*HPD700 Maintenance

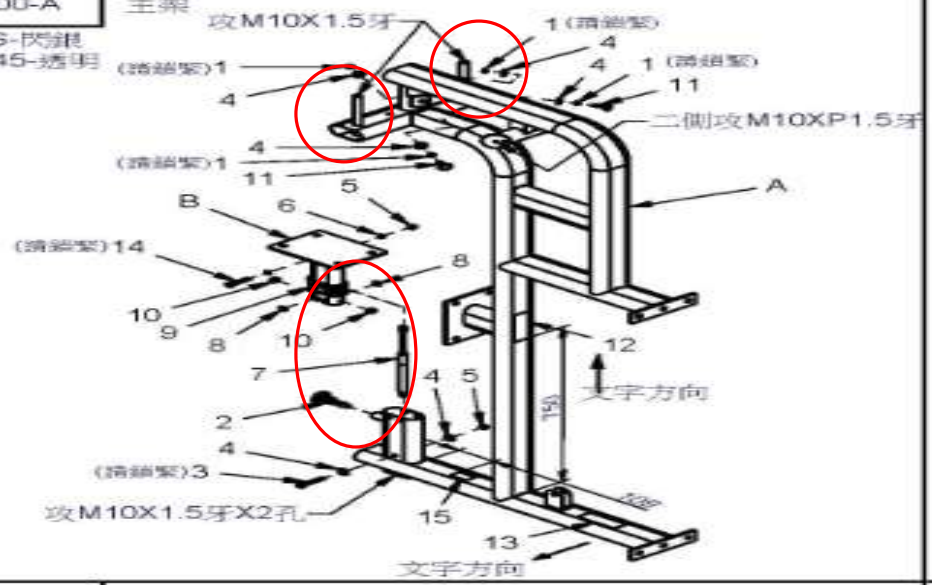
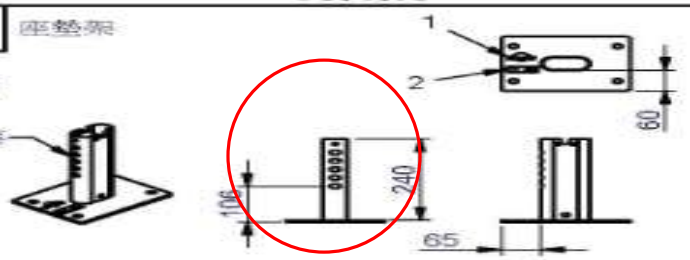
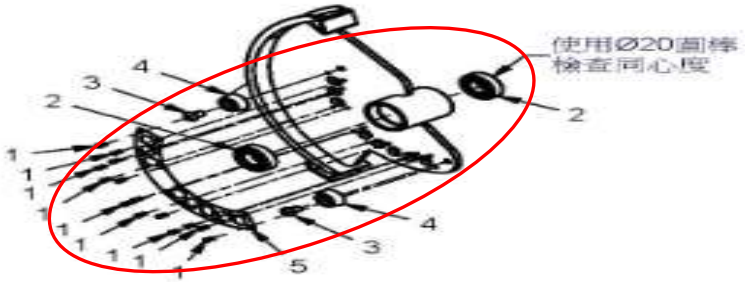


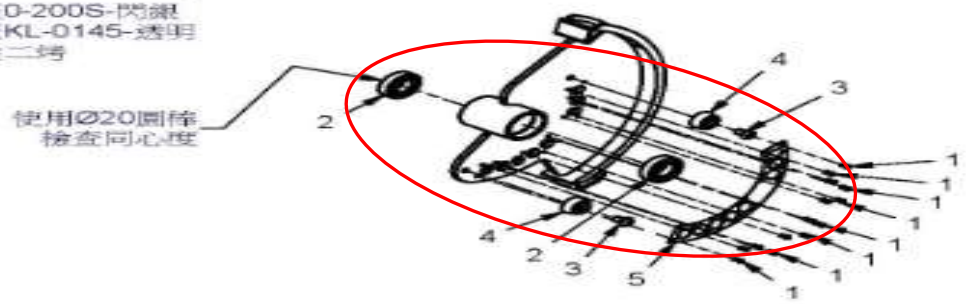
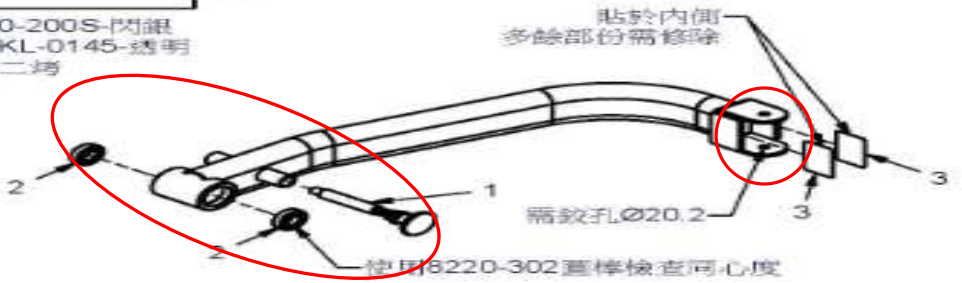
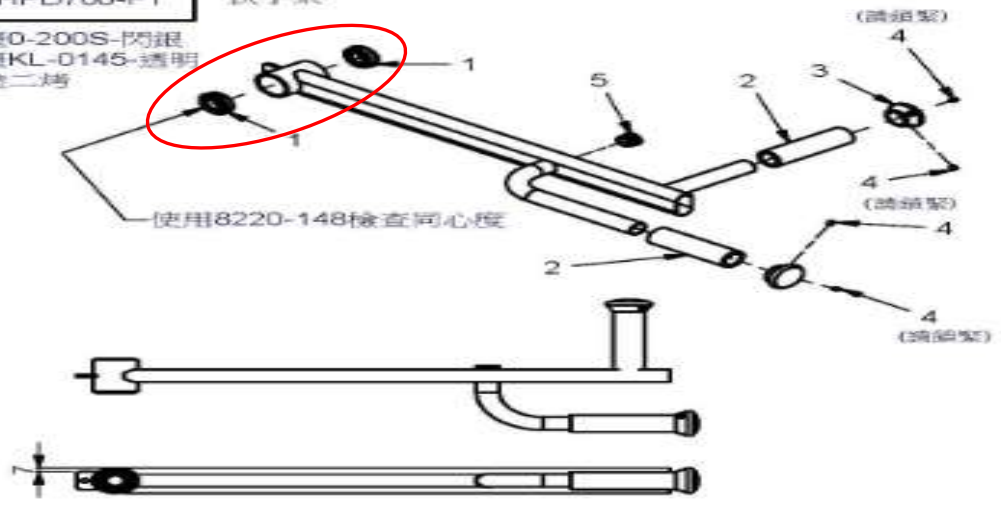
* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.

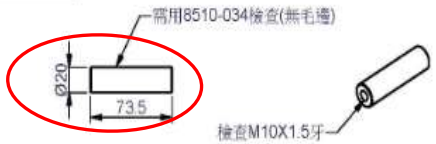
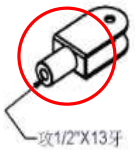
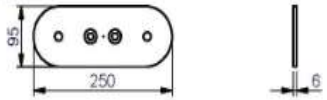




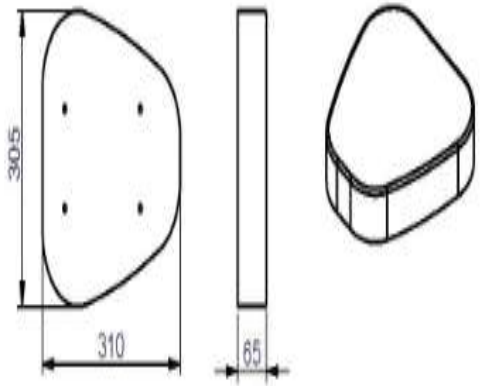
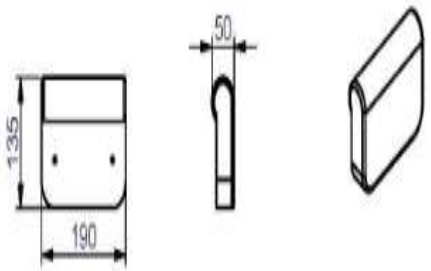
* Let's maintain your machine!

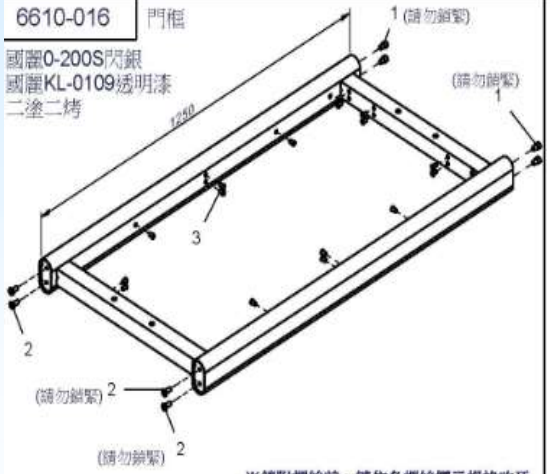
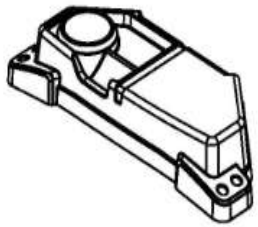
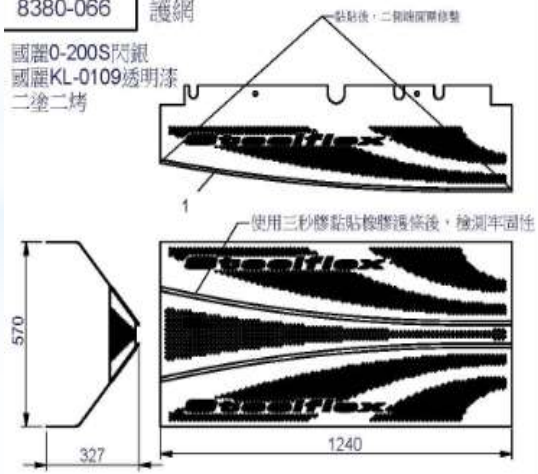
零件代碼	品 名 及 圖 案	用量	備 註
20HPD700-A 國華0-200S-閃銀 國華KL-0145-透明 二塗二烤	主架 	1SET	1.組立3/8"螺帽=4PCS 2.組立8250-066調整組=1PCS 3.組立M10X85L 一般外六角螺絲=1PCS 4.組立M10華司Ø27=6PCS 5.組立M10尼龍=2PCS 6.組立M10華司Ø16=2PCS 7.組立8830-027氣壓棒=1PCS 8.組立9211-036按扣墊=2PCS 9.組立9211-107雙層套=1PCS 10組立9211-118按扣墊=2PCS 11.組立9214-010 固定腳座=2PCS 12.貼9440-258貼紙=1PCS 13.貼9440-259貼紙=1PCS 14.組立M10X55L 一般外六角螺絲=1PCS 15.黏貼9440-353認證貼紙=1PCS
20HPD7000-B 國華0-200S-閃銀 國華KL-0145-透明 一塗一烤	座墊架 	1SET	1.貼9440-055貼紙=1PCS 2.貼工單貼紙=1PCS 設變單號 2018030004
20HPD700-C1 國華0-200S-閃銀 國華KL-0145-透明 二塗二烤	導輪 	1SET	1.組立435(4-3)拉釘=14PCS 2.組立8510-010軸承=2PCS 3.組立M8X12L 半圓頭內六角螺絲=2PCS 4.組立9214-030避震墊=2CPS 5.組立9440-333貼紙=1PCS HLHPD700A

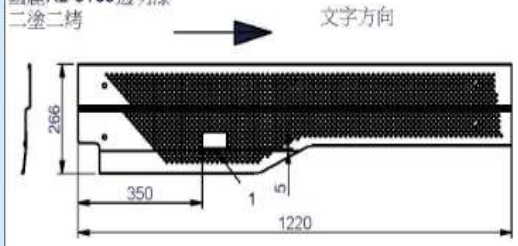
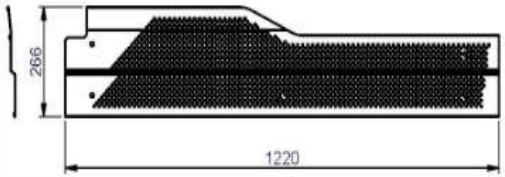
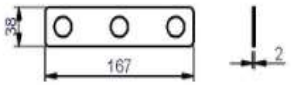
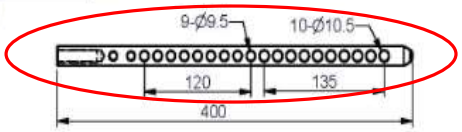
零件代碼	品 名 及 圖 案	用量	備 註
20HPD700-D1	導輪 國產0-200S-閃銀 國產KL-0145-透明 二途二烤 使用Ø20圓棒 檢查同心度  	1SET	1.組立435(4-3)拉釘=14PCS 2.組立8510-010軸承=2PCS 3.組立M8X12L 半圓頭內六角螺絲=2PCS 4.組立9214-030避震墊=2CPS 5.組立9440-332貼紙=1PCS HLHPD700A
20HPD700-E	擺臂 國產0-200S-閃銀 國產KL-0145-透明 二途二烤 貼於內側 多餘部份需修除  	2SET	1.組立8250-095調整組=2PCS 2.組立8510-010軸承=4PCS 3.貼9440-068 鐵弗龍貼紙=4PCS HLHPD700A
20HPD700-F1	扶手架 國產0-200S-閃銀 國產KL-0145-透明 二途二烤 使用8220-148檢查同心度  	2SET	1.組立8510-034軸承=4PCS 2.組立9162-135 高密度把手=4PCS 3.組立9212-071端蓋=4PCS 4.組立1/4"X20牙X8L 沈頭內六角螺絲=8PCS 5.組立9211-077管塞=2PCS 設變單號 2017050004 HLHPD700A

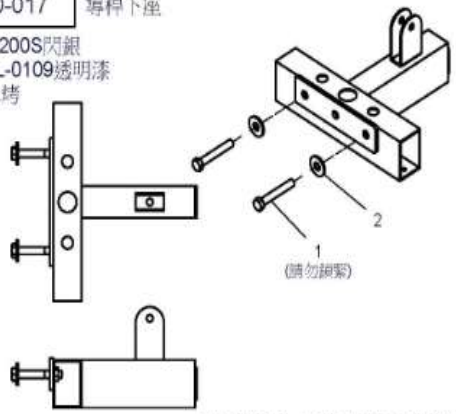
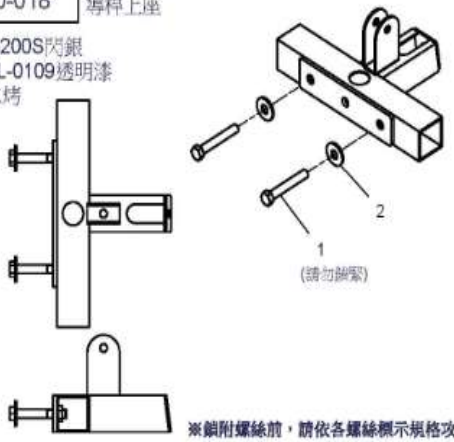
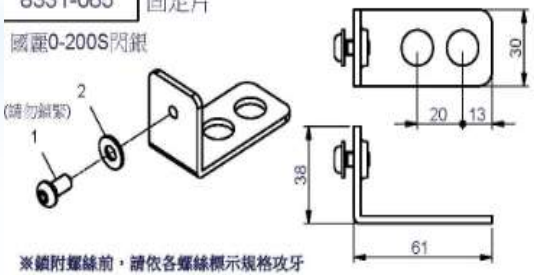
零件代碼	品 名 及 圖 案	用量	備 註
8220-148	軸軸心 電鍍 	2SET	HLHPD700A
6640-019	單吊軸座 國龍0-200S-閃銀 國龍KL-0145-透明 二塗二烤 	1SET	設變單號 2018030004 HLHPD700A
8313-188	固定片 國龍0-200S-閃銀 國龍KL-0145-透明 二塗二烤 	1PCS	HLHPD700A
9420-083	HPD700動作銘板	1PCS	9630-126氣泡袋X1 160X460XB-平口

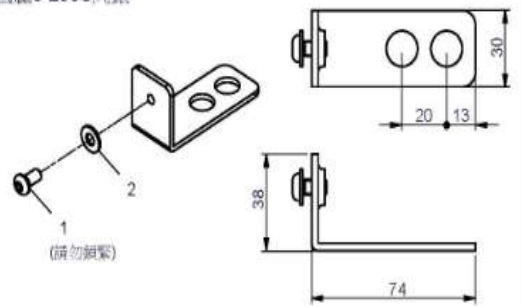
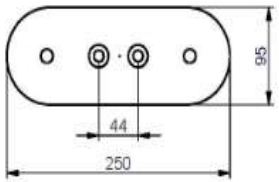
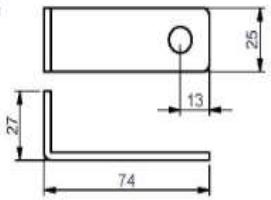
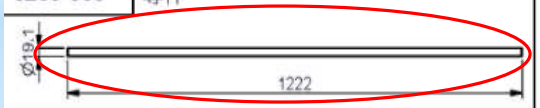
零件代碼	品名及圖案	用量	備註
FHPD700	鋼索包	1SET	HLHPD700A
GHPD700	螺絲包	1SET	HLHPD700A
KHPD700	說明書	1SET	
23HPD700	附件包	1SET	HLHPD700A
25HPD700	皮帶輪包	1SET	HLHPD700A

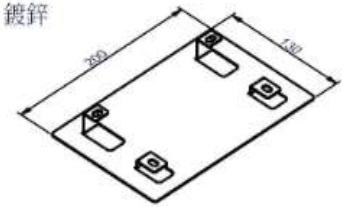
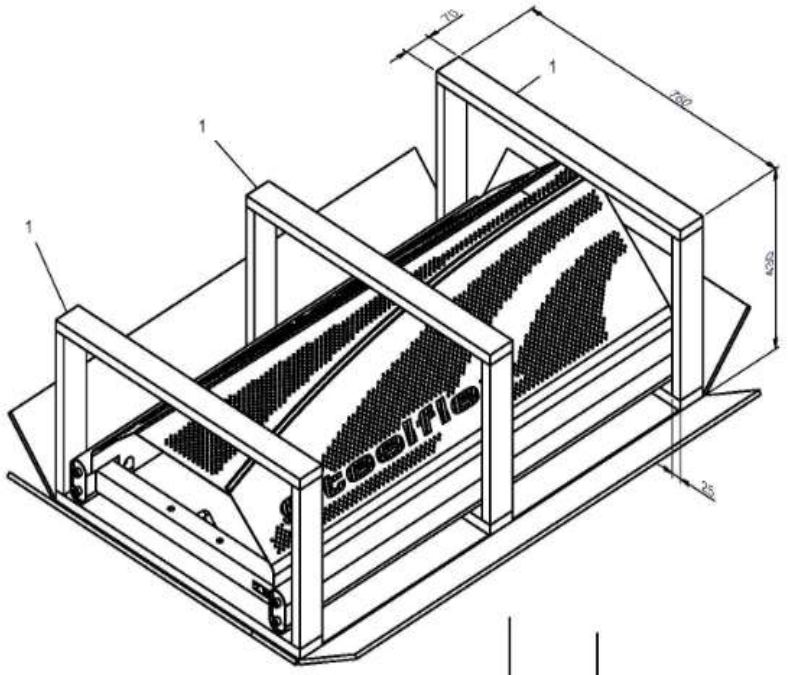
零件代碼	品名及圖案	用量	備註
9121-093	座墊 黑色耐寒乳膠皮 	2PCS	
9131-055	靠墊 黑色耐寒乳膠皮 	1PCS	

零件代碼	品名及圖案	用量	備註
6610-016	門框 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M10X15L=4PCS 圓頭內六角螺絲-CAP 2.組立M10X25L=4PCS 鍍彩平頭內六角螺絲 3.組立M6拉帽(身體有花)=24PCS 4.貼工單貼紙=1PCS 
9211-170	上蓋 暗紅色 	1SET	H9211170內箱
8380-066	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.黏貼9310-088=-2PCS Ø5.5X2tX1250L 設變單號 2014030002

零件代碼	品 名 及 圖 案	用量	備 註
8380-067	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 文字方向 	1SET	1.黏貼9440-117防夾手警告標籤=1PCS
8380-068	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	設變單號 2017120005
8400-006A	選擇上片 	1SET	HLHDA內箱
8311-194	固定片 K32027G深 灰 砂 	1PCS	HLHDA內箱
8210-191	20孔選擇桿 電鍍 	1PCS	HLHDA內箱 Ø3/4"x400L

零件代碼	品 名 及 圖 案	用量	備 註
6610-017	導桿下座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHDA內箱
6610-018	導桿上座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS 設變單號 2013050002 HLHDA內箱
8331-065	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	4SET	1.組立M6X12L=4PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=4PCS HLHDA內箱

零件代碼	品 名 及 圖 案	用量	備 註
8331-064	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	6SET	1.組立M6X12L=6PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=6PCS 設變單號 2014030002 HLHDA內箱
8313-188	固定片 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	2PCS	1.9180-001保麗龍=1PCS 150X100X50mm 2.9180-002保麗龍=1PCS 165X130X110mm 3.9180-027特固龍=4PCS Ø65X45X215L 4.9630-011氣泡布=2PCS 1000X1000 HLHDA內箱
8331-017	固定片 國麗0-200S閃銀 	1PCS	HLHDA內箱
8280-036	導桿 	2PCS	Ø19.05X1222L
23HDA	附件包	1SET	HLHDA內箱

零件代碼	品 名 及 圖 案	用量	備 註
25HDA	皮帶輪包	1SET	HLHDA內箱
GHDA	螺絲包	1SET	HLHDA內箱
8345-014	鍍鋅 固定板 	1SET	設變單號 2013050002 HLHDA內箱
門框包裝示意圖		1SET	1.組立9700-074橫板=3PCS 2.M5X20L十字鐵板牙=18PCS 3.M5華司Ø14=18PCS

HPD-700 ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D1.ø50 End Cap (8130-131) ----------[6PCS]
D2.ø30 Brass Washer (8520-007) ----------[4PCS]
D3. 50x100 End Plug (9211-114) ----------[4PCS]
D4. Pully Cap (9211-173) ----------[6PCS]
D5. 25x50 End Plug (9211-176) ----------[2PCS]
D6. Rubber Pad (9310-075) ----------[1PCS]
D7. ø110 Pully (9213-002B) ----------[4PCS]
D8. Exercise Chart (9420-083) ----------[1PCS]
D9. 4020 mm Steel Cable (FHPD700A) ----------[1PCS]
D10. 2890 mm Steel Cable (FHPD700B1) ----------[1PCS]

D1



D2



D3



D4



D5



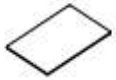
D6



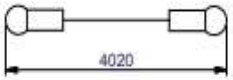
D7



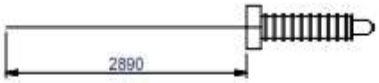
D8



D9



D10



HPD-700 ASSEMBLY INSTRUCTIONS

FRAME HARDWARE ILLUSTRATION FOR DOOR

DD1. 3/4" Shaft Collar (9211-046) ----------[2PCS]
DD2. 2"x2" Rubber Cane Cap (9214-002) ----------[3PCS]
DD3. Tower Rack (9215-024)----------[1PCS]
DD4. ø65xø20x70L Rubber Dount (9310-049) -------[2PCS]
DD6. 108x14.5tx263 Rubber Pad (9310-075)----------[2PCS]
DD7. ø110 Pully (9213-002B) ----------[2PCS]
DD8. Top Plate (8400-006) ----------[1PCS]
DD10. Selector Rod (8210-191) ----------[1PCS]

DD1



DD2



DD3



DD4



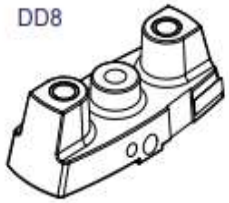
DD6



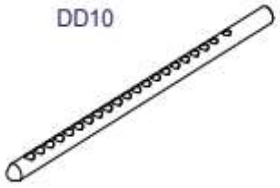
DD7



DD8



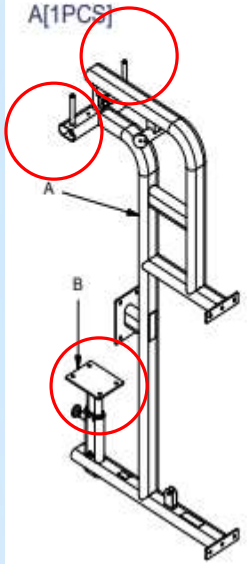
DD10



HPD-700 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

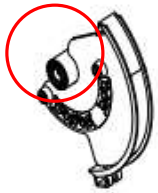
A[1PCS]



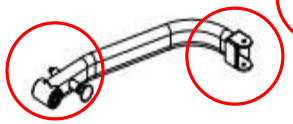
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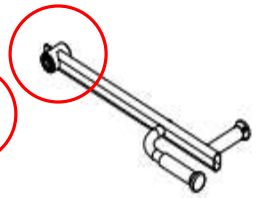
D1[1PCS]



E[2PCS]



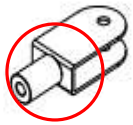
F1[2PCS]



H[2PCS]
8220-148



I[1PCS]
6640-019



J[1PCS]
8313-188



K[2PCS]
9121-093



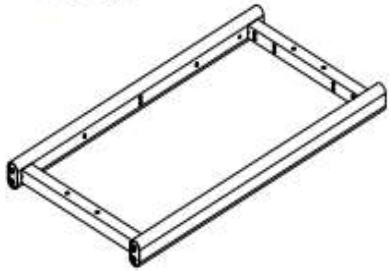
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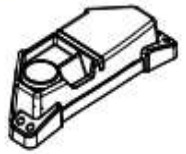
HPD-700 ASSEMBLY INSTRUCTIONS

FRAME PARTS ILLUSTRATION SHEET FOR DOOR

AA1[1PCS]
6610-016



AB[1PCS]
9211170-023



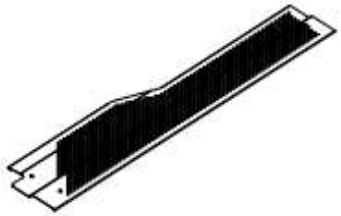
AC[1PCS]
8380-066



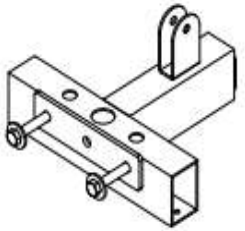
AD[1PCS]
8380-067



AE[1PCS]
8380-068



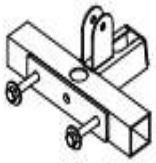
AF[1PCS]
6610-017



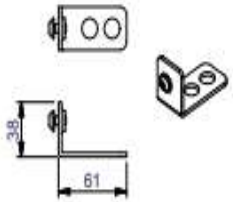
HPD-700 ASSEMBLY INSTRUCTIONS

FRAME PARTS ILLUSTRATION SHEET FOR DOOR

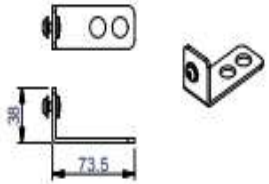
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6610-018



AH[4PCS]
8331-065



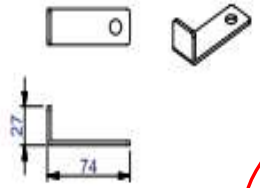
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8331-064



AJ[2PCS]
8313-188



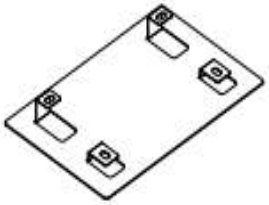
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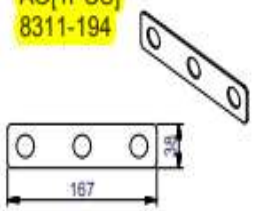
AL1[2PCS]
8280-036
Ø3/4"X1222L



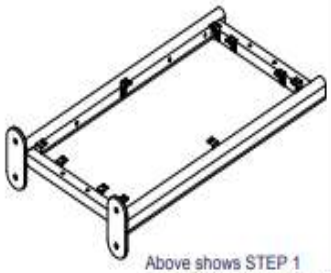
AN[1PCS]
8345-014



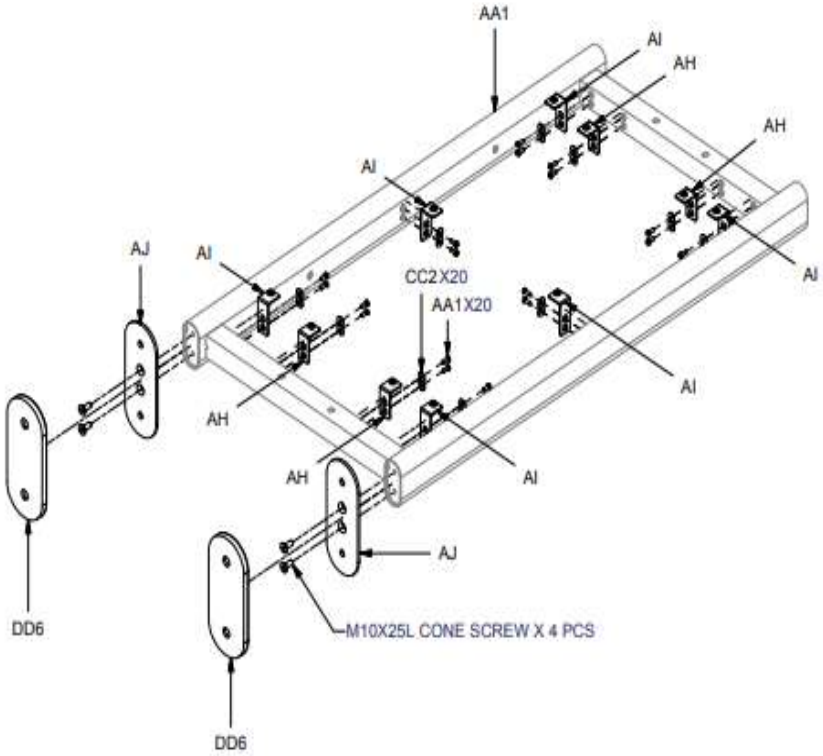
AO[1PCS]
8311-194



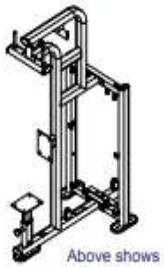
HPD-700 ASSEMBLY INSTRUCTIONS



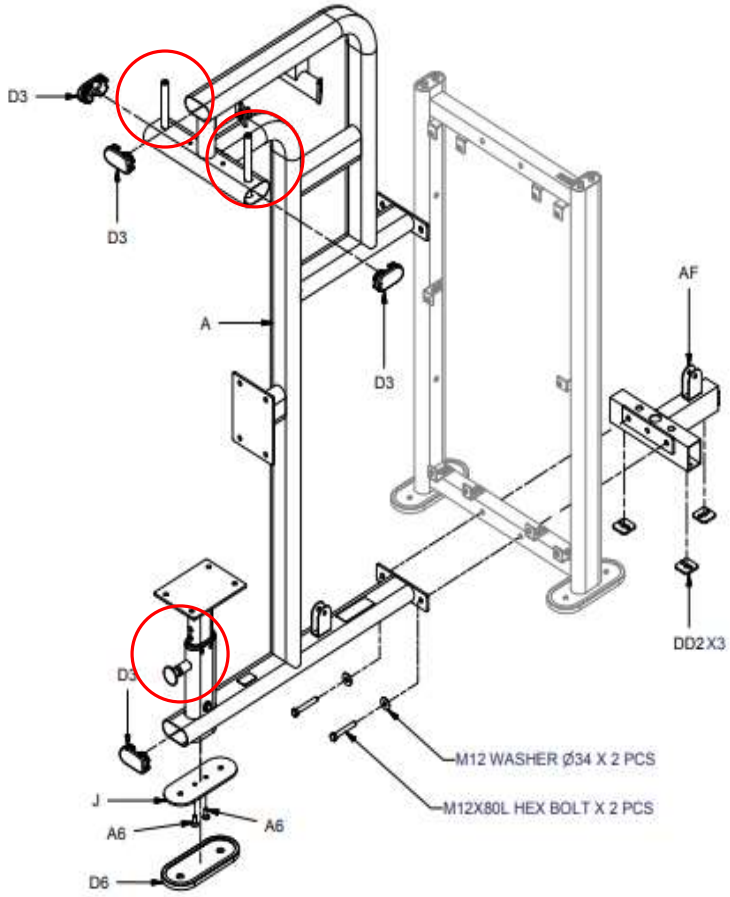
Above shows STEP 1
assembled and completed



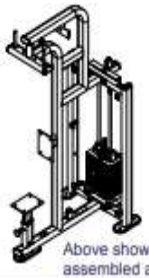
HPD-700 ASSEMBLY INSTRUCTIONS



Above shows STEP 2
assembled and completed

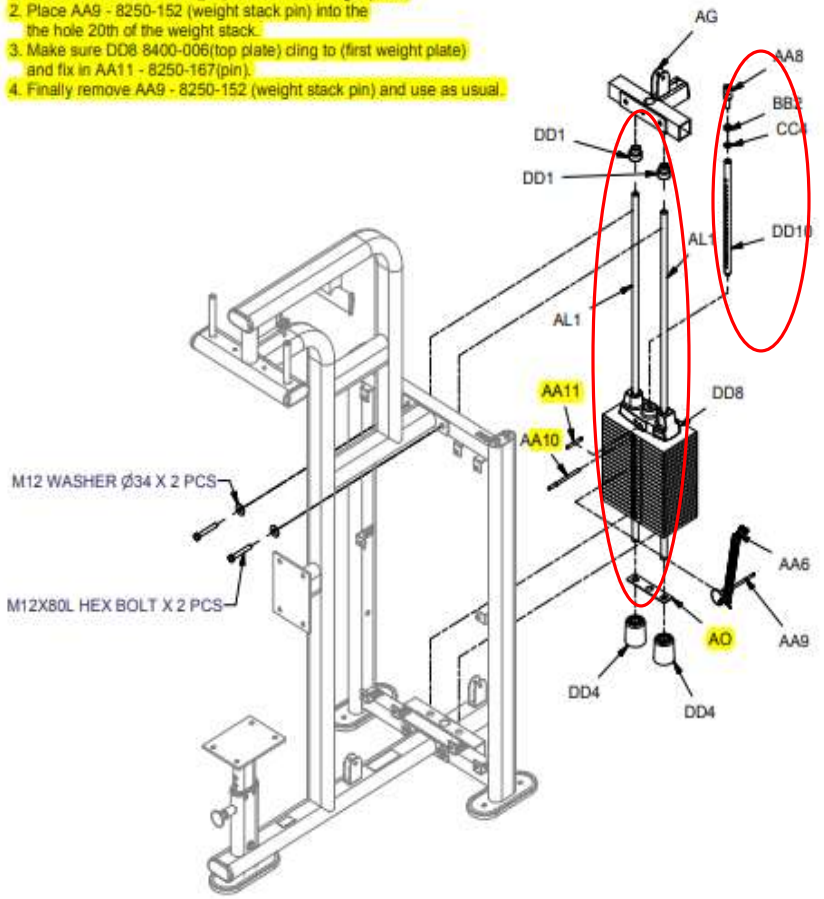


HPD-700 ASSEMBLY INSTRUCTIONS

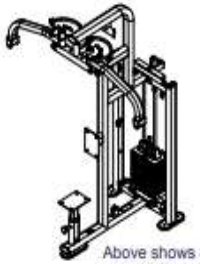


Above shows STEP 3
assembled and completed

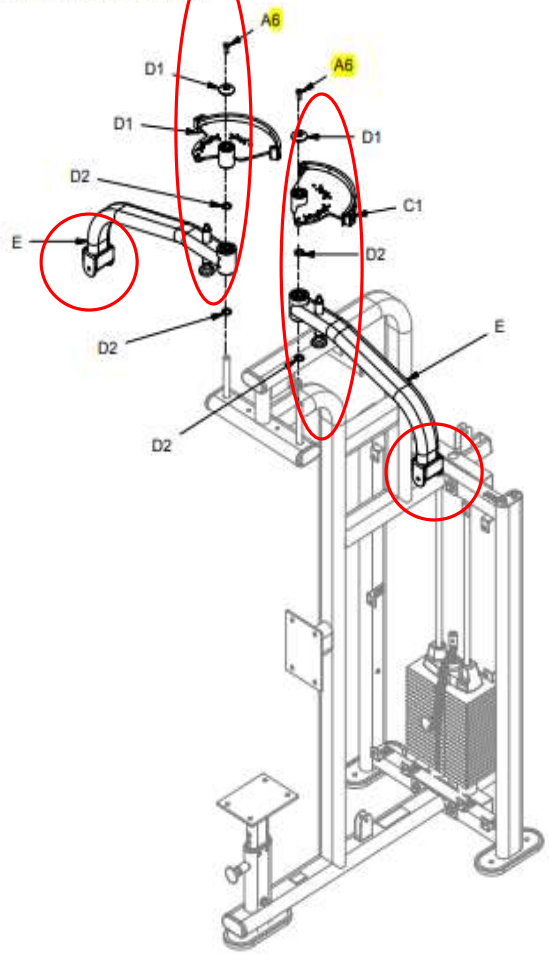
NOTE:
1. Place AA10 - 8250-166 (pin) into the first weight plate.
2. Place AA9 - 8250-152 (weight stack pin) into the
the hole 20th of the weight stack.
3. Make sure DD8 8400-006(top plate) cling to (first weight plate)
and fix in AA11 - 8250-167(pin).
4. Finally remove AA9 - 8250-152 (weight stack pin) and use as usual.



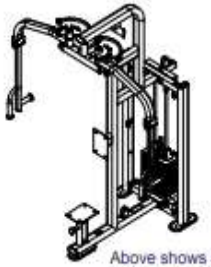
HPD-700 ASSEMBLY INSTRUCTIONS



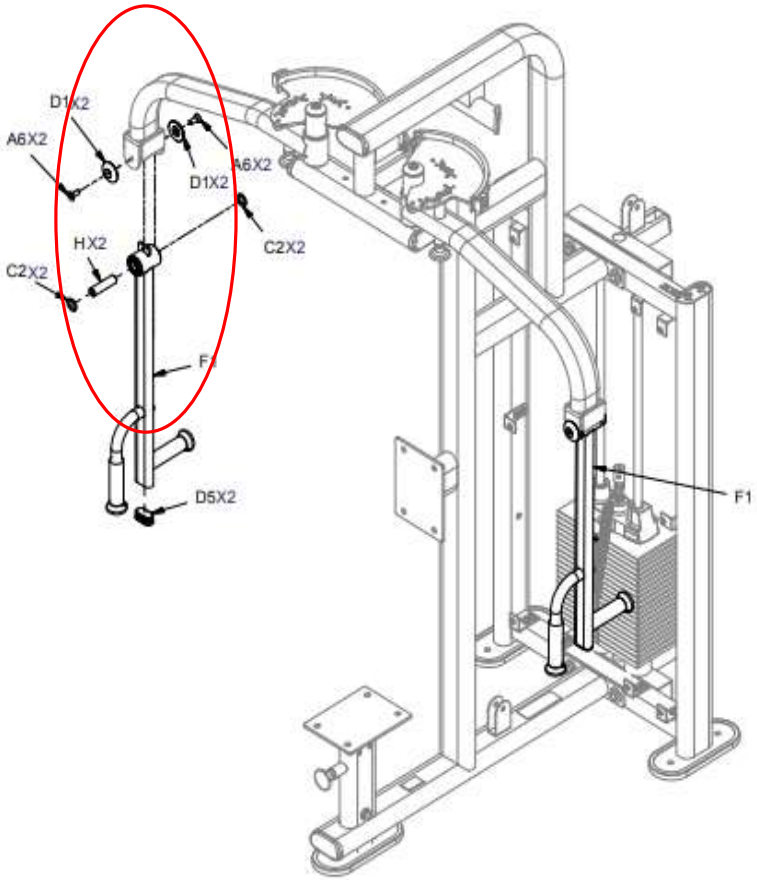
Above shows STEP 4 assembled and completed



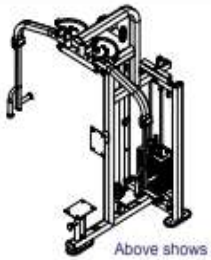
HPD-700 ASSEMBLY INSTRUCTIONS



Above shows STEP 5 assembled and completed



HPD-700 ASSEMBLY INSTRUCTIONS



Above shows STEP 6 assembled and completed

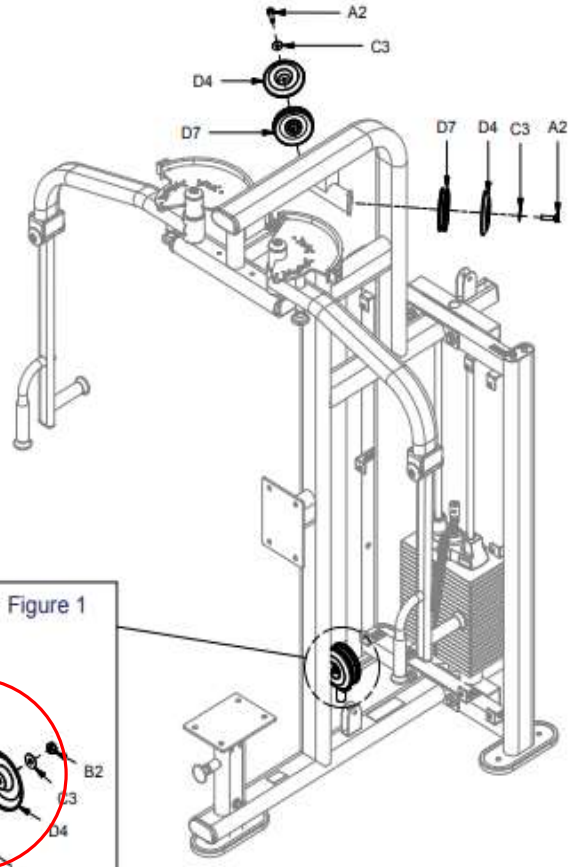
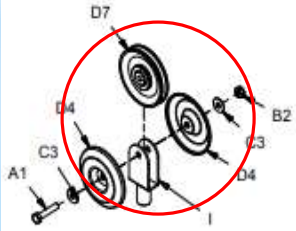
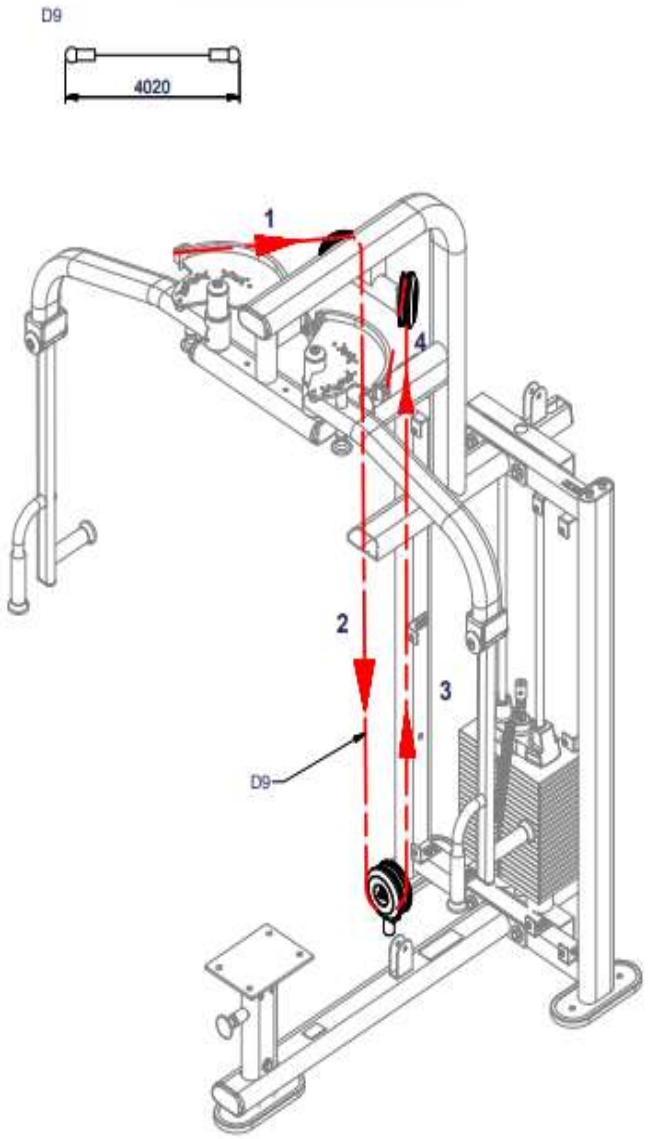


Figure 1

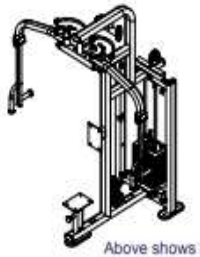


HPD-700 ASSEMBLY INSTRUCTIONS

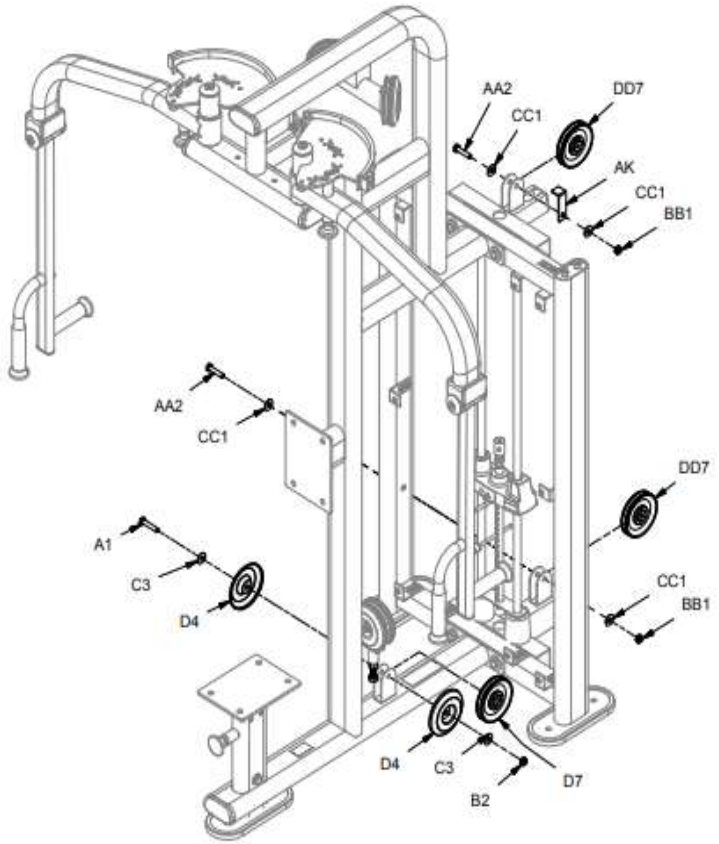
Cable To Constitute Illustration



HPD-700 ASSEMBLY INSTRUCTIONS

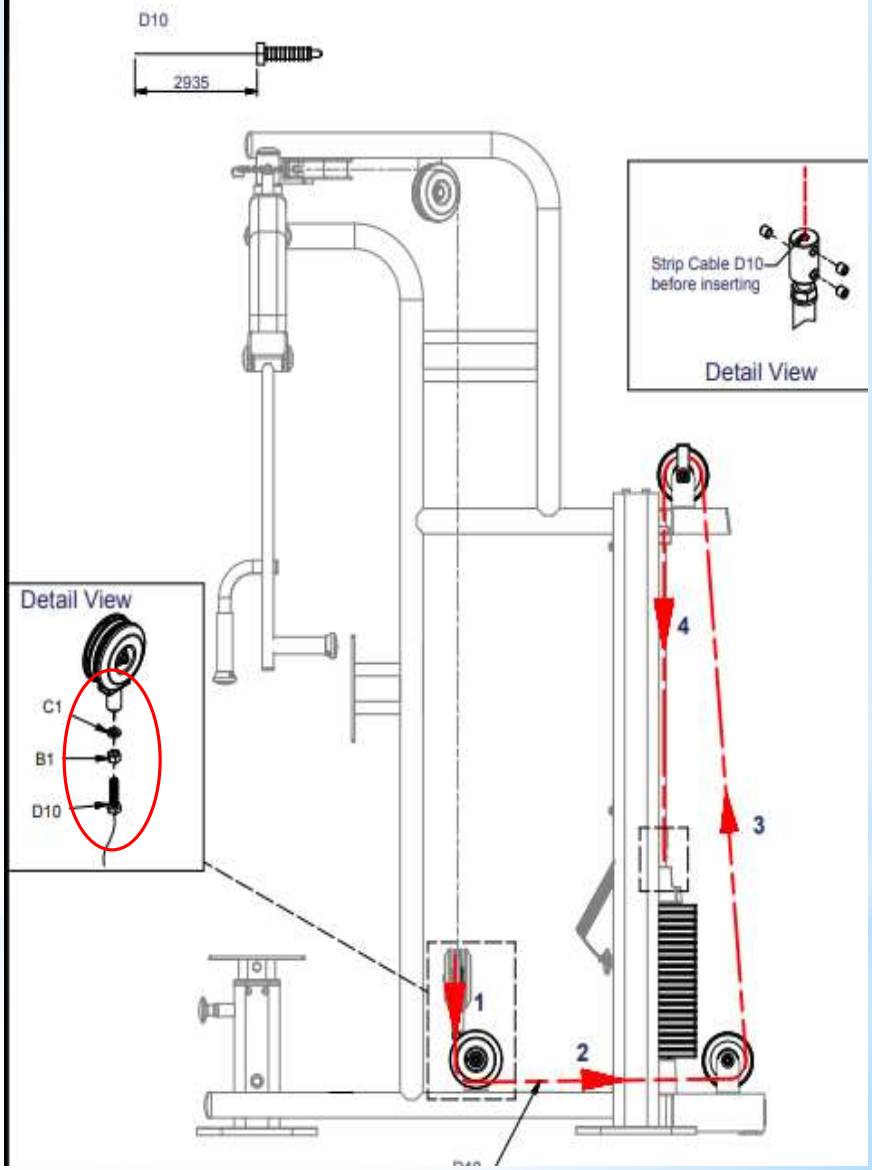


Above shows STEP 7 assembled and completed

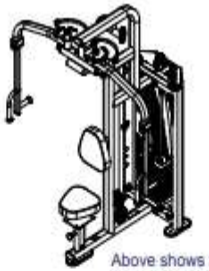


HPD-700 ASSEMBLY INSTRUCTIONS

Cable To Constitute Illustration



HPD-700 ASSEMBLY INSTRUCTIONS



Above shows STEP 8 assembled and completed

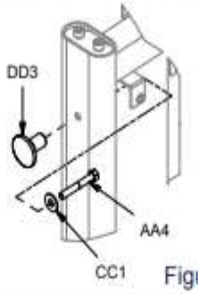
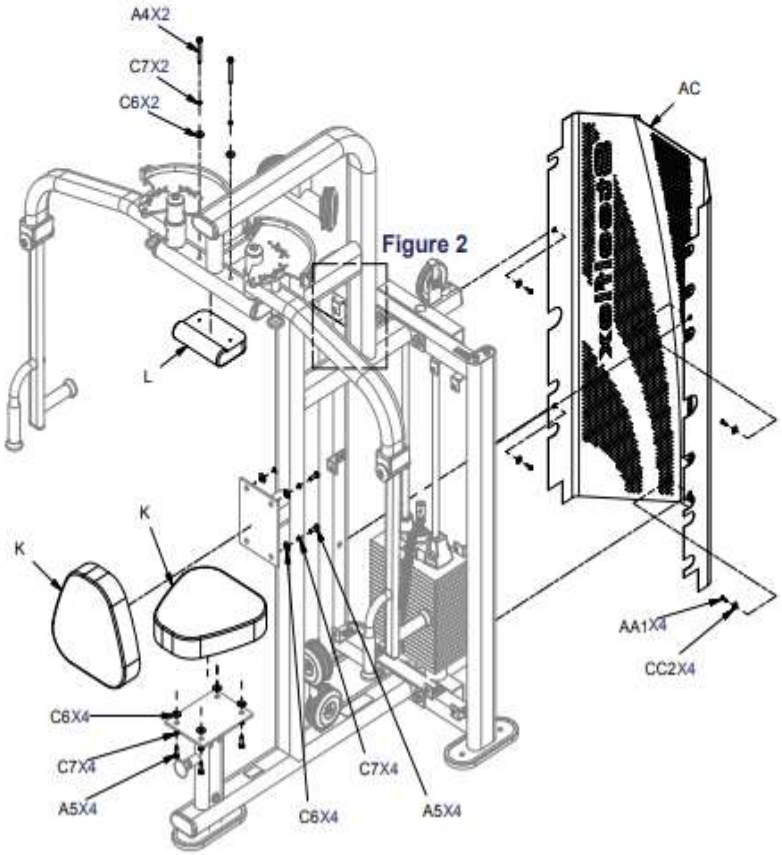
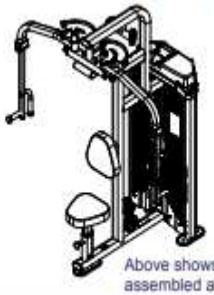


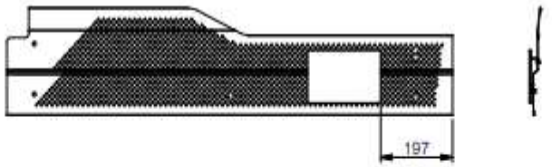
Figure 2



HPD-700 ASSEMBLY INSTRUCTIONS



Above shows STEP 9 assembled and completed



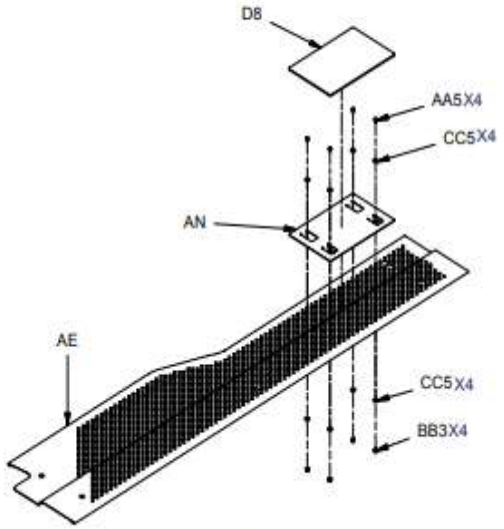
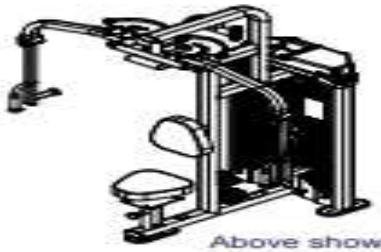
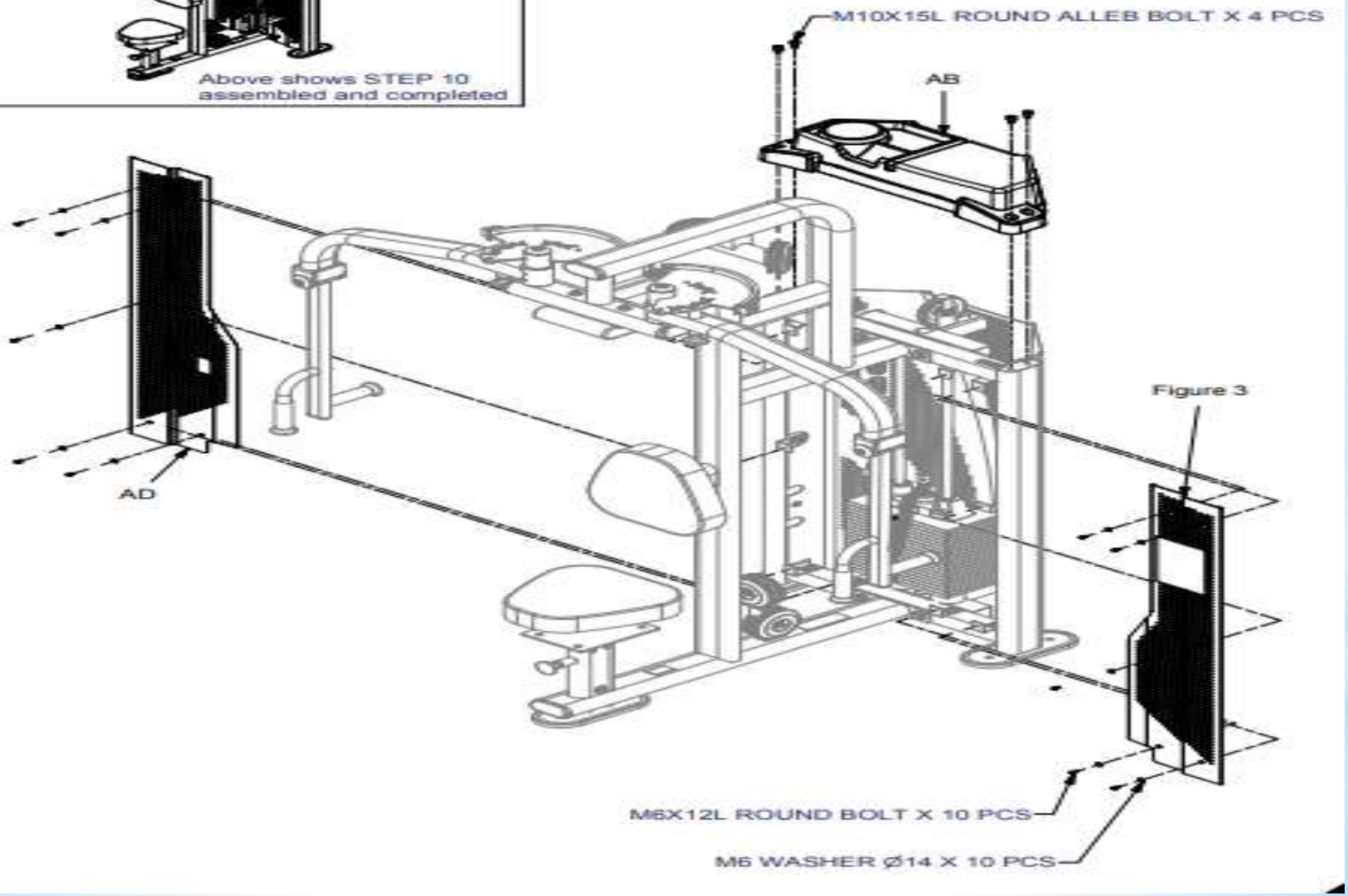


Figure 3

HPD-700 ASSEMBLY INSTRUCTIONS



Above shows STEP 10
assembled and completed



*Well done!

