*HCD2100 Maintenance

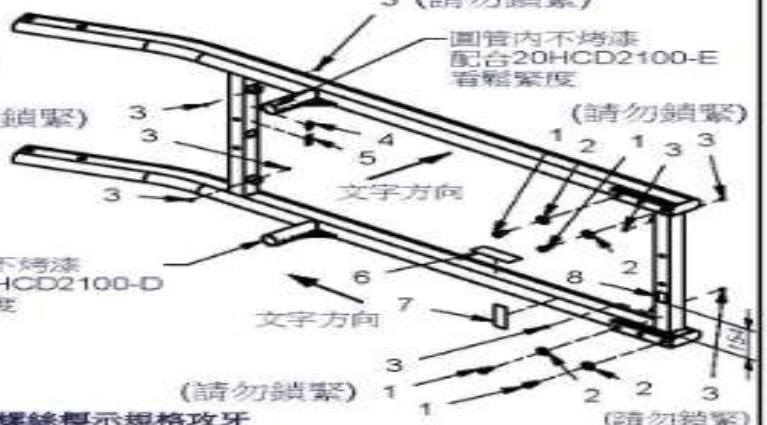
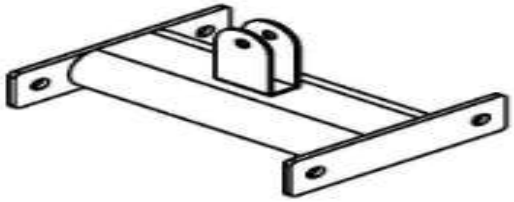


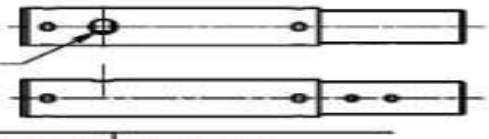
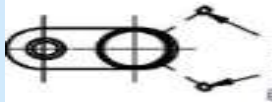
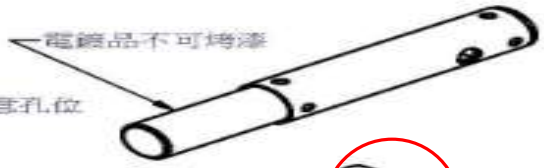
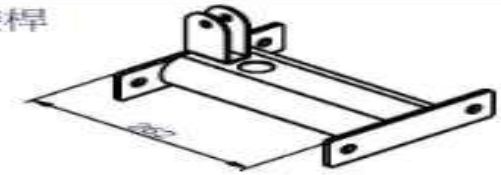
* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.

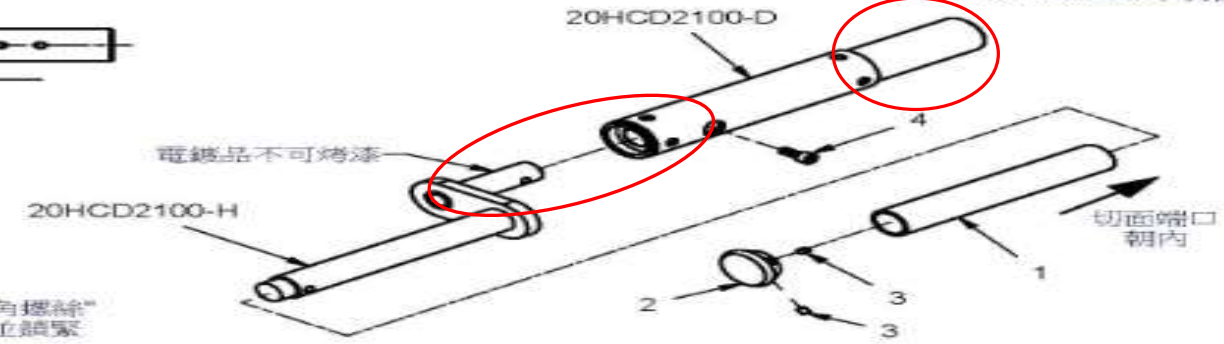


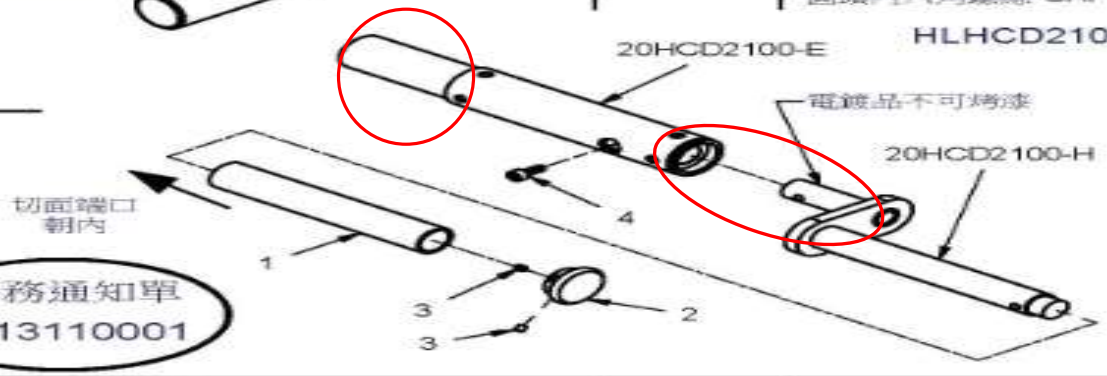


* Let's maintain your machine!

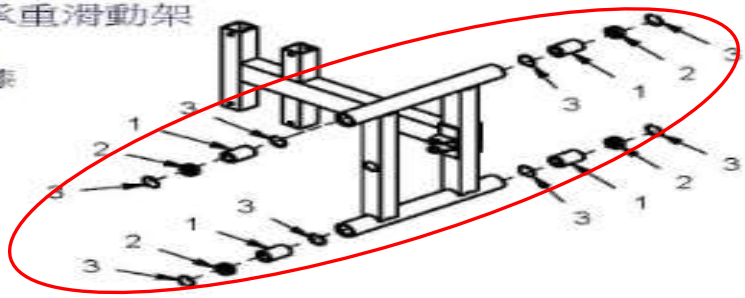
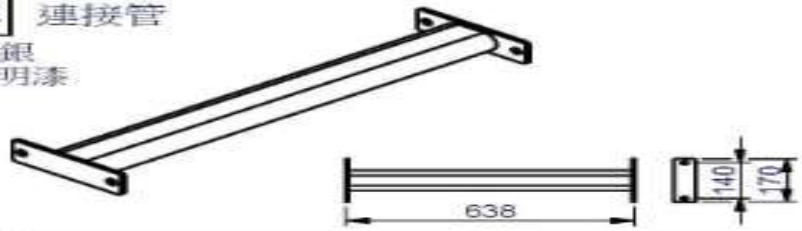
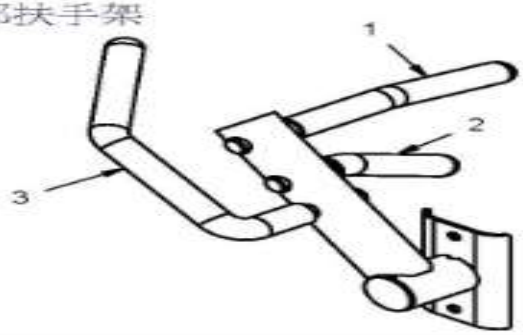
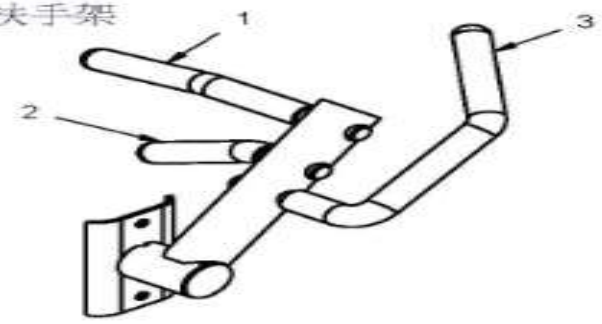
零件代碼	品 名 及 圖 案	用量	備 註
20HCD2100-A 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤	主架  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組裝M12X25L=4PCS 一般六角頭螺絲 2.組裝M12XØ34華司=4PCS 3.組裝M8X6L=8PCS 沉頭內六角螺絲 4.貼9440-055台灣貼紙=1PCS 5.貼工單貼紙=1PCS 6.貼9440-258注意標籤=1PCS 7.貼9440-259注意標籤=1PCS 8.黏貼9440-367認證貼紙=1PCS
20HCD2100-B 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤	踏板架  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M10X25L 錐形平頭內六角螺絲=2PCS
20HCD2100-C 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤	踏板架  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M10X25L 錐形平頭內六角螺絲=2PCS
20HCD2100-F 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤	下部連接桿 	1SET	設變單號 2014120001 HLHCD2100A內箱

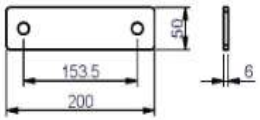
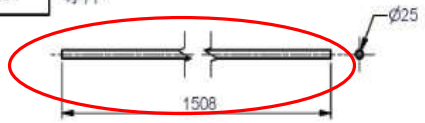
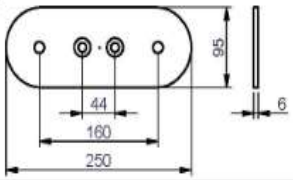
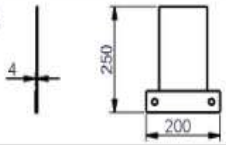
零件代碼	品名及圖案	用量	備註
)HCD2100-D 左扶手架 顏0-200S-閃銀 顏KL0002透明漆 塗二烤	 	1SET	1.組裝9162-158高密度把手=1PCS 2.組裝9212-071端套=1PCS 3.組裝Ø1/4"X20牙X8L=2PCS 沉頭內六角螺絲 4.組裝5/16"X3/4"L=1PCS 圓頭內六角螺絲-CAP HLHCD2100A內箱
)HCD2100-H 扶手架 邦790-49153F1HT-深灰	 與"4.圓頭內六角螺絲"各承上下45度並鎖緊		
)HCD2100-E 右扶手架 顏0-200S-閃銀 顏KL0002透明漆 塗二烤	 	1SET	1.組裝9162-158高密度把手=1PCS 2.組裝9212-071端套=1PCS 3.組裝Ø1/4"X20牙X8L=2PCS 沉頭內六角螺絲 4.組裝5/16"X3/4"L=1PCS 圓頭內六角螺絲-CAP HLHCD2100A內箱
)HCD2100-H 扶手架 邦790-49153F1HT-深灰	 "4.圓頭內六角螺絲" 承上下45度並鎖緊		
)HCD2100-G 上部連接桿 顏0-200S-閃銀 顏KL0002透明漆 塗二烤		1SET	設變單號 2013110001 HLHCD2100A內箱

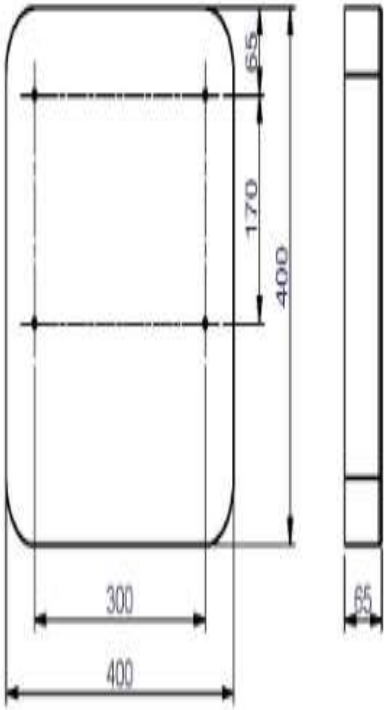




事務通知單
2013110001

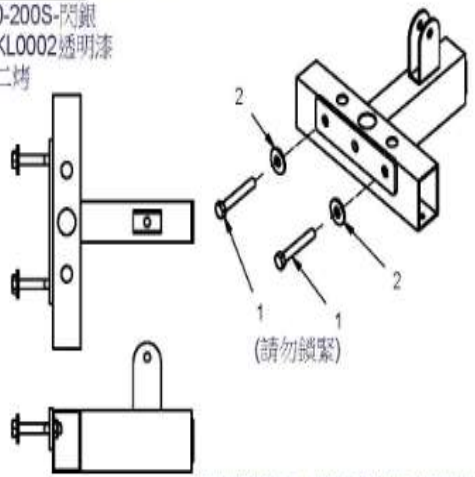
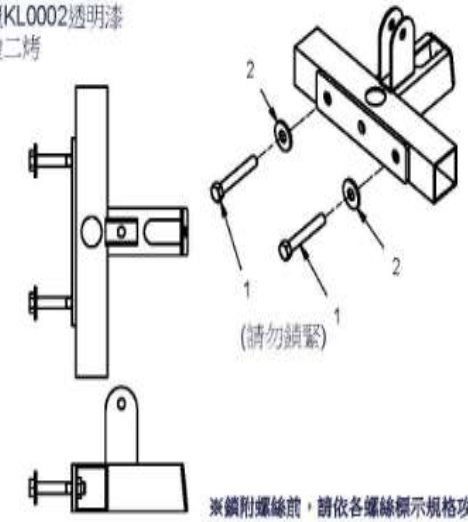
零件代碼	品 名 及 圖 案	用量	備 註
20HCD2100-J 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤	承重滑動架 	1SET	1.組裝8510-017 線型軸承TB-25UU=4PCS 2.組裝9219-027尼龍套管 =4PCS 3.組裝Ø40C型扣環=8PCS 設變單號 2013110001
20HCD2100-K 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤	連接管 	1SET	事務通知單 2013110001 HLHCD2100A內箱
20HCD2100-L 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤	左上部扶手架 	1SET	1.組裝9162-170高密度把手 Ø24X5tX277L=1PCS 2.組裝9162-157高密度把手 Ø24X5tX188L=1PCS 3.組裝9162-156高密度把手 Ø34XØ24X435L=1PCS HLHCD2100A內箱
20HCD2100-M 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤	右上部扶手架 	1SET	1.組裝9162-170高密度把手 Ø24X5tX277L=1PCS 2.組裝9162-157高密度把手 Ø24X5tX188L=1PCS 3.組裝9162-156高密度把手 Ø34XØ24X435L=1PCS HLHCD2100A內箱

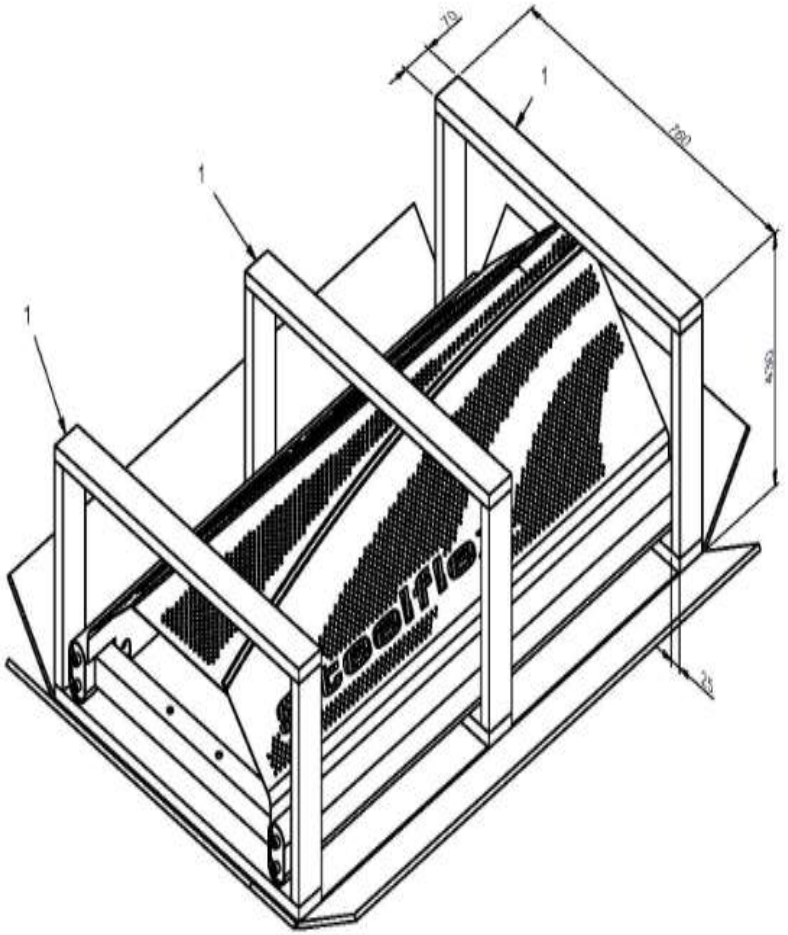
零件代碼	品 名 及 圖 案	用量	備 註
8312-077	連接片 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤 	1PCS	HLHCD2100A內箱
8280-031	導桿 	2PCS	2013110004
8313-188	固定片 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤 	4PCS	HLHCD2100A內箱
9420-096	HCD2100動作圖銘板	1PCS	9630-126氣泡袋X1 160X460XB-平口
23HCD2100	附件包	1SET	H23HCD2100紙箱
25HCD2100	皮帶輪包	1SET	HLHCD2100A內箱
FHCD2100	鋼索包	1SET	HLHCD2100A內箱
GHCD2100	螺絲包	1SET	HLHCD2100A內箱
KHCD2100	說明書	1SET	
20HCD2100-N	動作銘板固定座 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤 	1SET	設變單號 2015110004
			9630-183蜂巢紙 X2 9630-269蜂巢紙 X2 9630-270蜂巢紙 X1 9630-271蜂巢紙 X2 9180-027特固龍 X14 9630-009束帶 X16 9180-001保麗龍 X1 9180-002保麗龍 X10 9630-011氣泡布 X2

零件代碼	品 名 及 圖 案	用量	備 註
9122-046	踏墊 黑色耐寒乳膠皮 	1PCS	

零件代碼	品 名 及 圖 案	用量	備 註
6670-004	選擇加高套管 國麗0-200S-閃銀	2SET	
8280-037	導桿 Ø19.1 1522	2PCS	HLHCD2100C內箱
8331-017	L型片 國麗0-200S-閃銀 13 27 74	1PCS	Ø3/4"X1522L HLHCD2100C內箱
8343-309	固定片 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤 106 140 180 19	2PCS	設變單號 2017120005 HLHCD2100C內箱
8311-194	固定片 K32027G深 灰 砂 38 167 2	1PCS	HLHCD2100C內箱
8400-006A	選擇上片	1PCS	HLHCD2100C內箱

零件代碼	品 名 及 圖 案	用量	備 註
8210-191	20孔選擇桿 電鍍 Ø19.1 15 98 400	1PCS	Ø3/4"X400L HLHCD2100C內箱
6610-028	腳架 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤 (請勿鎖緊) (請勿鎖緊) ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M10X25L 錐形平頭內六角螺絲=4PCS 2.組立M10X15L 圓頭內六角螺絲CAP=4PCS 3.組立M6拉帽(身體有花) =4PCS 設變單號 2014030002
9211-170	上蓋 黑色	1PCS	H9211170 內箱
8380-069	護網 國麗0-200S-閃銀 國麗KL0002透明漆 二塗二烤 黏貼後，二側端面需修整 使用三秒膠黏貼橡膠護條後，檢測牢固性 570 327 1540	1SET	1.黏貼9310-090飾條=2PCS Ø5.5X2tX1550L

零件代碼	品 名 及 圖 案	用量	備 註
6610-017	導桿下座 國噴0-200S-閃銀 國噴KL0002透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHCD2100C內箱
6610-018	導桿上座 國噴0-200S-閃銀 國噴KL0002透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華可Ø34=2PCS HLHCD2100C內箱

零件代碼	品 名 及 圖 案	用量	備 註
門框包裝示意圖	 		1.組立9700-074棧板=3PCS 2.M5X20L十字鐵板牙=18PCS 3.M5華可Ø14=18PCS

HCD2100 ASSEMBLY INSTRUCTIONS

(D1)STEEL BUSHING(8110-127)---------- [2PCS]
(D2)Ø3/4" SHAFT COLLAR(9211-046)---------- [2PCS]
(D3)Ø60 END CAP(9211-075)---------- [2PCS]
(D4)50X50L END CAP(9211-088)---------- [6PCS]
(D5)50X150L END CAP(9211-114)---------- [2PCS]
(D6)Ø115xØ11x14t PULLEY SIDE COVER(9211-173)---------- [4PCS]
(D7)50X10tX50L RUBBER PAD(9214-002)---------- [3PCS]
(D8)MUSHROOM HEAD(9215-024)---------- [1PCS]

(D11)108X15tX263L RUBBER PAD(9310-075)---------- [4PCS]
(D12)162X16tX295L RUBBER PAD(9310-107)---------- [4PCS]
(D13)Ø45xØ24x15t RUBBER COUNT(9310-108)---------- [4PCS]
(D14)STEEL CABLE 5220mm(FHCD2100A1)---------- [1PCS]
(D15)Ø110X22L PULLEY(9213-002B)---------- [4PCS]
(D16)Ø65xØ20x70L RUBBER COUNT(9310-049)---------- [2PCS]

D1



D2



D3



D4



D5



D6



D7



D8



D11



D12



D13



D14



D15

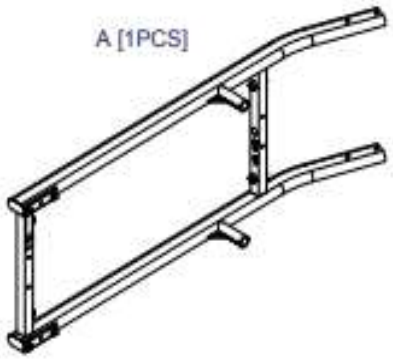


D16

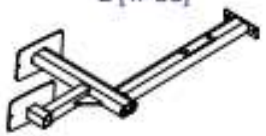


HCD2100 ASSEMBLY INSTRUCTIONS

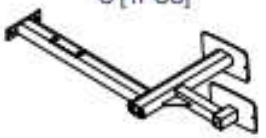
A [1PCS]



B [1PCS]

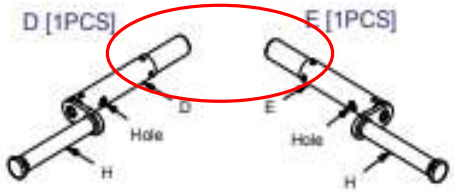


C [1PCS]

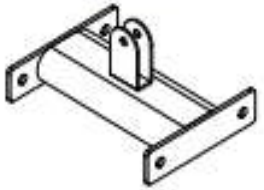


D [1PCS]

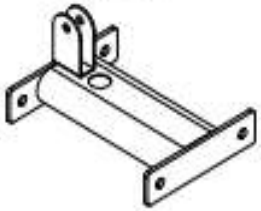
E [1PCS]



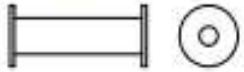
F [1PCS]



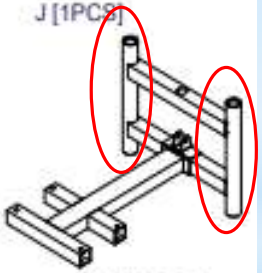
G [1PCS]



I1 [2PCS]
6670-004



J [1PCS]



K [1PCS]



L [1PCS]

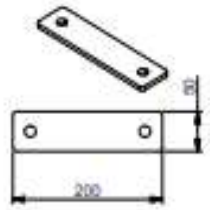


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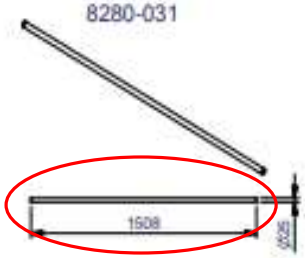


HCD2100 ASSEMBLY INSTRUCTIONS

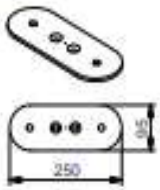
N [1PCS]
8312-077



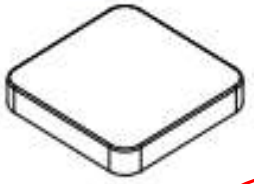
O [2PCS]
8280-031



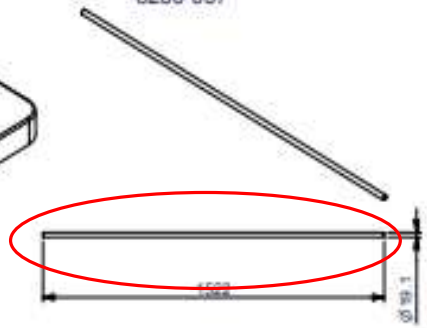
P [4PCS]
8313-188



Q [1PCS]
9122-046



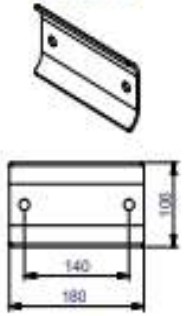
R1 [2PCS]
8280-037



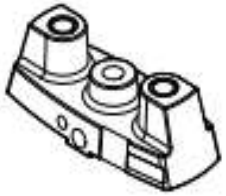
S [1PCS]
8331-017



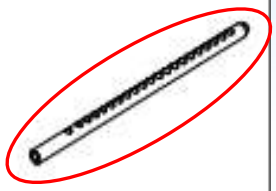
T [2PCS]
8343-309



U [1PCS]
8400-006

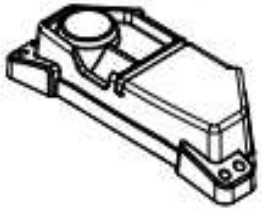


V1 [1PCS]
8210-191
Ø3/4"X400L



HCD2100 ASSEMBLY INSTRUCTIONS

W [1PCS]
9211170-023



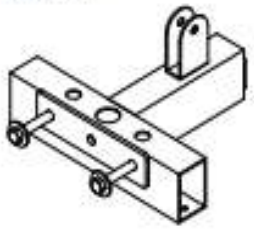
Y [1PCS]
6610-028



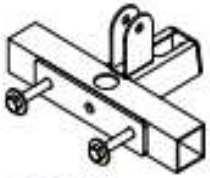
Z [1PCS]
8380-069



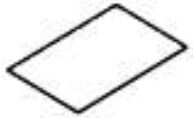
AA [1PCS]
6610-017



AB [1PCS]
6610-018



AC [1PCS]
9420-096
EXERCISE CHART



AD [1SET]
20HCD2100-N



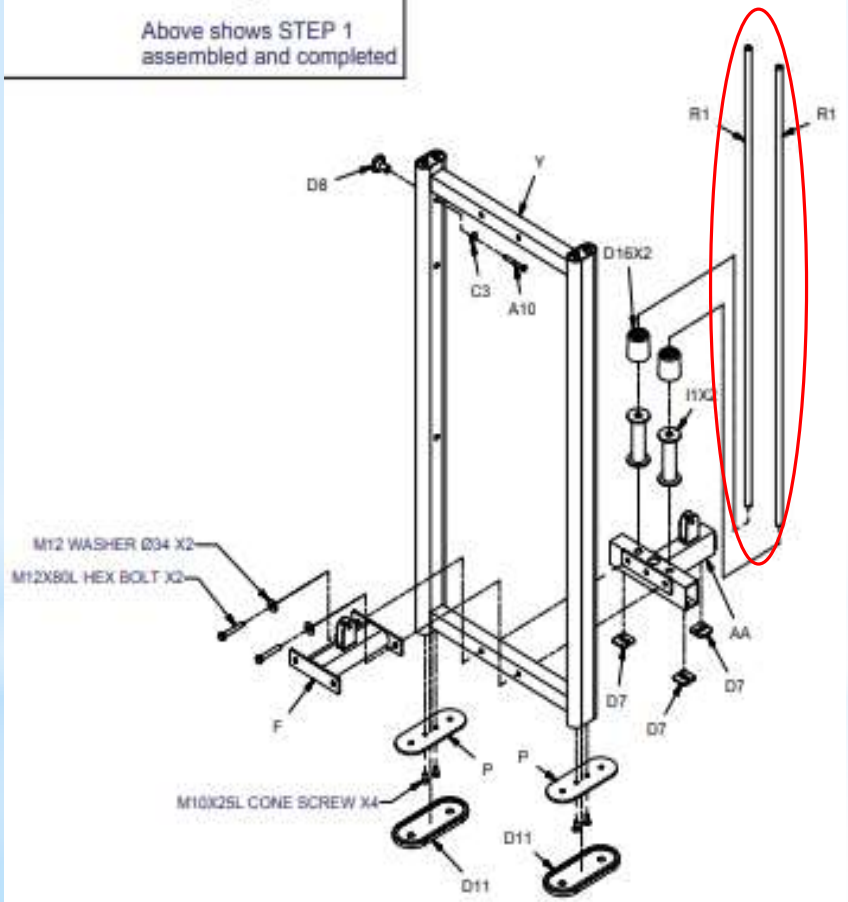
AE [1PCS]
8311-194



HCD2100 ASSEMBLY INSTRUCTIONS



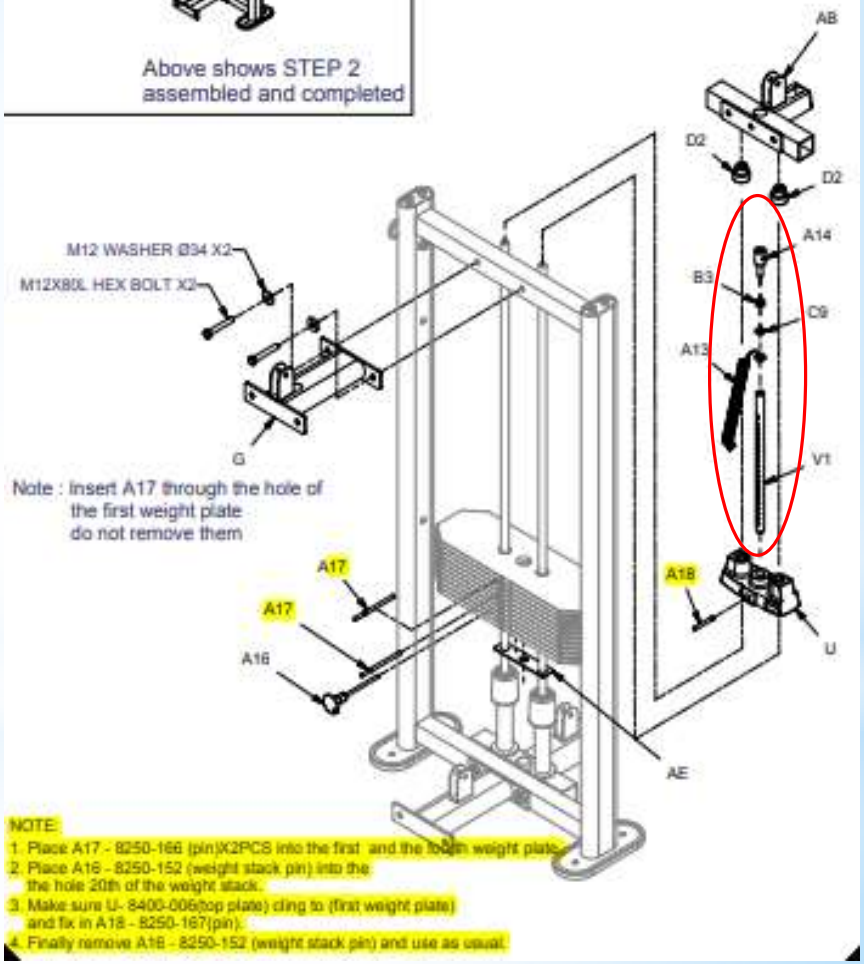
Above shows STEP 1
assembled and completed



HCD2100 ASSEMBLY INSTRUCTIONS



Above shows STEP 2
assembled and completed



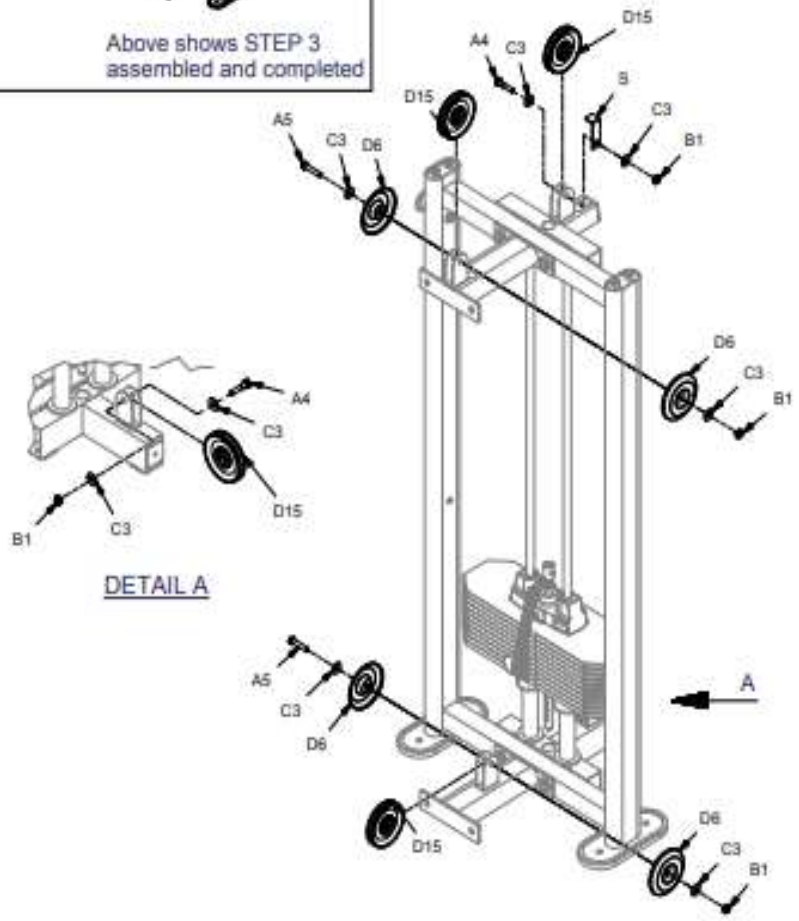
Note : insert A17 through the hole of
the first weight plate
do not remove them

NOTE:
1. Place A17 - 8250-166 (pin)X2PCS into the first and the fourth weight plate.
2. Place A16 - 8250-152 (weight stack pin) into the
the hole 20th of the weight stack.
3. Make sure U- 8400-006(top plate) cling to (first weight plate)
and fix in A18 - 8250-167(pin).
4. Finally remove A16 - 8250-152 (weight stack pin) and use as usual.

HCD2100 ASSEMBLY INSTRUCTIONS



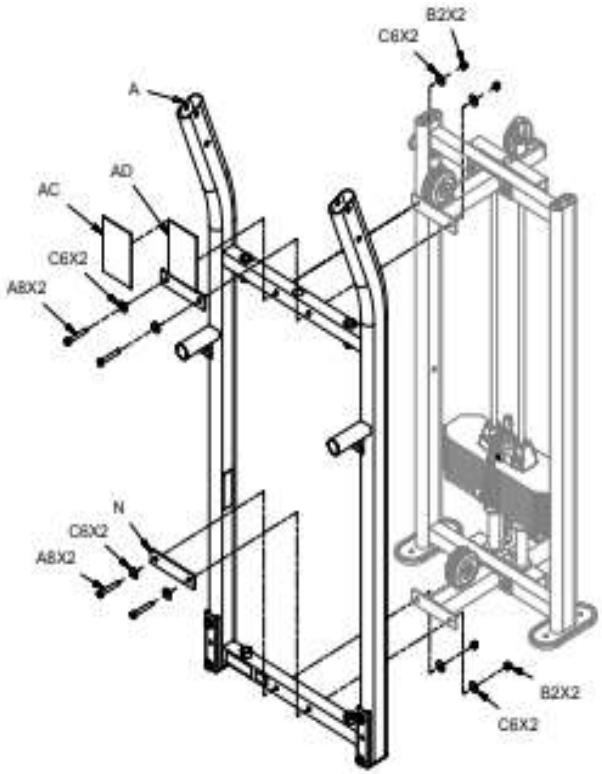
Above shows STEP 3
assembled and completed



HCD2100 ASSEMBLY INSTRUCTIONS



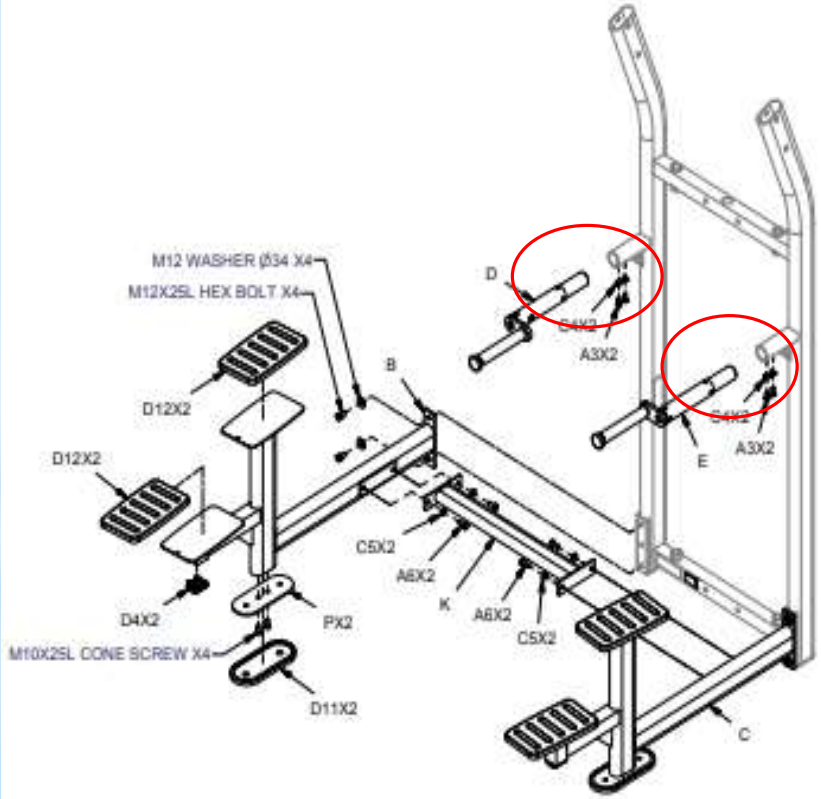
Above shows STEP 4
assembled and completed



HCD2100 ASSEMBLY INSTRUCTIONS



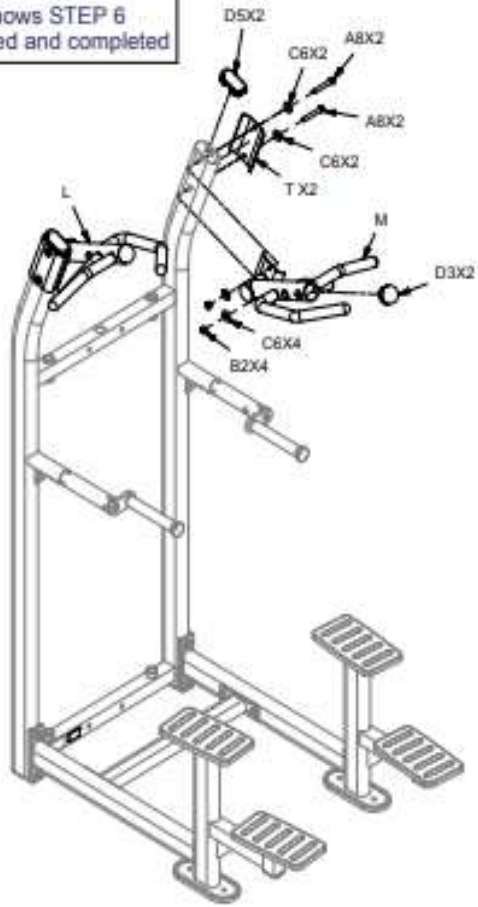
Above shows STEP 5
assembled and completed



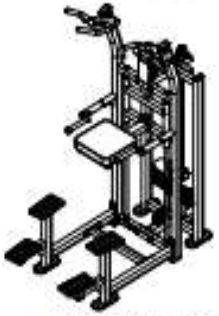
HCD2100 ASSEMBLY INSTRUCTIONS



Above shows STEP 6
assembled and completed



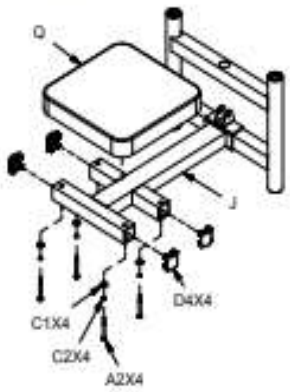
HCD2100 ASSEMBLY INSTRUCTIONS

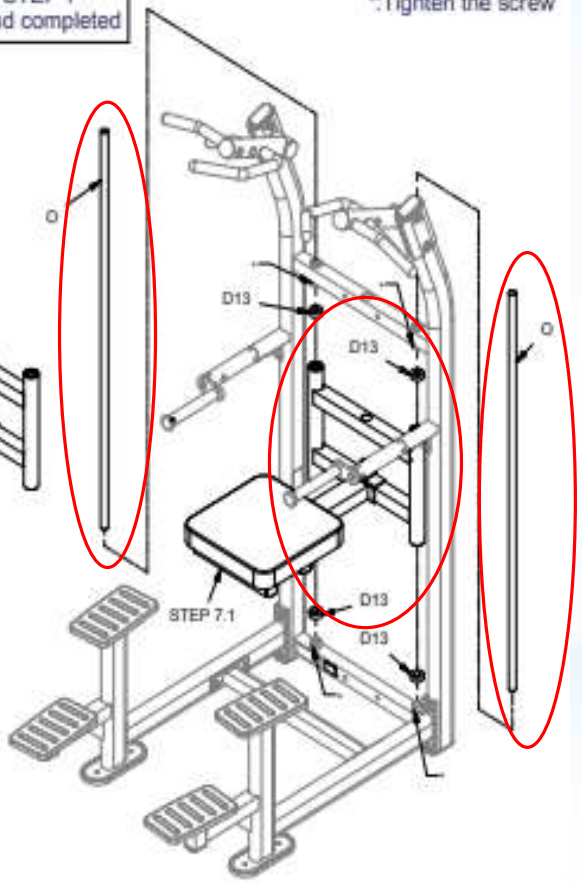


Above shows STEP 7 assembled and completed

*:Tighten the screw

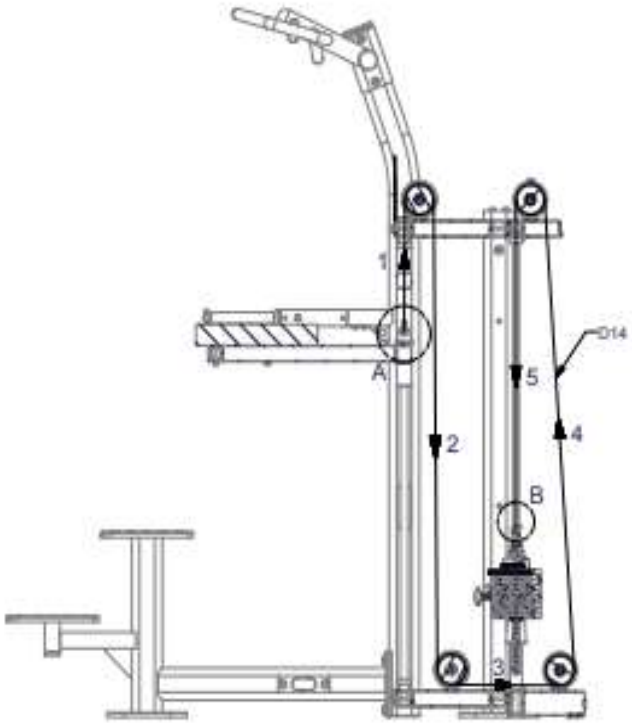
STEP 7.1

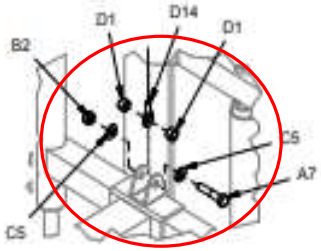




HCD2100 ASSEMBLY INSTRUCTIONS

Wire Rope illustration



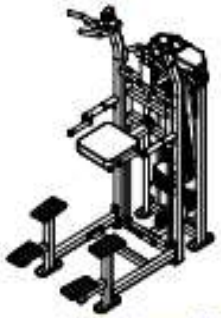


DETAIL A

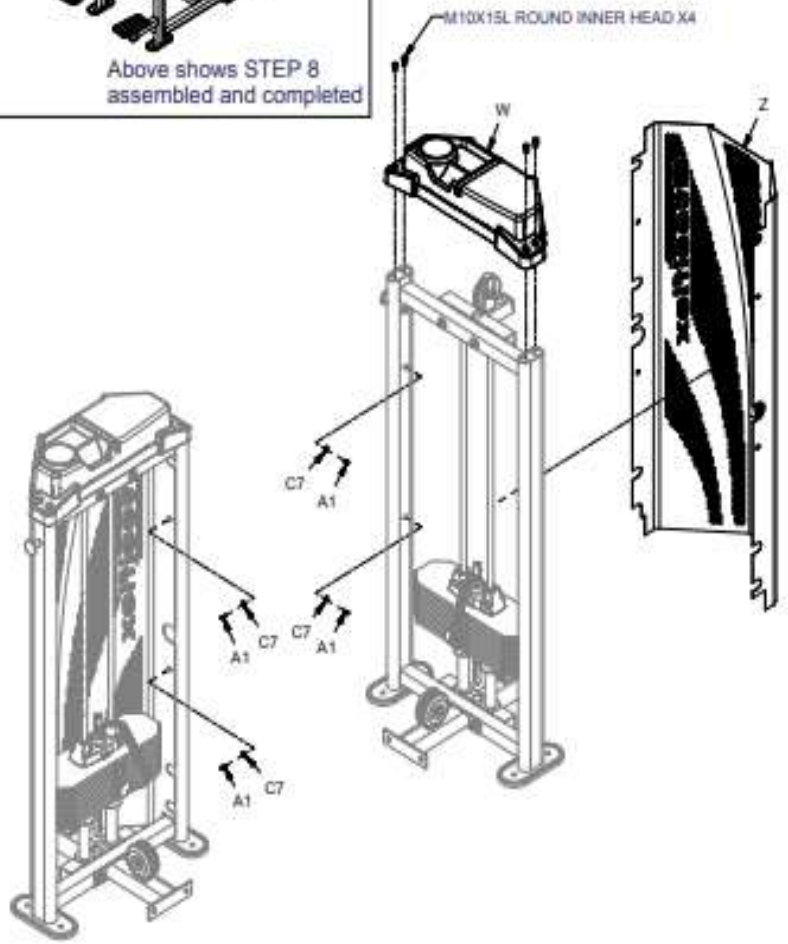


DETAIL B

HCD2100 ASSEMBLY INSTRUCTIONS



Above shows STEP 8 assembled and completed



HOPE ASSEMBLY INSTRUCTIONS

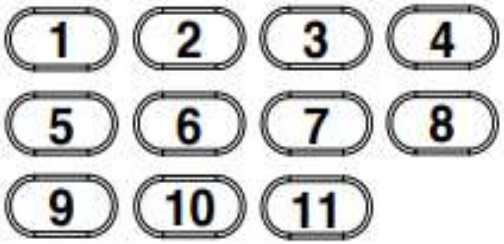
DECAL REFERENCE



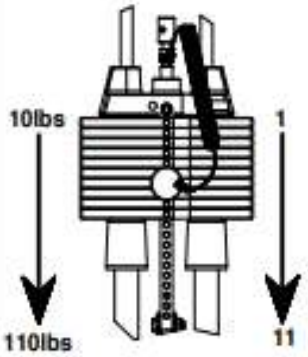
9440-258



9440-259



9440-274





9440-117

*Well done!

