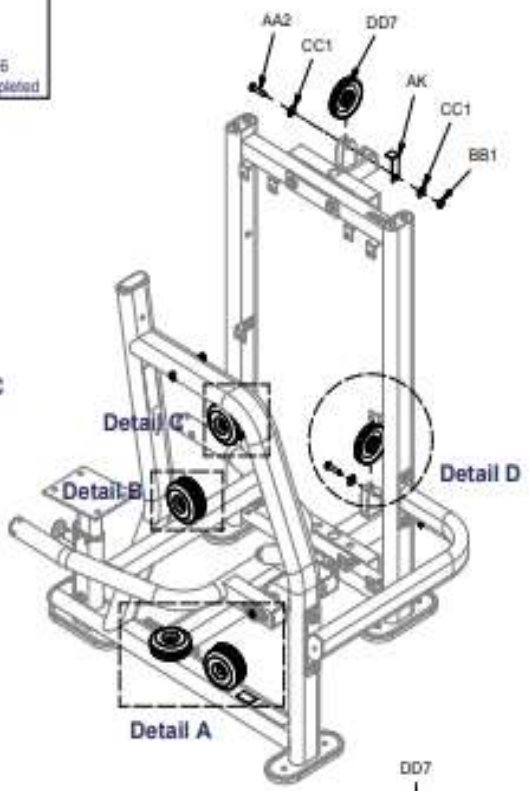
Above shows STEP 6 assembled and completed

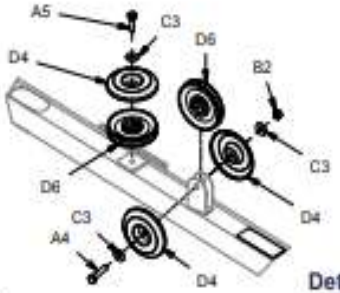


Detail C

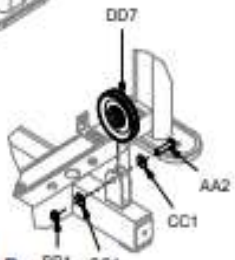


Detail B





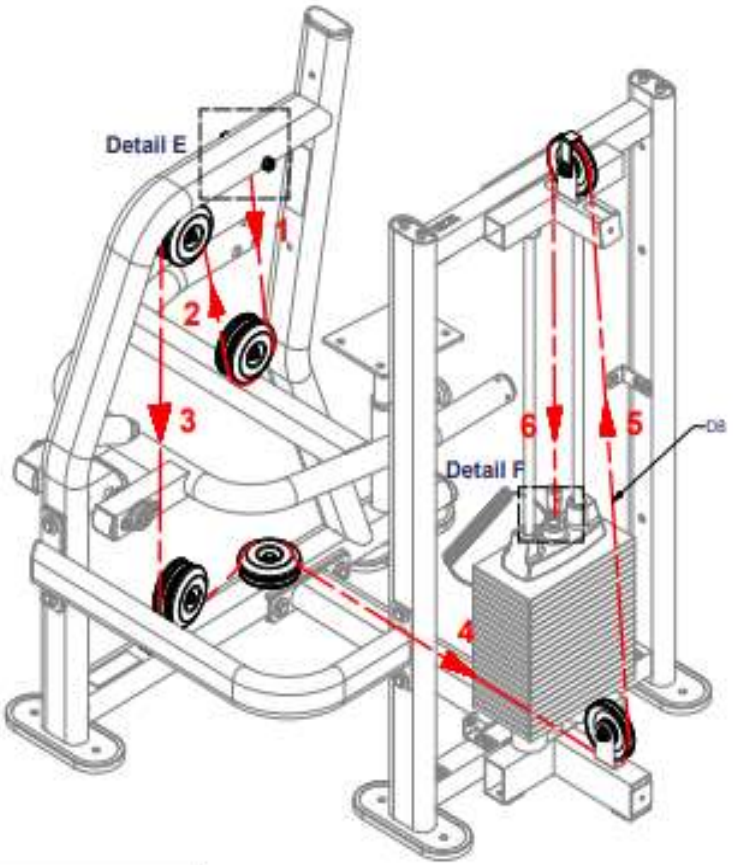
Detail A

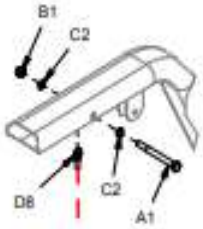


Detail D

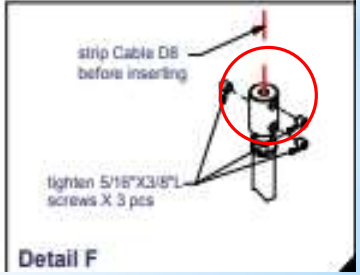
HTM1000 ASSEMBLY INSTRUCTIONS

Cable to Constitute Illustration





Detail E

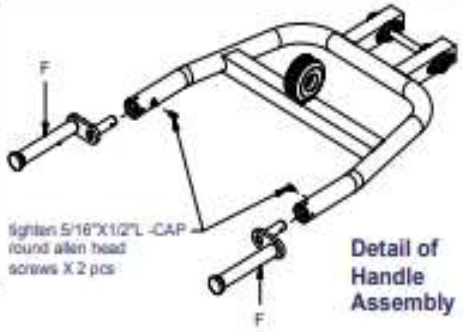


Detail F

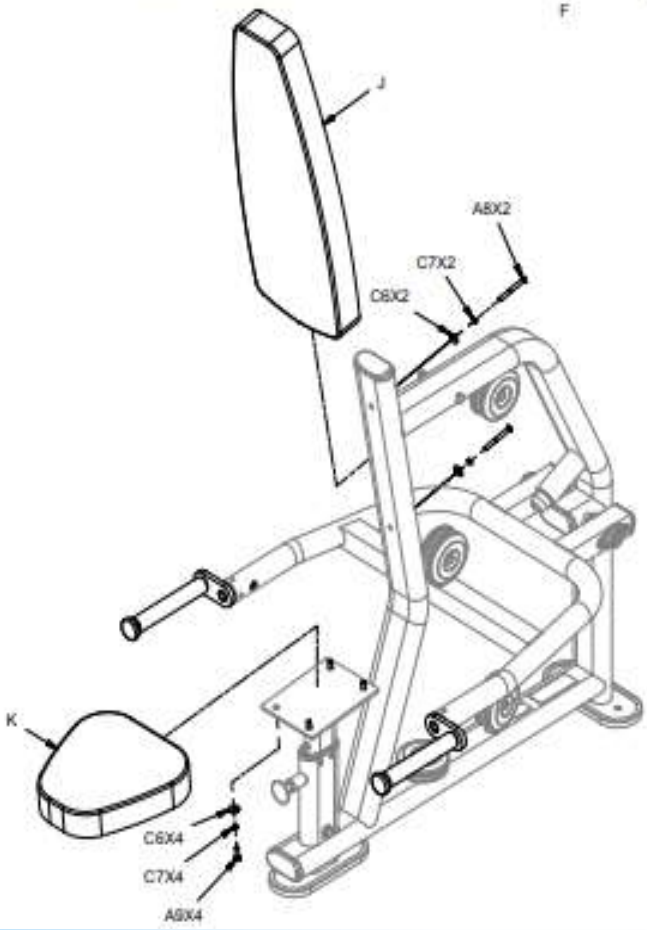
HTM1000 ASSEMBLY INSTRUCTIONS



Above shows STEP 7 assembled and completed



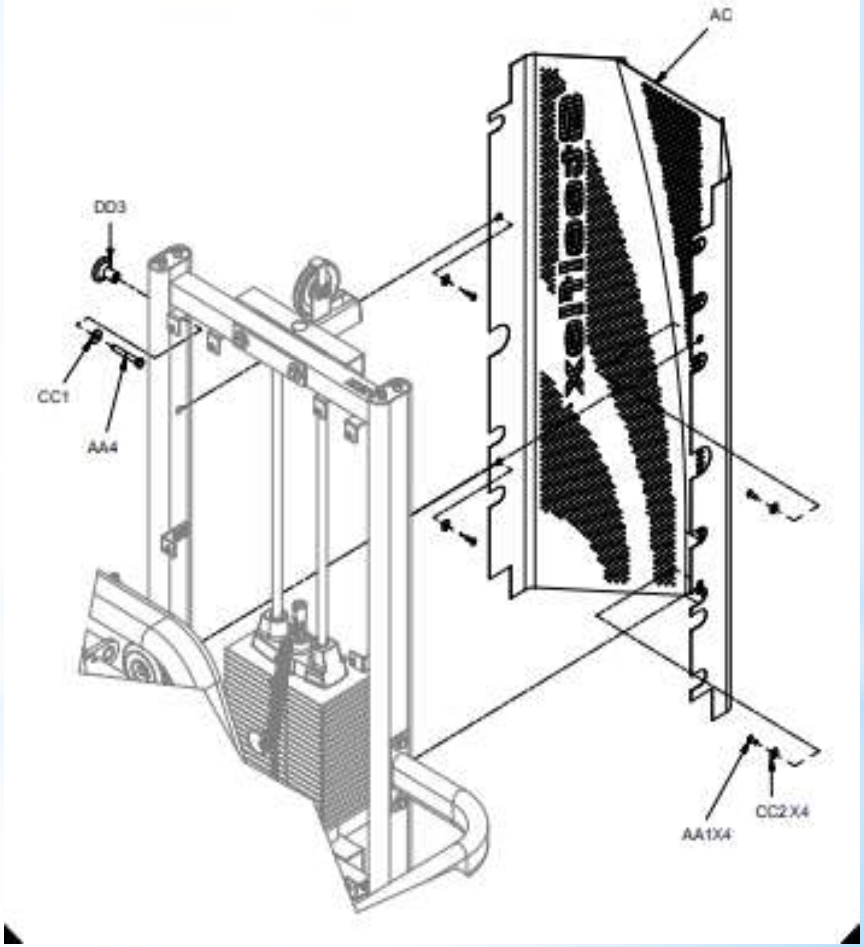
Detail of Handle Assembly



HTM1000 ASSEMBLY INSTRUCTIONS



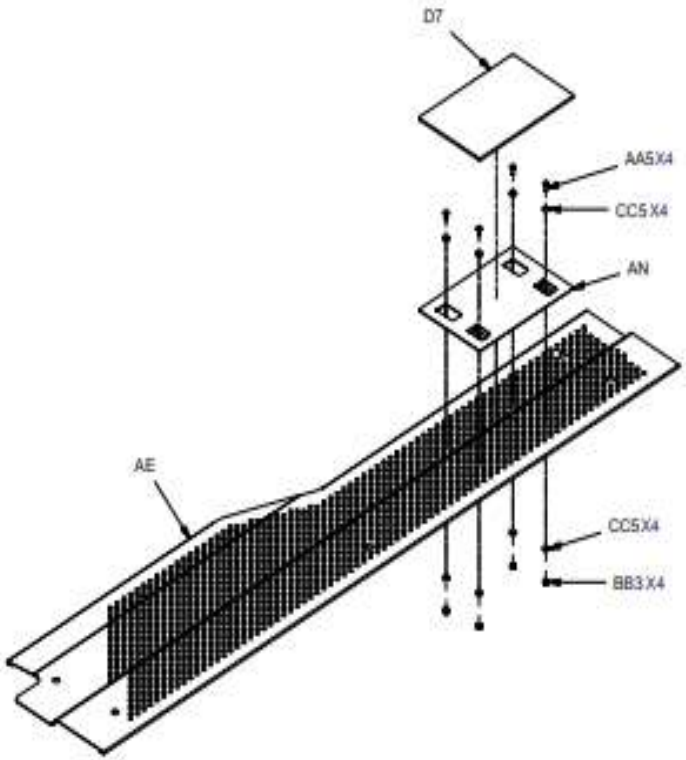
Above shows STEP 8 assembled and completed



HTM1000 ASSEMBLY INSTRUCTIONS



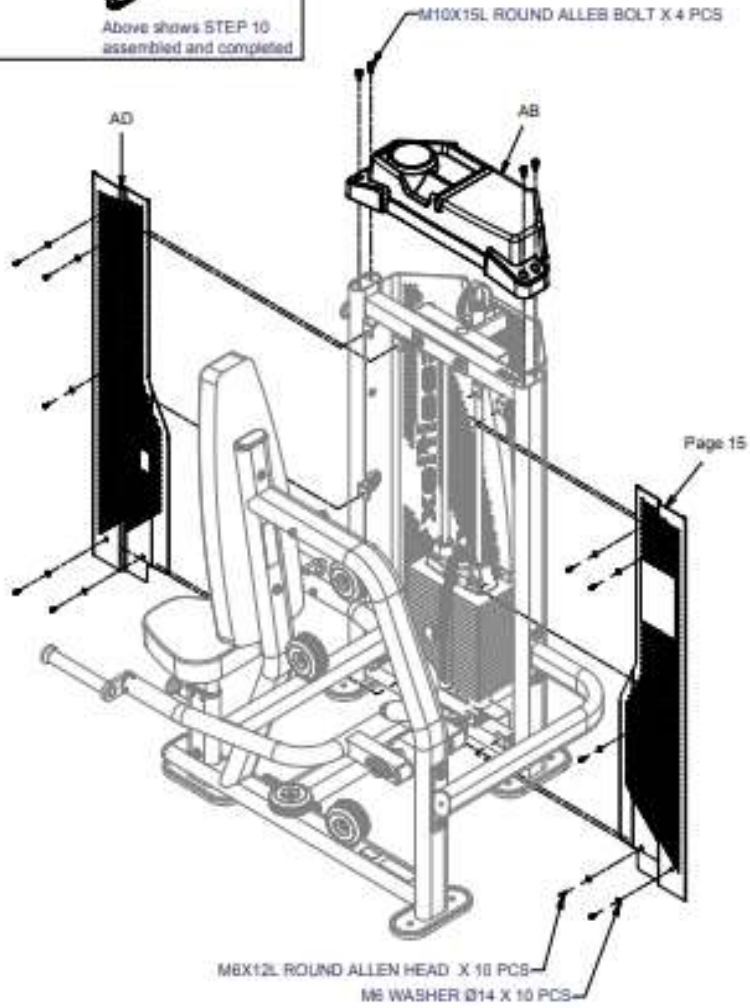
Above shows STEP 9
assembled and completed



HTM1000 ASSEMBLY INSTRUCTIONS



Above shows STEP 10
assembled and completed



HOPE ASSEMBLY INSTRUCTIONS

DECAL REFERENCE



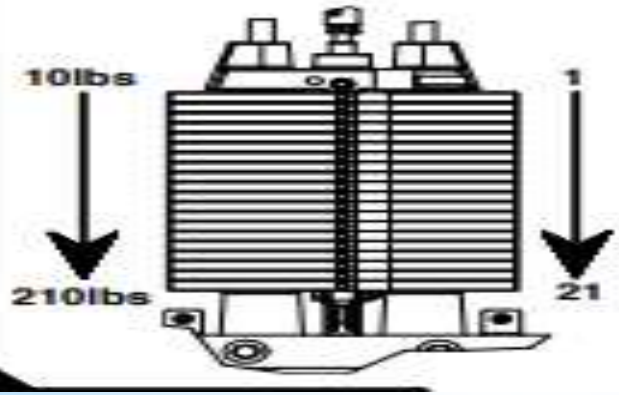
9440-258



9440-259



9440-047





9440-117

*Well done!

