*HIP1400 Maintenance



* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.

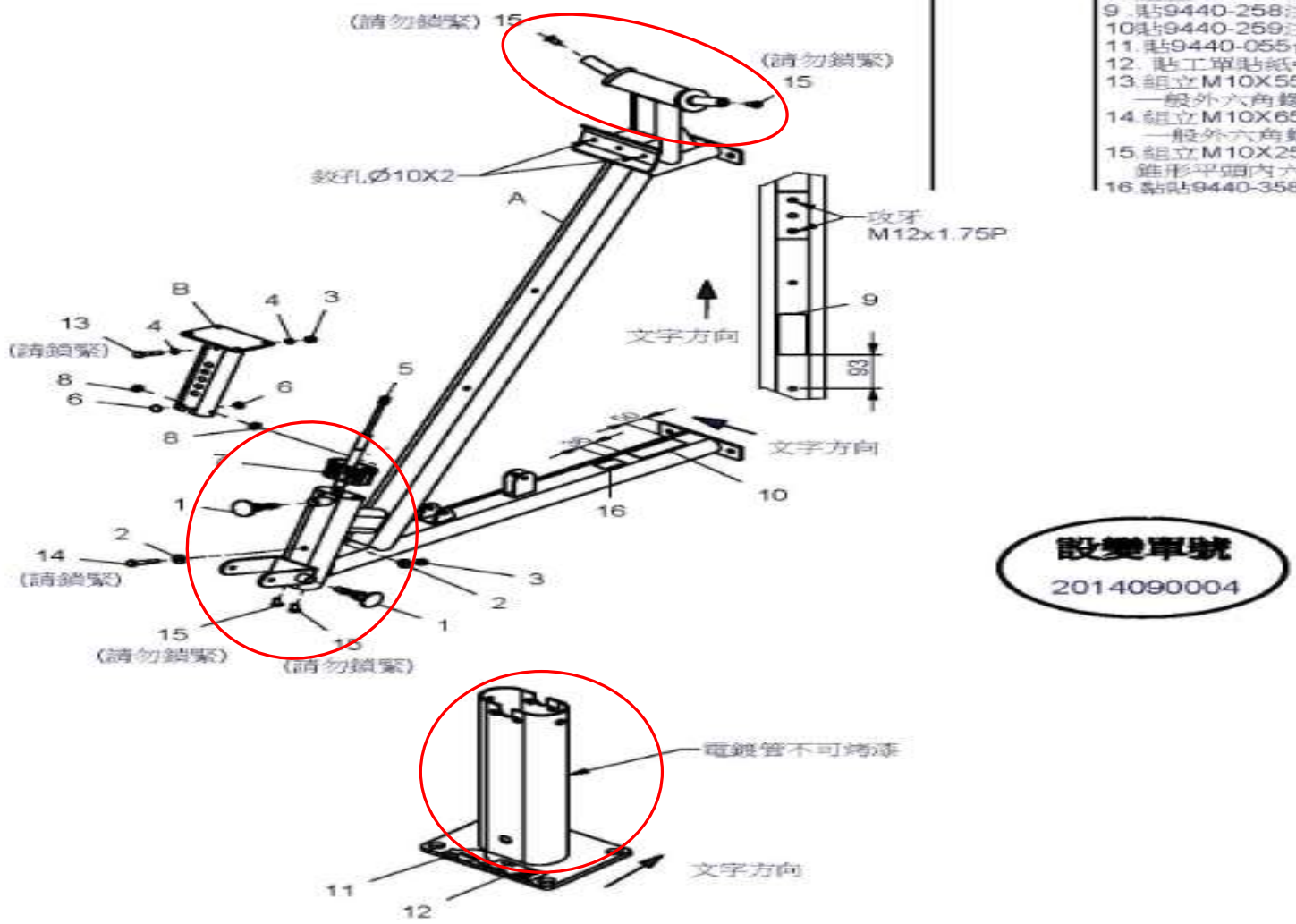




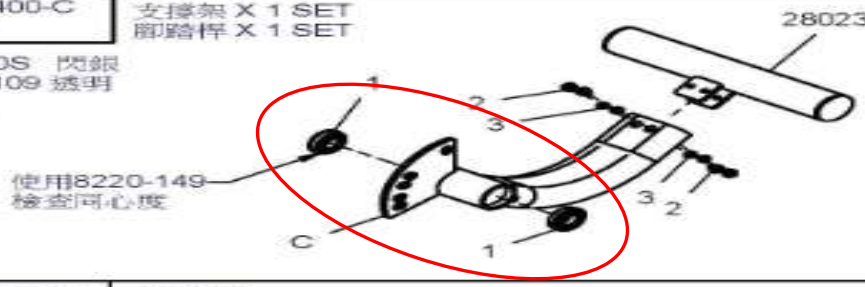
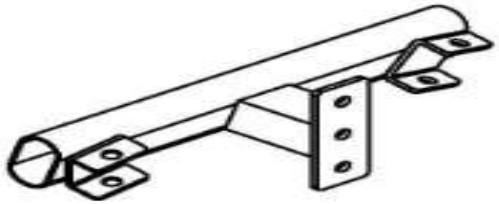
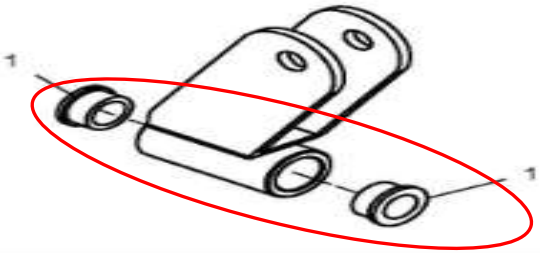
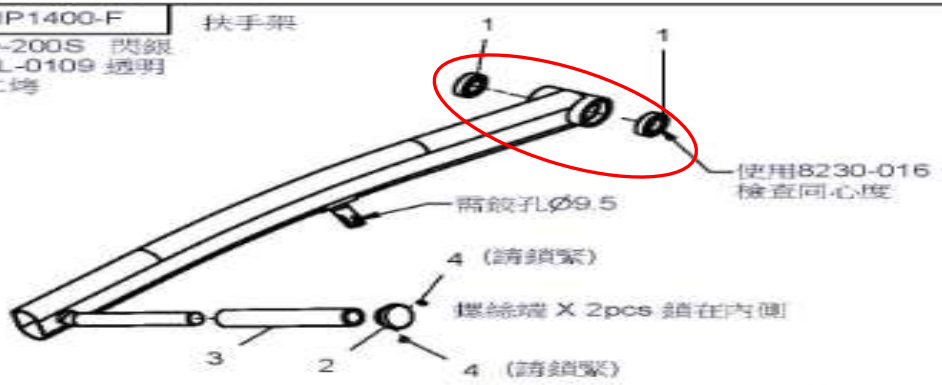
* Let's maintain your machine!

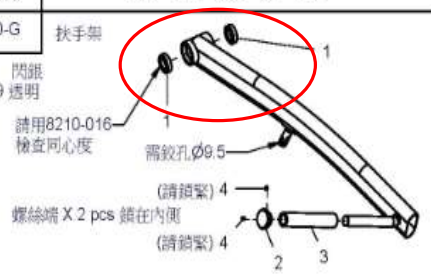
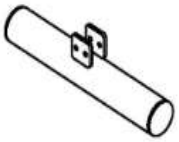
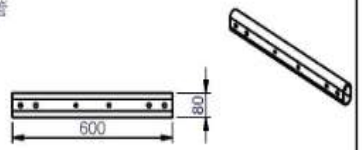
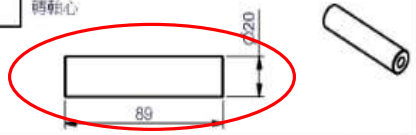
零件代碼	品 名 及 圖 案	用量	備 註
20HIP1400-A 20HIP1400-B	主架 X 1 SET 座墊架 X 1 SET		1 .組立8250-066調整組=2PCS 2 .組立M10 華司 Ø27 =2PCS 3 .組立M10 尼帽=2PCS 4 .組立M10 華司 Ø16 =2PCS 5 .組立8830-027氣壓棒=1PCS 6 .組立9211-036按扣墊=2PCS 7 .組立9211-107雙層套=1PCS 8 .組立9211-118按扣墊=2PCS 9 .貼9440-258注意標籤=1PCS 10貼9440-259注意標籤=1PCS 11.貼9440-055台灣貼紙=1PCS 12. 貼工單貼紙=1PCS 13.組立M10X55 =1PCS 一般外六角螺絲 14.組立M10X65 =1PCS 一般外六角螺絲 15.組立M10X25 = 4PCS 錐形平頭內六角螺絲 16.貼貼9440-358認證貼紙=1PCS

國麗O-200S 閃銀
國麗KL-0109 透明
二塗二烤

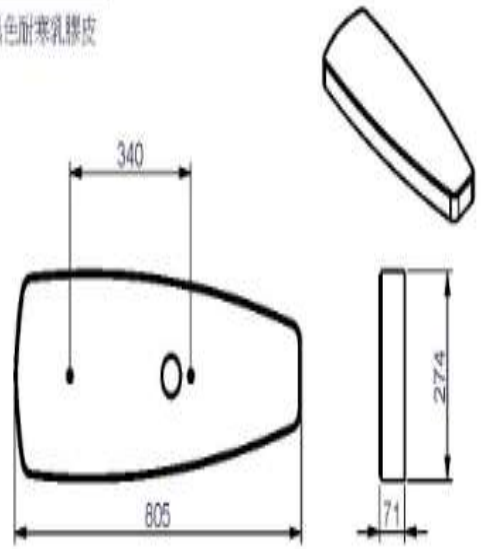
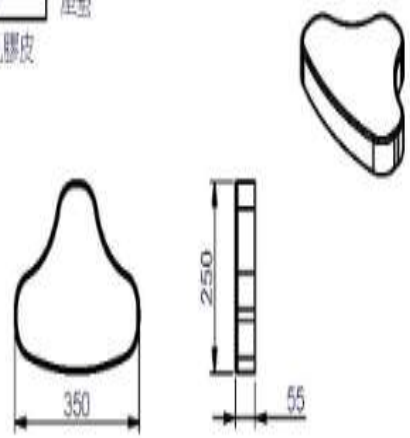


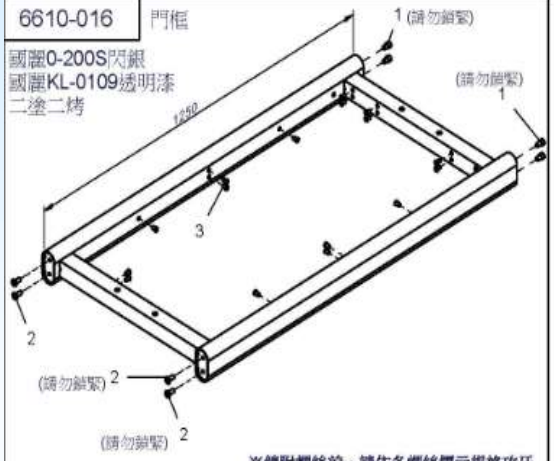
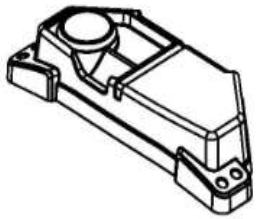
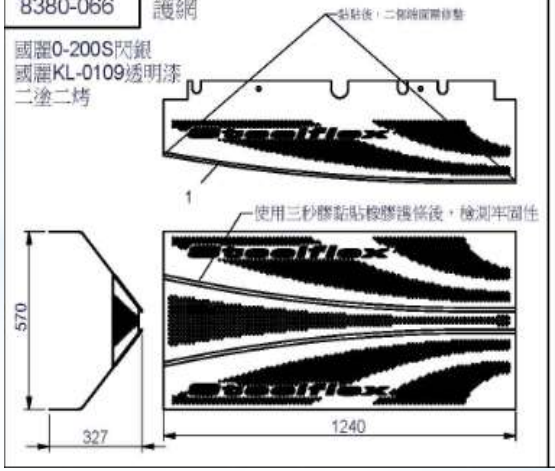
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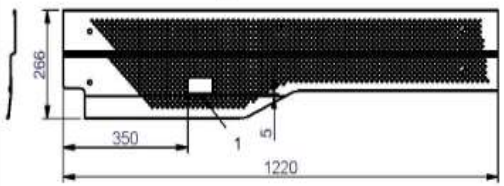
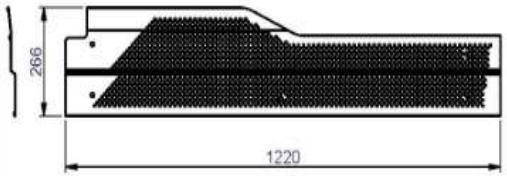
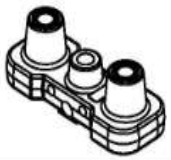
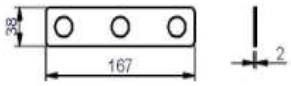
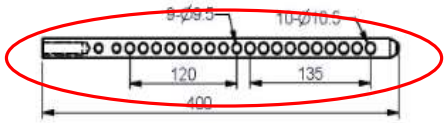
零件代碼	品 名 及 圖 案	用量	備 註
20HIP1400-C 280237 國麗O-200S 閃銀 國麗KL-0109 透明 二塗二烤	支撐架 X 1 SET 腳踏桿 X 1 SET 		1. 組立8510-034 軸承=2PCS 2. 組立M8彈簧墊司=4PCS 3. 組立M8X10L = 4PCS 半圓頭內六角螺絲 4. 組立280237 = 1PCS
20HIP1400-D 國麗O-200S 閃銀 國麗KL-0109 透明 二塗二烤	支撐架 	1SET	HLHIP1400A
20HIP1400-E 國麗O-200S 閃銀 國麗KL-0109 透明 二塗二烤	腳動座 	2SET	1.組立8520-001 鋼套=4PCS HLHIP1400A
20HIP1400-F 國麗O-200S 閃銀 國麗KL-0109 透明 二塗二烤	扶手架 	1SET	1.組立8510-018軸承=2PCS 2.組立9212-071端蓋=1PCS 3.組立9162-140 =1PCS 高密度把手 4.組立1/4"X20牙X8L=2PCS 沉頭內六角螺絲 設變單號 2013070001 HLHIP1400A

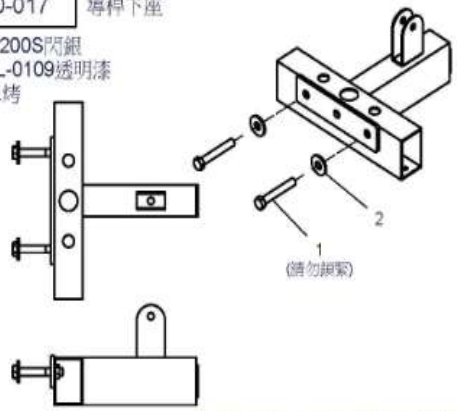
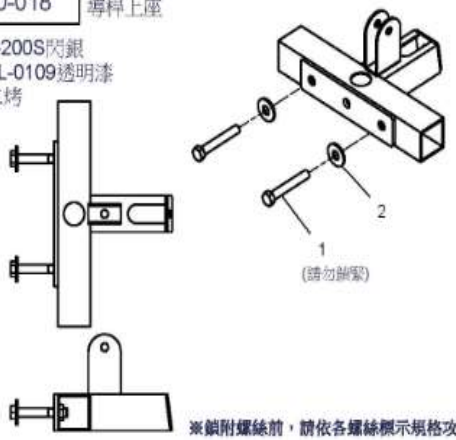
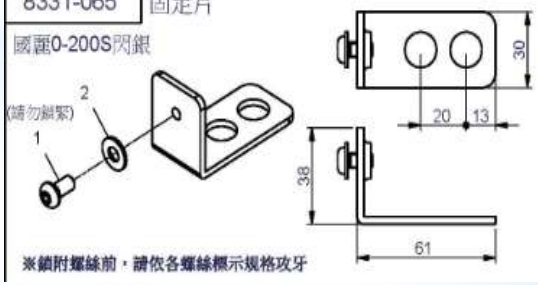
零件代碼	品名及圖案	用量	備註
20HIP1400-G 國麗O-200S 閃銀 國麗KL-0109 透明 二塗二烤	扶手架  	1SET	1.組立8510-018軸承=2PCS 2.組立9212-071端蓋=1PCS 3.組立9162-140 =1PCS 高密度把手 4.組立1/4"X20牙X8L=2PCS 沉頭內六角螺絲 設變單號 2013070001 HLHIP1400A
20HIP1400-H 280237 國邦790-49153F1H7 深灰	腳踏桿 	1SET	組立在 C 料件
10HIP1400-12 國麗O-200S 閃銀 國麗KL-0109 透明 二塗二烤	鐵管  	1PCS	HLHIP1400A
6640-018 國麗3124S 閃銀 國麗KL0002 透明漆 二塗二烤	單吊輪座 	1SET	HLHIP1400A
8313-188 國麗3124S 閃銀 國麗KL0002 透明漆 二塗二烤	固定片 	1PCS	HLHIP1400A
8343-301 國麗3124S 閃銀 國麗KL0002 透明漆 二塗二烤	弧形片  	1PCS	HLHIP1400A
8220-149 電鍍	轉軸心  	1PCS	HLHIP1400A

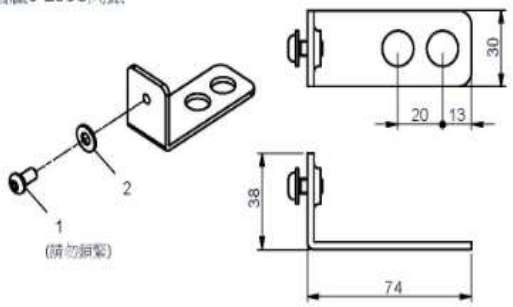
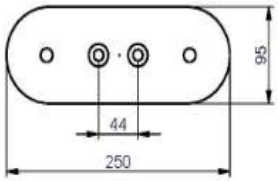
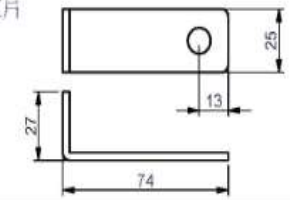
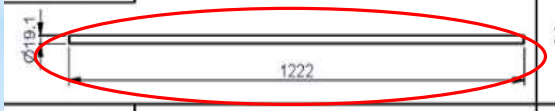
零件代碼	品名及圖案	用量	備註
9420-091	動作圖銘版	1PCS	9630-126氣泡袋X1 160X460XB-平口
23HIP1400	附件包	1SET	HLHIP1400A
25HIP1400	皮帶輪包	1SET	HLHIP1400A
FHIP1400	鋼索包	1SET	HLHIP1400A
GHIP1400	螺絲包	1SET	HLHIP1400A
KHIP1400	說明書	1SET	

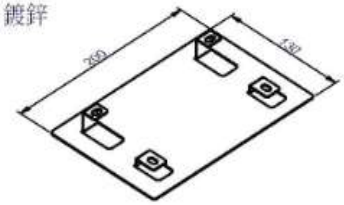
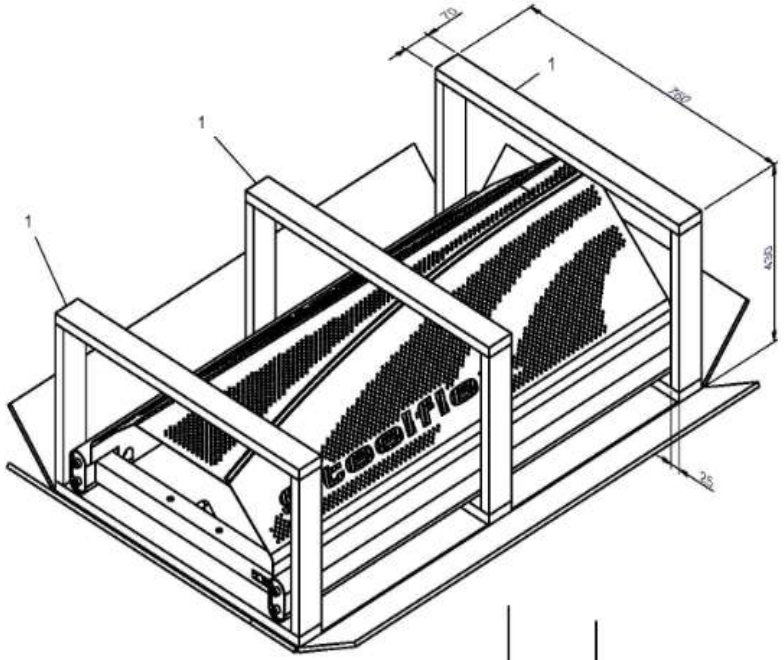
零件代碼	品名及圖案	用量	備註
9111-088	背墊 黑色耐寒乳膠皮 	1PCS	
9121-103	座墊 黑色耐寒乳膠皮 	1PCS	

零件代碼	品名及圖案	用量	備註
6610-016	門框 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M10X15L=4PCS 圓頭內六角螺絲-CAP 2.組立M10X25L=4PCS 鏡彩平頭內六角螺絲 3.組立M6拉帽(身體有花)=24PCS 4.貼工單貼紙=1PCS 文字方向 
9211-170	上蓋 暗紅色 	1SET	H9211170內箱
8380-066	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	1.黏貼9310-088=-2PCS Ø5.5X2tX1250L 設變單號 2014030002

零件代碼	品 名 及 圖 案	用量	備 註
8380-067	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 文字方向 	1SET	1.黏貼9440-117防夾手警告標籤=1PCS
8380-068	護網 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	1SET	設變單號 2017120005
8400-006A	選擇上片 	1SET	HLHDA內箱
8311-194	固定片 K32027G深灰砂 	1PCS	HLHDA內箱
8210-191	20孔選擇桿 電鍍 	1PCS	HLHDA內箱 Ø3/4"x400L

零件代碼	品 名 及 圖 案	用量	備 註
6610-017	導桿下座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS HLHDA內箱
6610-018	導桿上座 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤  ※鎖附螺絲前，請依各螺絲標示規格攻牙	1SET	1.組立M12X80L=2PCS 一般外六角螺絲 2.組立M12華司Ø34=2PCS 設變單號 2013050002 HLHDA內箱
8331-065	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	4SET	1.組立M6X12L=4PCS 平圓頭內六角螺絲 2.組立M6華司Ø14=4PCS HLHDA內箱

零件代碼	品 名 及 圖 案	用量	備 註
8331-064	固定片 國麗0-200S閃銀  ※鎖附螺絲前，請依各螺絲標示規格攻牙	6SET	1.組立M6X12L=6PCS 半圓頭內六角螺絲 2.組立M6華司Ø14=6PCS 設變單號 2014030002 HLHDA內箱
8313-188	固定片 國麗0-200S閃銀 國麗KL-0109透明漆 二塗二烤 	2PCS	1.9180-001保麗龍=1PCS 150X100X50mm 2.9180-002保麗龍=1PCS 165X130X110mm 3.9180-027特固龍=4PCS Ø65X45X215L 4.9630-011氣泡布=2PCS 1000X1000 HLHDA內箱
8331-017	固定片 國麗0-200S閃銀 	1PCS	HLHDA內箱
8280-036	導桿 	2PCS	Ø19.05X1222L
23HDA	附件包	1SET	HLHDA內箱

零件代碼	品 名 及 圖 案	用量	備 註
25HDA	皮帶輪包	1SET	HLHDA內箱
GHDA	螺絲包	1SET	HLHDA內箱
8345-014	鍍鋅 固定板 	1SET	設變單號 2013050002 HLHDA內箱
門框包裝示意圖		1SET	1.組立9700-074橫板=3PCS 2.M5X20L十字鐵板牙=18PCS 3.M5華司Ø14=18PCS

HIP-1400 ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

D1.ø60 End Cap (8130-231) ---------- [2PCS]
D2.ø1" Sleeve (8220-244) ---------- [1PCS]
D3.ø50 End Plug (9211-074) ---------- [2PCS]
D4.40X80 End Plug (9211-113) ---------- [6PCS]
D5.Pully Cap (9211-173) ---------- [10PCS]
D6. Rubber Stopper (9310-057) ---------- [2PCS]
D7. Rubber Pad (9310-075) ---------- [1PCS]
D8. ø110 Pully (9213-002B) ---------- [5PCS]
D9. 1980mm Steel Cable (FHIP1400A1) ---------- [1PCS]
D10. 3270mm Steel Cable (FHIP1400B1) ---------- [1PCS]
D11. Exercise Chart (9420-091) ---------- [1PCS]
D12. ø12.7X26.5L Pin (8690-004) ---------- [2PCS]
D13. ø8X0.8t E Ring (8781-070) ---------- [2PCS]

D1



D2



D3



D4



D5



D6



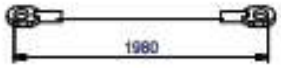
D7



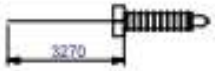
D8



D9



D10



D11



D12



D13



HIP-1400 ASSEMBLY INSTRUCTIONS

FRAME HARDWARE ILLUSTRATION FOR DOOR

D14. 3/4" Shaft Collar (9211-046) ---------- [2PCS]
D15. 2"x2" Rubber Cane Cap (9214-002) ---------- [3PCS]
D16. Tower Rack (9215-024) ---------- [1PCS]
D17. ø65xø20x70L Rubber Dount (9310-049) ---------- [2PCS]
D19. 108x14.5tx263 Rubber Pad (9310-075) ---------- [2PCS]
D20. ø110 Pully (9213-002B) ---------- [2PCS]
D21. Top Plate (8400-006) ---------- [1PCS]
D23. Selector Rod (8210-191) ---------- [1PCS]

D14



D15



D16



D17



D19



D20



D21



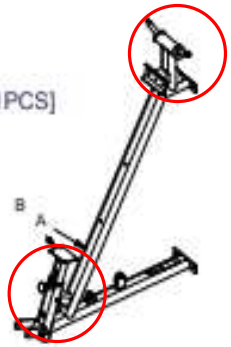
D23



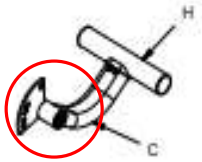
HIP-1400 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

A[1PCS]



C[1PCS]



D[1PCS]



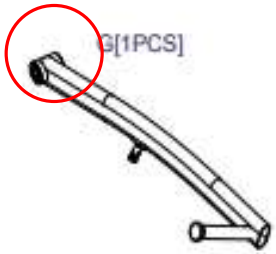
E[2PCS]



F[1PCS]



G[1PCS]



I[1PCS]
6640-018



J[1PCS]
8313-188



K[1PCS]
8343-301



L[1PCS]
8220-149



M[1PCS]
9111-088



N[1PCS]
9121-103



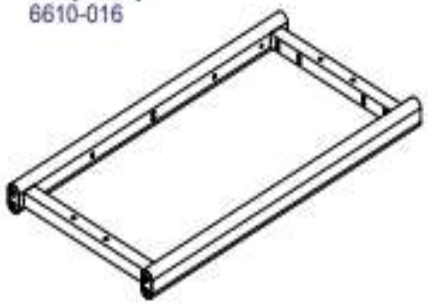
O[1PCS]
40x80x3tx600L



HIP-1400 ASSEMBLY INSTRUCTIONS

FRAME PARTS ILLUSTRATION SHEET FOR DOOR

AA1[1PCS]
6610-016



AB[1PCS]
9211170-023



AC[1PCS]
8380-066



AD[1PCS]
8380-067



AE[1PCS]
8380-068



AF[1PCS]
6610-017



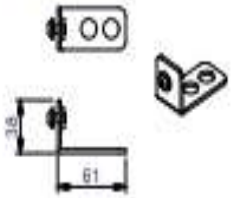
HIP-1400 ASSEMBLY INSTRUCTIONS

FRAME PARTS ILLUSTRATION SHEET FOR DOOR

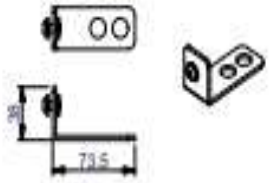
AG[1PCS]
6610-018



AH[4PCS]
8331-065



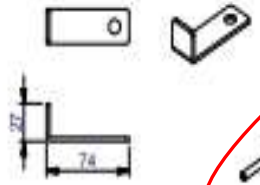
AI[6PCS]
8331-064



AJ[2PCS]
8313-188



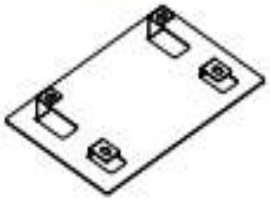
AK[1PCS]
8331-017



AL1[2PCS]
8280-036
Ø3/4"X1222L



AN[1PCS]
8345-014



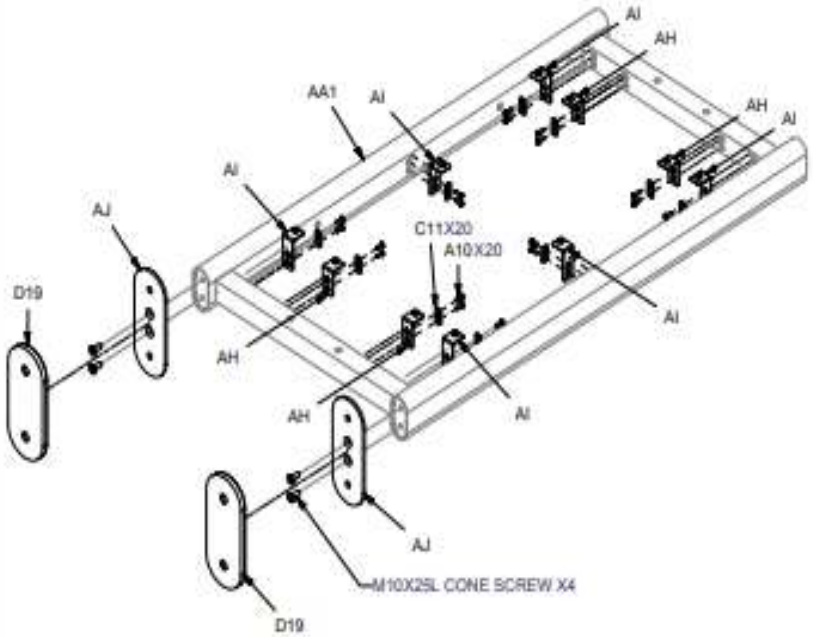
AO[1PCS]
8311-194



HIP-1400 ASSEMBLY INSTRUCTIONS



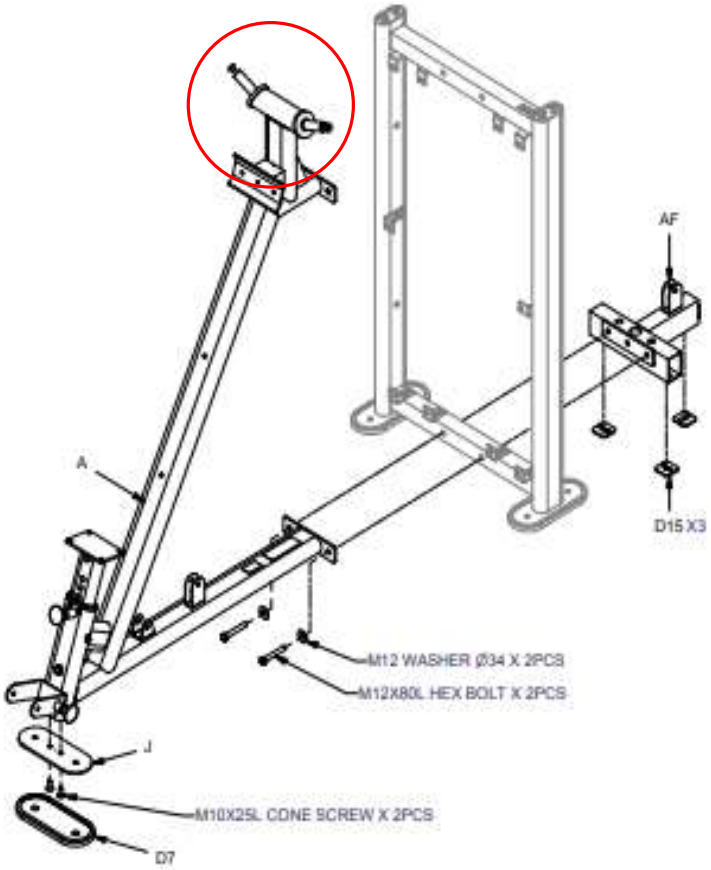
Above shows STEP 1 assembled and completed



HIP-1400 ASSEMBLY INSTRUCTIONS



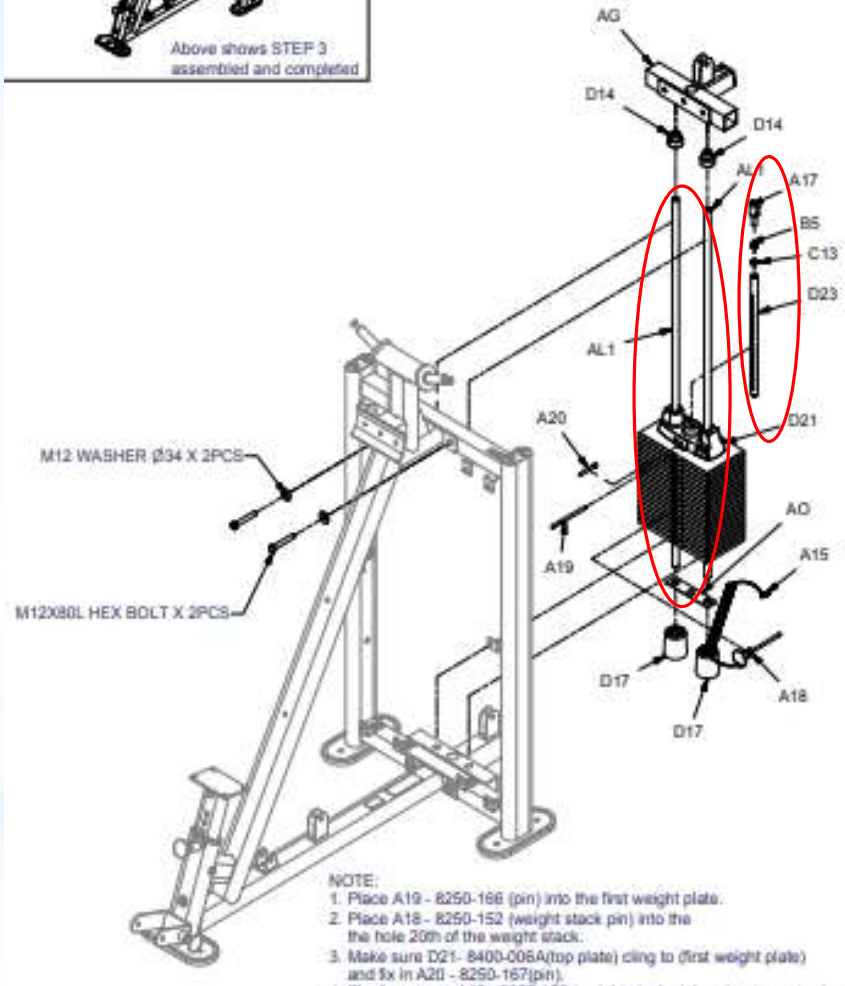
Above shows STEP 2 assembled and completed



HIP-1400 ASSEMBLY INSTRUCTIONS



Above shows STEP 3 assembled and completed

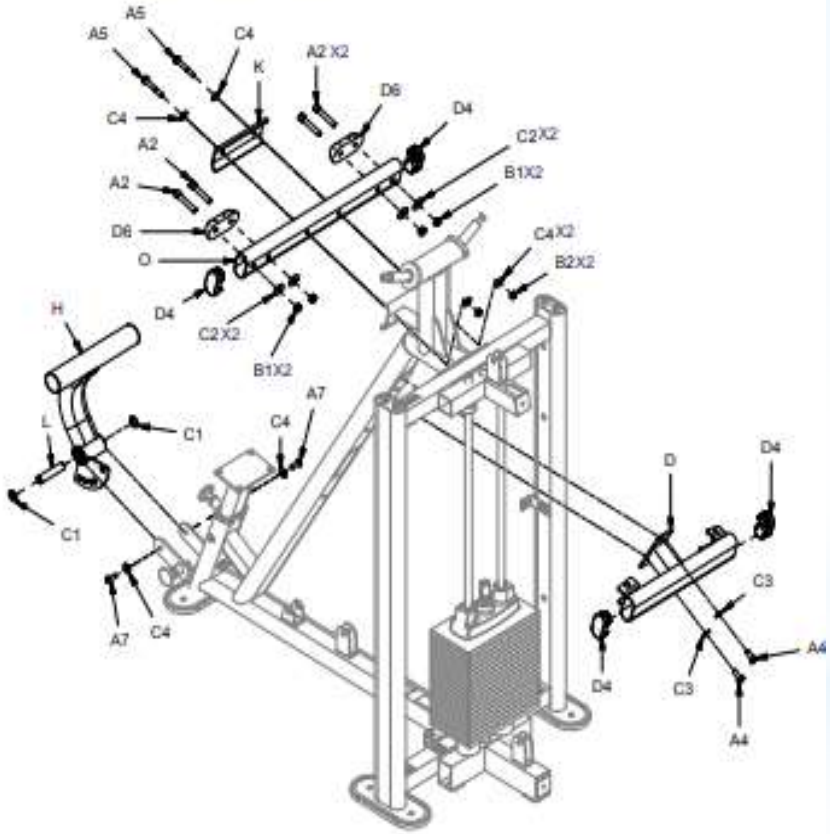


NOTE:
1. Place A19 - 8250-166 (pin) into the first weight plate.
2. Place A18 - 8250-152 (weight stack pin) into the the hole 20th of the weight stack.
3. Make sure D21- 8400-008A(top plate) cling to (first weight plate) and fix in A20 - 8250-167(pin).
4. Finally remove A18 - 8250-152 (weight stack pin) and use as usual.

HIP-1400 ASSEMBLY INSTRUCTIONS



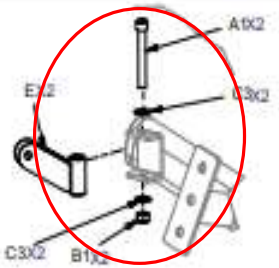
Above shows STEP 4 assembled and completed

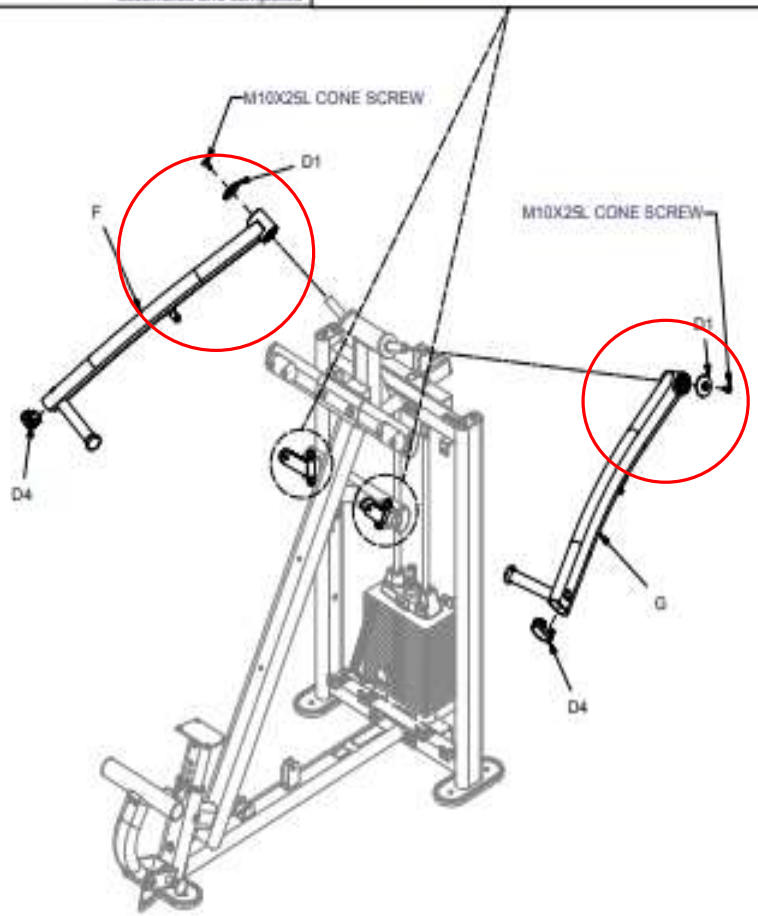


HIP-1400 ASSEMBLY INSTRUCTIONS



Above shows STEP 5 assembled and completed





HIP-1400 ASSEMBLY INSTRUCTIONS



Above shows STEP 6 assembled and completed

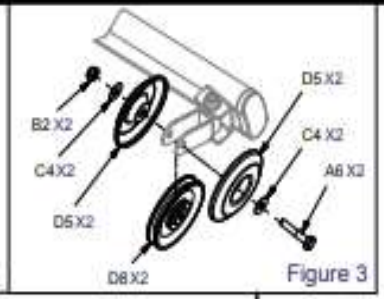


Figure 3

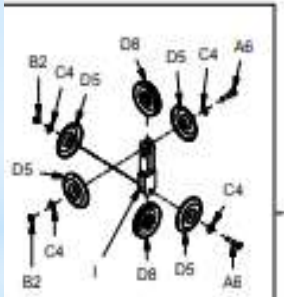
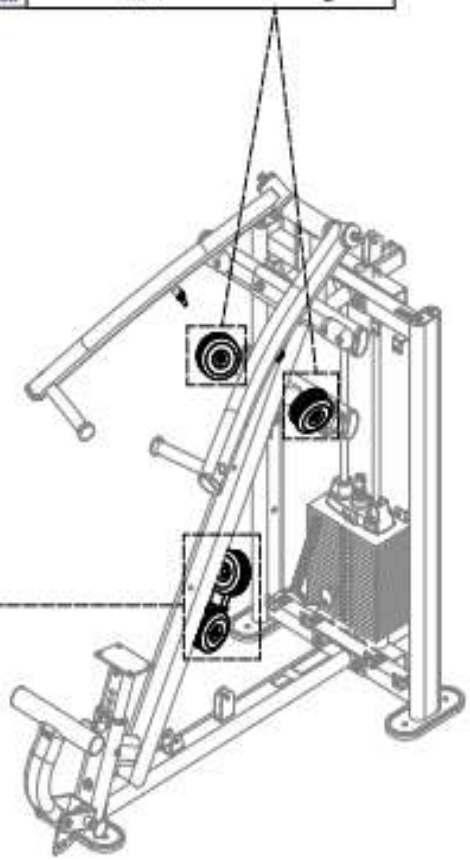


Figure 2



HIP-1400 ASSEMBLY INSTRUCTIONS

Cable to Constitute Illustration

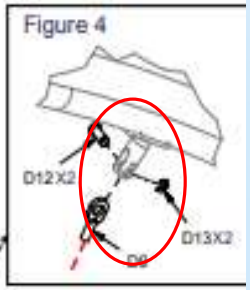
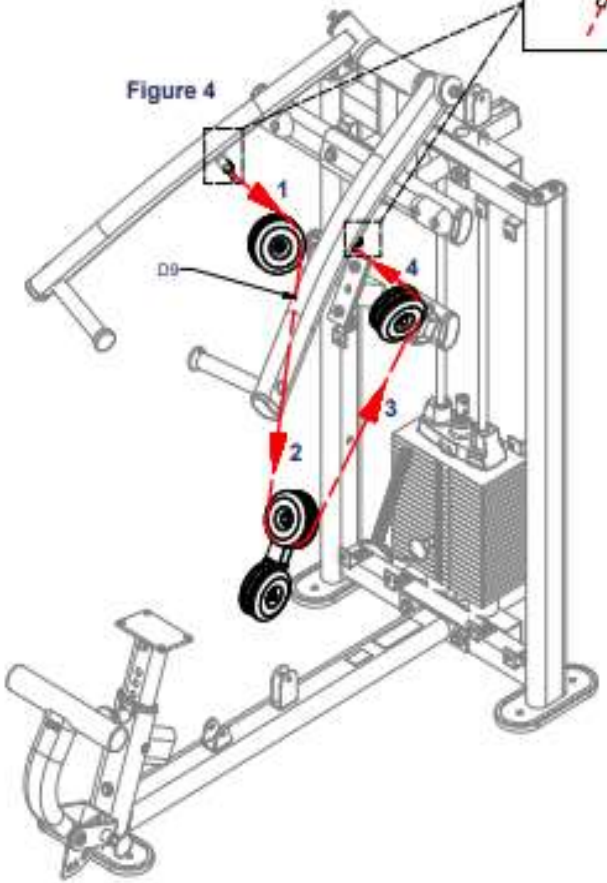


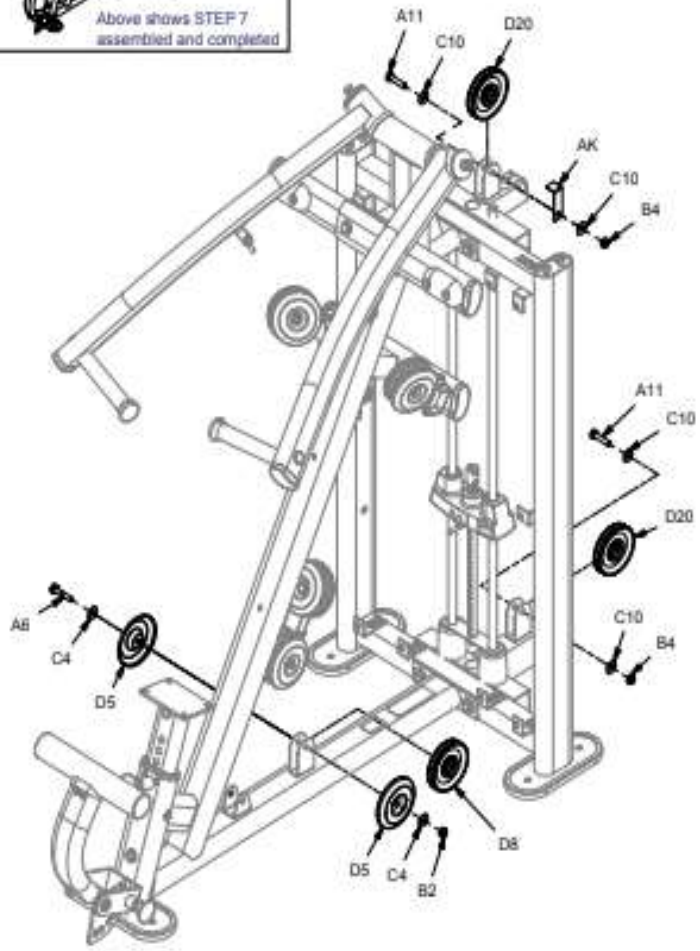
Figure 4



HIP-1400 ASSEMBLY INSTRUCTIONS

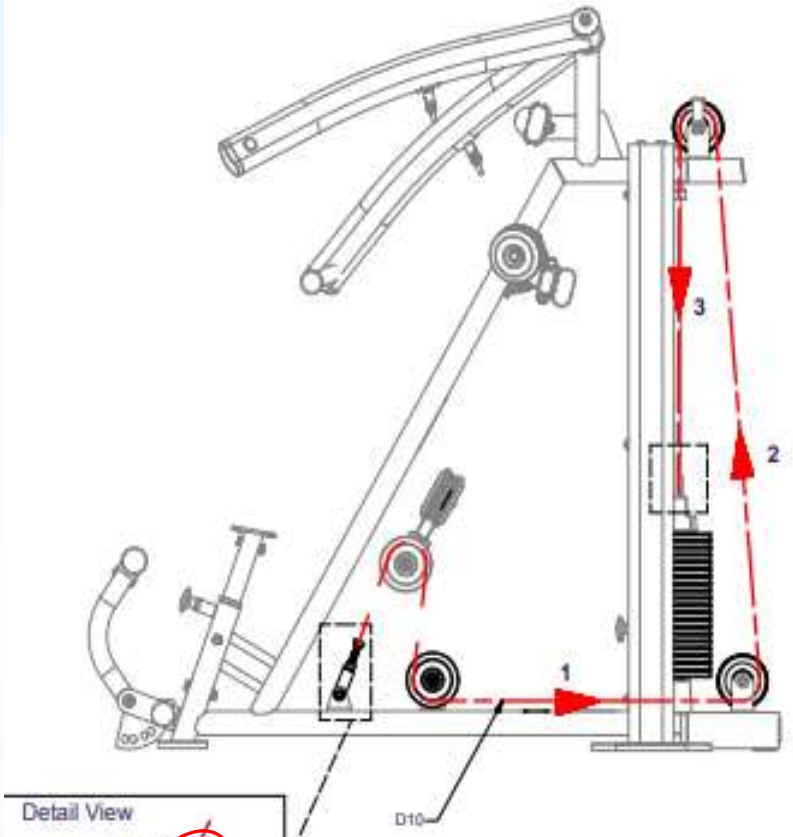


Above shows STEP 7 assembled and completed

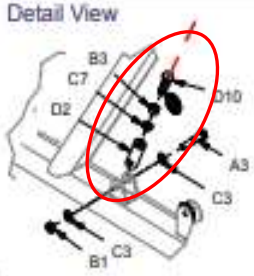


HIP-1400 ASSEMBLY INSTRUCTIONS

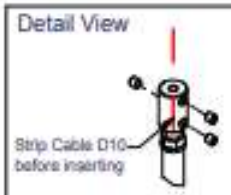
Cable to Constitute Illustration



Detail View



Detail View



HIP-1400 ASSEMBLY INSTRUCTIONS



Above shows STEP 8 assembled and completed

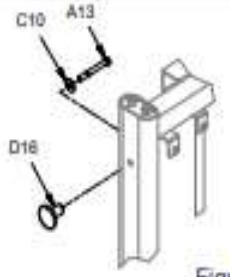
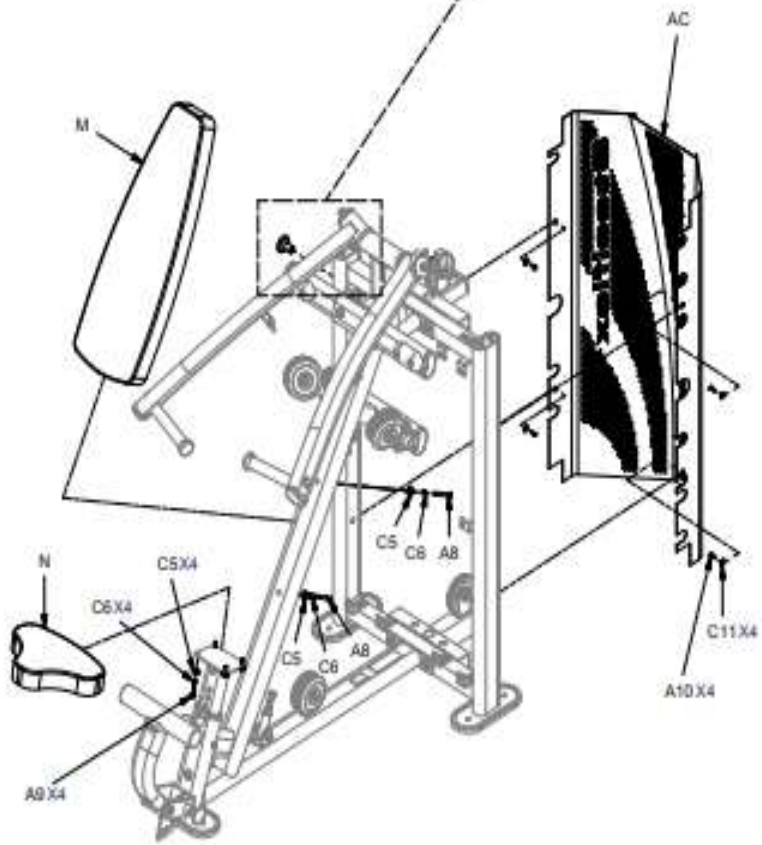


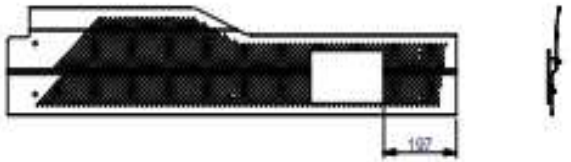
Figure 5



HIP-1400 ASSEMBLY INSTRUCTIONS



Above shows STEP 9 assembled and completed



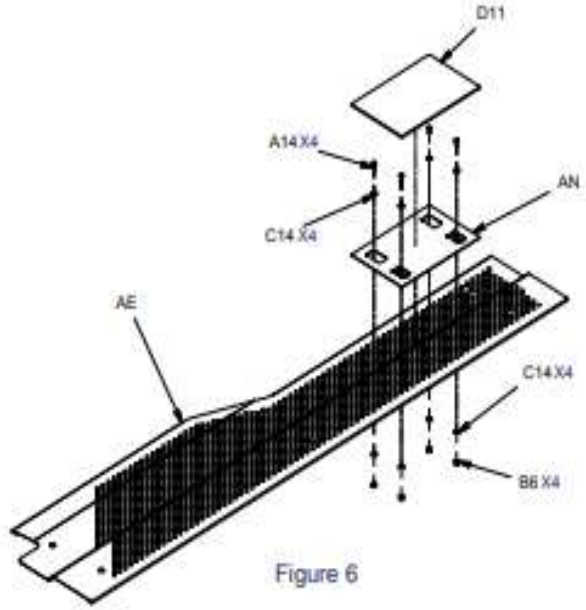
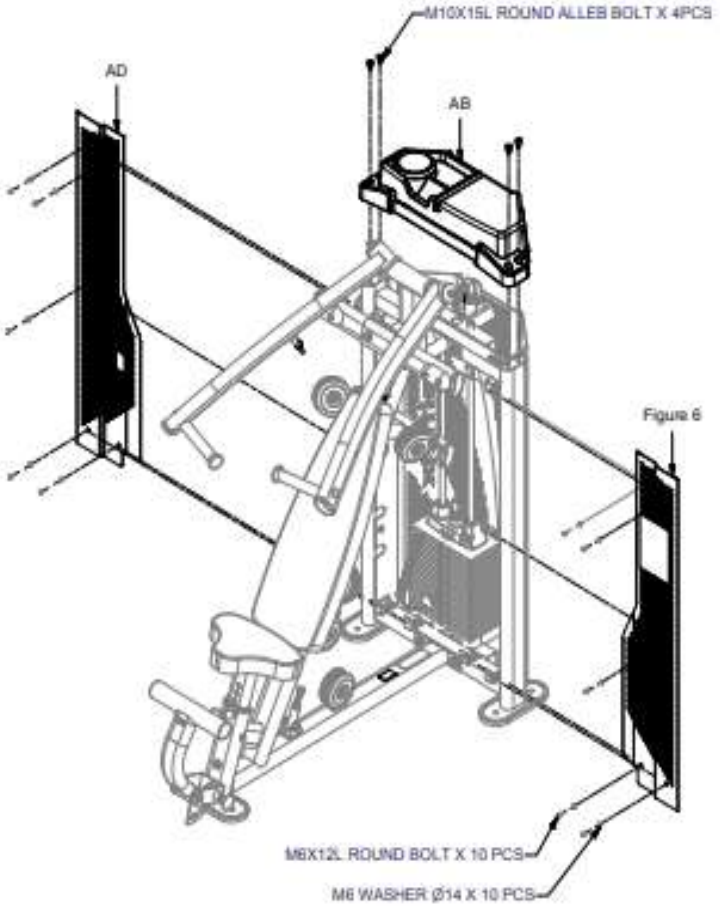


Figure 6

HIP-1400 ASSEMBLY INSTRUCTIONS



Above shows STEP 10 assembled and completed



HOPE ASSEMBLY INSTRUCTIONS

DECAL REFERENCE



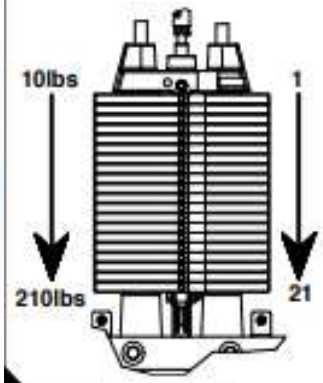
9440-258



9440-259



9440-047





9440-117

*Well done!

