*GLPH1100 Maintenance



* Customers can put some grease on pivot points(red circle place), with brass or gunmetal bushings.

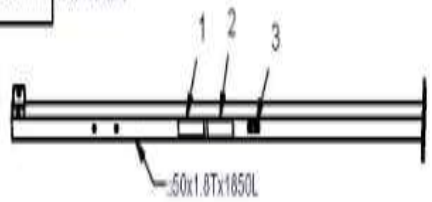
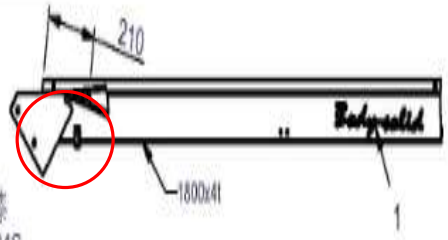
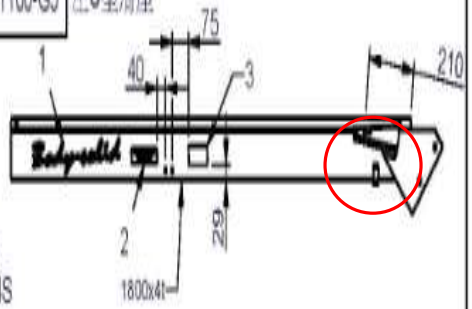


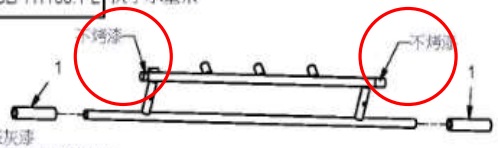
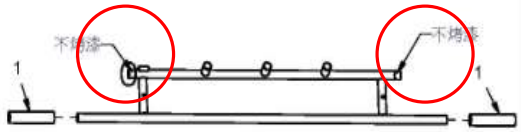
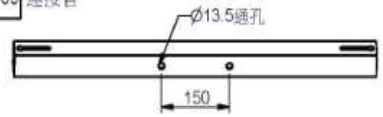


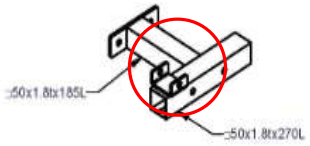
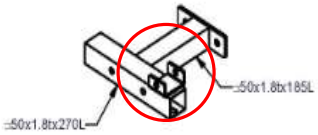
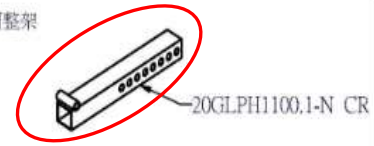
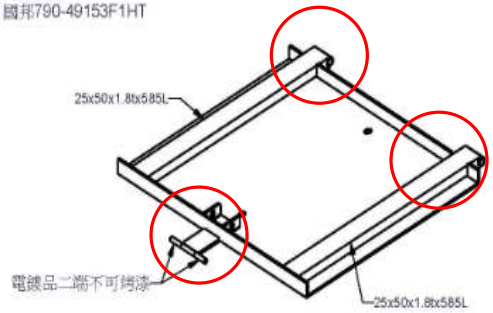
* Let's maintain your machine!

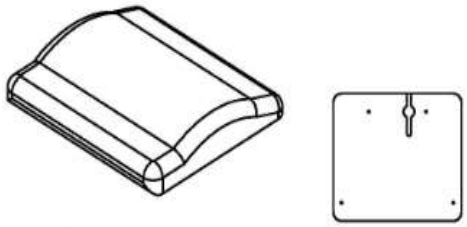
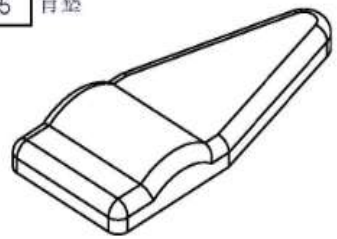
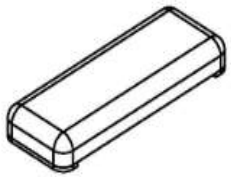
零件代碼	品 名 及 圖 案	用量	備 註
	包裝前先行包成一包 20GLPH1100.1-P 夾板固定套=2PCS 烤深灰漆 8333-045 L型片=1PCS 烤深灰漆 20GLPH1100.1-T 支撐架=1PCS 烤深灰漆 8312-013 固定片=1PCS 烤深灰漆 20GLPH1100.1-U 支撐架=1PCS 烤深灰漆 8343-023 靠墊夾板=2PCS 烤深灰漆		烤深灰漆 國邦790-49153F1HT
20GLPH1100.1-Q	左舉扶手架 烤深灰漆 國邦790-49153F1HT	1PCS	1.組立9162-010 高密度把手=1PCS 2.組立8890-006鐵套=1PCS 3.M5X5L沉頭螺絲=2PCS
20GLPH-1100.1-R	右舉扶手架 烤深灰漆 國邦790-49153F1HT	1PCS	1.組立9162-010 高密度把手=1PCS 2.組立8890-006鐵套=1PCS 3.M5X5L沉頭螺絲=2PCS
10GLPH1100.1-08	連接管 烤閃亮漆 國麗3124S 9440-220	1PCS	50X100X2.5TX514L 1.貼夾手警告貼紙 9440-220=1PCS 保利龍9180-001=3 保利龍9180-002=1 石棉布9630-028=8 束帶9630-009=6 蜂巢紙9630-029 41X41X208台分=2PCS

零件代碼	品 名 及 圖 案	用量	備 註
20GLPH1100.1-H 20GLPH1100.2-K1	滑座 調整角度踏板 烤深灰漆 國邦790-49153F1HT 20GLPH1100.2-K1 20GLPH1100.1-H 兩端不烤漆 ↑注意方向 此處螺牙配合 M12螺絲全牙 設變單號：2014020001	1PCS	1.組立M8x30L半圓頭內六角螺絲=4PCS 2.組立M8華司(Ø18)=4PCS 3.組立M8尼帽=4PCS 4.組立M8彈簧華司=4PCS 5.組立M8X8L沉頭螺絲=2PCS 6.組立E12扣環=12PCS 7.組立8210-044轉軸心=1PCS 8.組立8250-033調整組=1PCS 9.組立8510-002軸承=12PCS 10.組立9213-018滾軸=4PCS 11.組立9213-044紅色滾軸=6PCS 12.組立9310-018阻滯塊=2PCS 13.貼9440-104貼紙=1PCS (注:貼於易見的位置) 14.組立8520-013銅套=2PCS 15.貼9440-066貼紙=1PCS 16.貼9440-208貼紙=1PCS (注:箭頭方向為貼紙上方) 17.組立8840-044扭力彈簧=1PCS 18.組立8840-045扭力彈簧=1PCS 19.組立8260-059=4PCS 20.組立9213-038A=4PCS 21.組立M8X8L沉頭內六角螺絲=8PCS 22.組立M10彈簧華司=4PCS 23.組立M10尼帽=4PCS A
20GLPH1100.1-J	承重架 烤深灰漆 國邦790-49153F1HT	1PCS	1.貼9440217=1PCS
23GLPH1100	附件包	1SET	
G-GLPH1100	螺絲包	1SET	
KGLPH1100	說明書	1SET	

零件代碼	品名及圖案	用量	備註
20GLPH1100.1-A	底座橫管 烤閃銀漆 國麗3124S 	1PCS	1.貼9440-105貼紙=1PCS 2.貼9440-103貼紙=1PCS 3.貼"條碼"貼紙=1PCS
20GLPH1100-F3	右U型滑座  烤閃銀漆 國麗3124S	1PCS	1.貼9440-028貼紙=1PCS
20GLPH1100-G3	左U型滑座  烤閃銀漆 國麗3124S	1PCS	1.貼9440-028貼紙=1PCS 2.貼9440-199=1PCS 3.貼9440-302=1PCS 設變單號：2013010004

零件代碼	品名及圖案	用量	備註
20GLPH1100.1-B	角度支撐架  烤閃銀漆 國麗3124S	1PCS	50x100x2.5tx1260L
20GLPH1100.1-L	扶手承重架  烤深灰漆 國邦790-49153F1HT	1PCS	1.組立9162-002 高密度把手=2PCS
20GLPH1100.1-M	扶手承重架  烤深灰漆 國邦790-49153F1HT	1PCS	1.組立9162-002 高密度把手=2PCS
10GLPH1100.1-05	連接管  烤閃銀漆 國麗3124S	1PCS	□50X1.8TX800L
			保利龍9180-001=3PCS 束帶9630-009=4PCS 石棉布9630-028=5PCS

零件代碼	品 名 及 圖 案	用量	備 註
20GLPH1100.1-C	右固定T型座 烤閃銀漆 國麗3124S 	1PCS	
20GLPH1100.1-D	左固定T型座 烤閃銀漆 國麗3124S 	1PCS	
260202	調整架 電鍍 	1PCS	□45X1.8TX350L
20GLPH1100.1-O	調整固定架 烤閃銀漆 國麗3124S 	1PCS	1.組立8250-012調整組=1PCS 2.貼9440-104貼紙=1PCS
20GLPH1100.1-S	調整角度踏板 烤深灰漆 國邦790-49153F1HT 	1PCS	保利龍9180-008=2PCS 保利龍9180-009=2PCS 束帶9630-009=4PCS 石橋布9630-028=8PCS

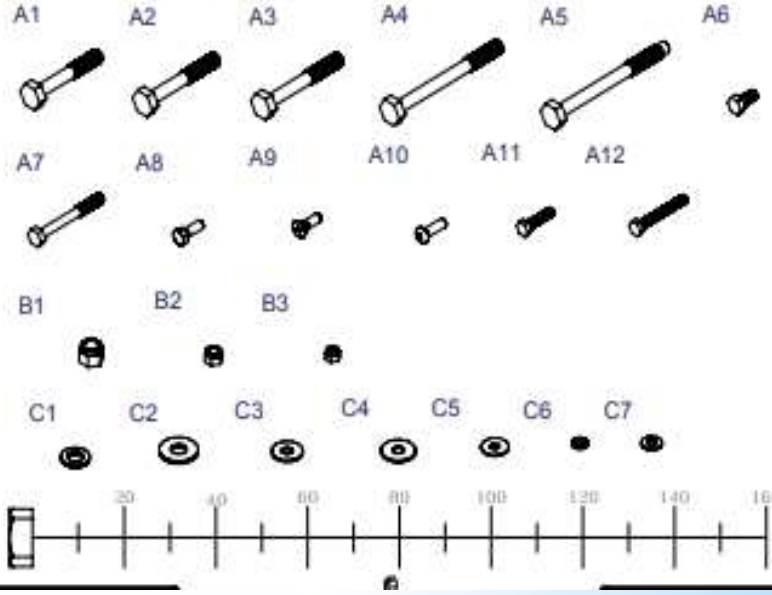
零件代碼	品 名 及 圖 案	用量	備 註
9112-026	背墊 芙蓉皮 	1PCS	
9132-016	腕墊 芙蓉皮 	1PCS	
9112-025	背墊 芙蓉皮 	1PCS	貼9440-070貼紙=1PCS
9132-002	肩墊 芙蓉皮 	2PCS	
9122-031	坐墊 芙蓉皮 	1PCS	



GLPH-1100 ASSEMBLY INSTRUCTIONS

HARDWARE ILLUSTRATION

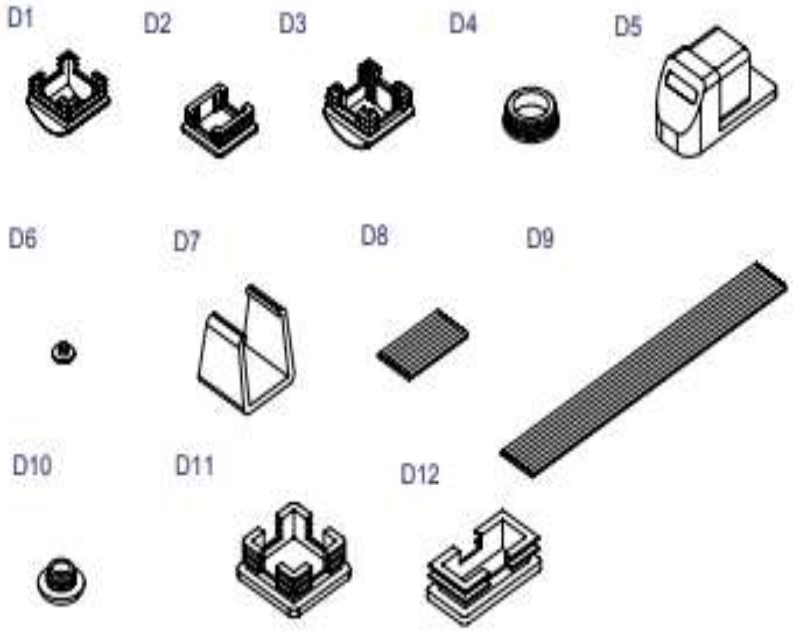
A1. M12X75L Hex Head Bolt----------[4PCS]
A2. M12X80L Hex Head Bolt----------[6PCS]
A3. M12X90L Hex Head Bolt----------[4PCS]
A4. M12X125L Hex Head Bolt----------[3PCS]
A5. M12X135L Hex Head Bolt----------[2PCS]
A6. M10X20L Hex Head Bolt ----------[2PCS]
A7. M10X75L Hex Head Bolt----------[4PCS]
A8. M8X20L Hex Head Bolt ----------[4PCS]
A9. 5/16"X1" Co.Noid Head Bolt ----------[4PCS]
A10. 5/16"X1" Round Bolt----------[13PCS]
A11. 5/16"X1 1/4" Hex Head Bolt----------[2PCS]
A12. 5/16"X2 1/4" Hex Head Bolt----------[2PCS]
B1. M12 Nylon Lock Nut----------[19PCS]
B2. M10 Nylon Lock Nut----------[4PCS]
B3. M8 Nylon Lock Nut ----------[4PCS]
C1. M12 (I.D.) Washer(Ø25) ----------[8PCS]
C2. M12 (I.D.) Washer(Ø34)----------[30PCS]
C3. M8 (I.D.) Washer(Ø27)----------[8PCS]
C4. M10 (I.D.) Washer(Ø27) ----------[10PCS]
C5. M8 (I.D.) Washer(Ø24)----------[17PCS]
C6. M8 Spring Washer----------[17PCS]
C7. M8 (I.D.)Washer(Ø18)----------[8PCS]



GLPH-1100 ASSEMBLY INSTRUCTIONS

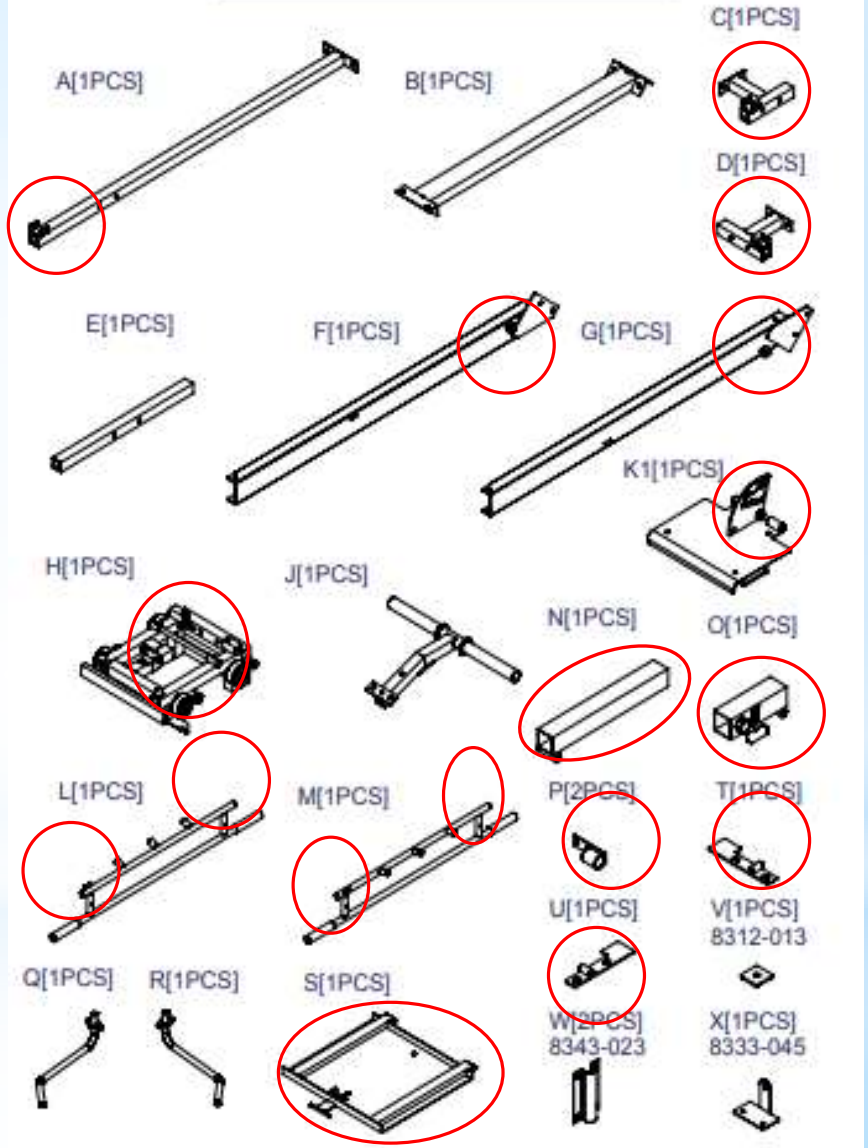
HARDWARE ILLUSTRATION

D1. 45X45 End Cap(9211-091)---------- [2PCS]
D2. 2"X2" End Cap(9211-006)---------- [3PCS]
D3. 2"X2" End Cap(9211-087)---------- [4PCS]
D4. Ø50 Round End Cap(9211-020)---------- [2PCS]
D5. 2"X2"L Foot Cap(9211-024)---------- [7PCS]
D6. Ø20 Round End Cap(9211-036)---------- [8PCS]
D7. 2"x2" Rubber Dount (9212-010)---------- [2PCS]
D8. 38X75L Rubber Pad(9310-002)---------- [2PCS]
D9. 38X325L Rubber Pad(9310-042)---------- [1PCS]
D10. Ø1"x2.5t Round End Cap(9260-021)---------- [4PCS]
D11. 38X38 End Cap(9211-003)---------- [4PCS]
D12. 25X50 End Cap (9211-009)---------- [2PCS]



GLPH-1100 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET



GLPH-1100 ASSEMBLY INSTRUCTIONS

PARTS ILLUSTRATION SHEET

Y[1PCS]
9112-026A



Z[1PCS]
9132-016



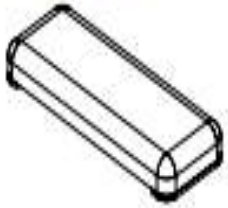
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9112-025



AB[2PCS]
9132-002



AC[1PCS]
9122-031

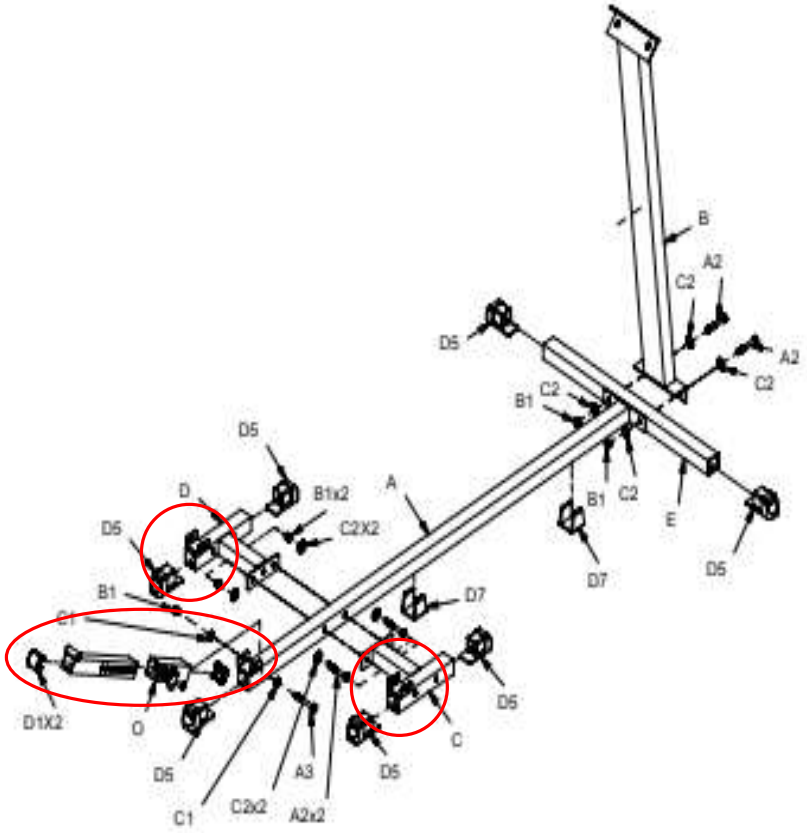


AD[1PCS]



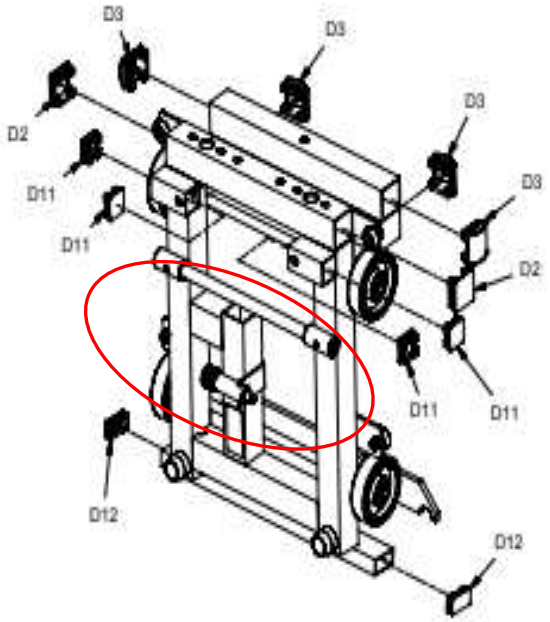
GLPH-1100 ASSEMBLY INSTRUCTIONS

ASSEMBLY STEP 1



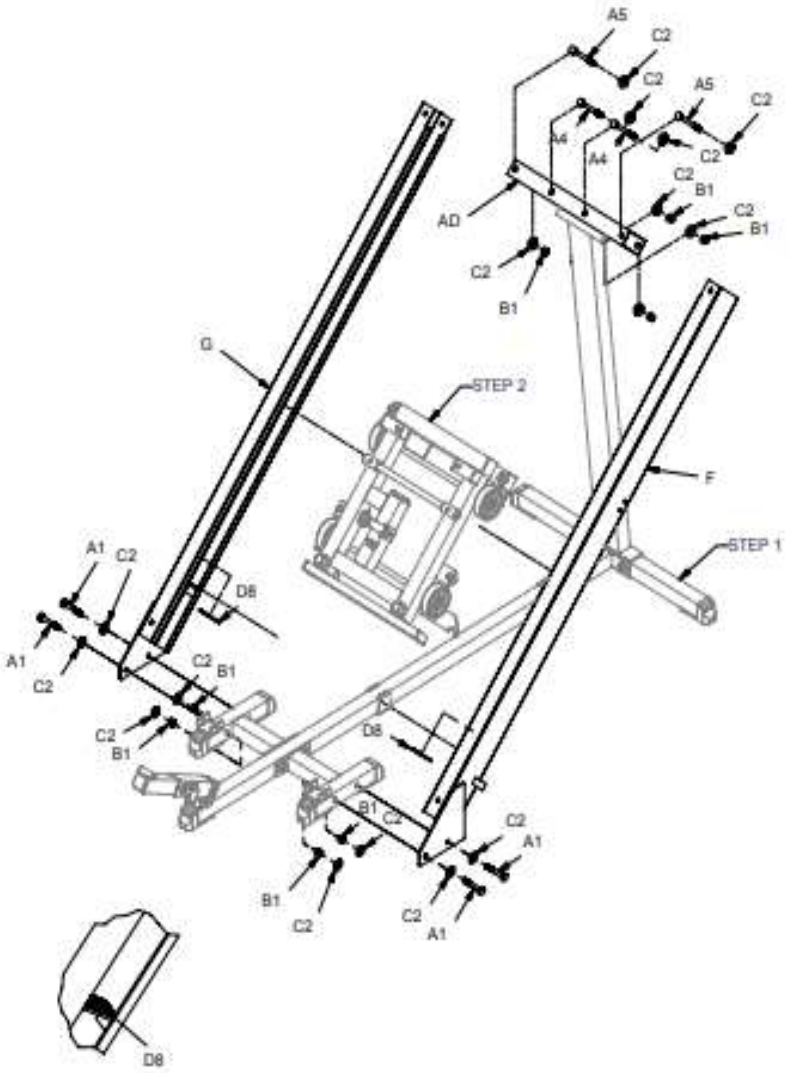
GLPH-1100 ASSEMBLY INSTRUCTIONS

ASSEMBLY STEP 2



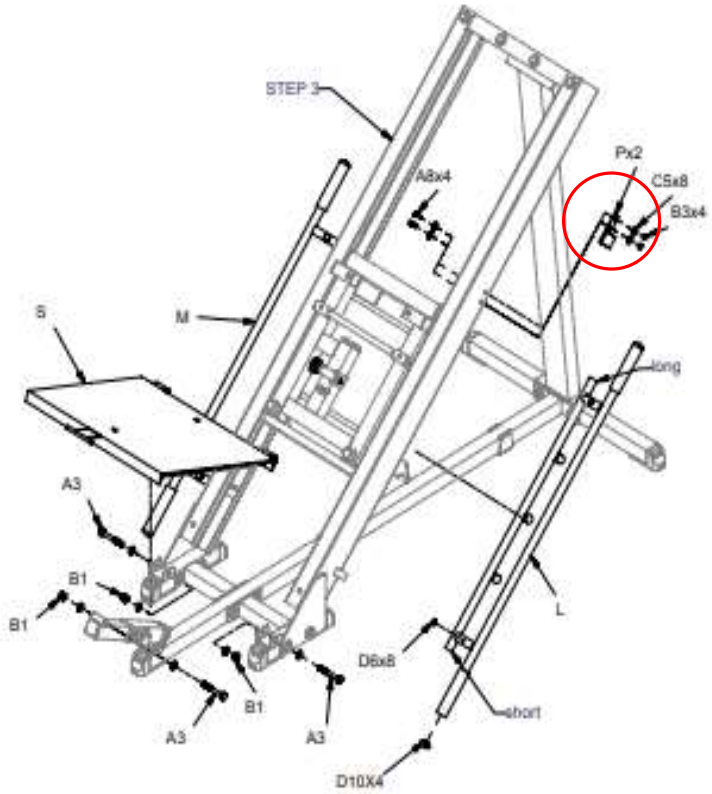
GLPH-1100 ASSEMBLY INSTRUCTIONS

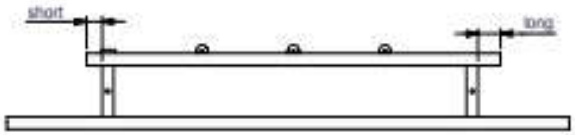
ASSEMBLY STEP 3



GLPH-1100 ASSEMBLY INSTRUCTIONS

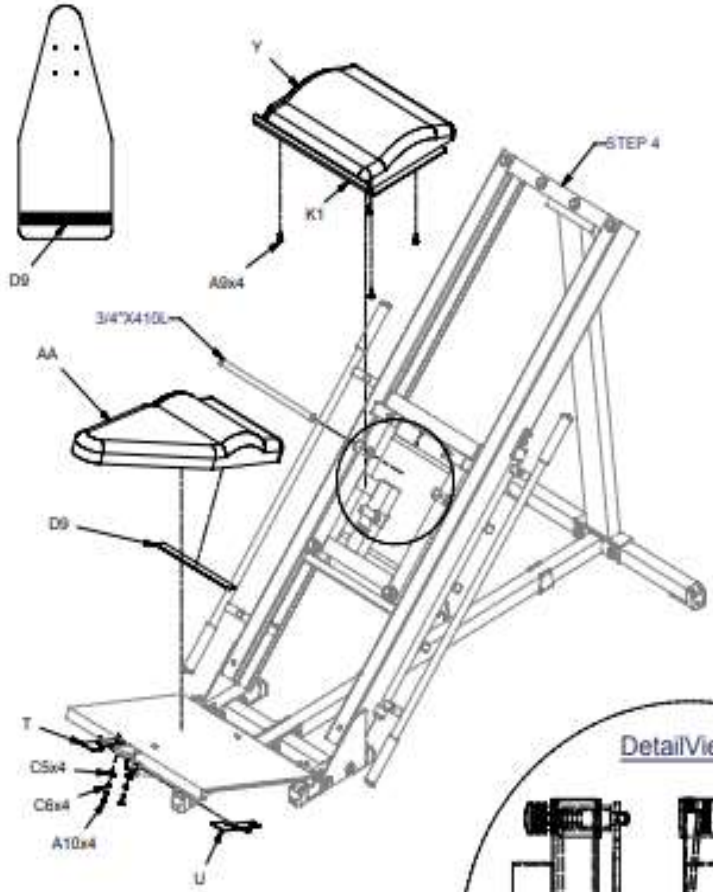
ASSEMBLY STEP 4

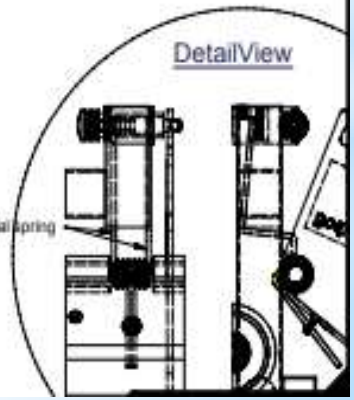




GLPH-1100 ASSEMBLY INSTRUCTIONS

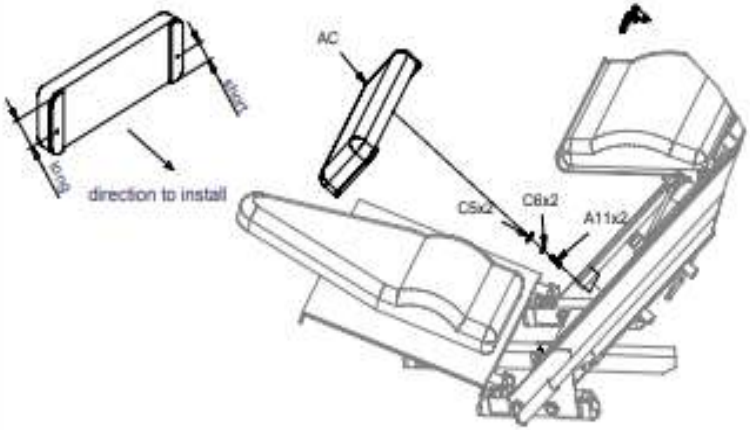
ASSEMBLY STEP 5

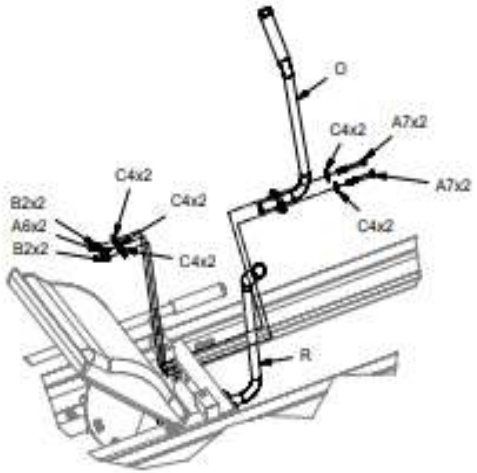




GLPH-1100 ASSEMBLY INSTRUCTIONS

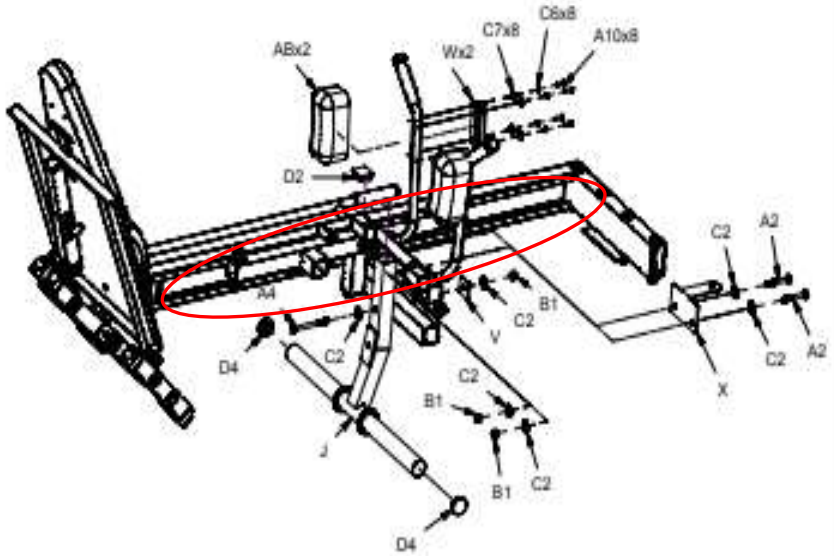
ASSEMBLY STEP 6





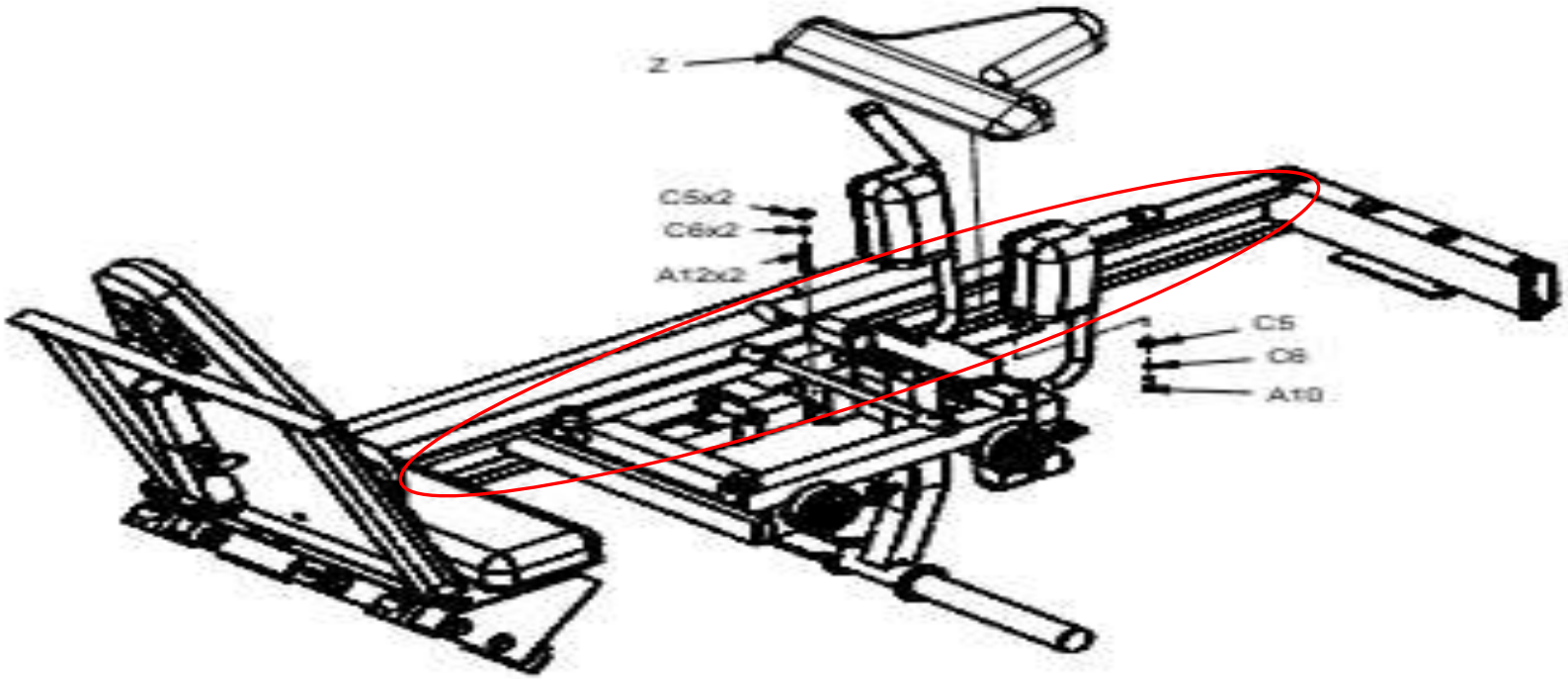
GLPH-1100 ASSEMBLY INSTRUCTIONS

ASSEMBLY STEP 7



Section View

ASSEMBLY STEP 8



Section View

*Well done!

