*HDR1300 Maintenance



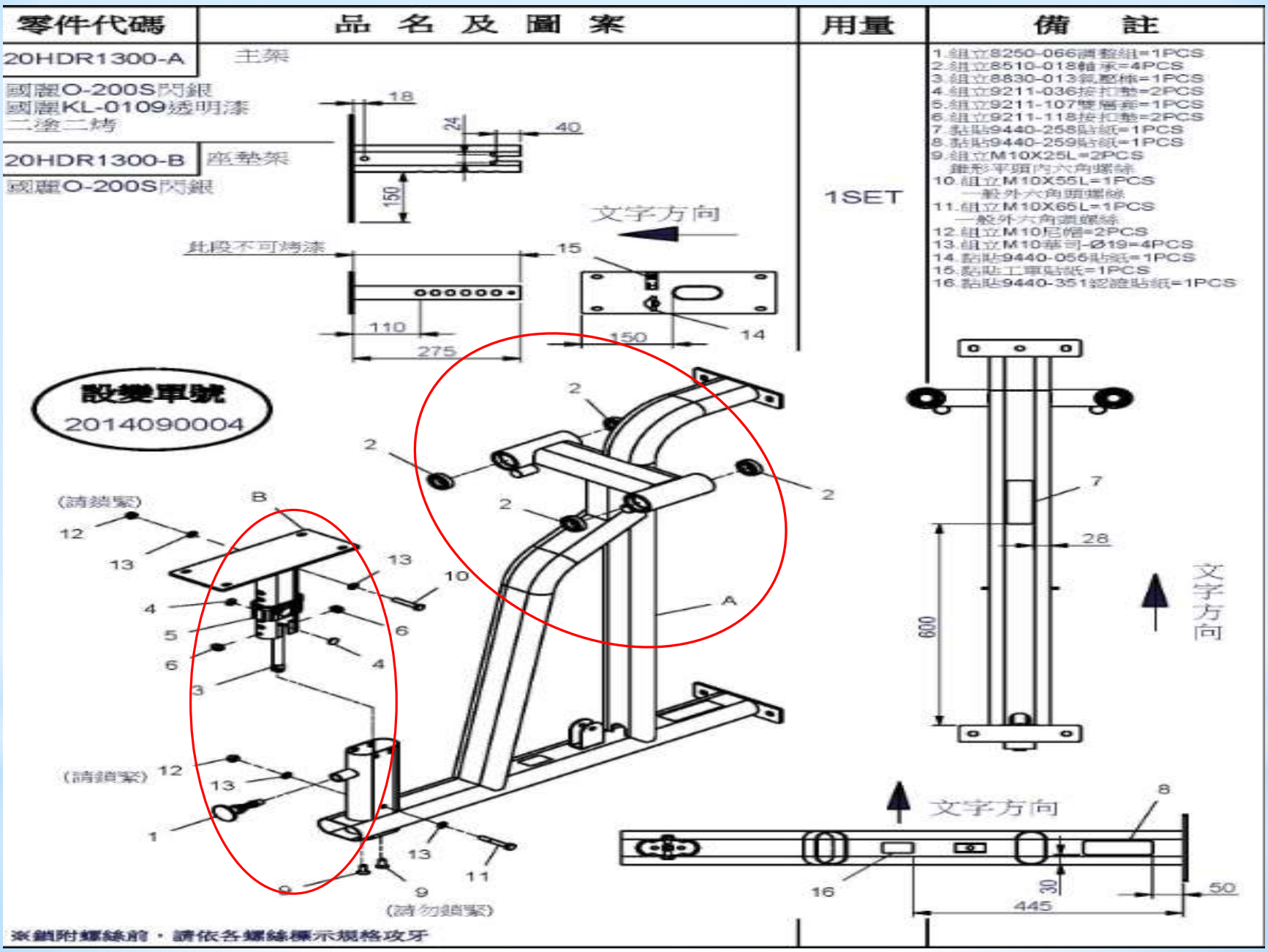
* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.



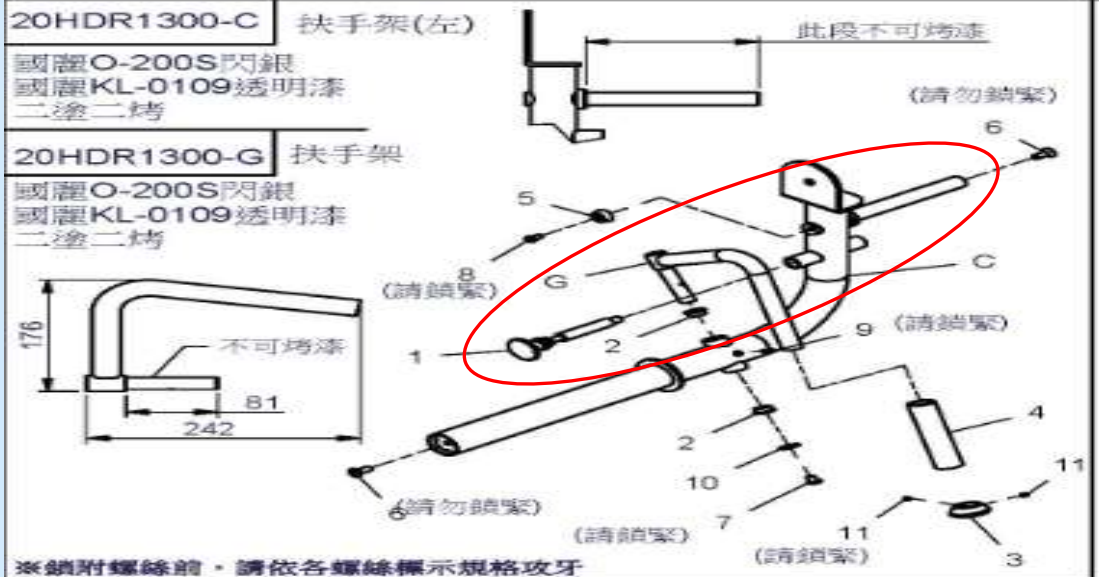
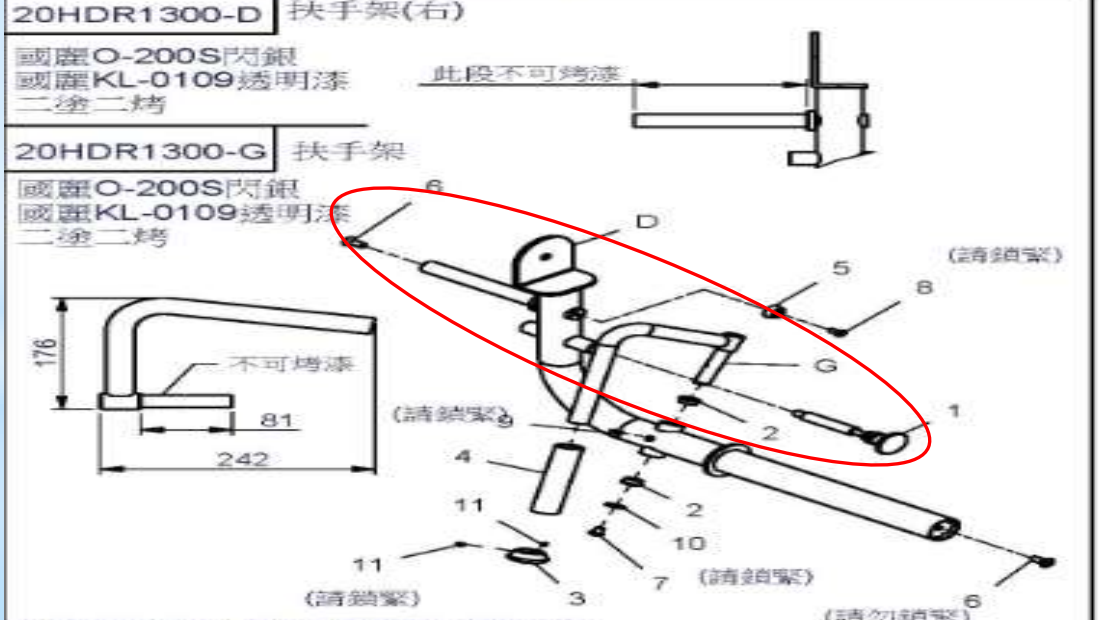


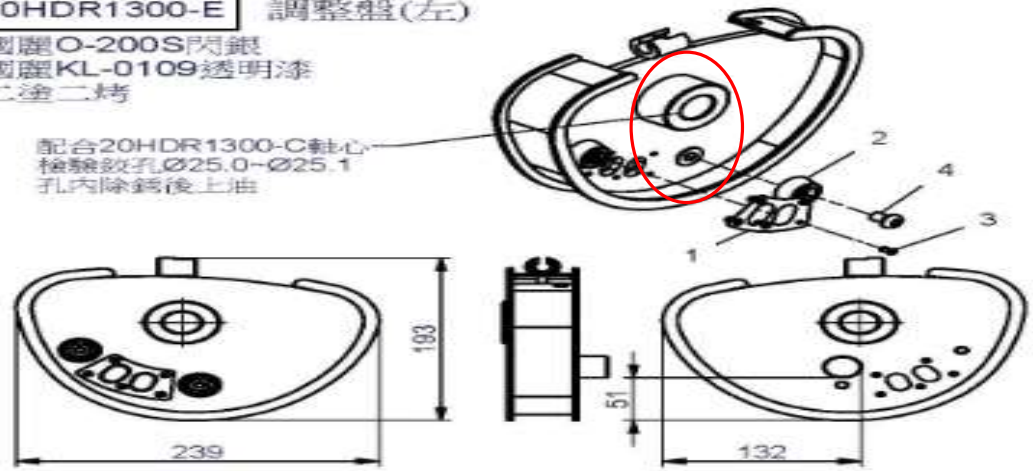
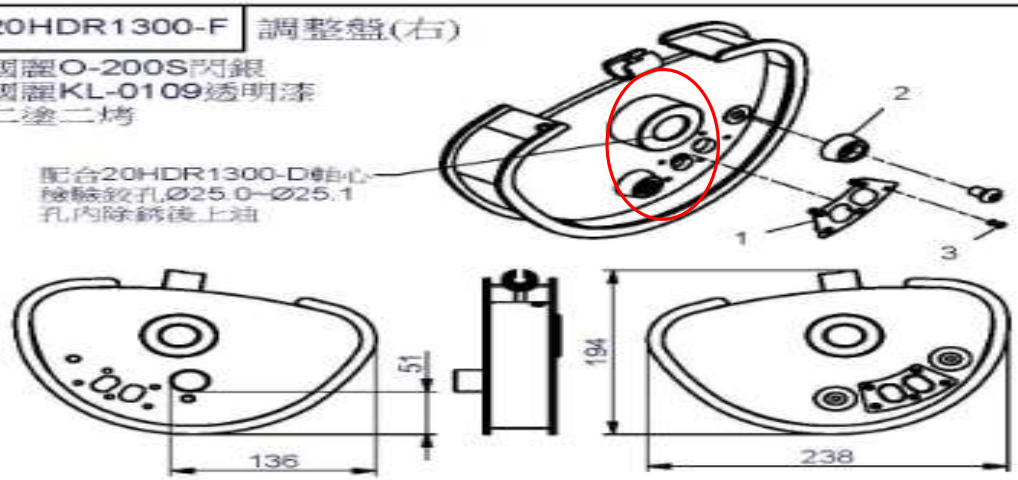
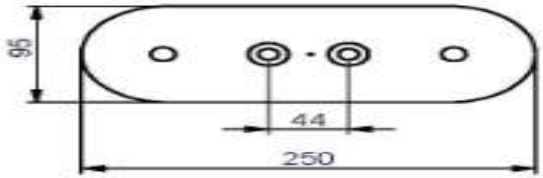
* Let's maintain your machine!

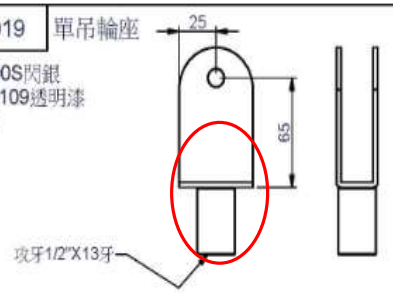
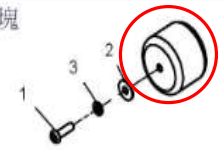
零件代碼	品名及圖案	用量	備註
20HDR1300-A	主架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤	1SET	1.組立8250-066調整組=1PCS 2.組立8510-018軸承=4PCS 3.組立8830-013氣壓棒=1PCS 4.組立9211-036按扣墊=2PCS 5.組立9211-107雙層套=1PCS 6.組立9211-118按扣墊=2PCS 7.黏貼9440-258貼紙=1PCS 8.黏貼9440-259貼紙=1PCS 9.組立M10X25L=2PCS 鐵形平頭內六角螺絲 10.組立M10X55L=1PCS 一般外六角頭螺絲 11.組立M10X65L=1PCS 一般外六角頭螺絲 12.組立M10尼帽=2PCS 13.組立M10華司-Ø19=4PCS 14.黏貼9440-056貼紙=1PCS 15.黏貼工車貼紙=1PCS 16.黏貼9440-351認證貼紙=1PCS
20HDR1300-B	座墊架 國麗O-200S閃銀		

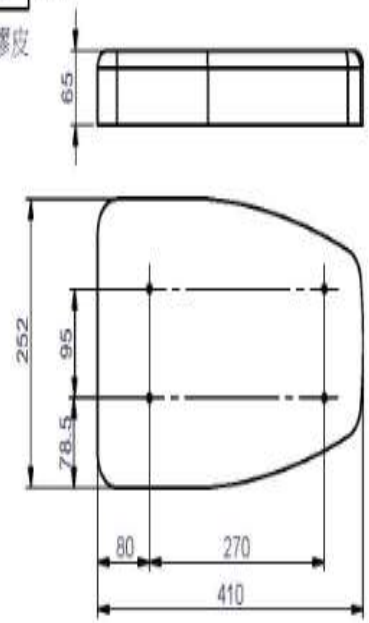
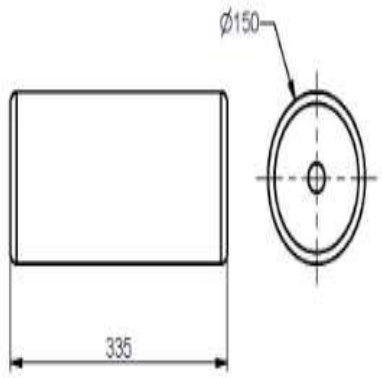


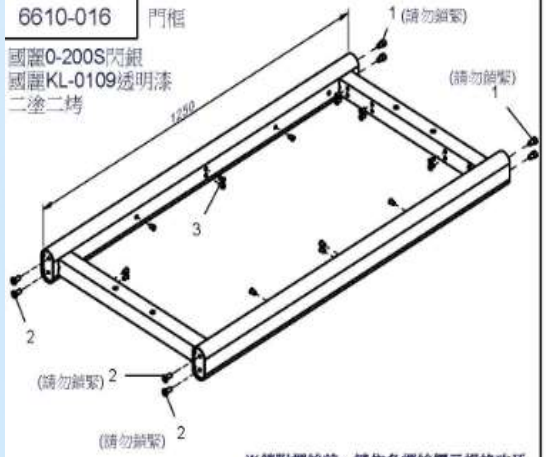
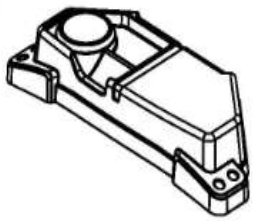
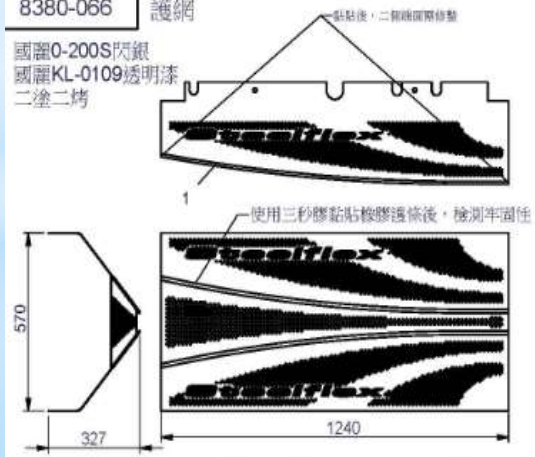
※鎖附螺絲前，請依各螺絲標示規格攻牙

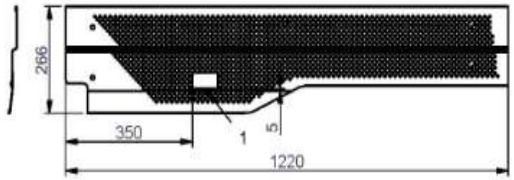
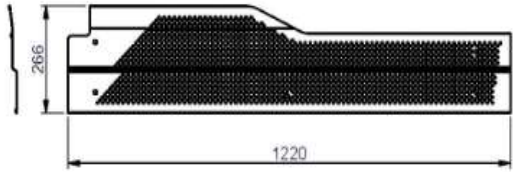
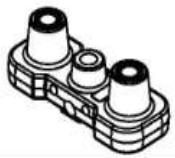
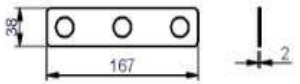
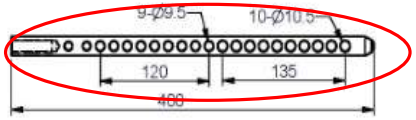
零件代碼	品 名 及 圖 案	用量	備 註
20HDR1300-C 扶手架(左) 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 20HDR1300-G 扶手架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤	 ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立8250-095調整組=1PCS 2.組立8520-003調套=2PCS 3.組立9212-071端蓋=1PCS 4.組立9162-122高密度把手=1PCS Ø24X5tX150L 5.組立9214-050避震墊=1PCS 6.組立M10X25L=2PCS 鉚形平頭內六角螺絲 7.組立M10X12=1PCS 半圓頭內六角螺絲 8.組立M8X16L=1PCS 半圓頭內六角螺絲 9.組立M5X10L=1PCS 圓頭內六角螺絲-CAP 10.組立M10華司-Ø25=1PCS 11.組立1/4"X20牙X8L=2PCS 沉頭內六角螺絲
20HDR1300-D 扶手架(右) 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤 20HDR1300-G 扶手架 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤	 ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立8250-095調整組=1PCS 2.組立8520-003調套=2PCS 3.組立9212-071端蓋=1PCS 4.組立9162-122高密度把手=1PCS Ø24X5tX150L 5.組立9214-050避震墊=1PCS 6.組立M10X25L=2PCS 鉚形平頭內六角螺絲 7.組立M10X12=1PCS 半圓頭內六角螺絲 8.組立M8X16L=1PCS 半圓頭內六角螺絲 9.組立M5X10L=1PCS 圓頭內六角螺絲-CAP 10.組立M10華司-Ø25=1PCS 11.組立1/4"X20牙X8L=2PCS 沉頭內六角螺絲 設變車號 2013070001

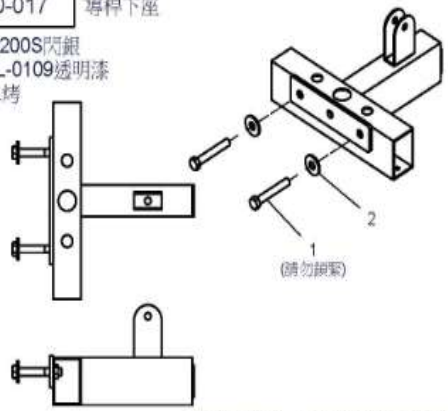
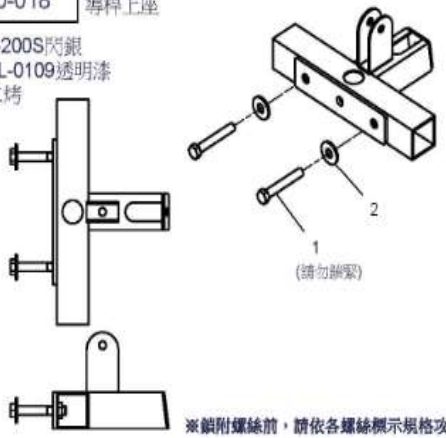
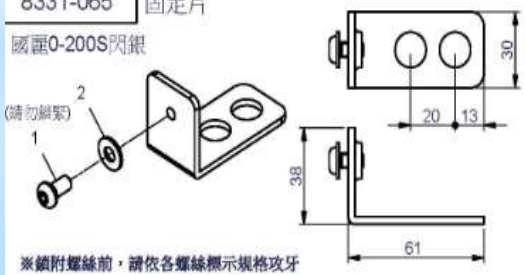
零件代碼	品 名 及 圖 案	用量	備 註
20HDR1300-E 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤	調整盤(左) 配合20HDR1300-C軸心 檢驗鉸孔Ø25.0~Ø25.1 孔內除銹後上油 	1SET	1.組立9440-237調整片貼紙=1PCS 2.組立9214-030避震墊=2PCS 3.黏貼435(4-3)拉釘=5PCS 4.組立M8X12L=2PCS 半圓頭內六角螺絲 HLHDR1300A內箱
20HDR1300-F 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤	調整盤(右) 配合20HDR1300-D軸心 檢驗鉸孔Ø25.0~Ø25.1 孔內除銹後上油 	1SET	1.組立9440-236調整片貼紙=1PCS 2.組立9214-030避震墊=2PCS 3.黏貼435(4-3)拉釘=5PCS 4.組立M8X12L=2PCS 半圓頭內六角螺絲 HLHDR1300A內箱
8313-188 國麗O-200S閃銀 國麗KL-0109透明漆 二塗二烤	固定片 	1PCS	HLHDR1300A內箱

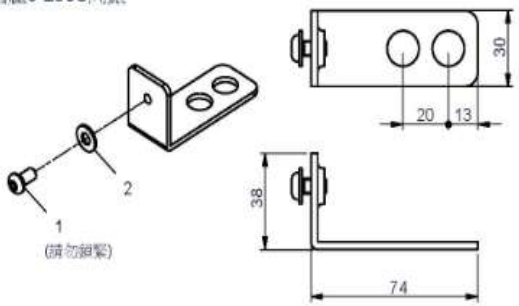
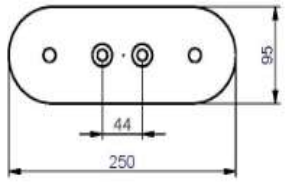
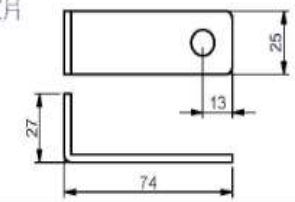
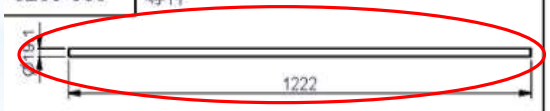
零件代碼	品 名 及 圖 案	用量	備 註
9420-090	動作銘版	1PCS	9630-126氣泡袋X1 160X460XB-平口
23HDR1300	附件包	1SET	HLHDR1300A內箱
25HDR1300	皮帶輪包	1SET	HLHDR1300A內箱
FHDR1300	鋼索包	1SET	HLHDR1300A內箱
GHDR1300	螺絲包	1SET	HLHDR1300A內箱
KHDR1300	說明書	1SET	
6640-019	單吊輪座 國塗O-200S閃銀 國塗KL-0109透明漆 二塗二烤 	1SET	事務通知單 2013100004 HLHDR1300A內箱
8230-027	配重塊 電鍍  Ø100X75L	2SET	1.組立M12X40L=2PCS 半圓頭內六角螺絲 2.組立M12華司-Ø34=2PCS 3.組立M12彈簧華可=2PCS HLHDR1300A內箱

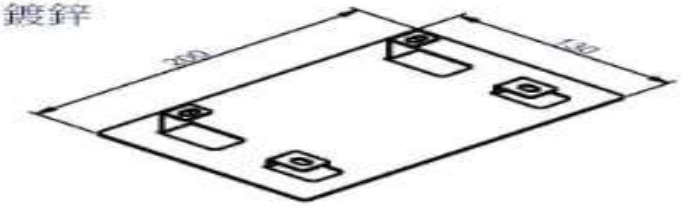
零件代碼	品 名 及 圖 案	用量	備 註
9121-099	座墊 黑色耐寒乳膠皮 	1SET	
9161-080	泡棉組 黑色PU發泡 	2SET	

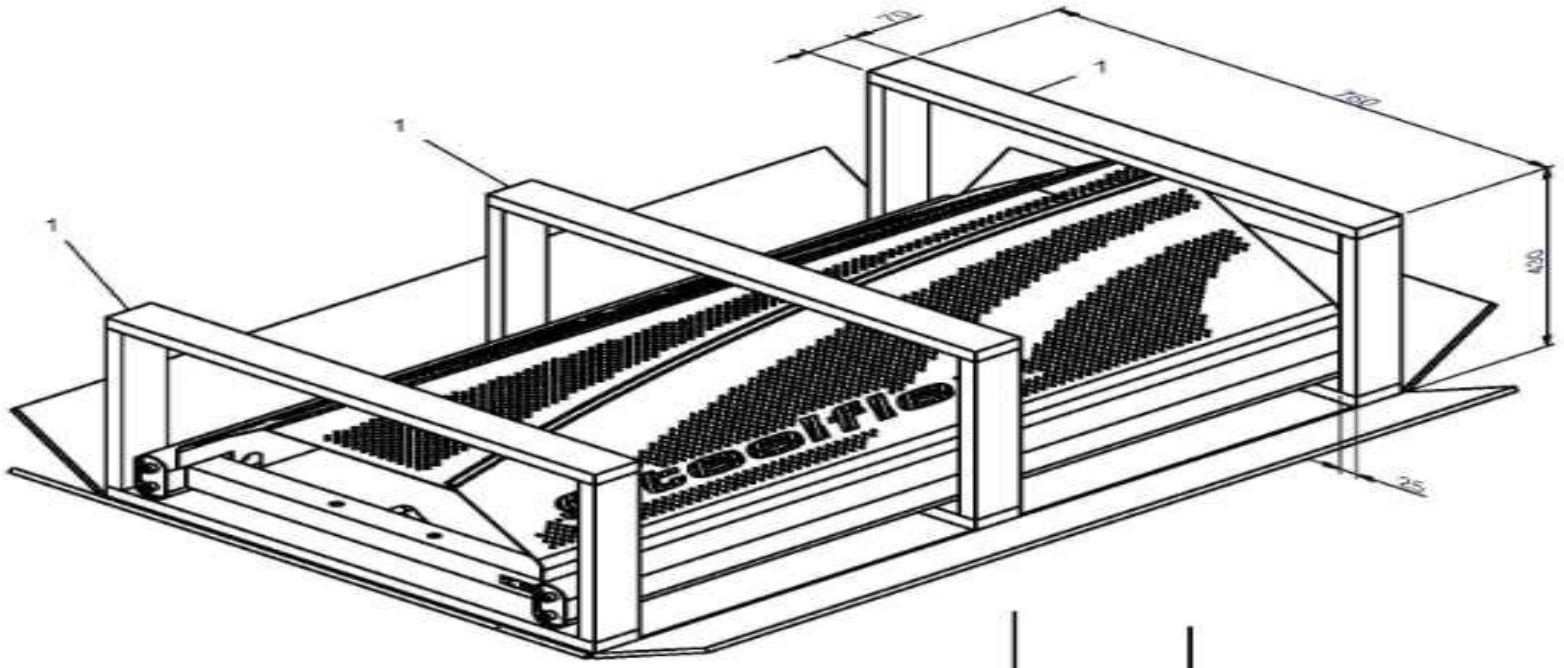
零件代碼	品 名 及 圖 案	用量	備 註
6610-016	門框 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.組立M10X15L=4PCS 圓頭內六角螺絲-CAP 2.組立M10X25L=4PCS 鉚形平頭內六角螺絲 3.組立M6拉帽(身體有孔)=24PCS 4.貼工單貼紙=1PCS 文字方向 
9211-170	上蓋 暗紅色 	1SET	H9211170內箱
8380-066	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.黏貼9310-088=-2PCS Ø5.5X2tX1250L 設變單號 2014030002

零件代碼	品 名 及 圖 案	用量	備 註
8380-067	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 文字方向 	1SET	1.黏貼9440-117防夾手警告標籤=1PCS
8380-068	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	設變單號 2017120005
8400-006A	選擇上片 	1SET	HLHDA內箱
8311-194	固定片 K32027G深 灰 砂 	1PCS	HLHDA內箱
8210-191	20孔選擇桿 電鍍 	1PCS	HLHDA內箱 Ø3/4"x400L

零件代碼	品 名 及 圖 案	用量	備 註
6610-017	導桿下座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHDA內箱
6610-018	導桿上座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS 設變單號 2013050002 HLHDA內箱
8331-065	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	4SET	1.組立M6X12L=4PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=4PCS HLHDA內箱

零件代碼	品 名 及 圖 案	用量	備 註
8331-064	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	6SET	1.組立M6X12L=6PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=6PCS 設變單號 2014030002 HLHDA內箱
8313-188	固定片 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	2PCS	1.9180-001保麗龍=1PCS 150X100X50mm 2.9180-002保麗龍=1PCS 165X130X110mm 3.9180-027特固龍=4PCS Ø65X45X215L 4.9630-011氣泡布=2PCS 1000X1000 HLHDA內箱
8331-017	固定片 國麗0-200S閃銀 	1PCS	HLHDA內箱
8280-036	導桿 	2PCS	Ø19.05X1222L
23HDA	附件包	1SET	HLHDA內箱

零件代碼	品 名 及 圖 案	用量	備 註
25HDA	皮帶輪包	1SET	HLHDA內箱
GHDA	螺絲包	1SET	HLHDA內箱
8345-014 固定板	鍍鋅 	1SET	設變單號 2013050002 HLHDA內箱
門框包裝示意圖		1SET	1.鋁立9700-074橫板=3PCS 2.M5X20L十字鐵板牙=18PCS 3.M5華司Ø14=18PCS



HDR1300 ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D1.Ø60 CAP COVER(8130-231)---------- [2PCS]
D2.Ø76 CAP COVER(8130-236)---------- [2PCS]
D3.Ø38XØ26X1.5t CU WSAHER(8520-008)---------- [4PCS]
D4.50X100X2.0tX30H END CAP(9211-114)---------- [1PCS]
D5.Ø116X17 CAP COVER (9211-173)---------- [4PCS]
D6.Ø1" RUBBER PAD(9212-019)---------- [2PCS]
D7.Ø120XØ52X3t NYLON WASHER(9214-039)---------- [4PCS]
D8.108X14.5tX263L RUBBER PAD(9310-075)---------- [1PCS]
D9.1930mm STEEL CABLE(FHDR1300A)---------- [1PCS]
D10.2900mm STEEL CABLE(FHDR1300B1)---------- [1PCS]
D11.Ø110X22 PULLEY (9213-002B)---------- [2PCS]

D1.



D2.



D3.



D4.



D5.



D6.



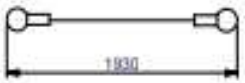
D7.



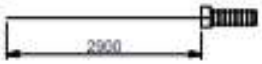
D8.



D9.



D10.



D11.



HDR1300 ASSEMBLY INSTRUCTIONS

FARME HARDWARE ILLUSTRATION

DD1.Ø3/4" SHAFT COLLAR(9211-048)---------- [2PCS]
DD2.50X40X50L RUBBER PAD(9214-002)---------- [3PCS]
DD3.Ø60X33.5L PLASTICS BAR(9215-024)---------- [1PCS]
DD4.Ø65XØ20X70L RUBBER DOUNT(9310-049)---------- [2PCS]
DD6.108X14.5tX263L RUBBER PAD(9310-075)---------- [2PCS]
DD7.Ø110X22 PULLEY (9213-002B)---------- [2PCS]

DD1.



DD2.



DD3.



DD4.



DD6.



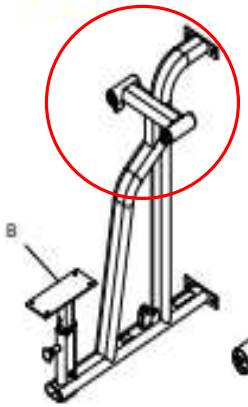
DD7.



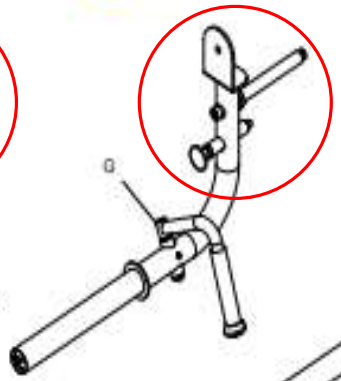
HDR1300 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

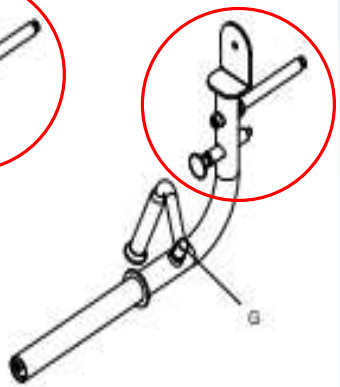
A1 [1SET]



C1 [1SET]



D1 [1SET]



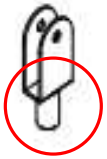
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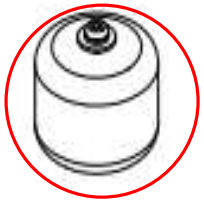
F [1SET]



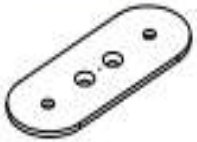
H [1SET]
6640-019



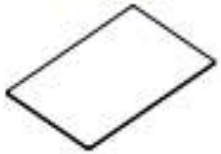
I [2SET]
8230-027



J [1PCS]
8313-188



K [1PCS]
9420-090



HDR1300 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

L [1SET]
9121-099



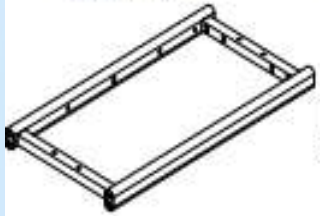
M1 [2SET]
9161-080



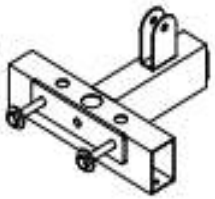
HDR1300 ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET

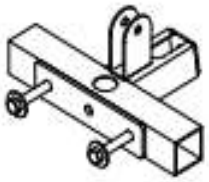
AA1 [1SET]
6610-016



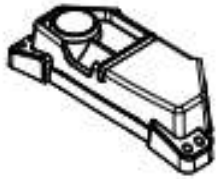
AB [1SET]
6610-017



AC [1SET]
6610-018



AD [1PCS]
9211170-23



AE [1PCS]
8380-066



AF [1SET]
8380-067



AG [1PCS]
8380-068



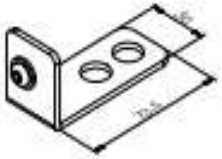
AH [1SET]
8400-006



AI1 [1PCS]
8210-191
Ø3/4"X400L



AJ[6SET]
8331-064



AK[4SET]
8331-065



AL[2PCS]
8313-188



HDR1300 ASSEMBLY INSTRUCTIONS

FARME PARTS ILLUSTRATION SHEET

AM [1PCS]
8331-017



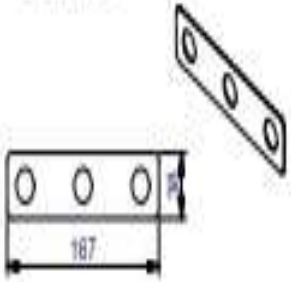
AN1 [2PCS]
8280-036
Ø3/4"X1222L



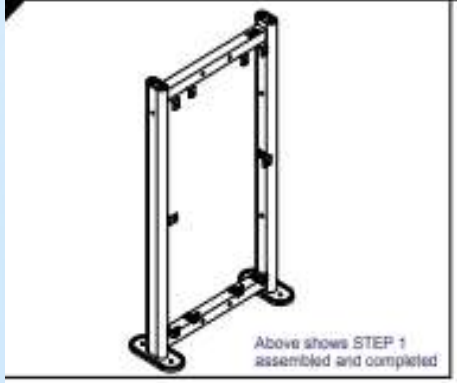
AO [1PCS]
8345-014



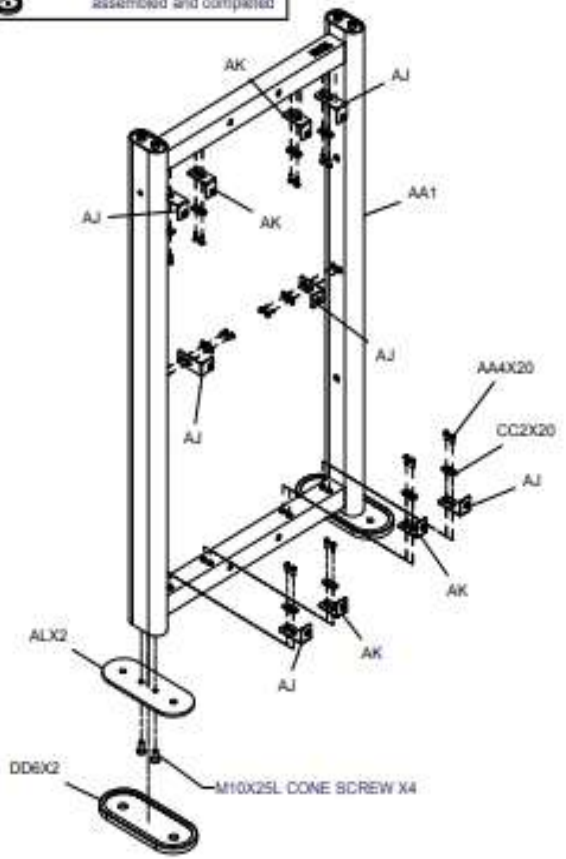
AP[1PCS]
8311-194



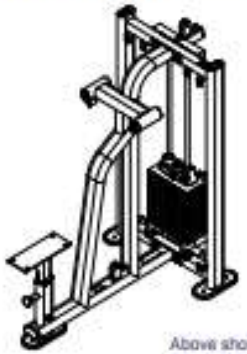
HDR1300 ASSEMBLY INSTRUCTIONS



Above shows STEP 1
assembled and completed



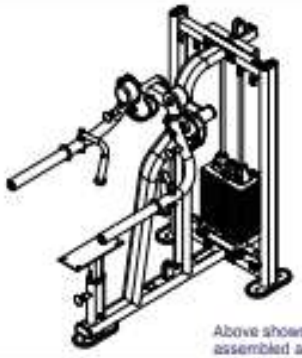
HDR1300 ASSEMBLY INSTRUCTIONS



Above shows STEP 2
assembled and completed

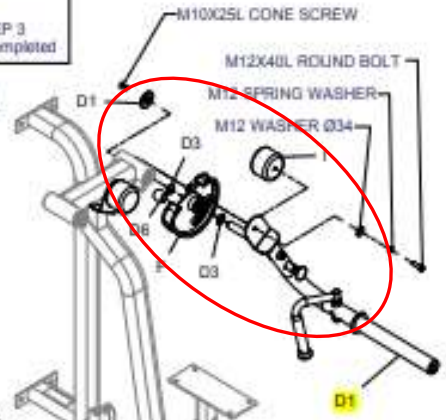
NOTE:
1. Place AA10 - 8250-166 (pin) into the first weight plate.
2. Make sure AH 8400-006 (top plate) cling to (first weight plate) and fix in AA11 - 8250-167(pin).

HDR1300 ASSEMBLY INSTRUCTIONS

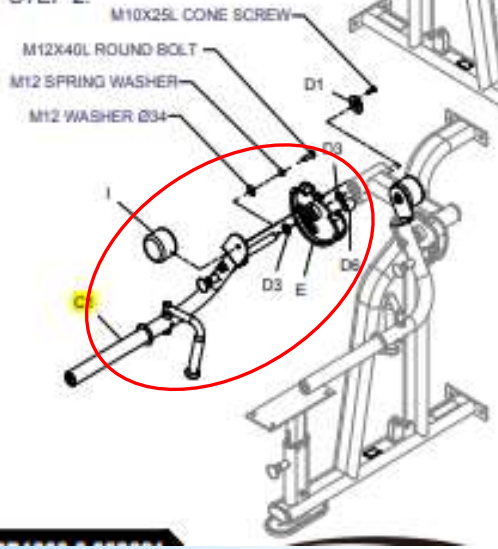


Above shows STEP 3 assembled and completed

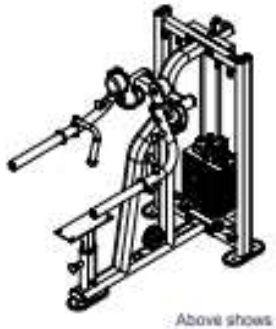
STEP1.



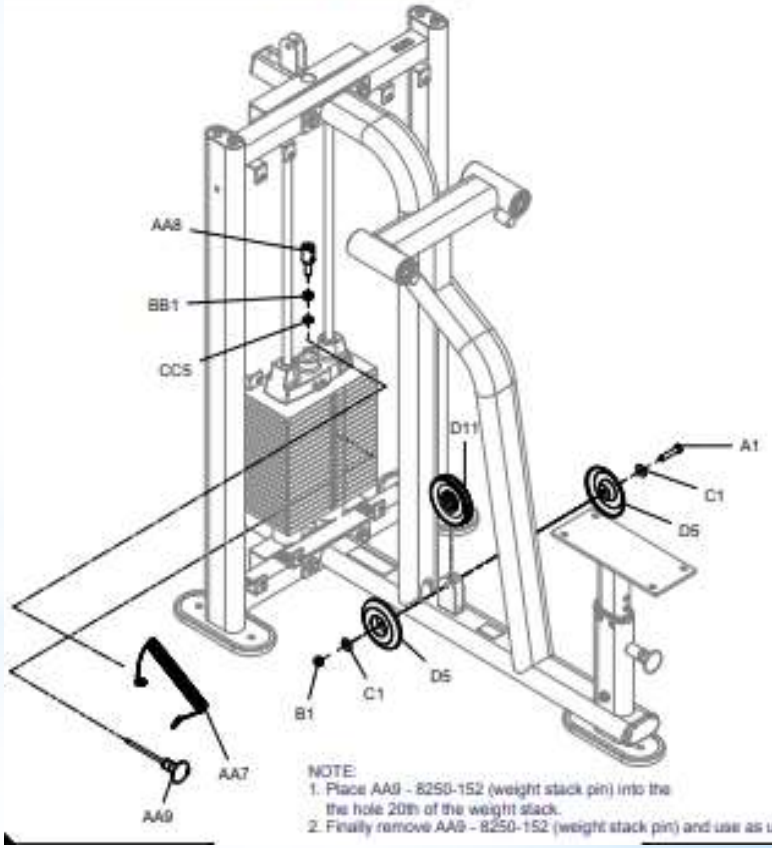
STEP 2.



HDR1300 ASSEMBLY INSTRUCTIONS

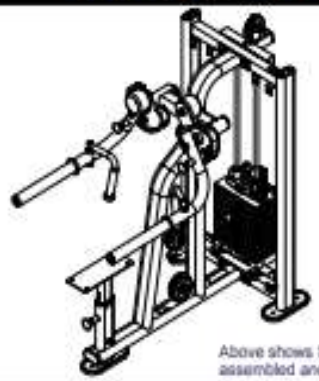


Above shows STEP 4 assembled and completed



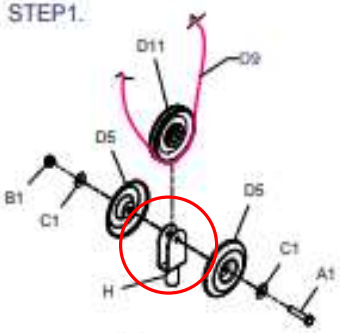
NOTE:
1. Place AA9 - 8250-152 (weight stack pin) into the the hole 20th of the weight stack.
2. Finally remove AA9 - 8250-152 (weight stack pin) and use as usual.

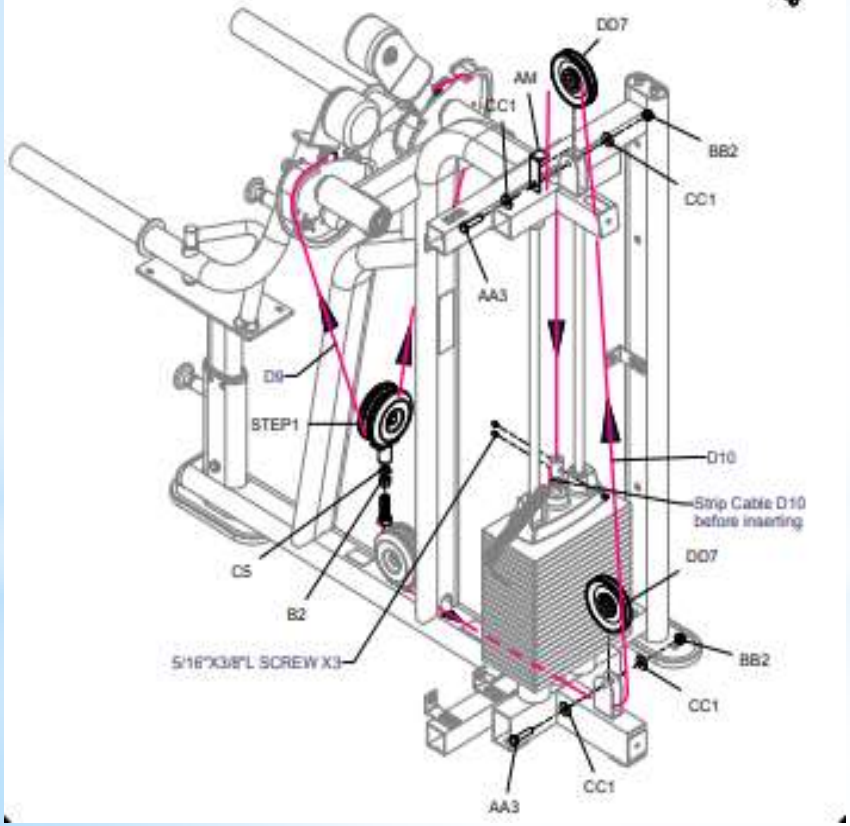
HDR1300 ASSEMBLY INSTRUCTIONS



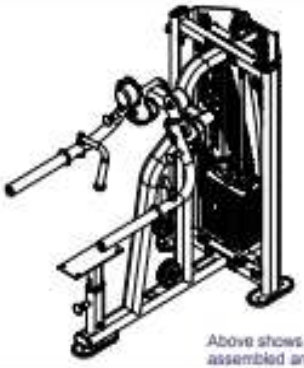
Above shows STEP 5 assembled and completed

STEP1.



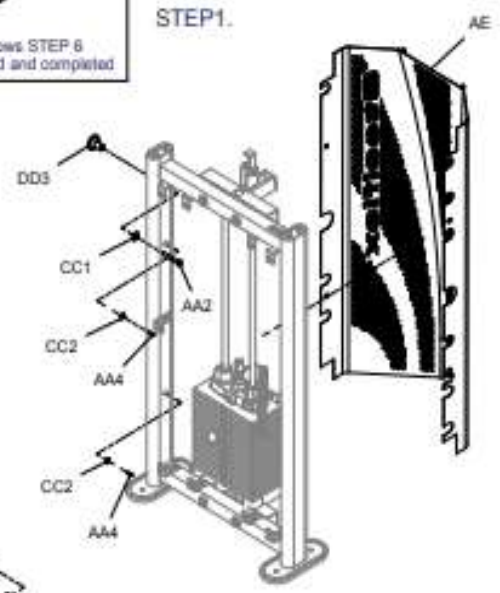


HDR1300 ASSEMBLY INSTRUCTIONS

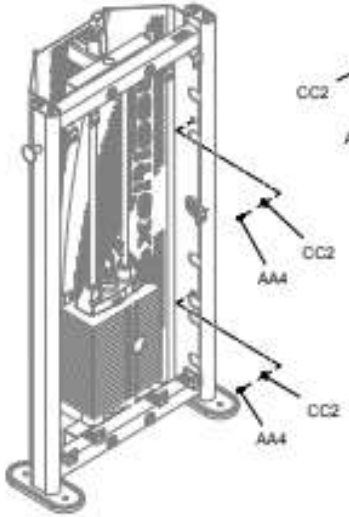


Above shows STEP 6 assembled and completed

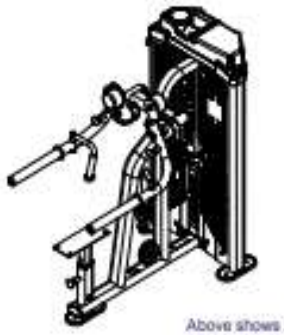
STEP1.



STEP2.

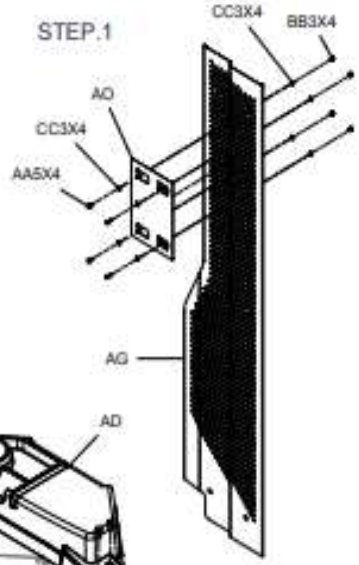


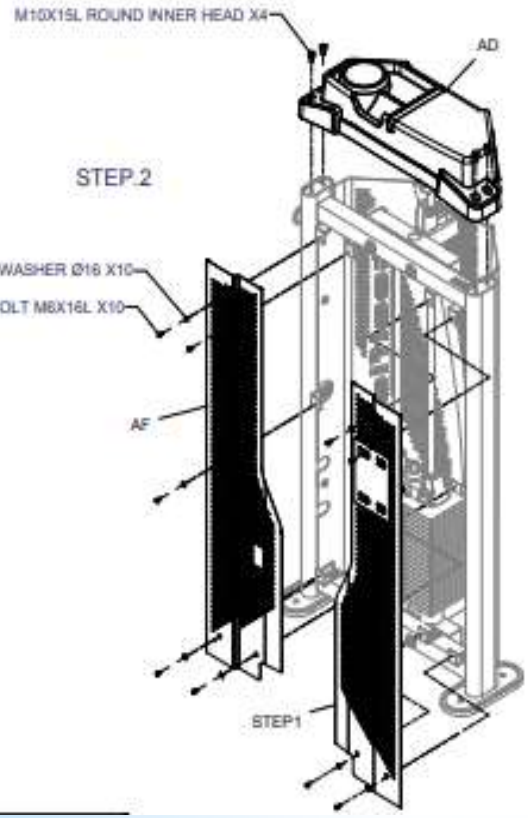
HDR1300 ASSEMBLY INSTRUCTIONS



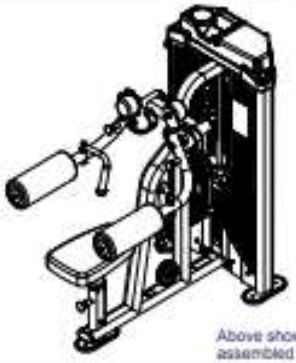
Above shows STEP 7
assembled and completed

STEP.1

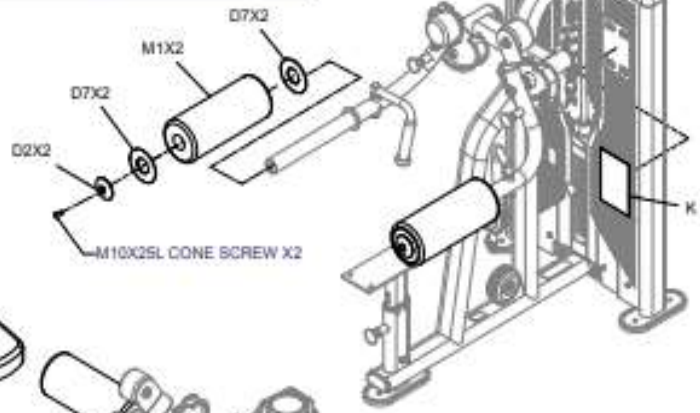


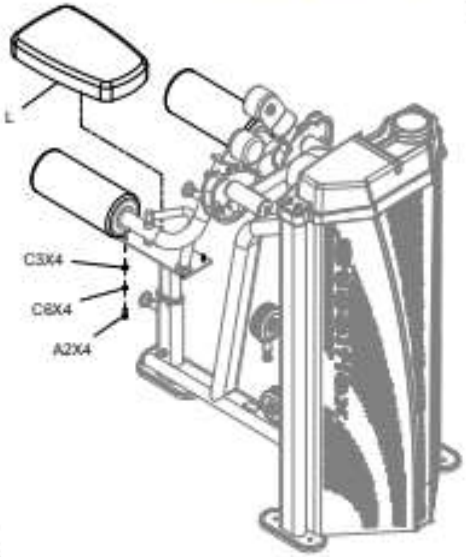


HDR1300 ASSEMBLY INSTRUCTIONS



Above shows STEP 8
assembled and completed





HOPE ASSEMBLY INSTRUCTIONS

DECAL REFERENCE



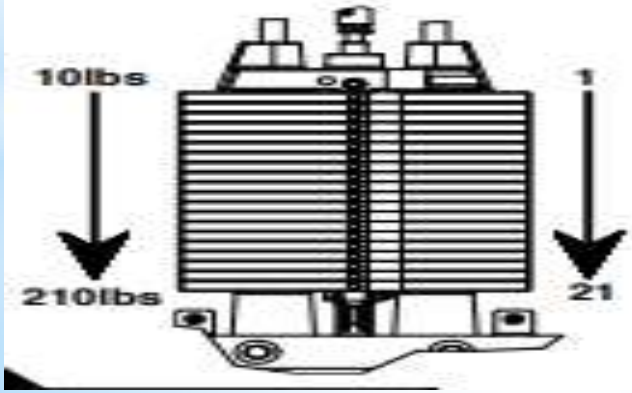
9440-258



9440-259



9440-047





9440-117

*Well done!

